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(12) **United States Design Patent**
Carruthers

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(54) **BENDING DIE SET, COMPOSED OF A BEND DIE POST AND WIPER DIE POST, FOR A ROTARY DRAW BENDING MACHINE**

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(**) Term: **15 Years**

(57) **CLAIM**

(21) Appl. No.: **29/555,709**

The ornamental design for a bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine, as shown and described.

(22) Filed: **Feb. 24, 2016**

Related U.S. Application Data

DESCRIPTION

(63) Continuation of application No. 14/448,246, filed on Jul. 31, 2014.

(51) **LOC (10) Cl.** **15-09**

(52) **U.S. Cl.**
USPC **D15/138**

(58) **Field of Classification Search**
USPC D15/122, 136, 138, 140; D23/266
CPC B21D 7/02; B21D 7/021; B21D 7/024
See application file for complete search history.

FIG. 1 is a front perspective view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine.

FIG. 2 is a front side view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine.

FIG. 3 is a rear side view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine.

FIG. 4 is a top view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine.

FIG. 5 is a bottom view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine.

FIG. 6 is an end view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine; and,

FIG. 7 is an end view of the bending die set, composed of a bend die post and wiper die post, for a rotary draw bending machine opposite of that showing in FIG. 6.

The broken lines are for the purpose of illustrating the environment and form no part of the claimed design.

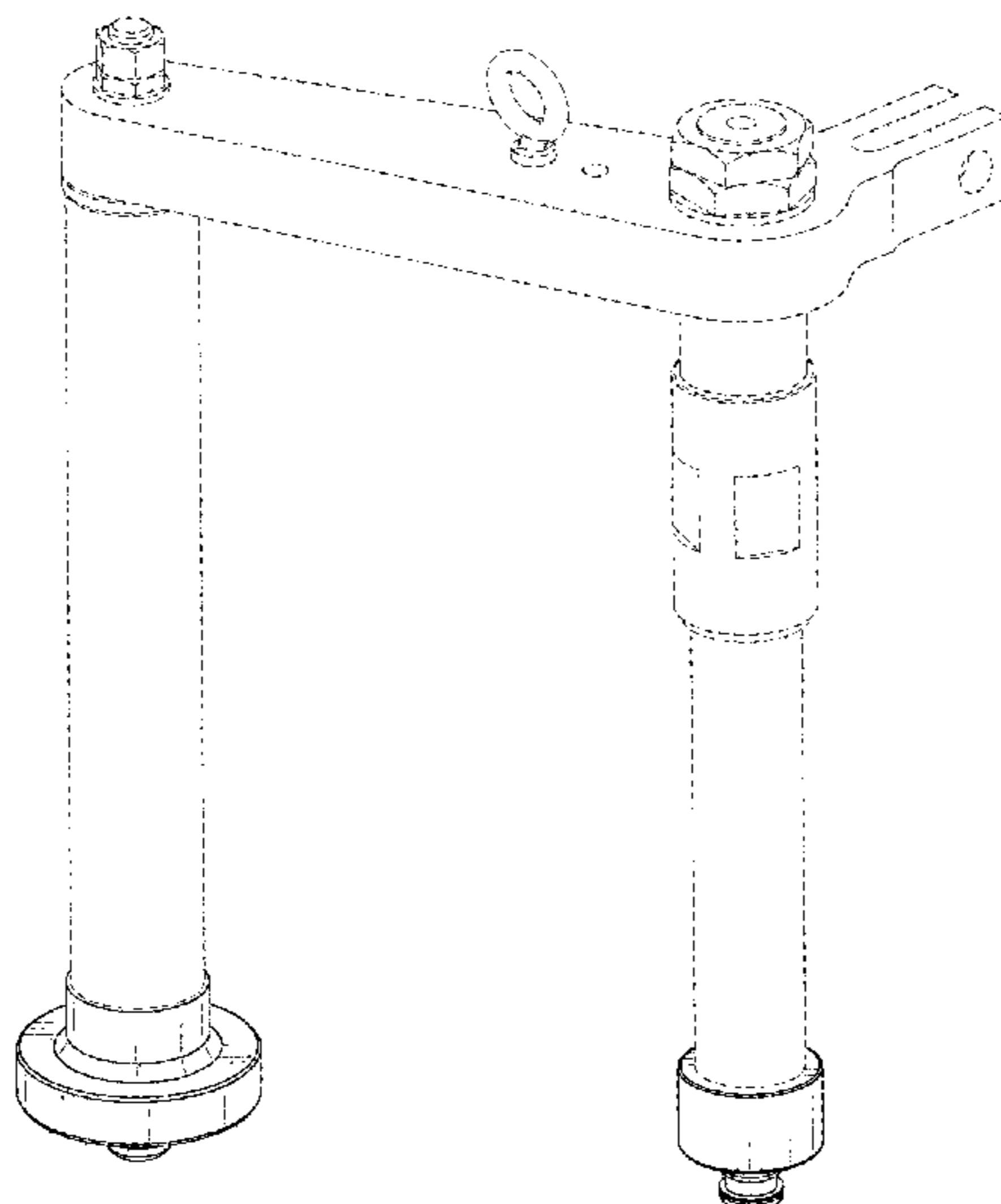
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1 Claim, 5 Drawing Sheets



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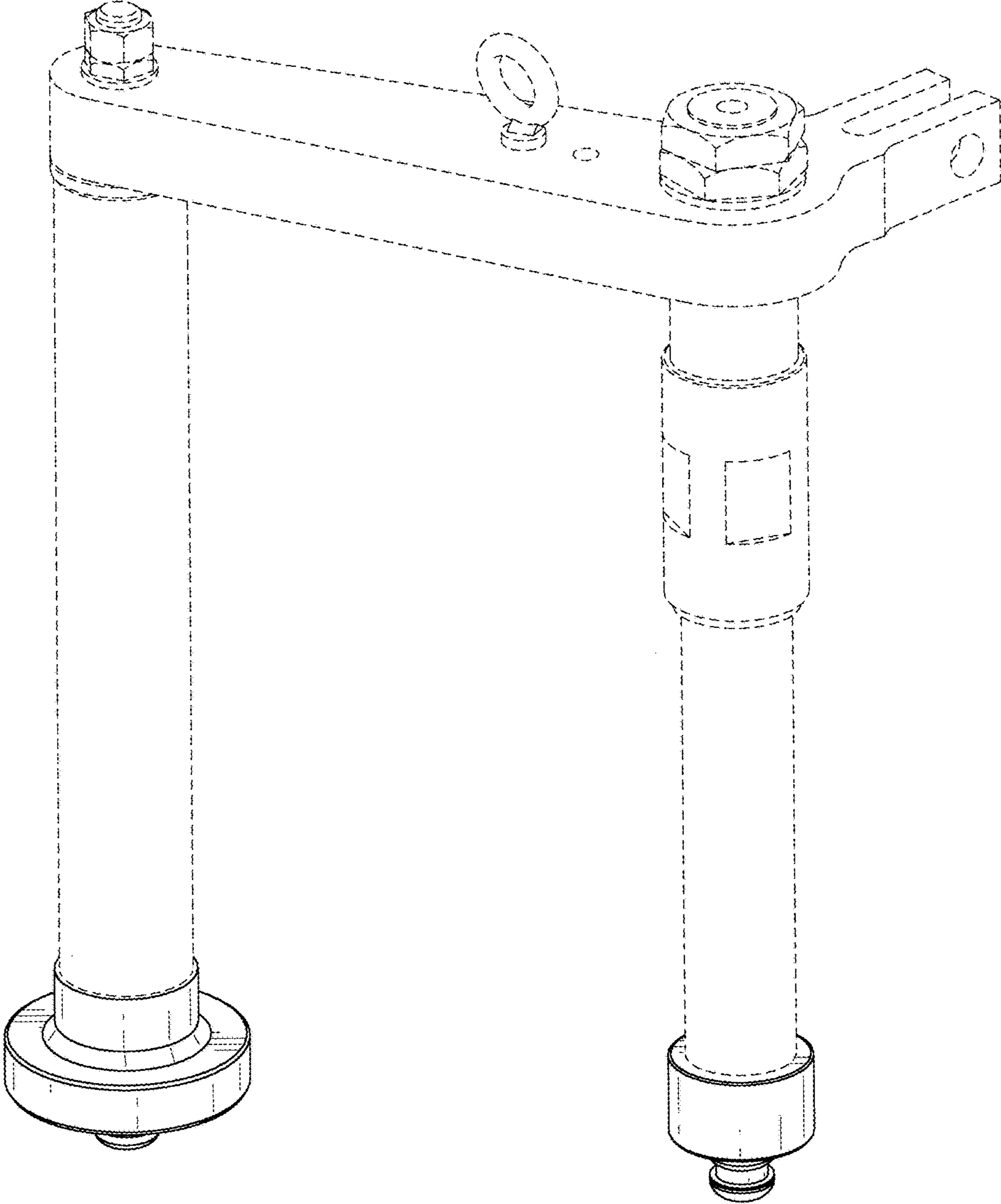


FIG. 1

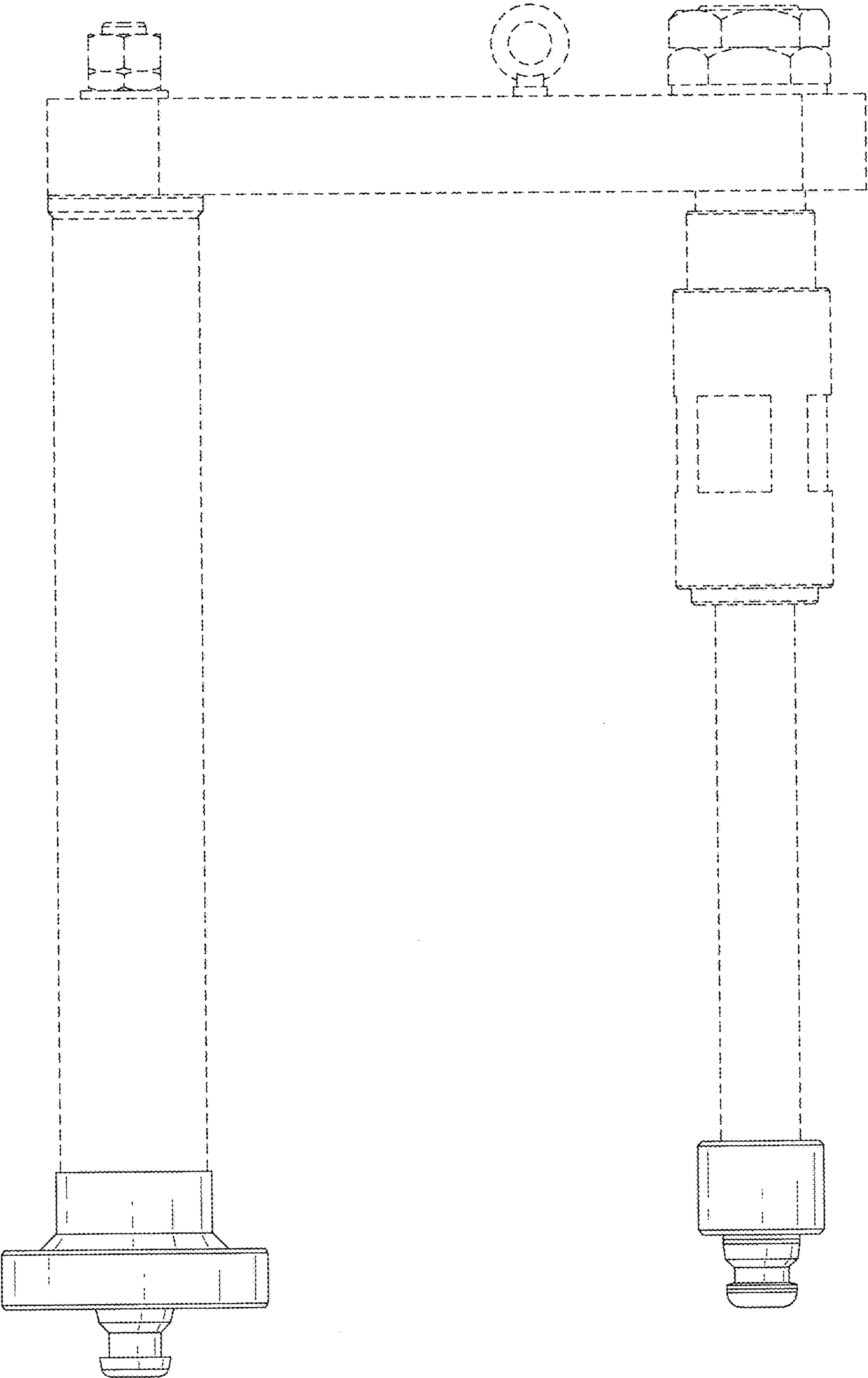


FIG. 2

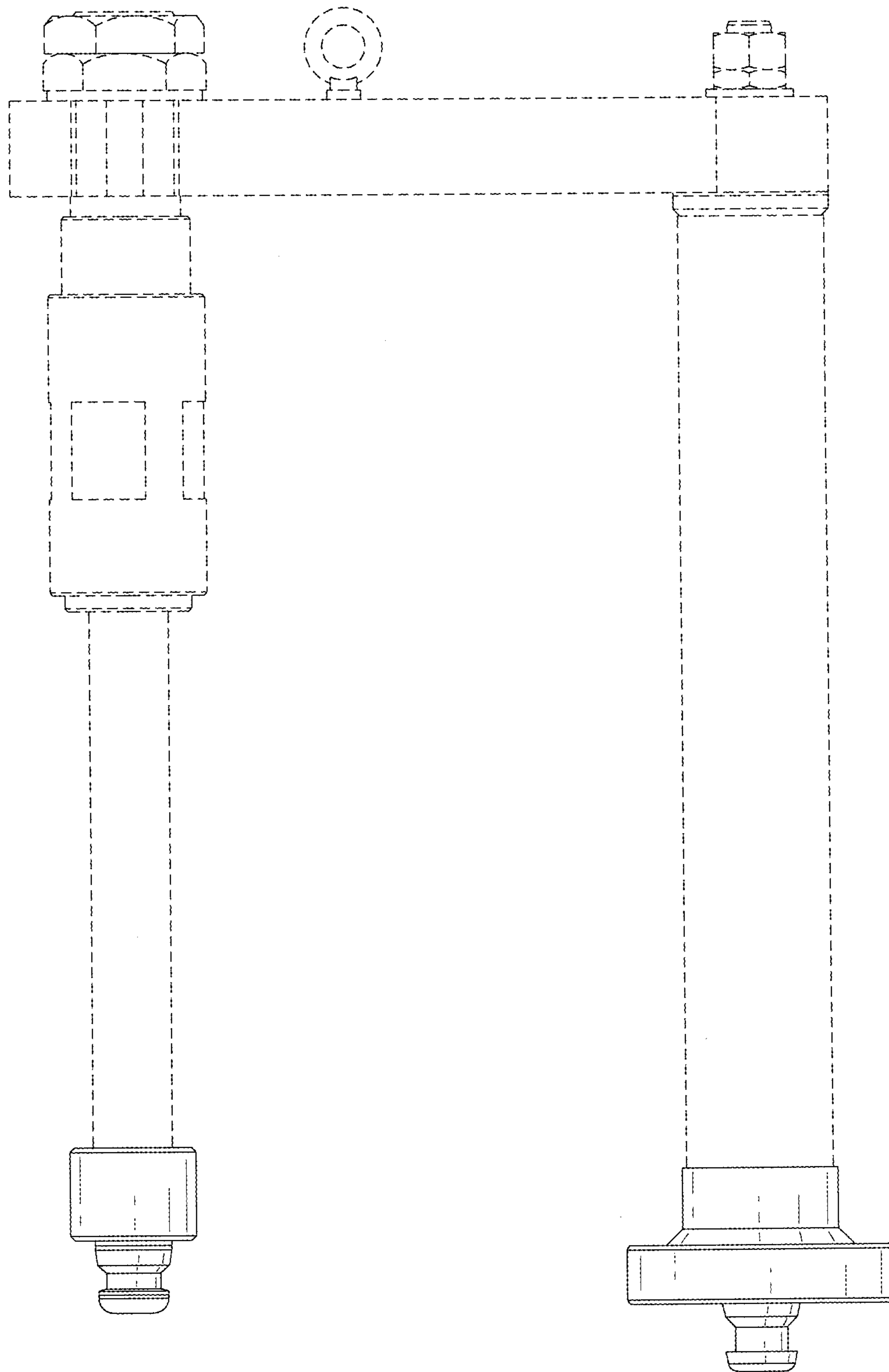


FIG. 3

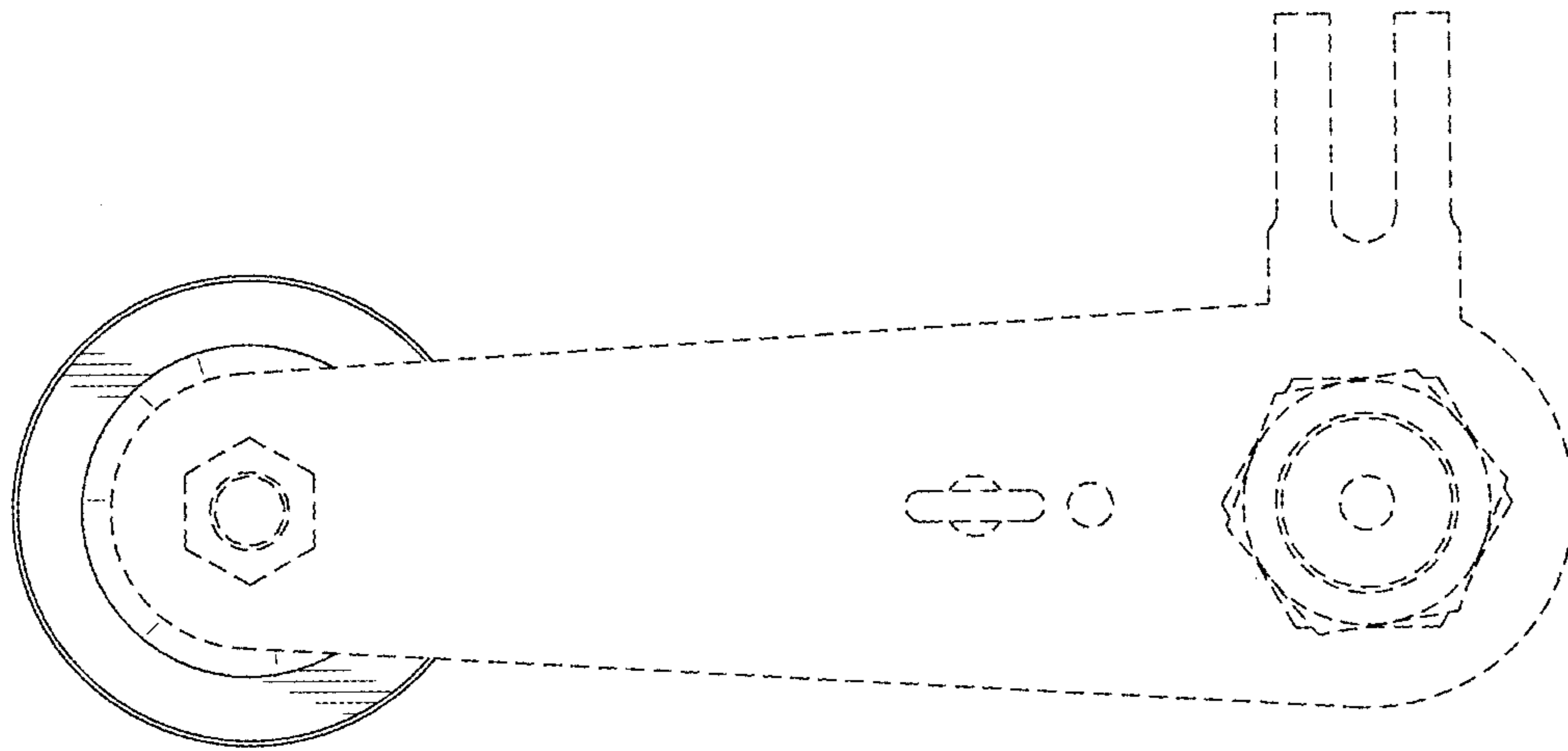


FIG. 4

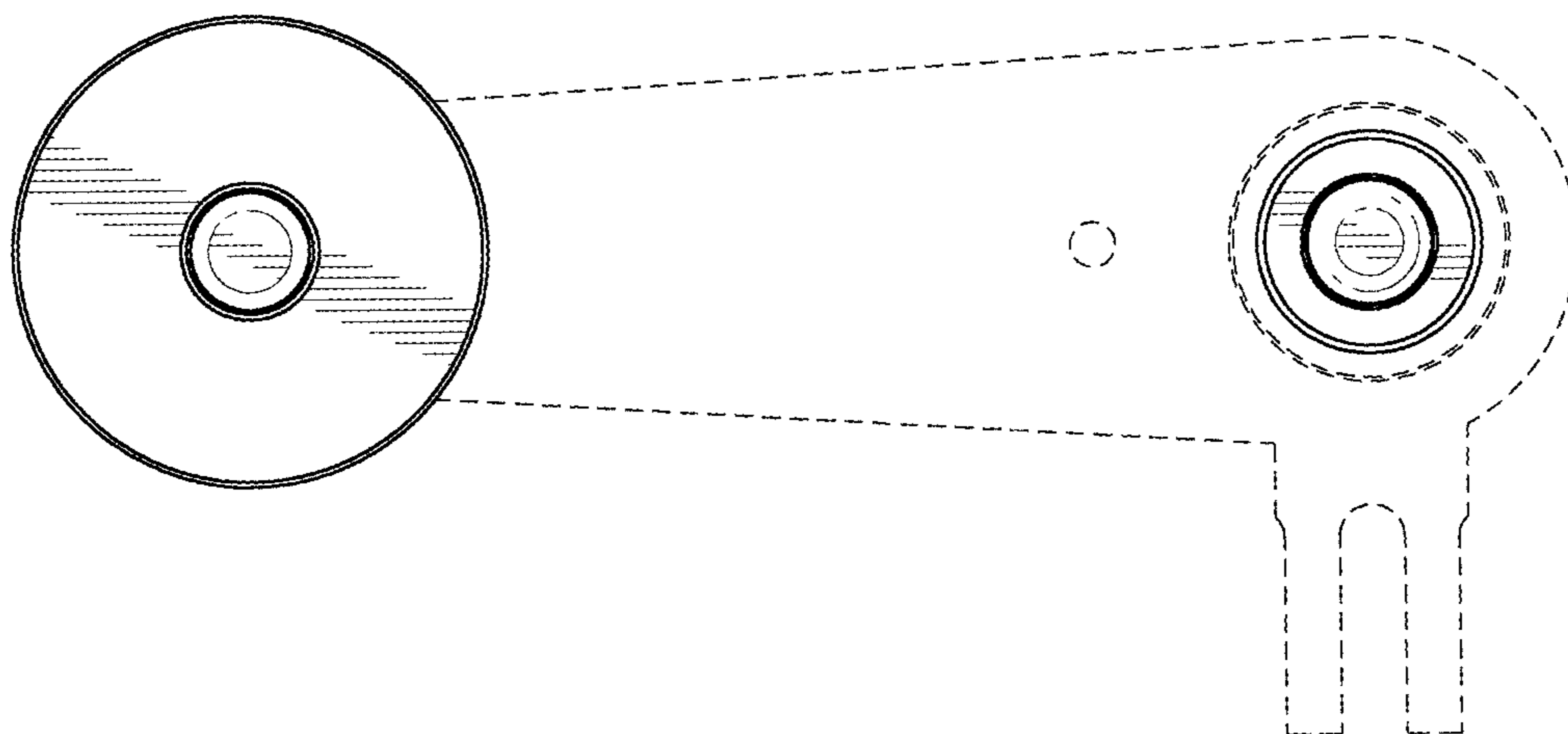


FIG. 5

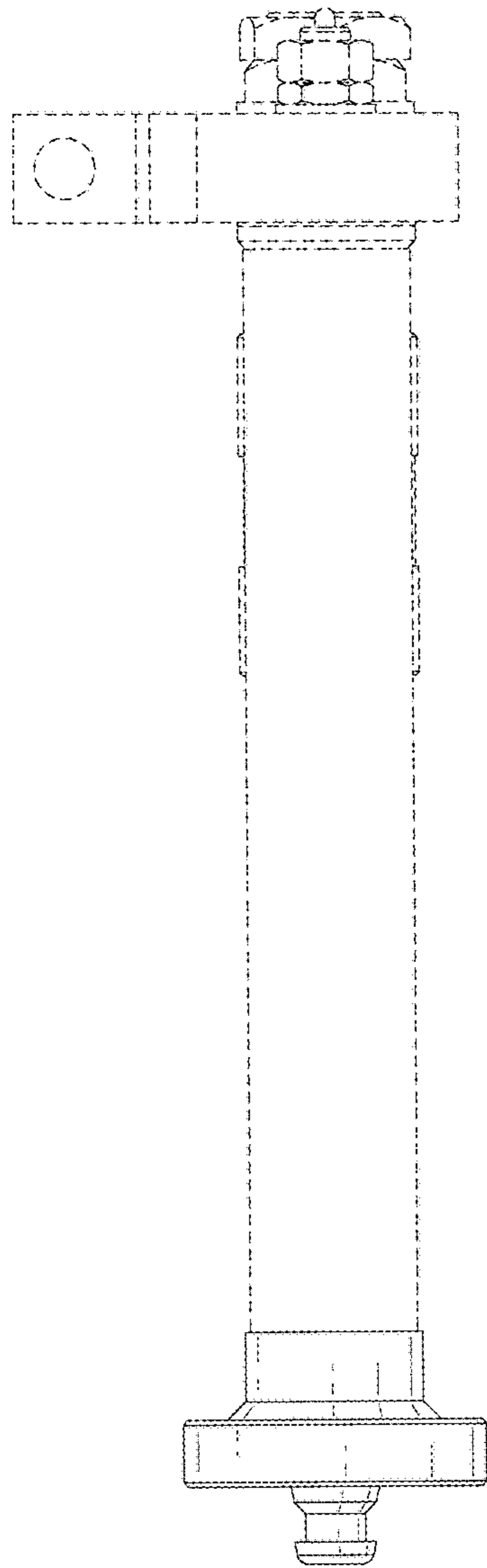


FIG. 6

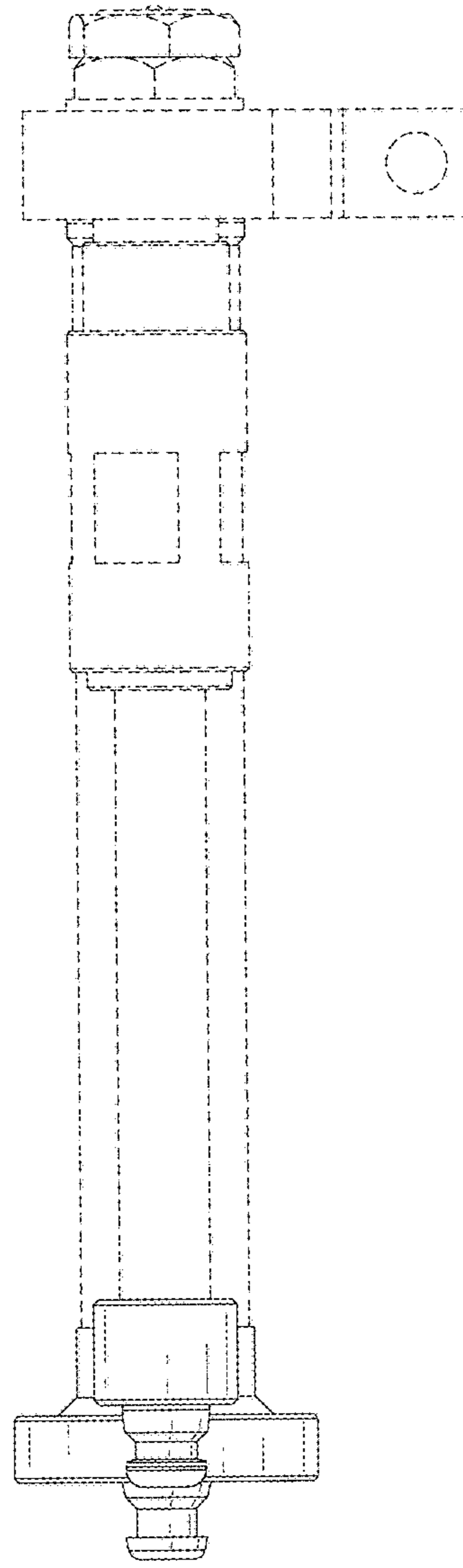


FIG. 7