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(12) **United States Design Patent** (10) **Patent No.:** **US D803,349 S**  
**Zou** (45) **Date of Patent:** **\*\* Nov. 21, 2017**

- (54) **FILTER UNIT**
- (71) Applicant: **HONG KONG ECOAQUA CO., LIMITED**, Chai Wan (HK)
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- (\*\*) Term: **15 Years**
- (21) Appl. No.: **29/581,689**
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- (51) **LOC (10) Cl.** ..... **23-01**
- (52) **U.S. Cl.**  
USPC ..... **D23/209**
- (58) **Field of Classification Search**  
USPC .... D23/207, 209, 213; 210/238, 410, 416.4, 210/416.3  
CPC ..... B01D 35/30; B01D 35/00; B01D 35/153  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

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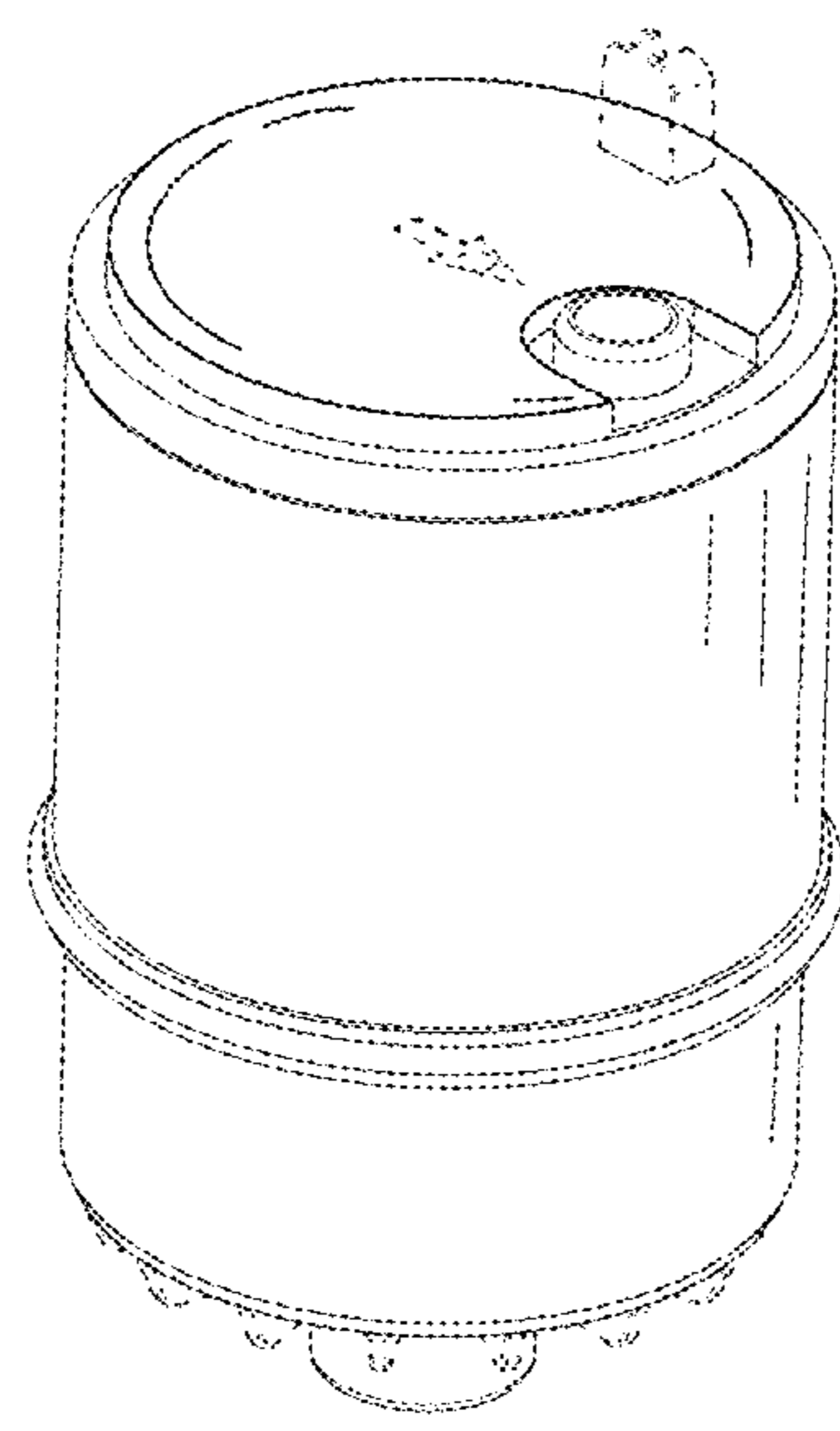
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**DESCRIPTION**

FIG. 1 is a Front elevational view of a filter unit showing my new design;  
FIG. 2 is a Rear elevational view thereof;  
FIG. 3 is a Left side view thereof;  
FIG. 4 is a Right side view thereof;  
FIG. 5 is a Top plan view thereof;  
FIG. 6 is a Bottom plan view thereof;  
FIG. 7 is a Top perspective view thereof; and,  
FIG. 8 is a Bottom perspective view thereof;  
The broken lines in the drawings depict portions of the filter unit that form no part of the design.

**1 Claim, 8 Drawing Sheets**



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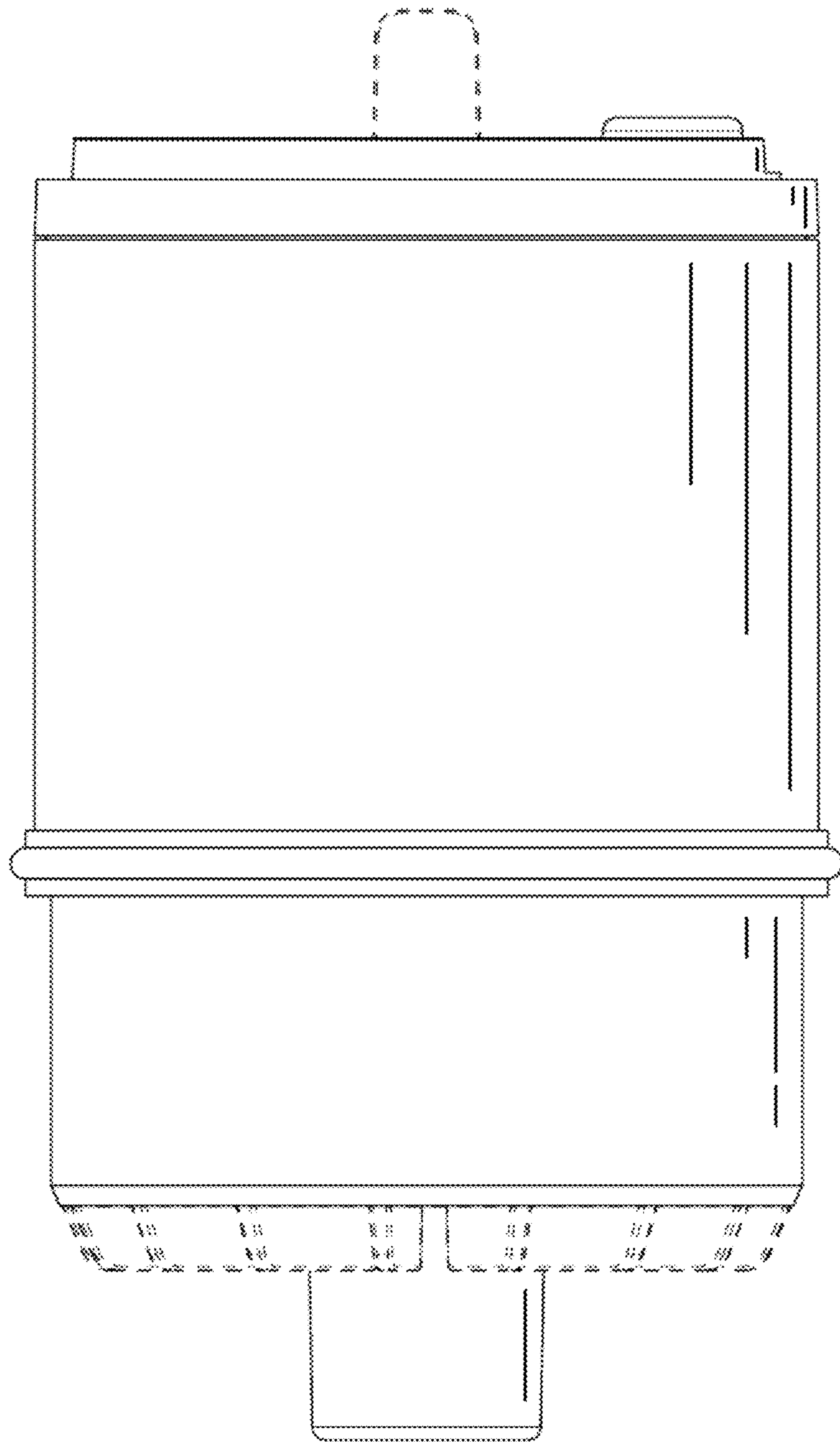


Figure 1

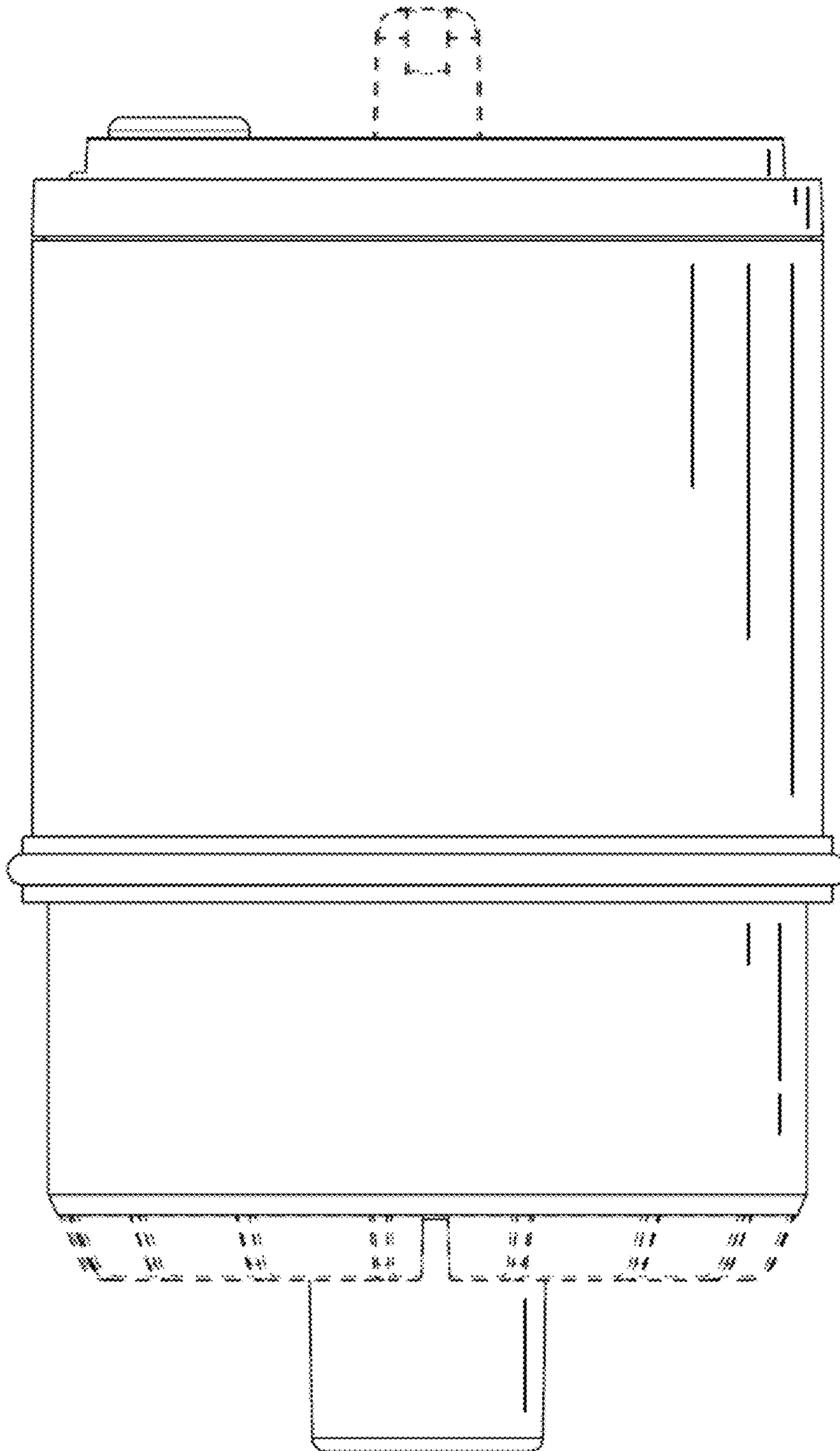


Figure 2

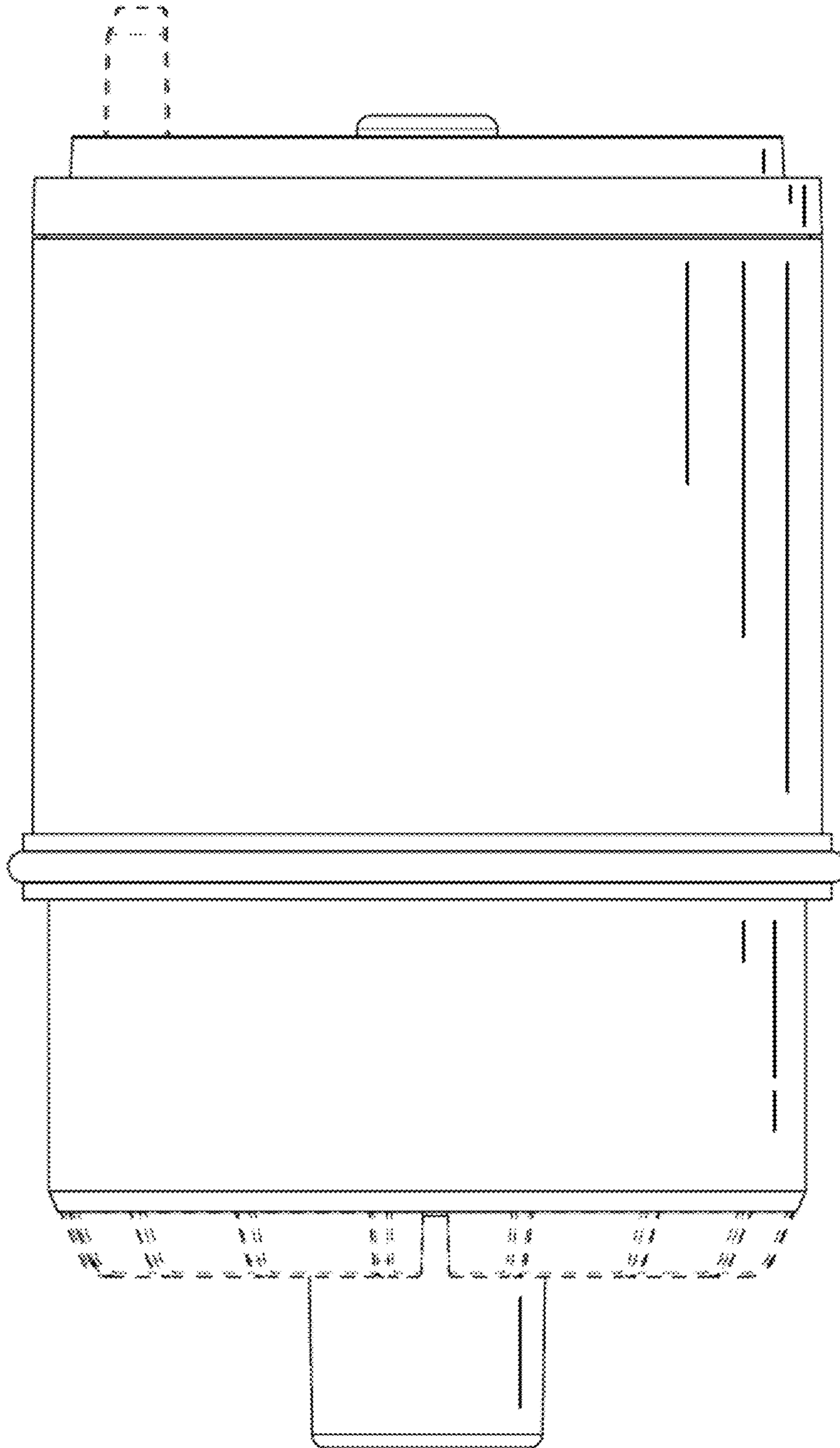


Figure 3

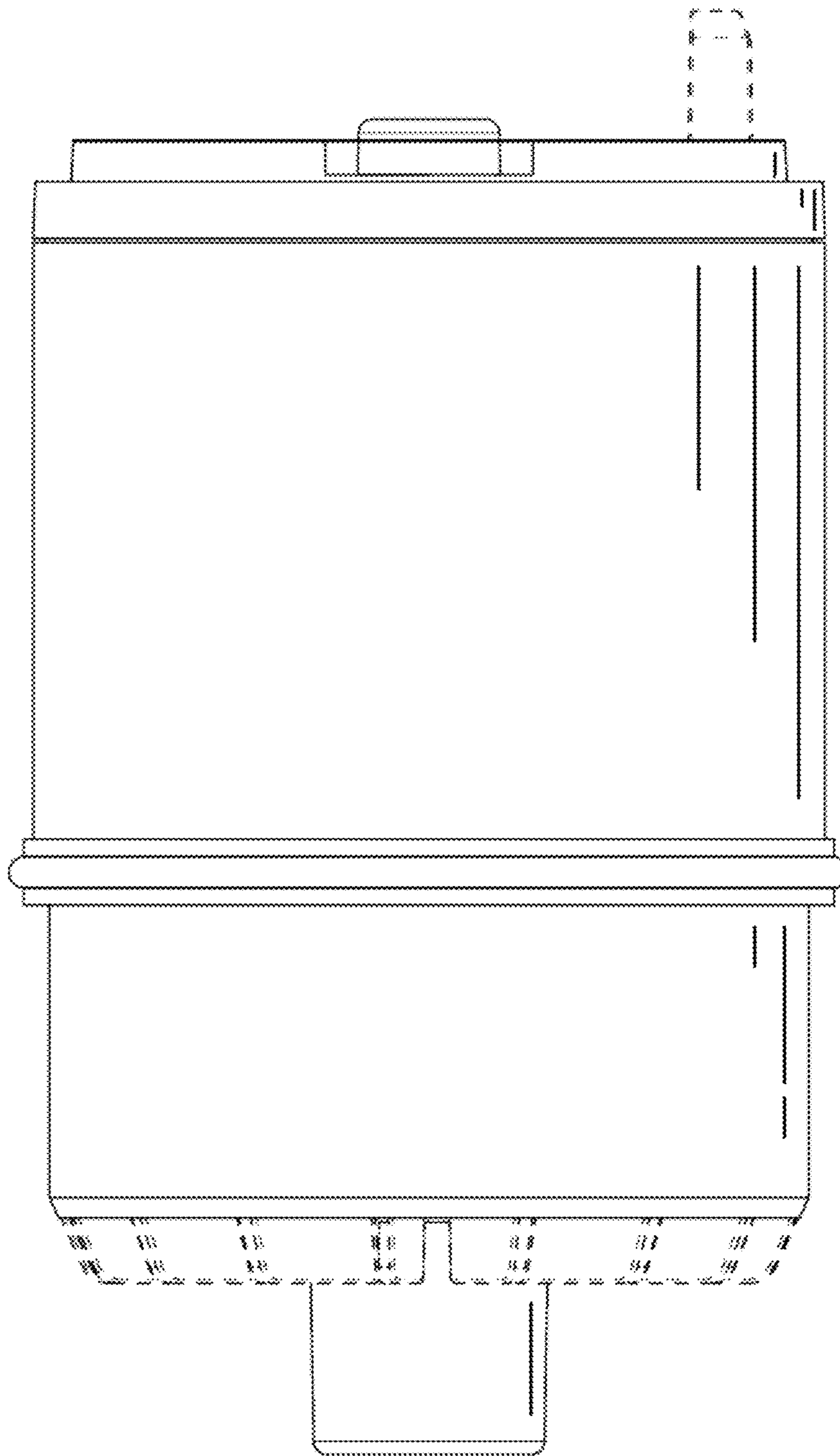


Figure 4

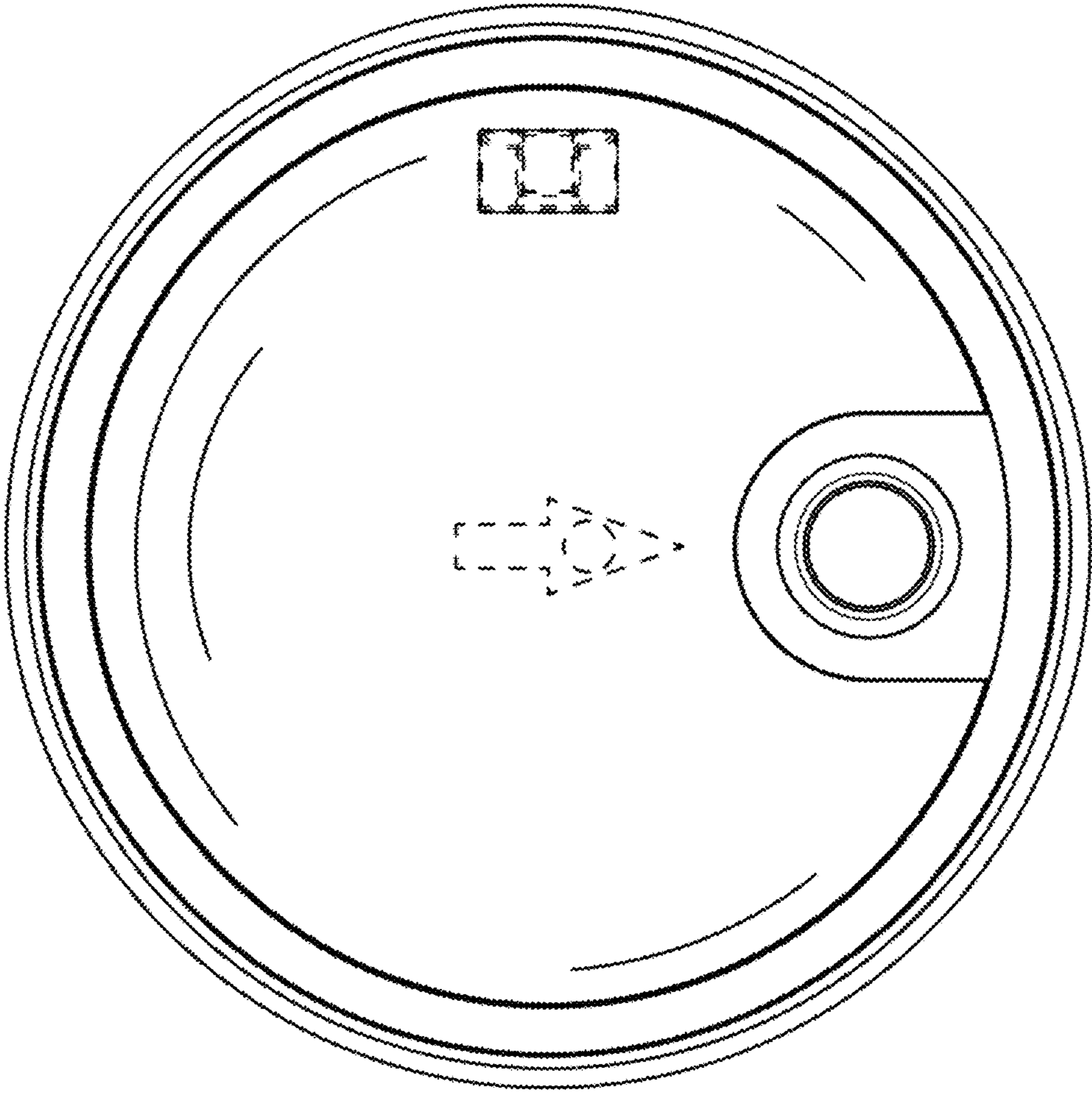


Figure 5

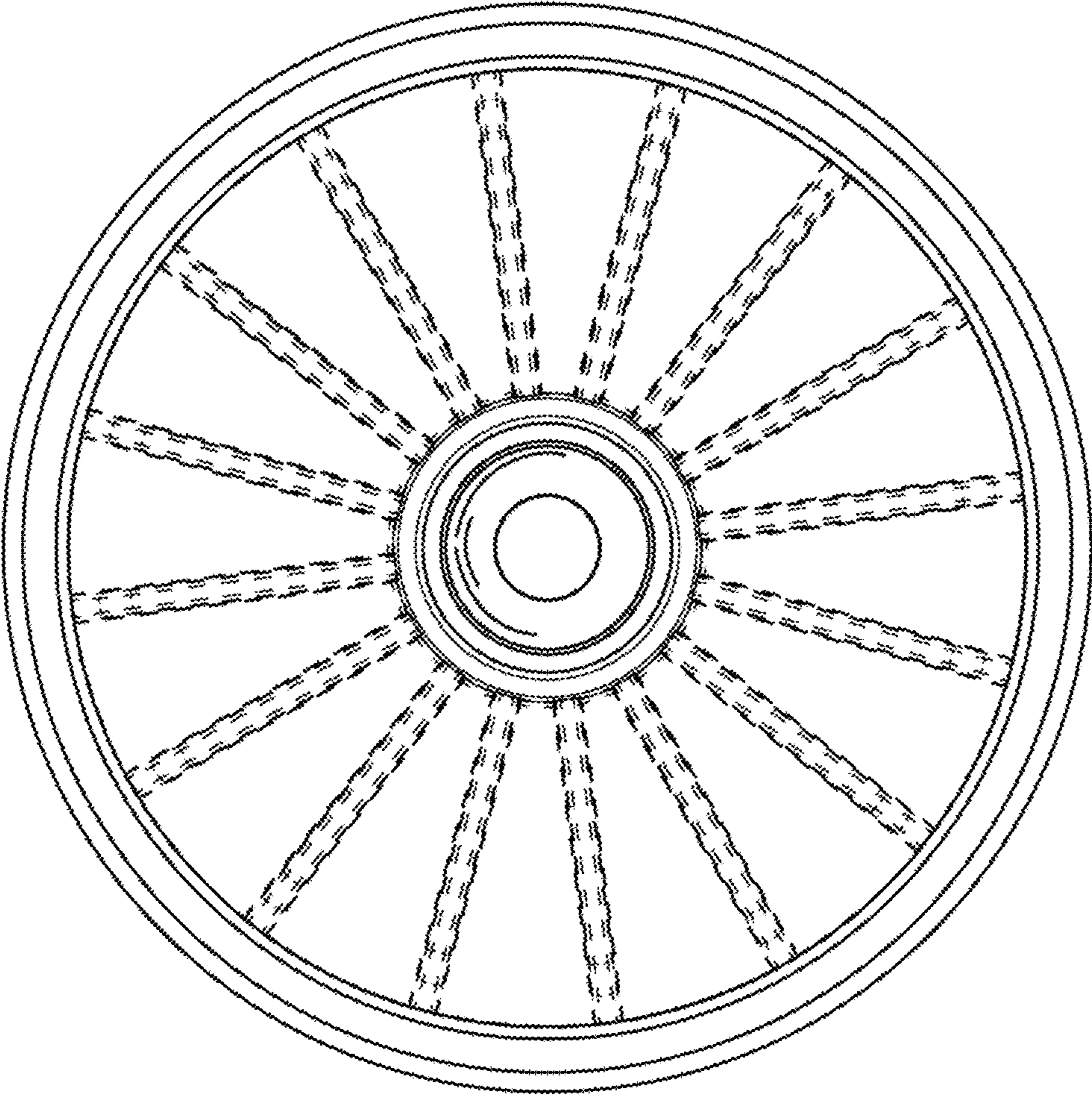


Figure 6



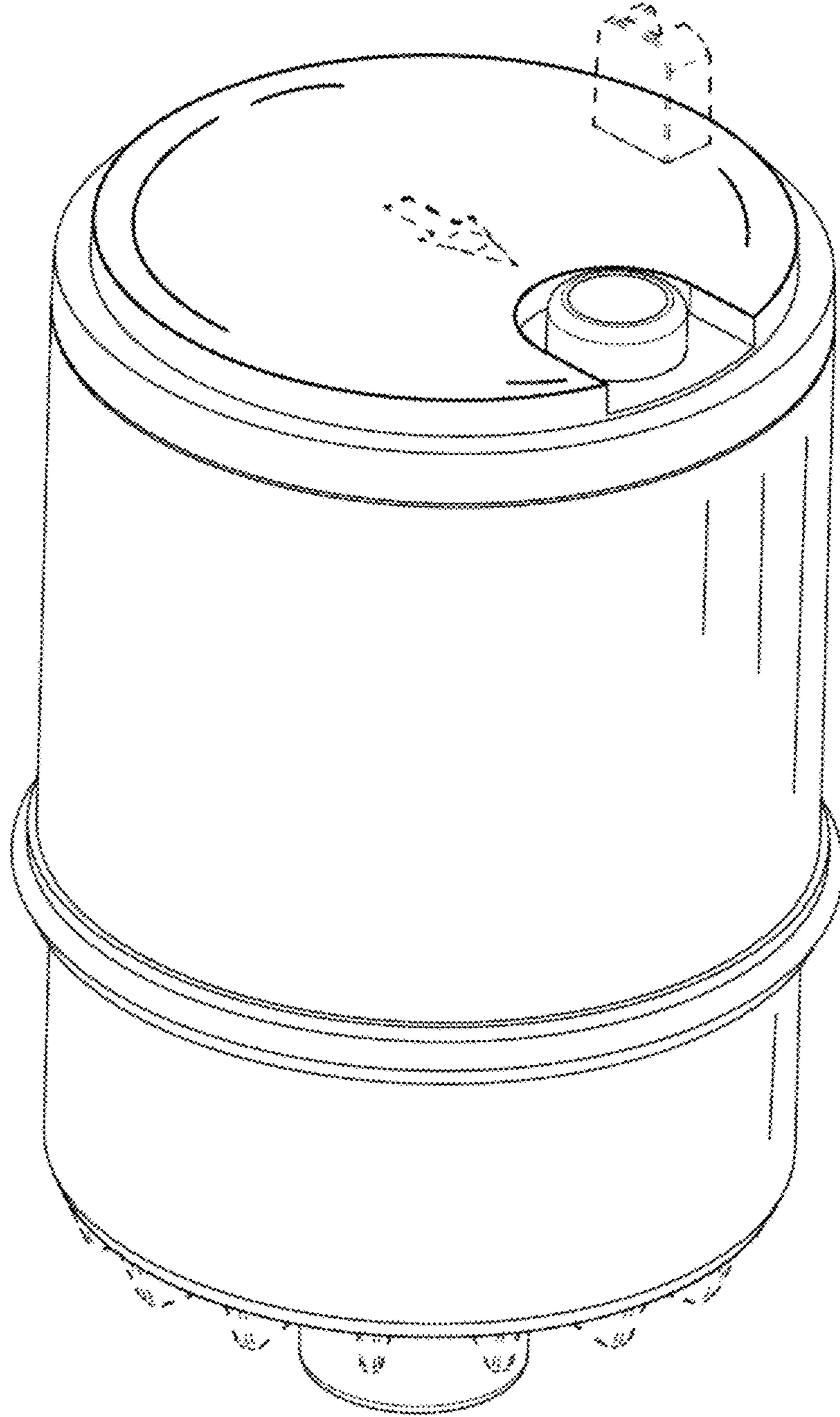


Figure 7

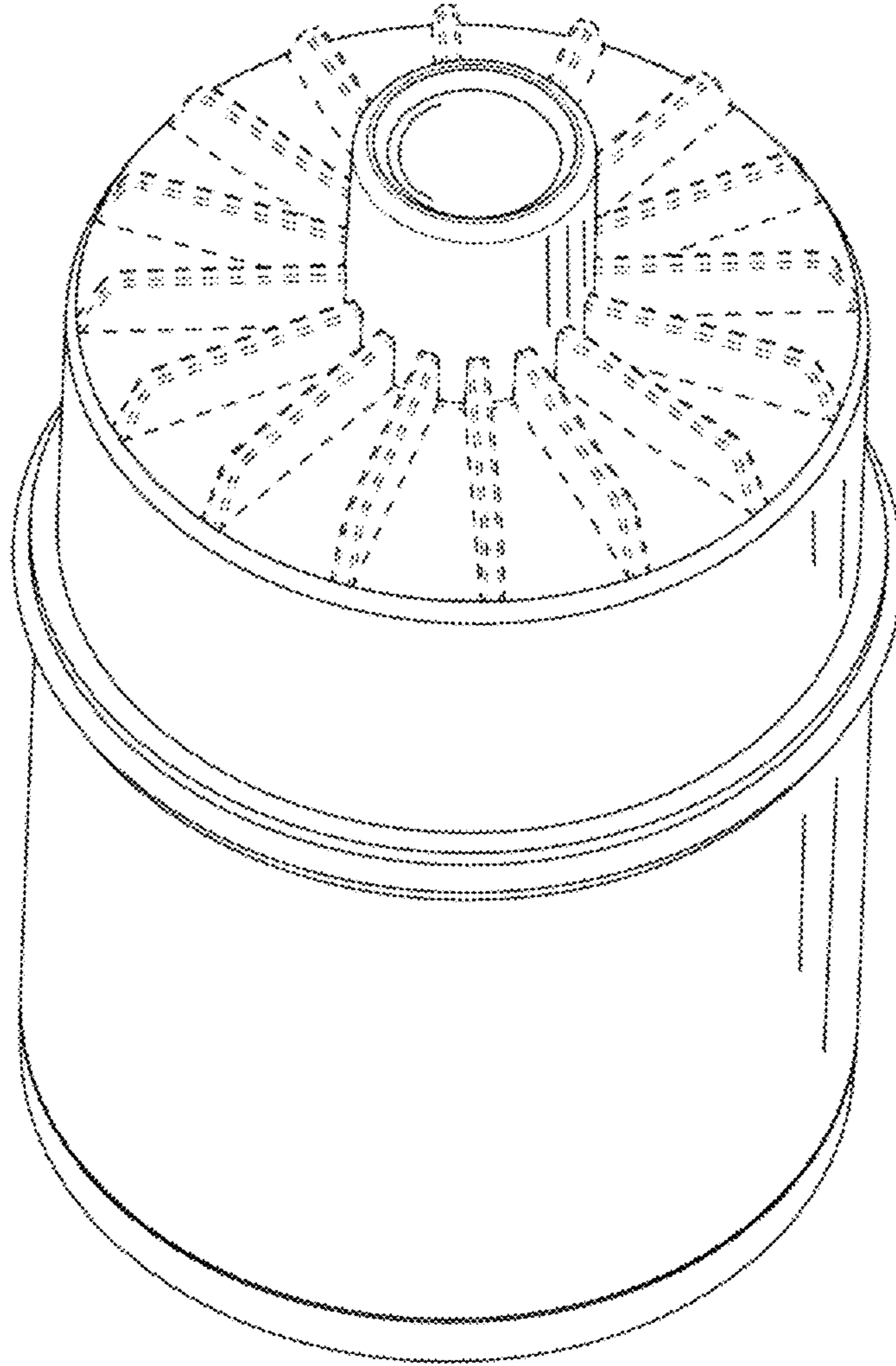


Figure 8