



US00D807474S

(12) **United States Design Patent**  
**Zou**

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- (54) **FILTER UNIT**
- (71) Applicant: **HONG KONG ECOAQUA CO., LIMITED**, Chai Wan (HK)
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- (73) Assignee: **Hong Kong Ecoaqua Co., Limited**, Chai Wan (HK)
- (\*\*) Term: **15 Years**
- (21) Appl. No.: **29/605,231**
- (22) Filed: **May 24, 2017**
- (51) **LOC (11) Cl.** ..... **23-01**
- (52) **U.S. Cl.**  
USPC ..... **D23/209**
- (58) **Field of Classification Search**  
USPC ..... D23/209, 207; 210/232, 234, 282, 236  
CPC ..... C02F 1/003; B01D 19/0031; B01D 35/30;  
B29C 47/682  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a Front elevational view of a filter unit showing my new design;  
 FIG. 2 is a Rear elevational view thereof;  
 FIG. 3 is a Left side view thereof;  
 FIG. 4 is a Right side view thereof;  
 FIG. 5 is a Top plan view thereof;  
 FIG. 6 is a Bottom plan view thereof; and,  
 FIG. 7 is a Perspective view thereof.  
 The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

**1 Claim, 7 Drawing Sheets**

(56) **References Cited**

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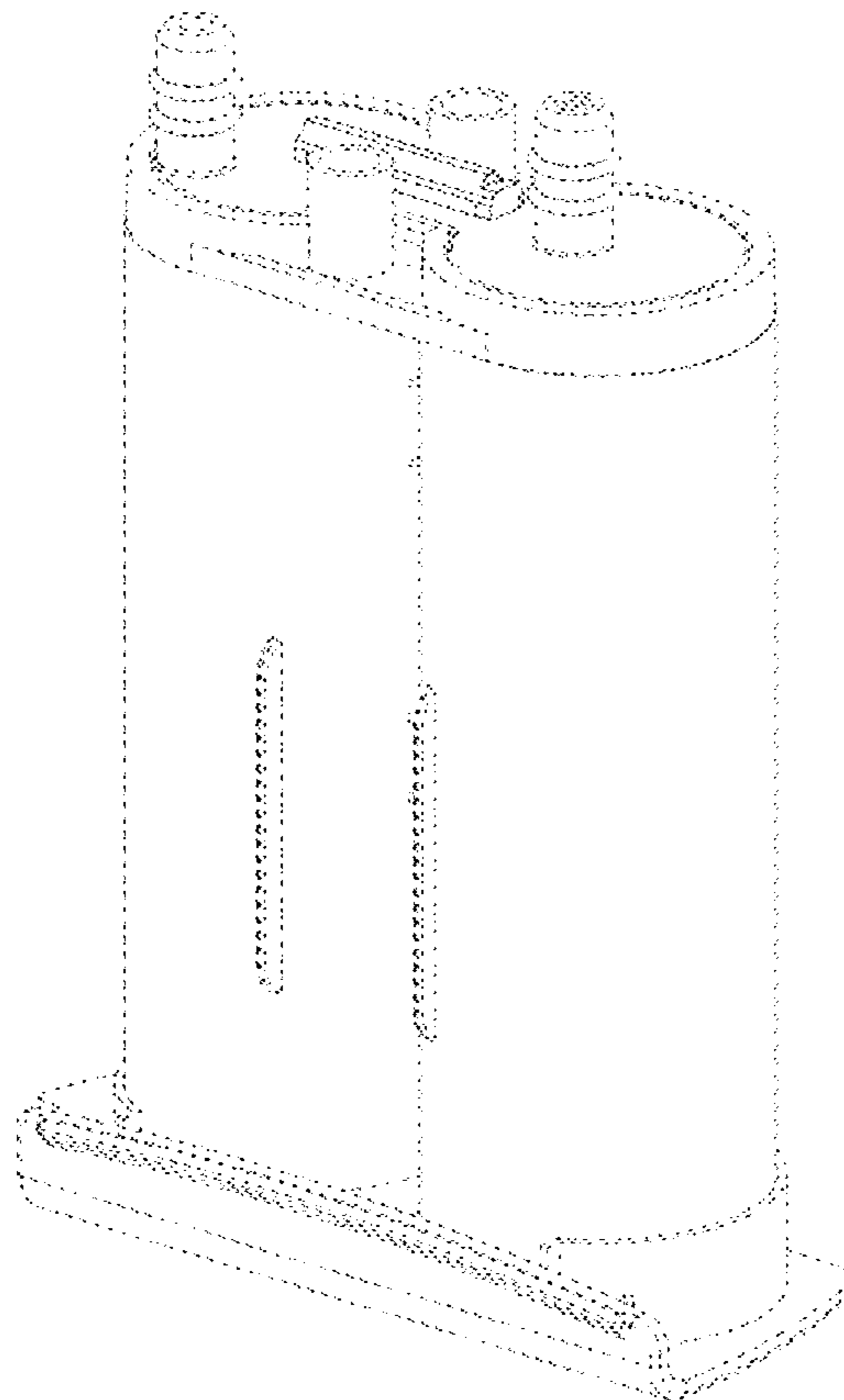


FIG. 1

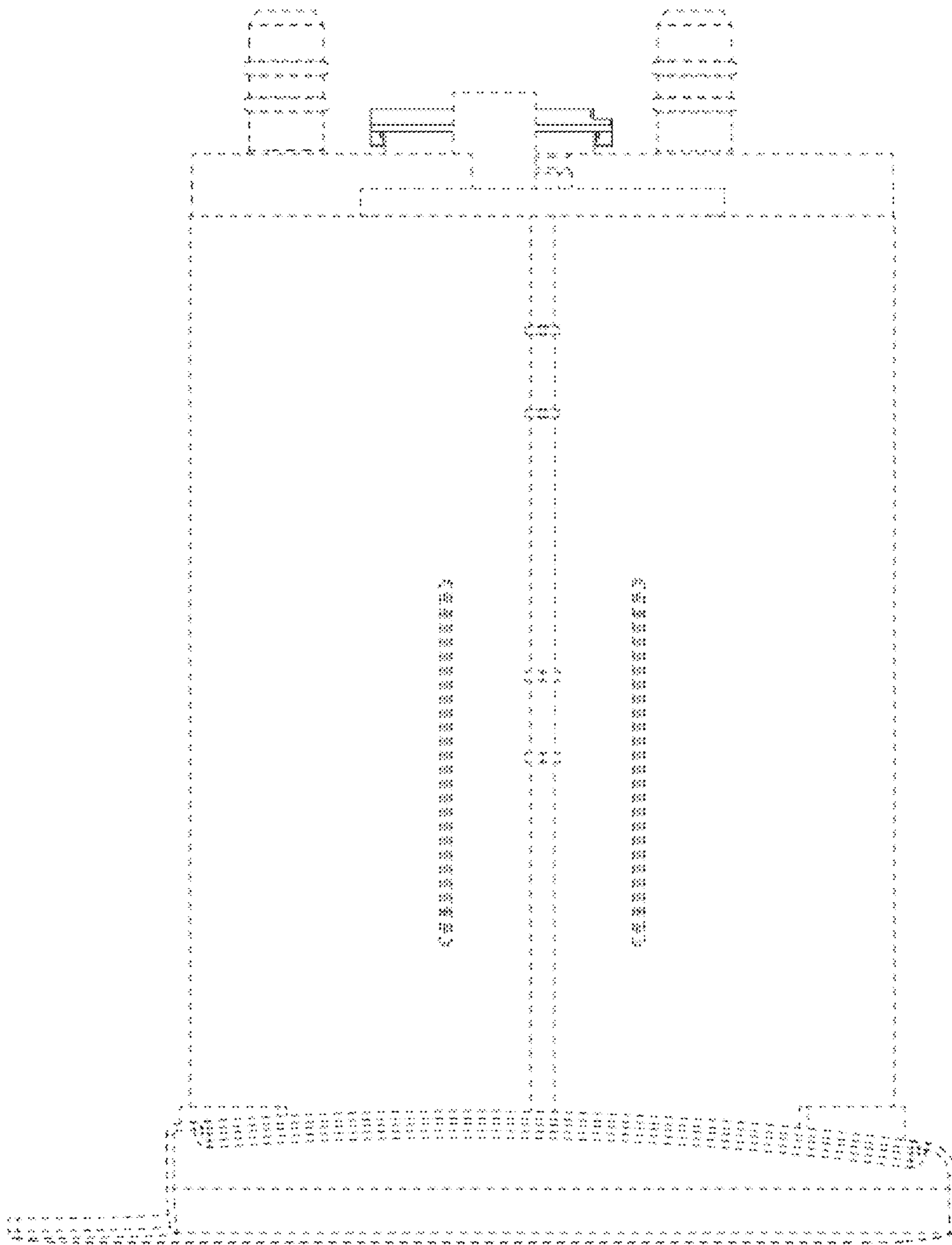


FIG. 2

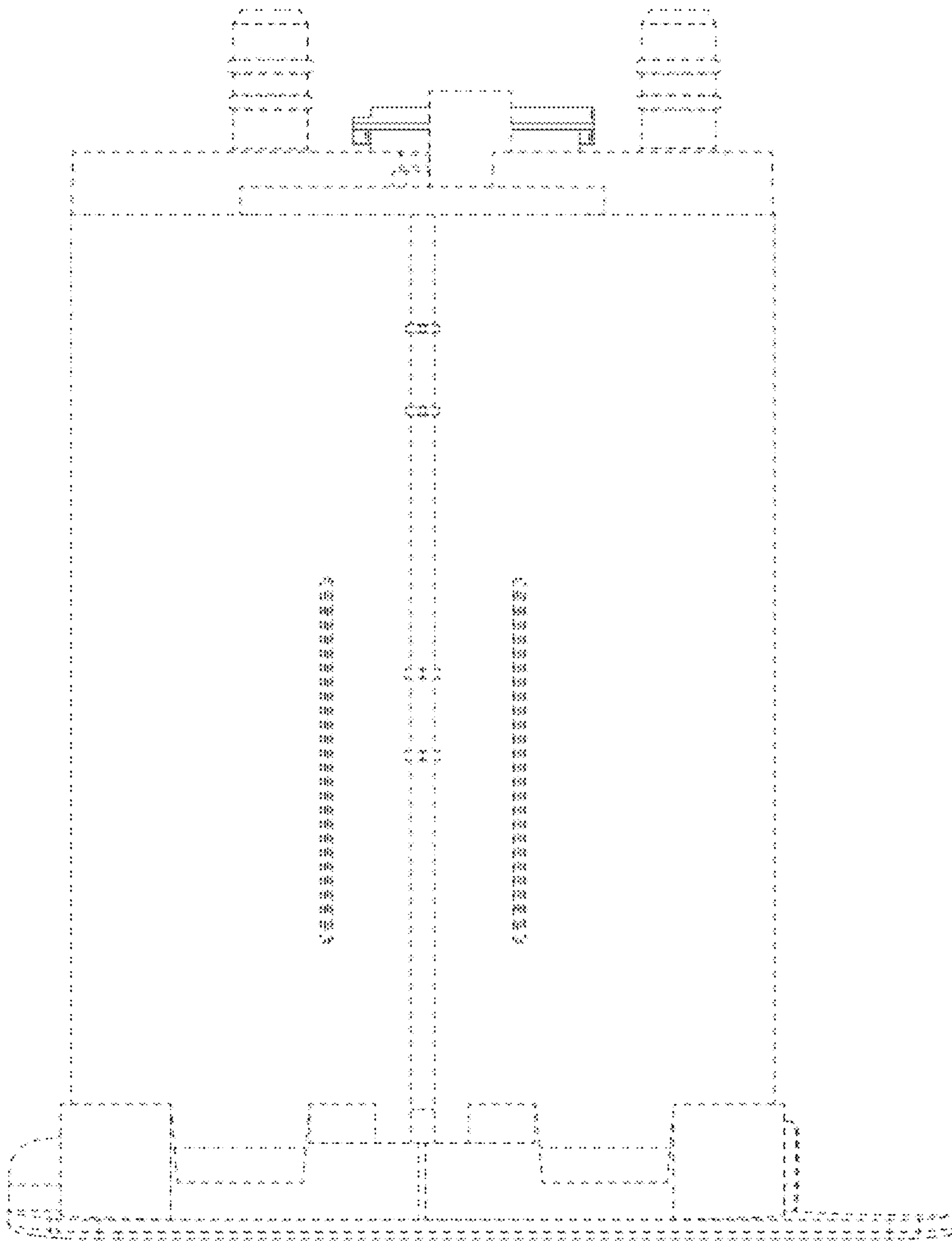
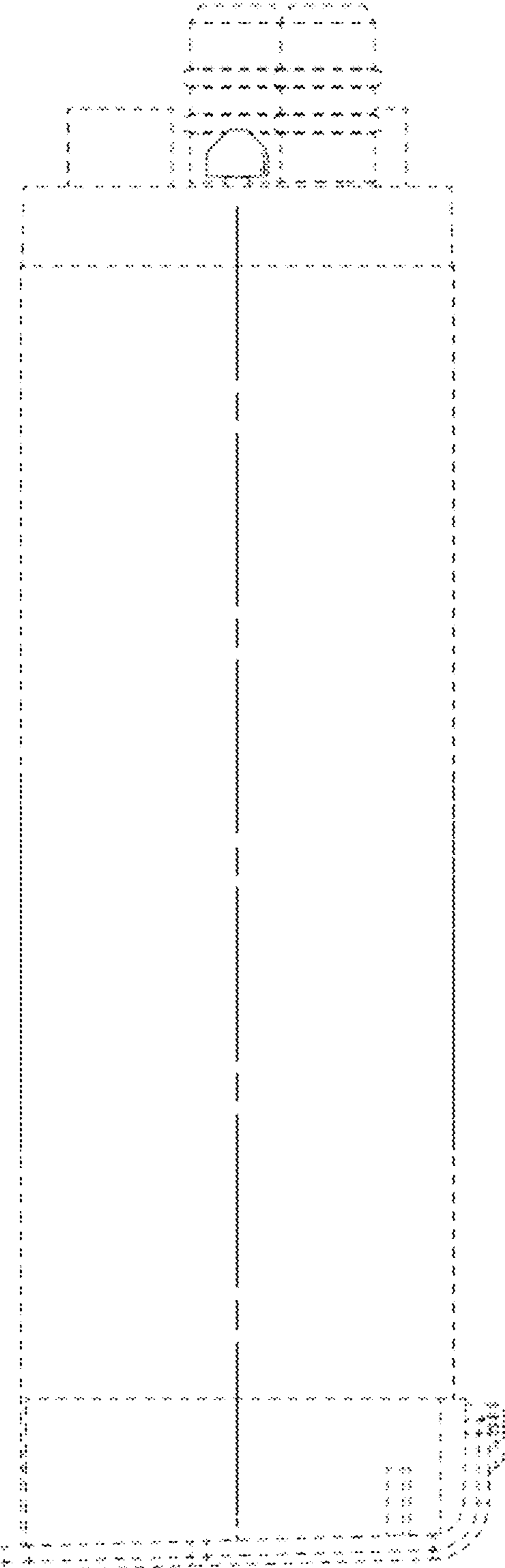


FIG. 3



**FIG. 4**

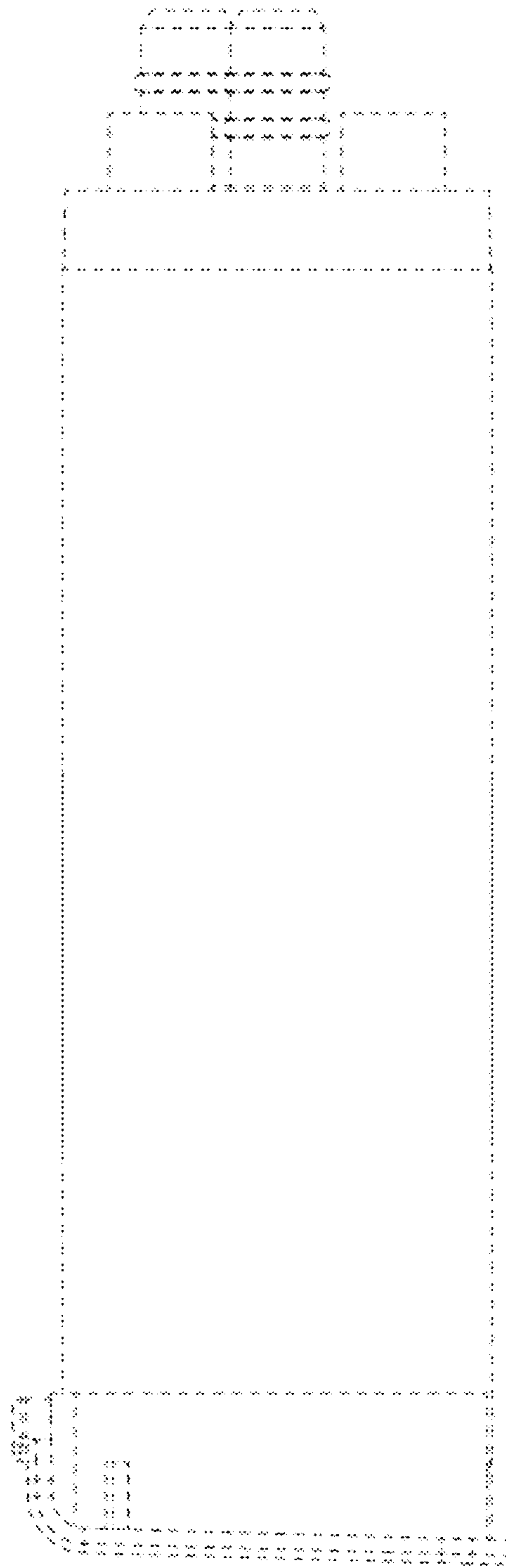
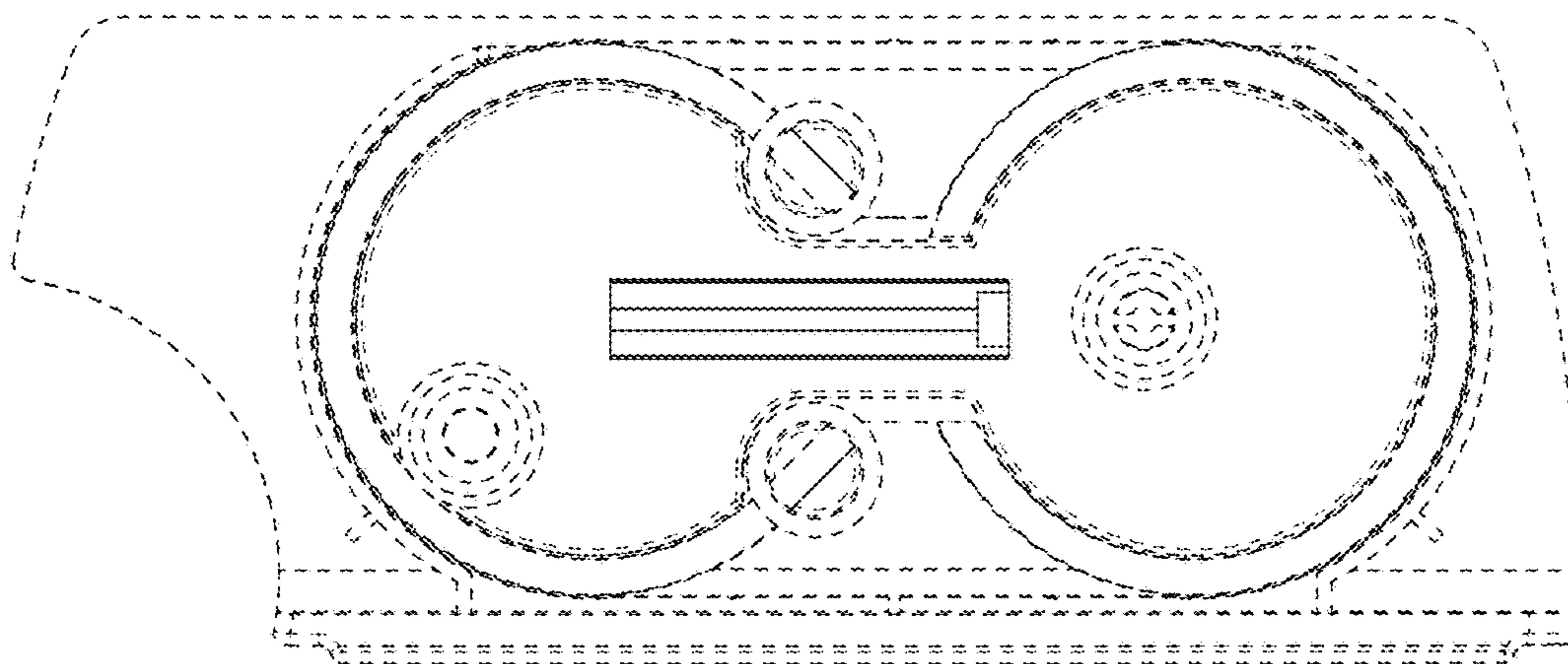


FIG. 5



**Fig 6**

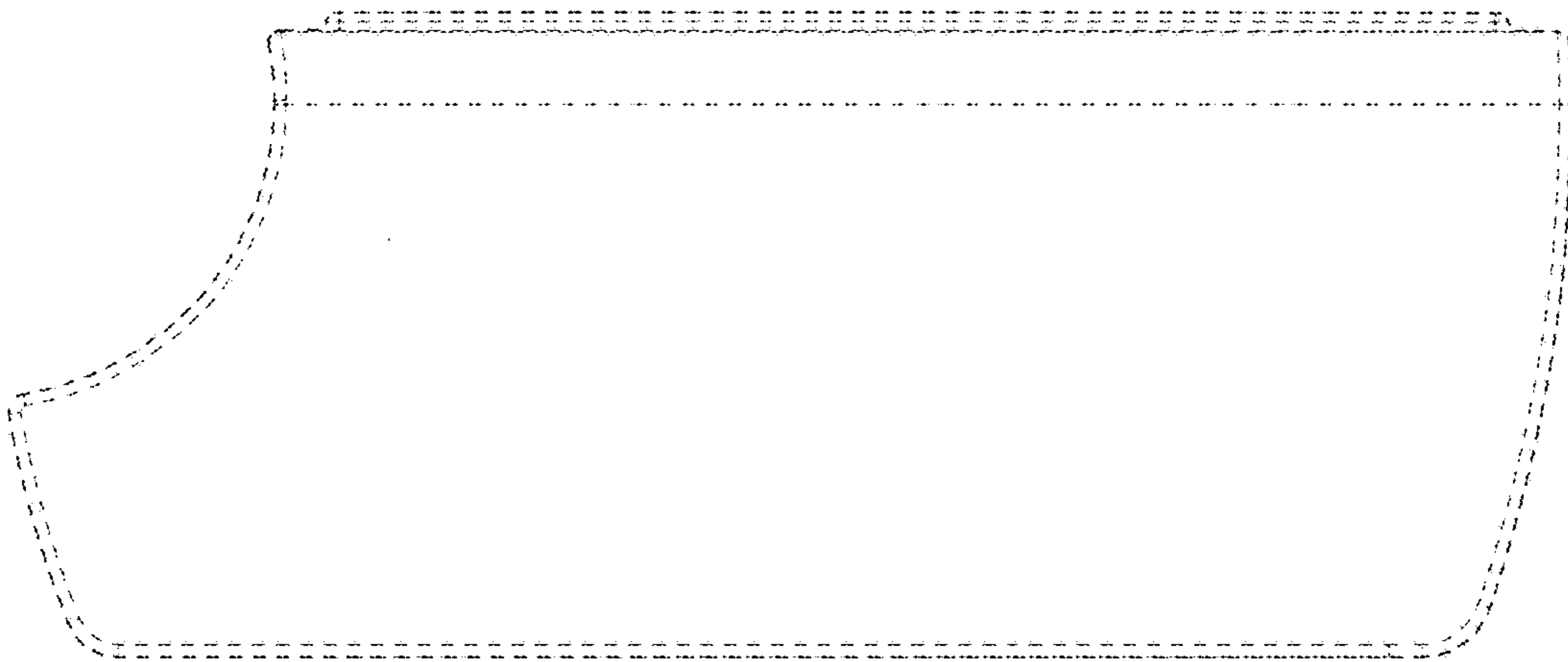


Fig 7

