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(12) **United States Design Patent** (10) **Patent No.:** **US D809,481 S**  
**McManigal** (45) **Date of Patent:** **\*\* Feb. 6, 2018**

(54) **STATIONARY CAST SPEAKER**

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(52) **U.S. Cl.**  
 USPC ..... **D14/216**

(58) **Field of Classification Search**  
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 CPC ..... B60R 11/0217; G06F 1/1688; G10K 9/22;  
 G10K 11/004; H03F 1/327; H04M 1/03;  
 H04M 1/035; H04N 5/642; H04N  
 21/4852; H04R 1/02; H04R 1/06; H04R  
 1/021; H04R 1/025; H04R 1/026; H04R  
 1/028; H04R 1/105; H04R 1/323; H04R  
 1/403; H04R 1/2803; H04R 1/2834;  
 H04R 5/02; H04R 7/20; H04R 9/06;  
 H04R 9/025; H04R 2201/021; H04R  
 2400/00; H04R 2400/07; H04R 2499/11;  
 H04R 2499/13; H04R 2499/15; H04S  
 3/00; H04S 7/30

See application file for complete search history.

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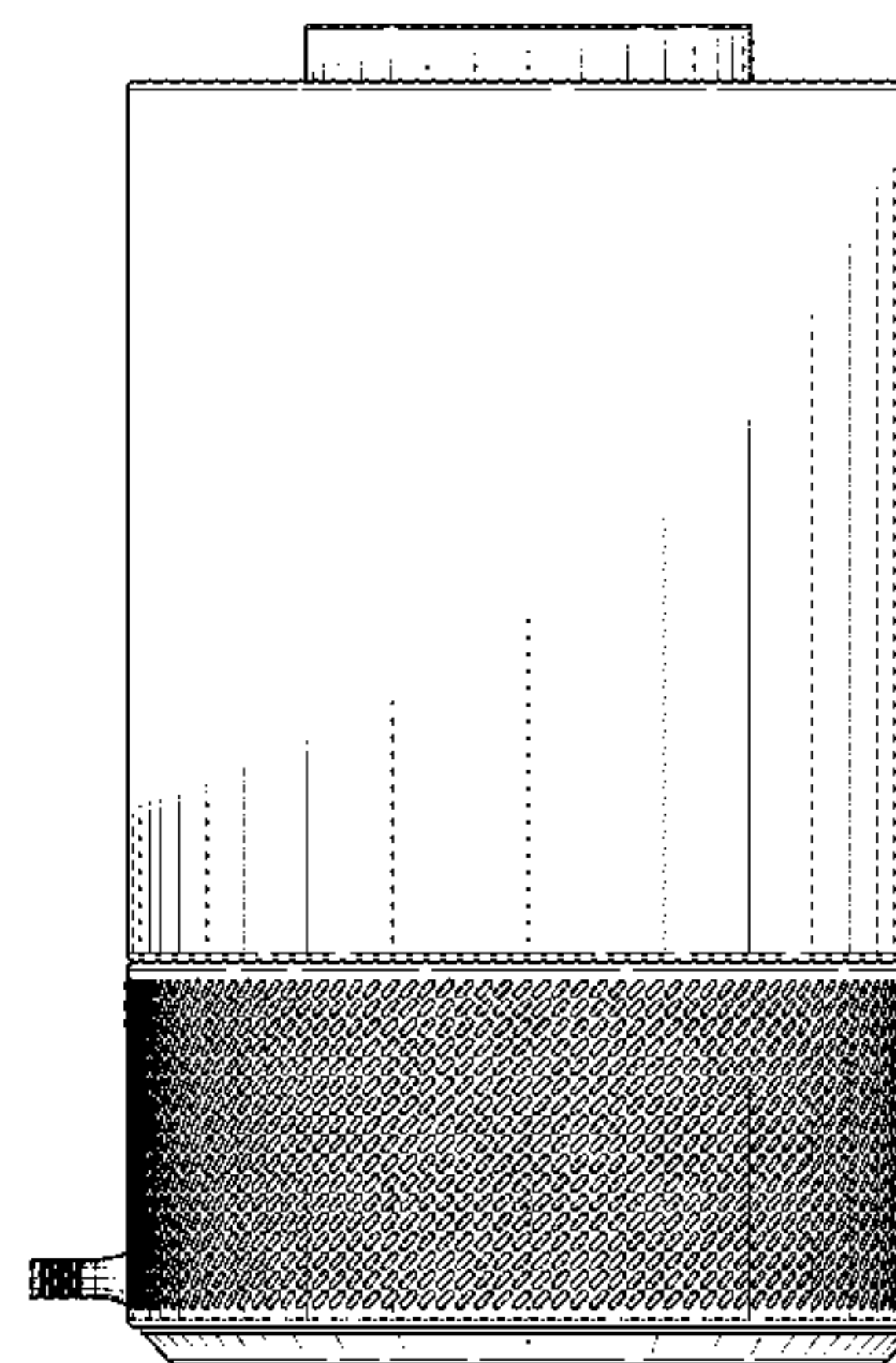
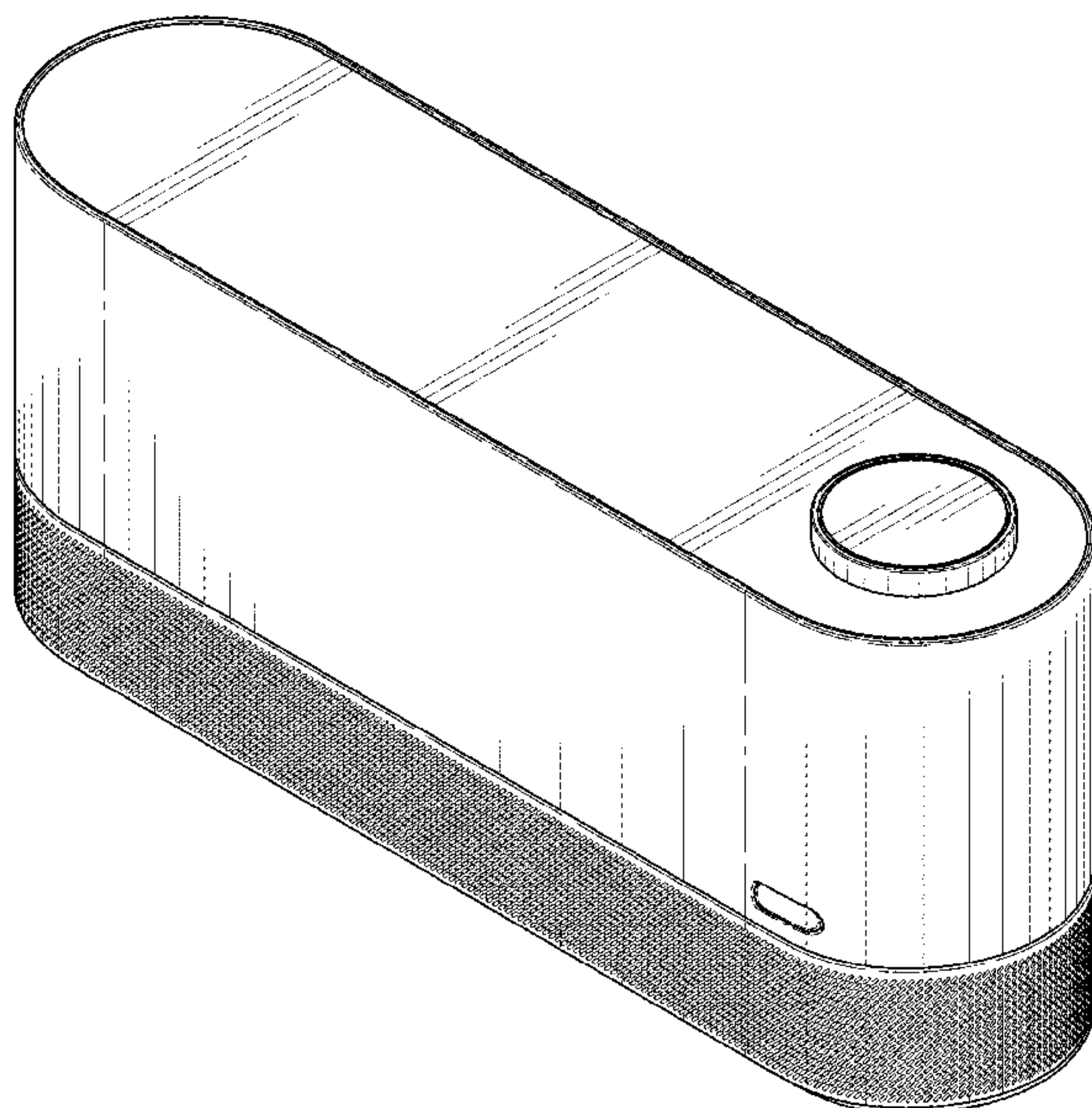
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(57) **CLAIM**  
 I claim the ornamental design for a stationary cast speaker,  
 as shown and described.

**DESCRIPTION**

FIG. 1 shows a front perspective view of the stationary cast speaker;  
 FIG. 2 shows a front view of the stationary cast speaker;  
 FIG. 3 shows a rear view of the stationary cast speaker;  
 FIG. 4 shows a first side view of the stationary cast speaker;  
 FIG. 5 shows a first side view of the stationary cast speaker;  
 FIG. 6 shows a top view of the stationary cast speaker; and,  
 FIG. 7 shows a bottom view of the stationary cast speaker.  
 The broken lines shown are included for the purpose of  
 illustrating portions of the stationary cast speaker that form  
 no part of the claim.

**1 Claim, 6 Drawing Sheets**



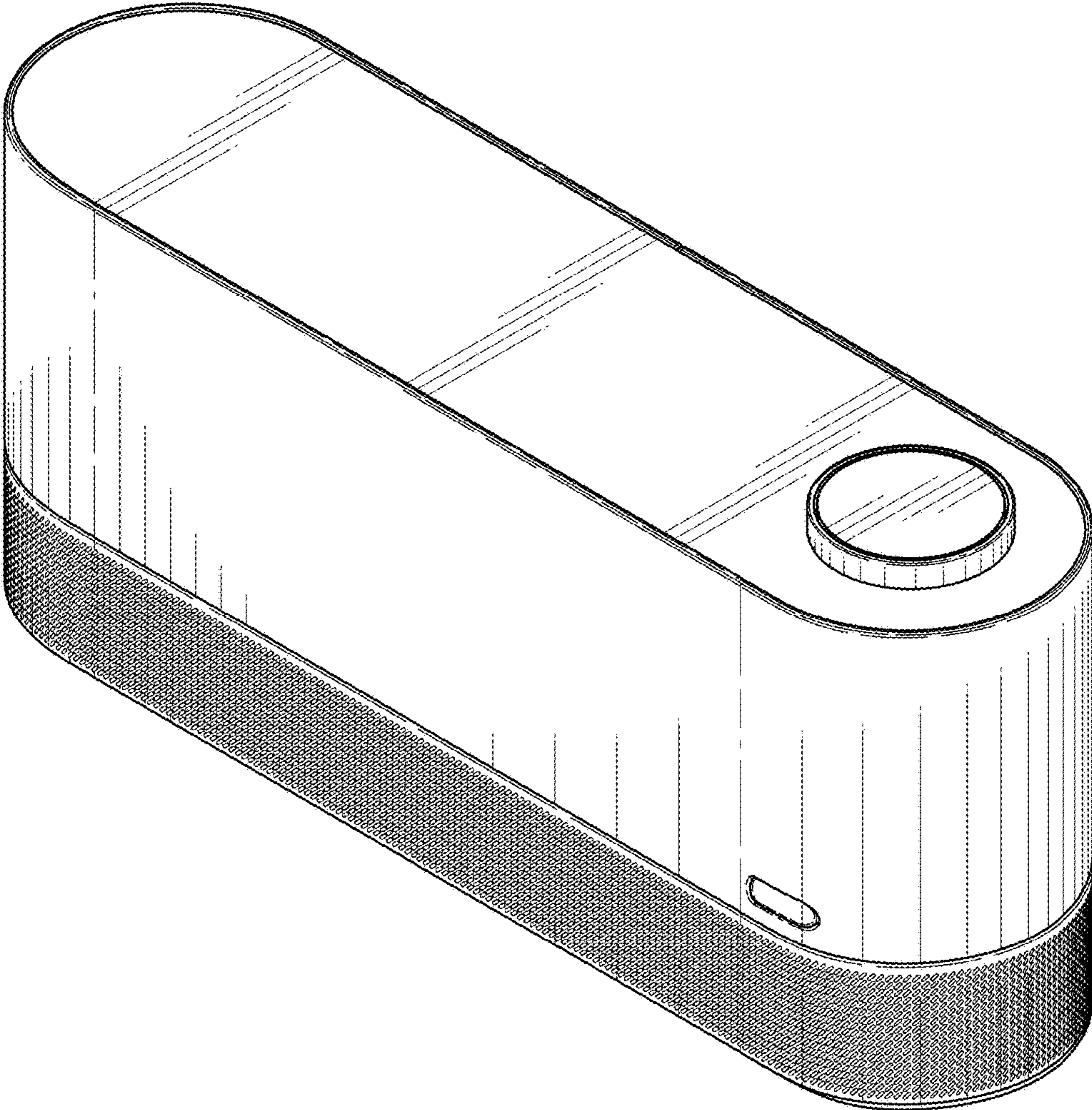


FIG. 1



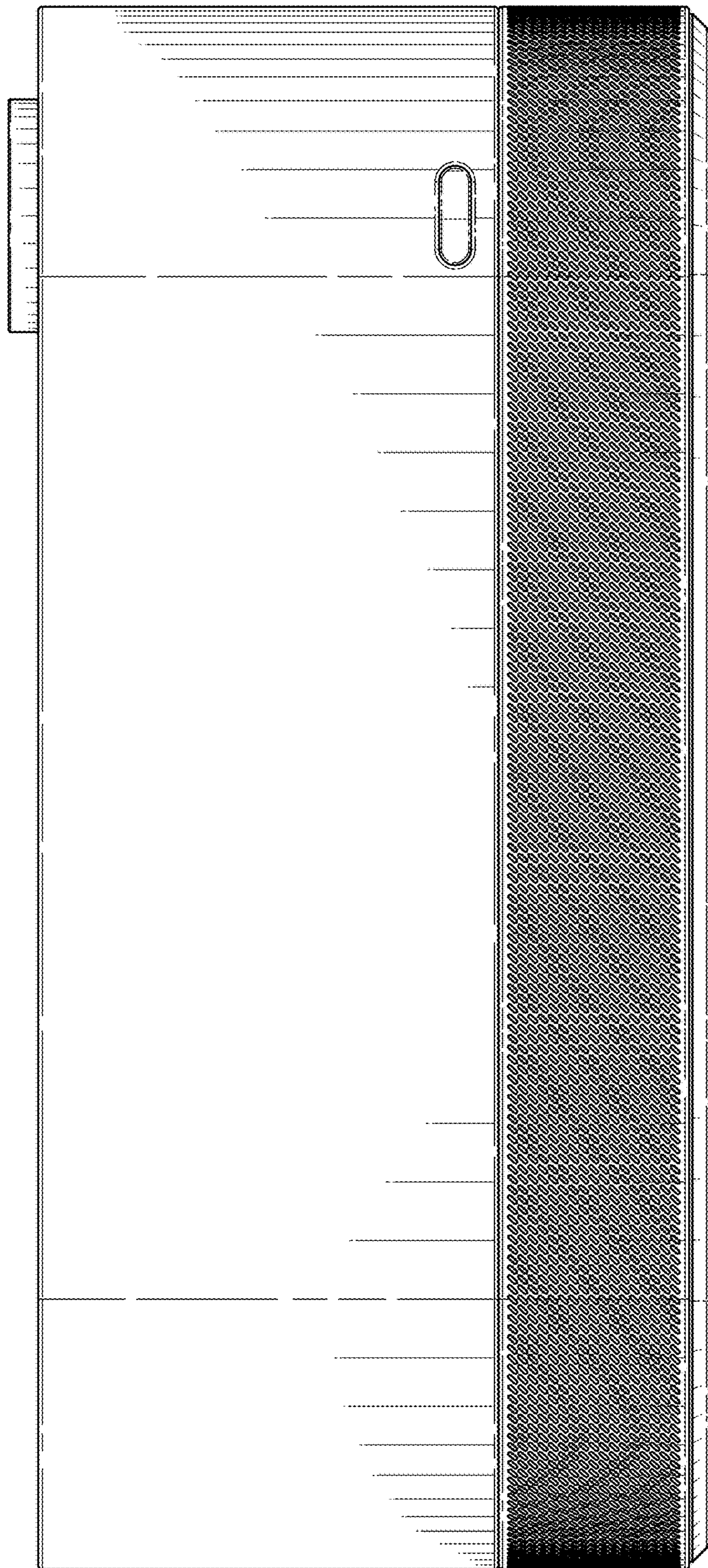


FIG. 2



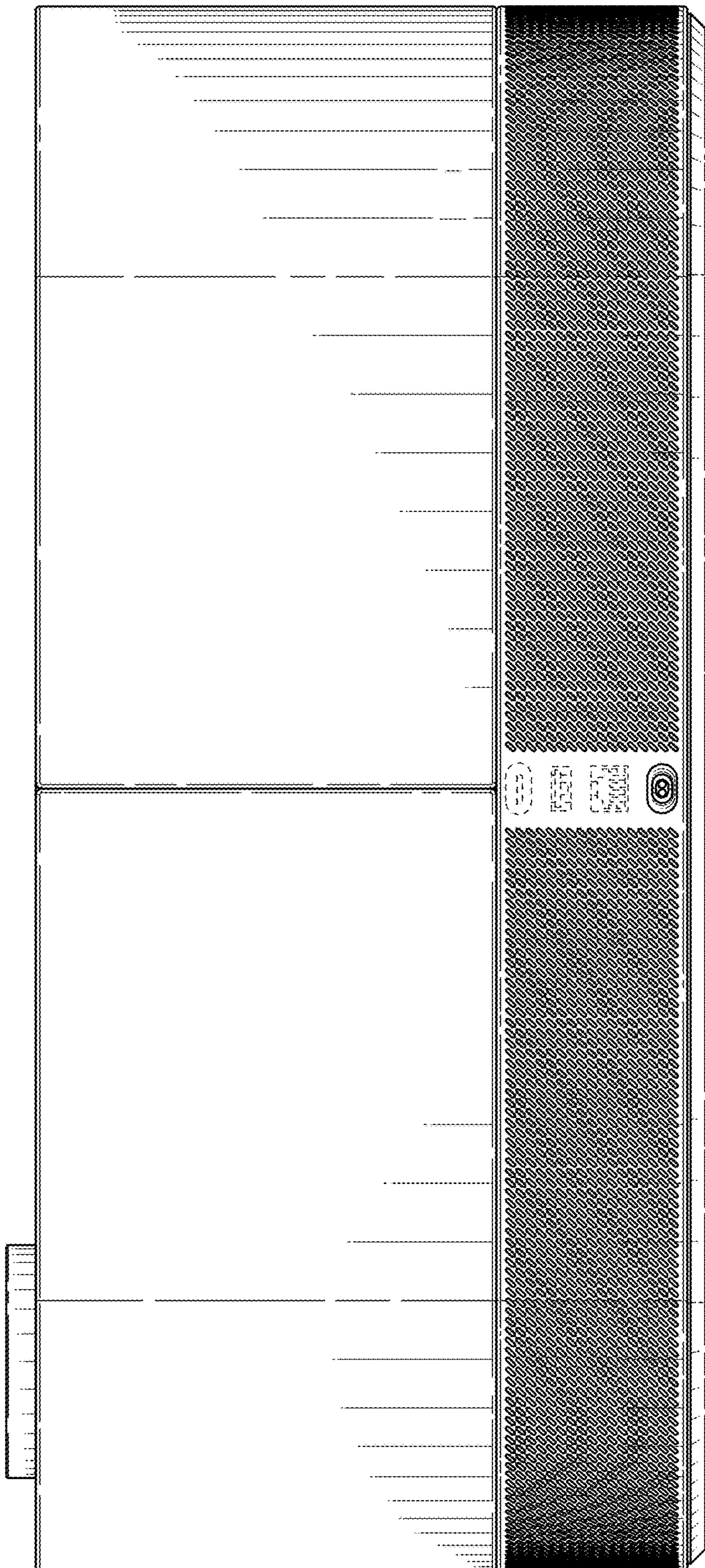


FIG. 3



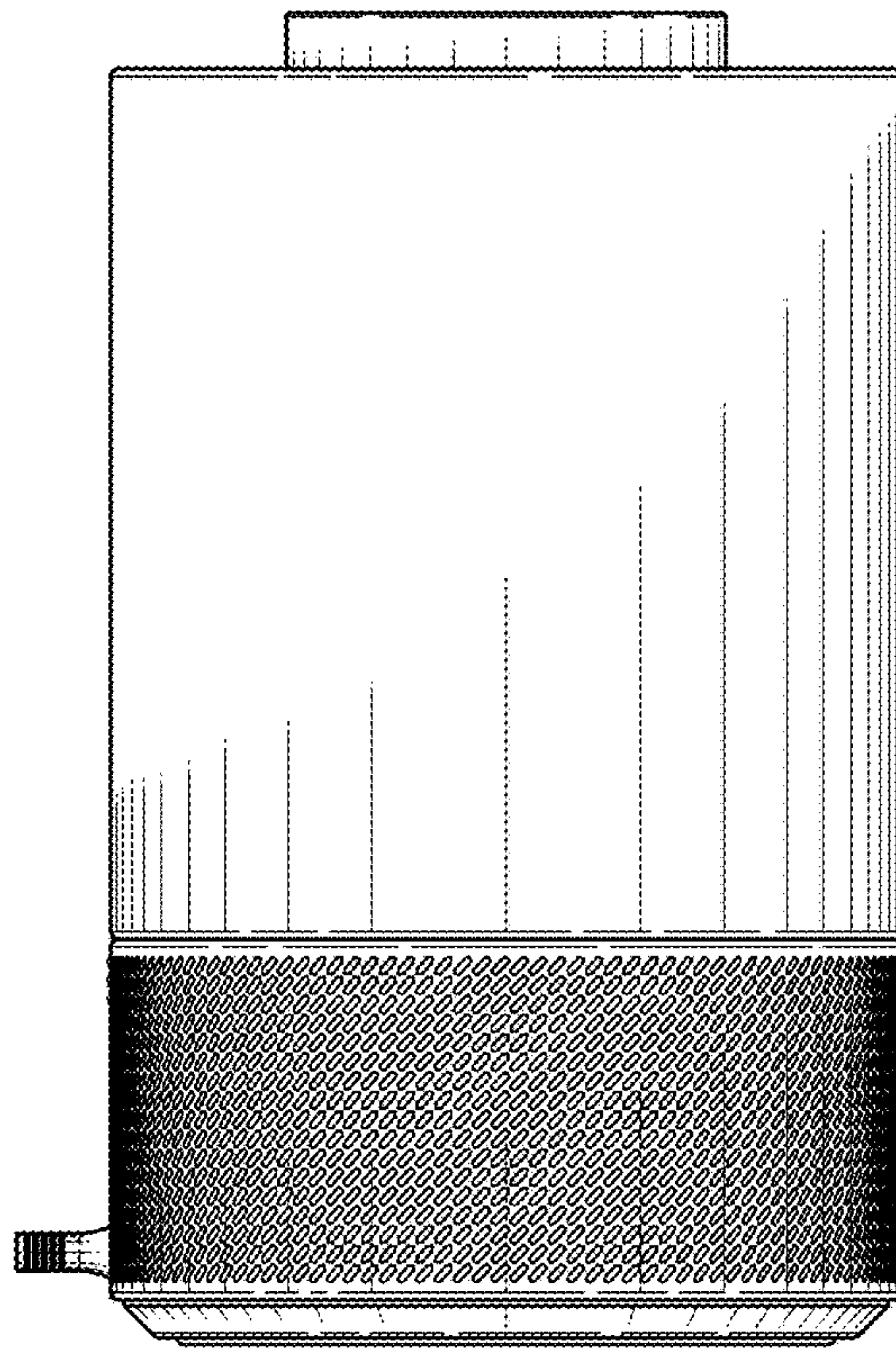


FIG. 4

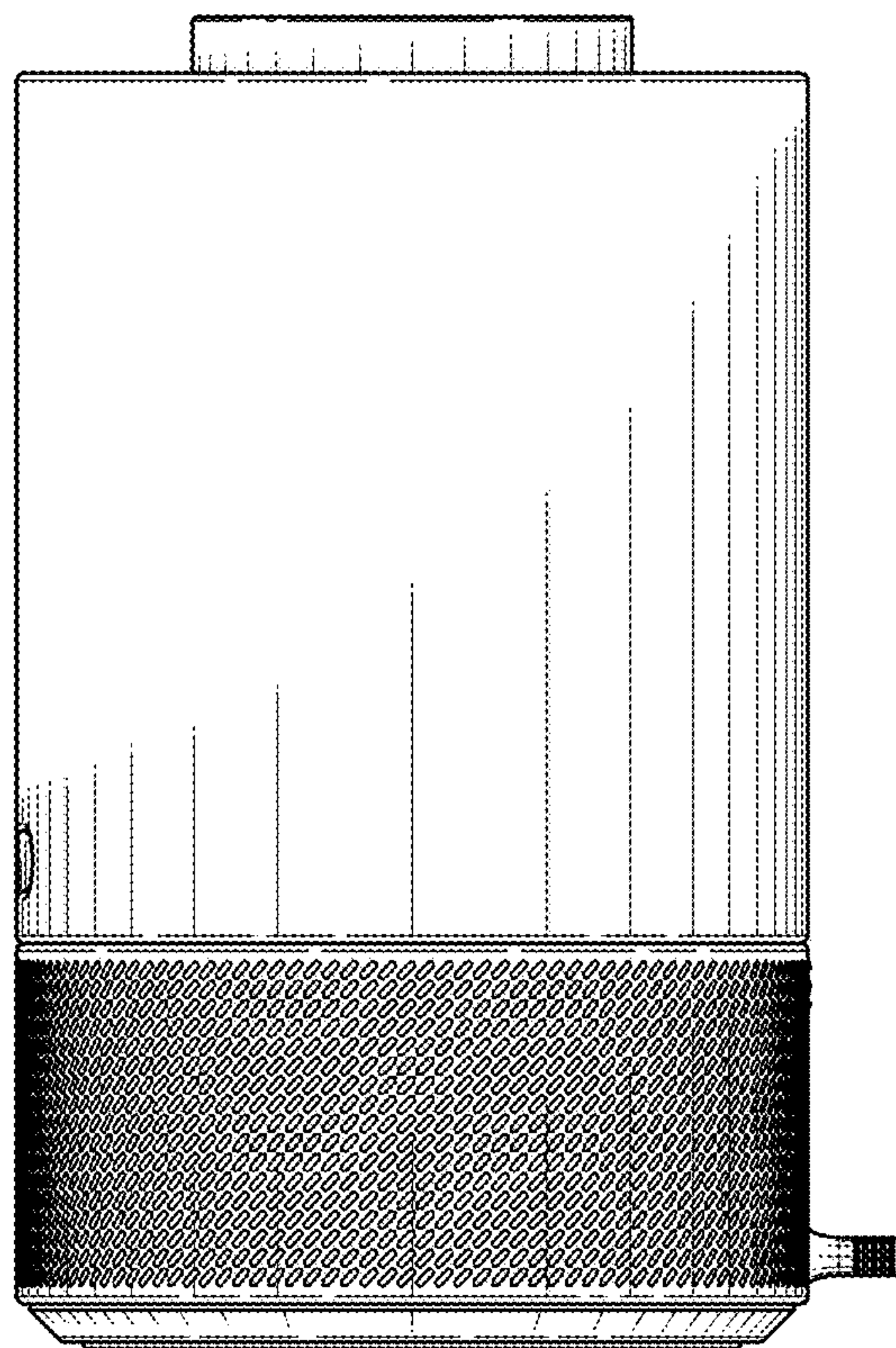


FIG. 5

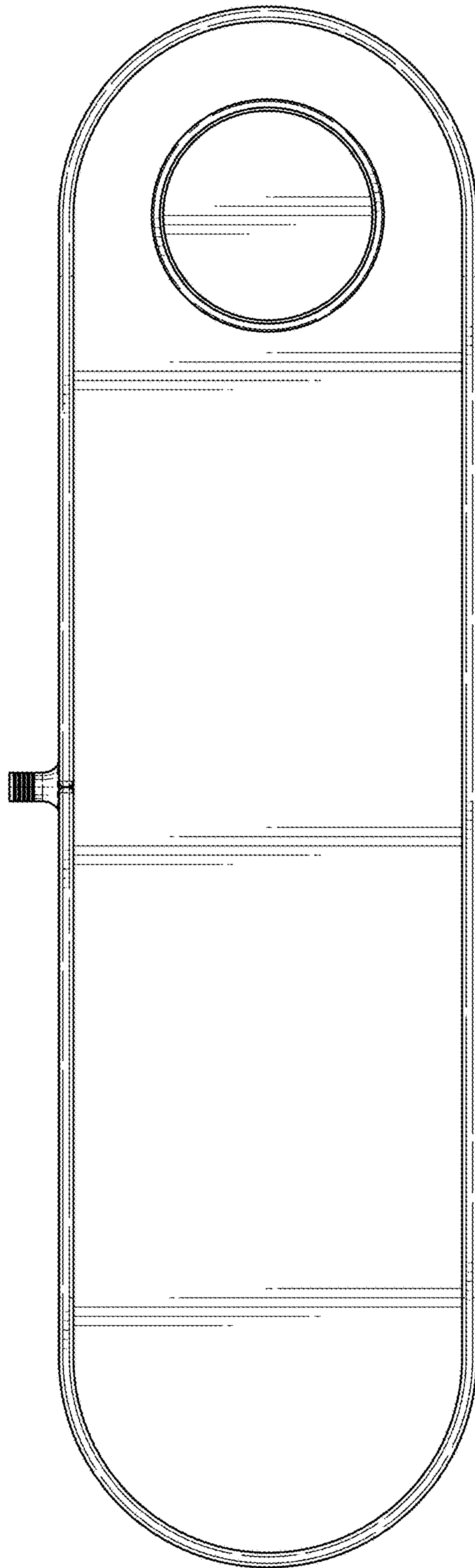


FIG. 6

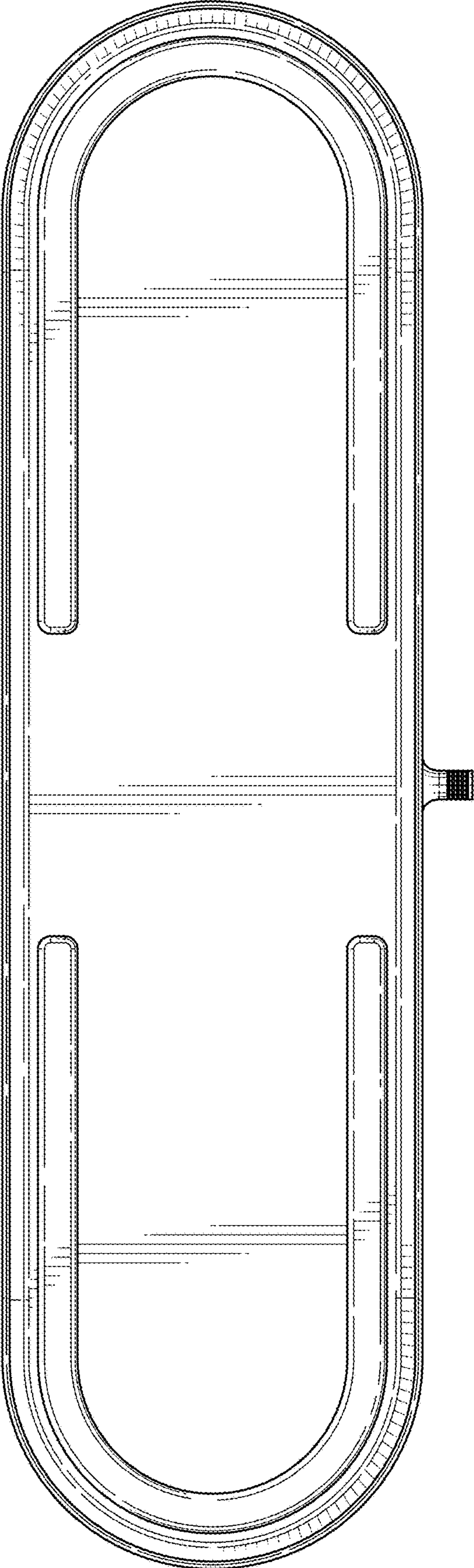


FIG. 7