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(12) **United States Design Patent** (10) **Patent No.:** **US D817,727 S**
Williams (45) **Date of Patent:** **** May 15, 2018**

(54) **FOOD EXTRUSION DIE**
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(73) Assignee: **Frito-Lay North America, Inc.**, Plano, TX (US)
(**) Term: **15 Years**
(21) Appl. No.: **29/583,969**
(22) Filed: **Nov. 10, 2016**
(51) **LOC (11) Cl.** **07-04**
(52) **U.S. Cl.**
USPC **D7/672**
(58) **Field of Classification Search**
USPC D7/672-677, 354, 357, 414; D15/90, 80; 30/316; 426/516
CPC F25C 1/04; F25C 1/22; F25C 1/24; A21B 3/13; B23G 9/26; B23G 9/503; B23G 9/221; B23G 9/083; A23P 30/20; A23P 30/10; A22C 7/003; A47J 43/20
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a food extrusion die, as shown and described.

DESCRIPTION

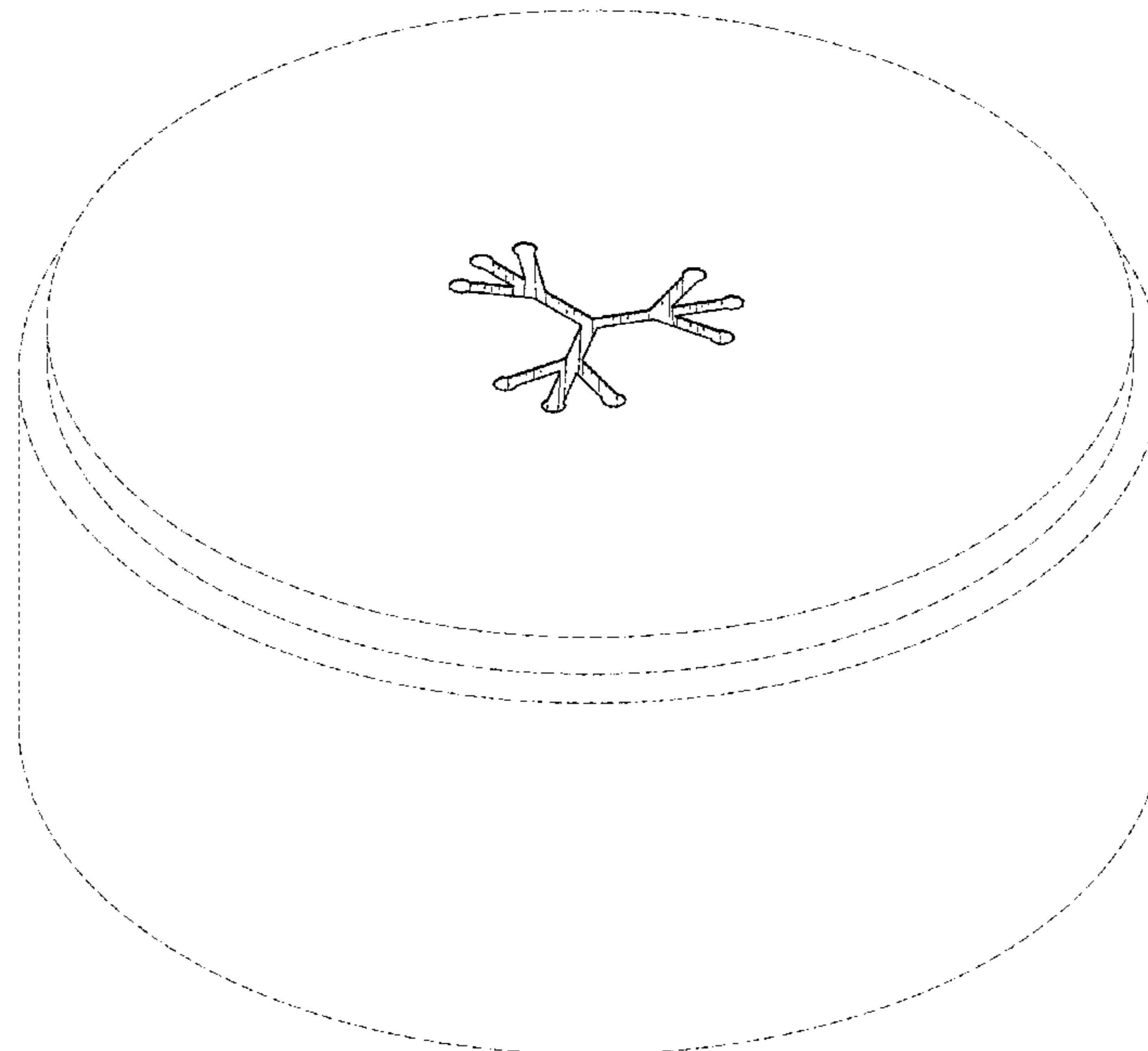
FIG. 1 is a first top perspective view of the present invention; FIG. 2 is a second top perspective view of the present invention; FIG. 3 is a front elevation view of the present invention with the left elevation, right elevation, and rear elevation views identical to the front elevation view; FIG. 4 is a top plan view of the present invention; FIG. 5 is a bottom plan view of the present invention; FIG. 6 is a first bottom perspective view of the present invention; and, FIG. 7 is a second bottom perspective view of the present invention. The broken lines illustrate environmental features that form no part of the claimed invention.

1 Claim, 7 Drawing Sheets

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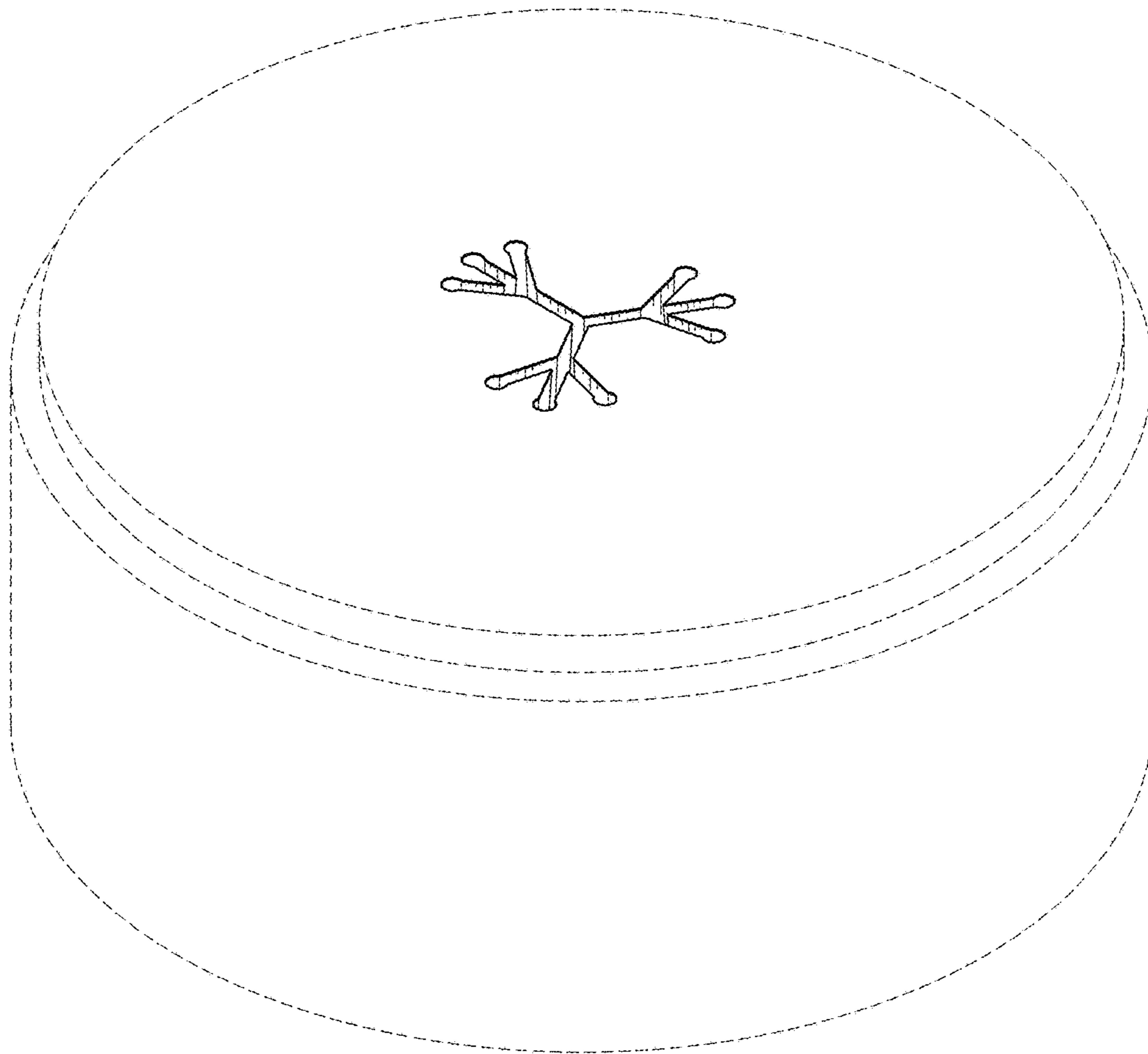


FIG. 1

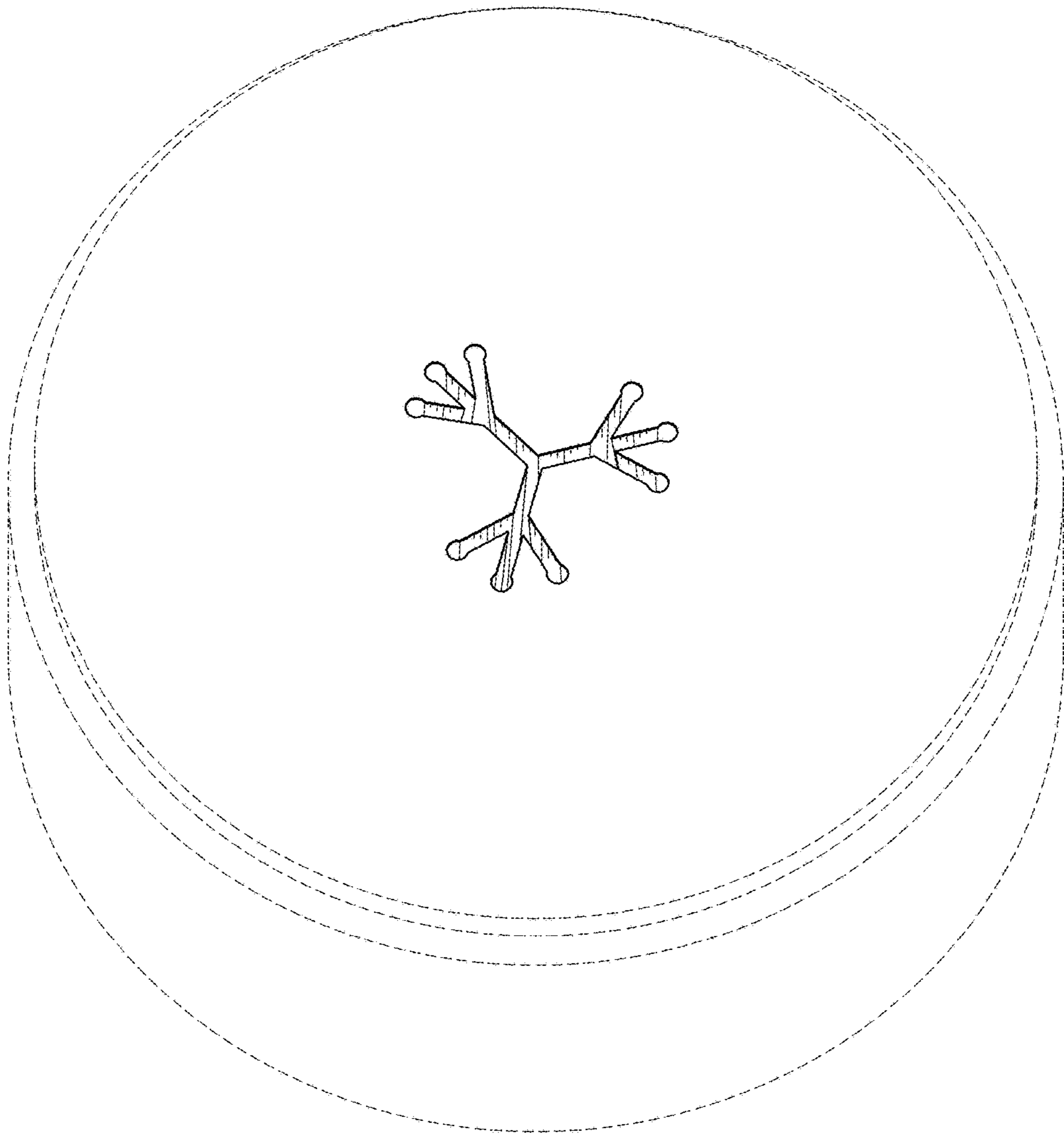


FIG. 2

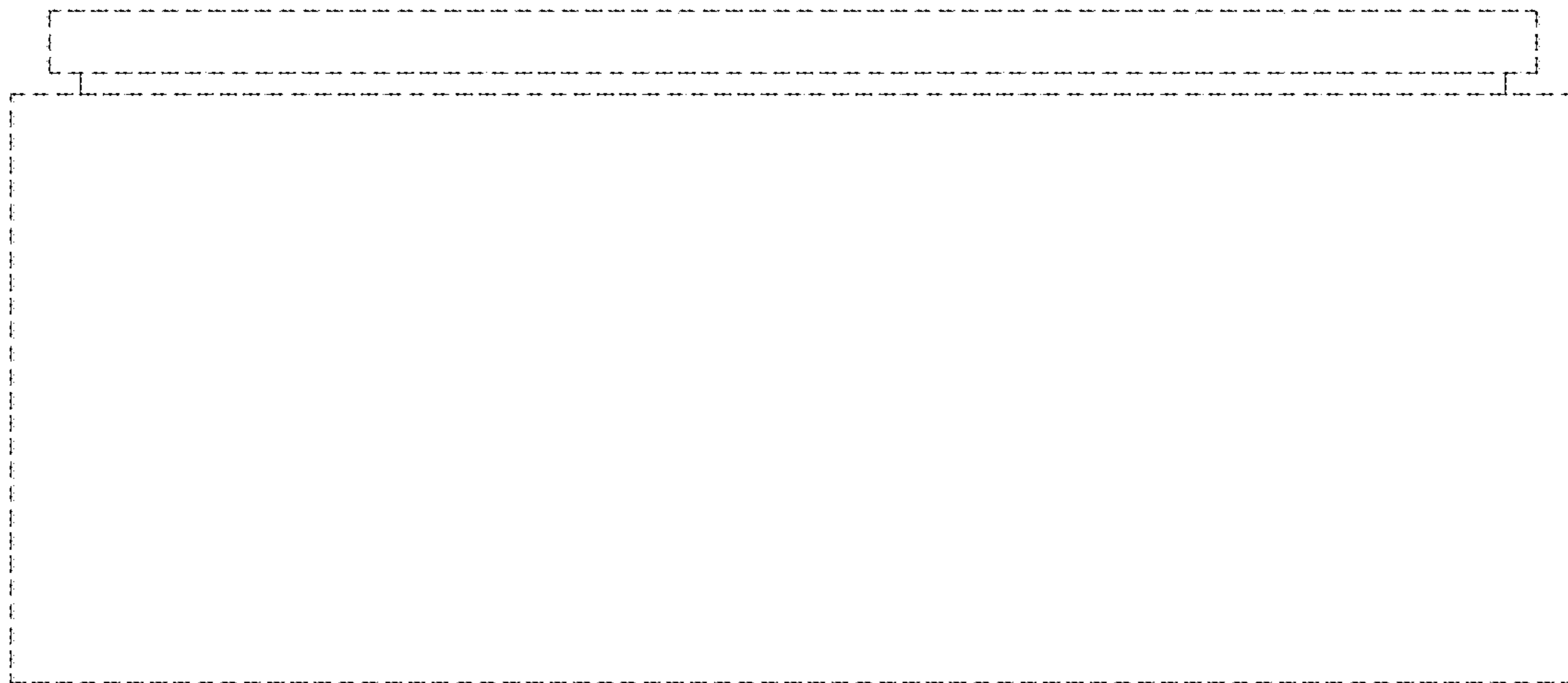


FIG. 3

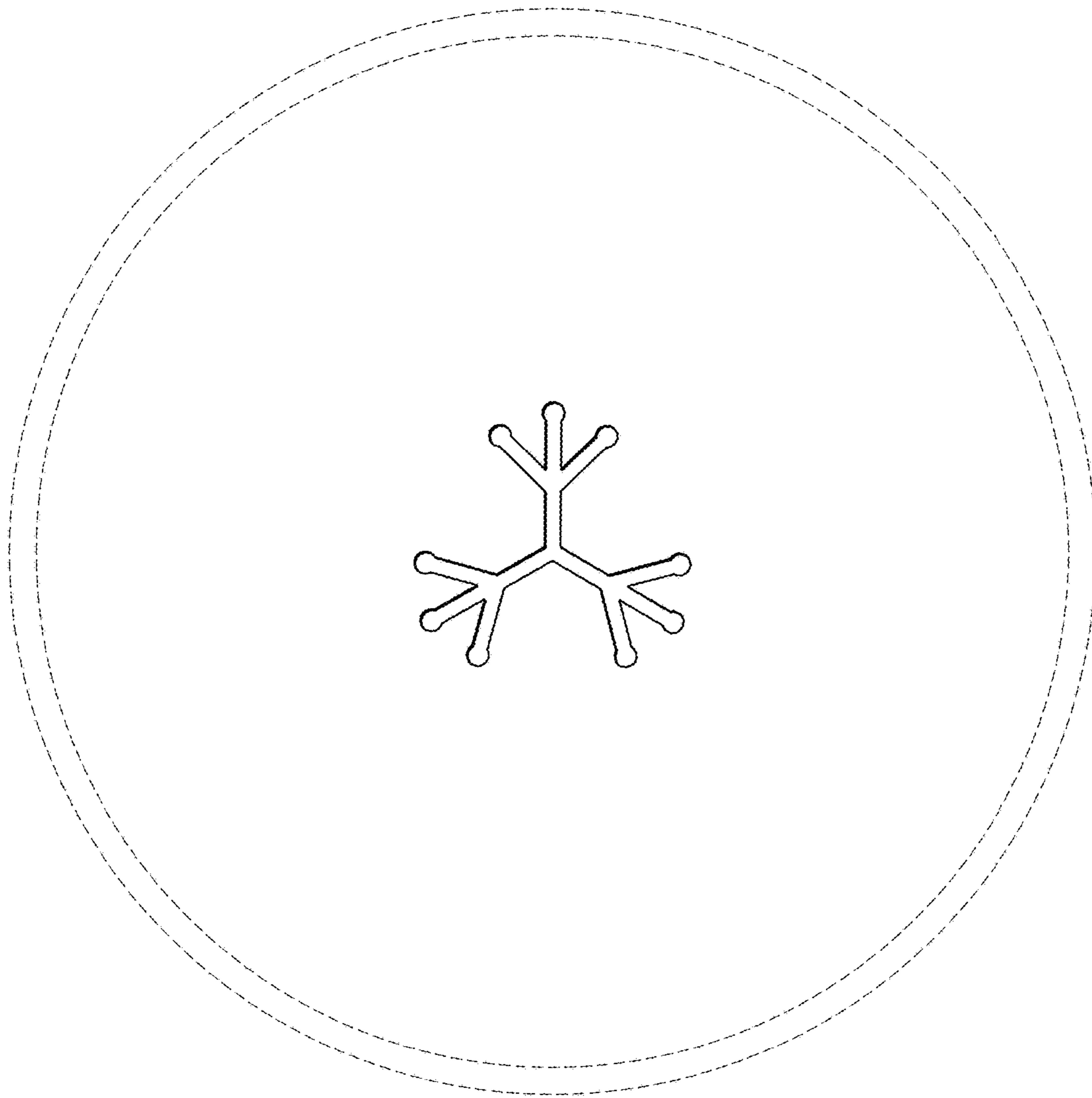


FIG. 4

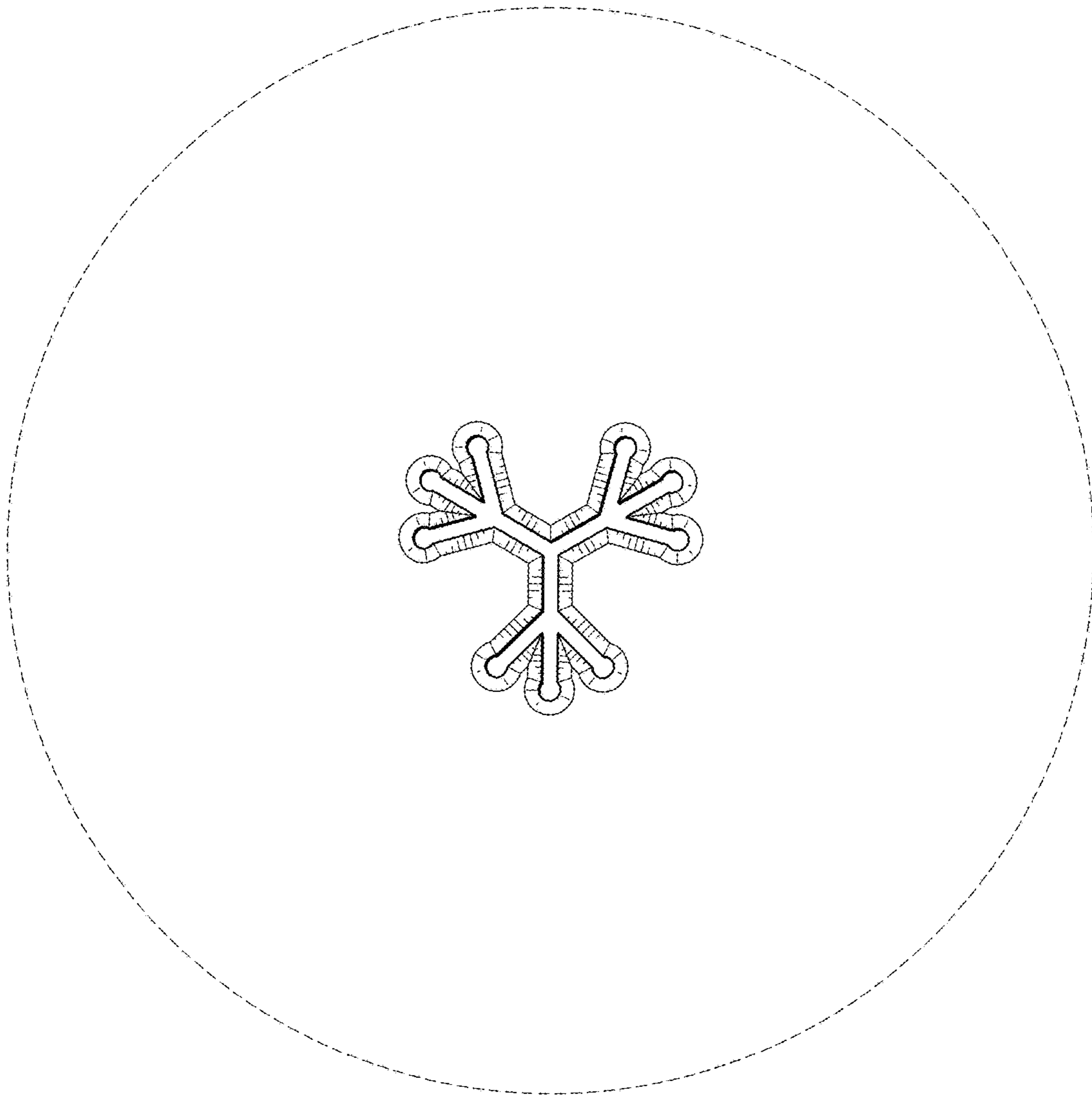


FIG. 5

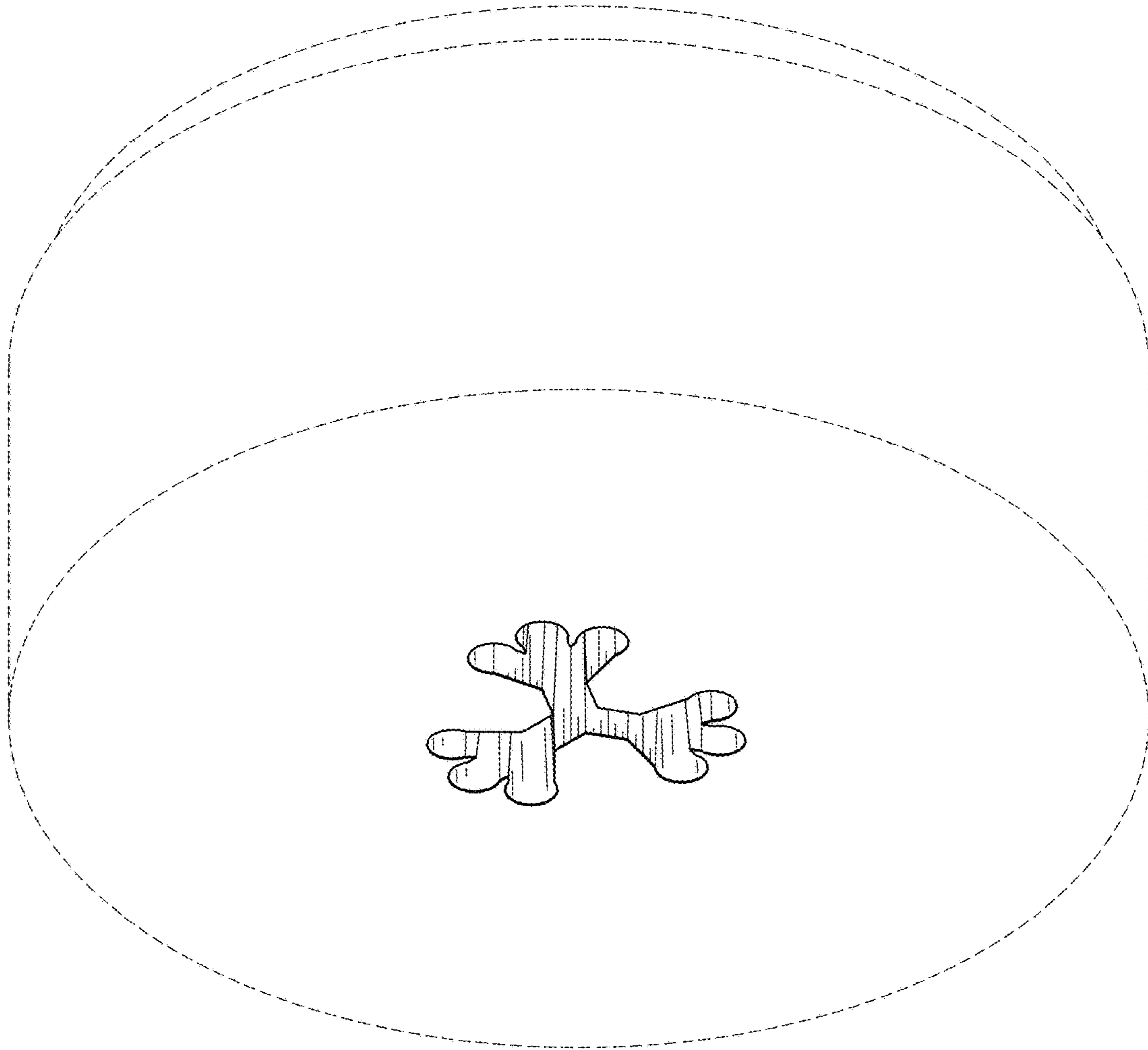


FIG. 6

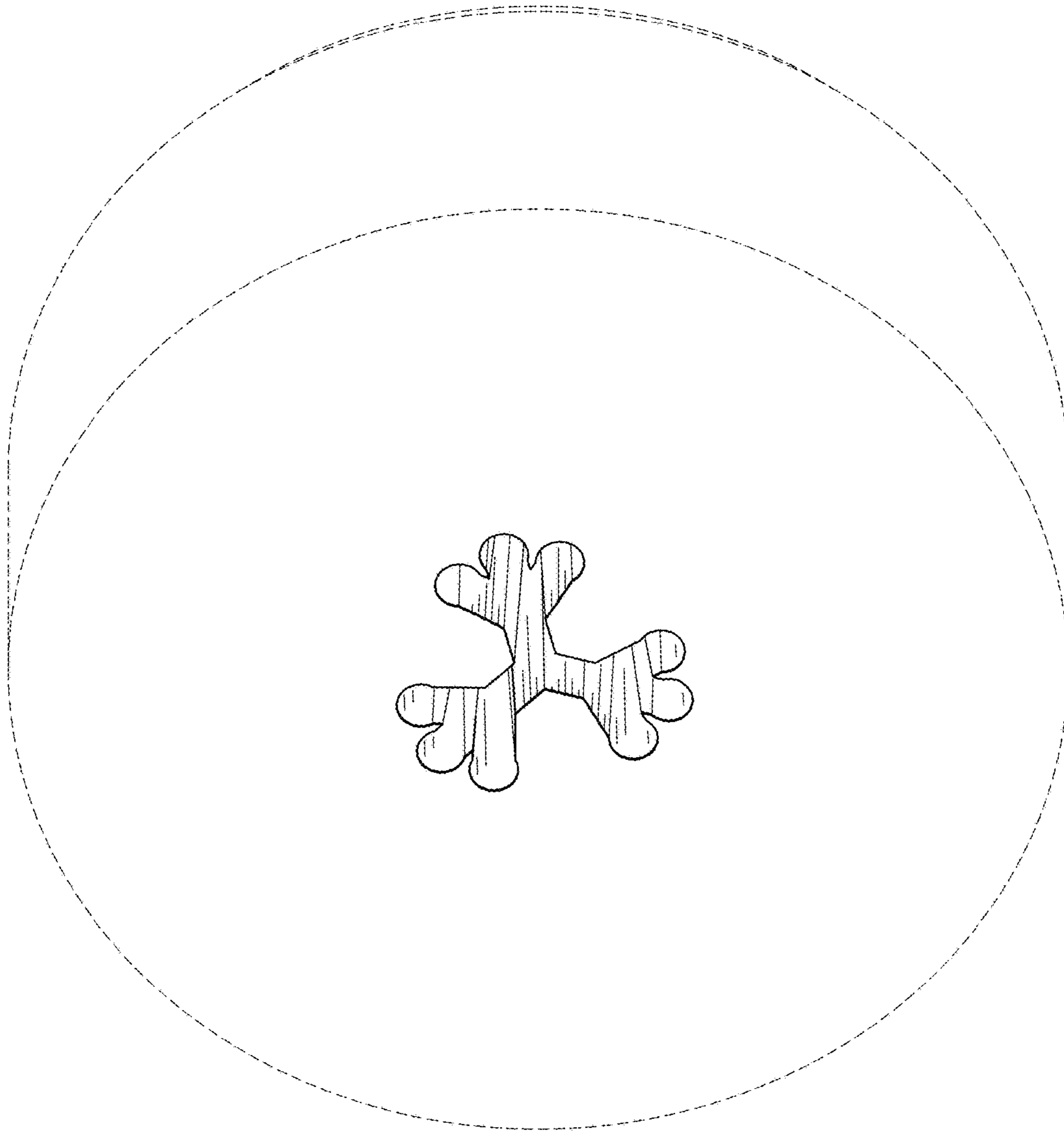


FIG. 7