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(12) **United States Design Patent** (10) **Patent No.:** **US D776,614 S**
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- (54) **ACCUMULATOR UNIT**
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- (51) **LOC (10) Cl.** **13-02**
(52) **U.S. Cl.**
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(58) **Field of Classification Search**
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119, D13/184, 199; 361/679.55, 679.56;
429/96, 98, 429/99, 100, 163, 176;
D14/433, 434
CPC H01M 2/0434; H01M 2/0456; H01M 2/1005;
H01M 2/1055; H01M 2/1066
See application file for complete search history.

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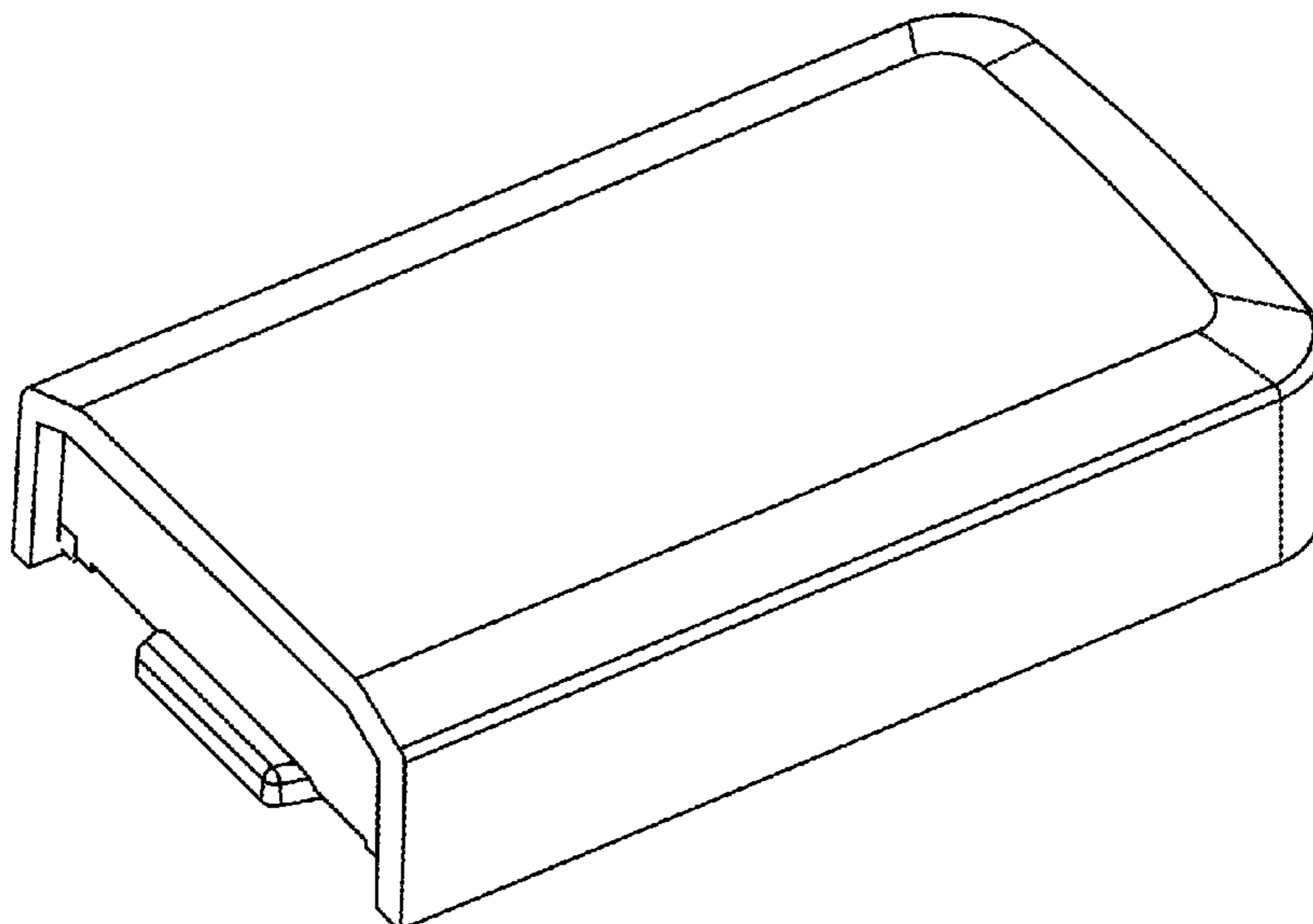
(57) **CLAIM**

The ornamental design for an accumulator unit, as shown and described.

DESCRIPTION

FIG. 1 is a right side view of an accumulator unit in accordance with the invention;
FIG. 2 is a front view thereof;
FIG. 3 is a top view thereof;
FIG. 4 is a rear view thereof;
FIG. 5 is a left side view thereof;
FIG. 6 is a bottom view thereof; and,
FIG. 7 is a perspective view thereof.
The broken lines shown in the drawings represent unclaimed subject matter and form no part of the claimed design.

1 Claim, 7 Drawing Sheets



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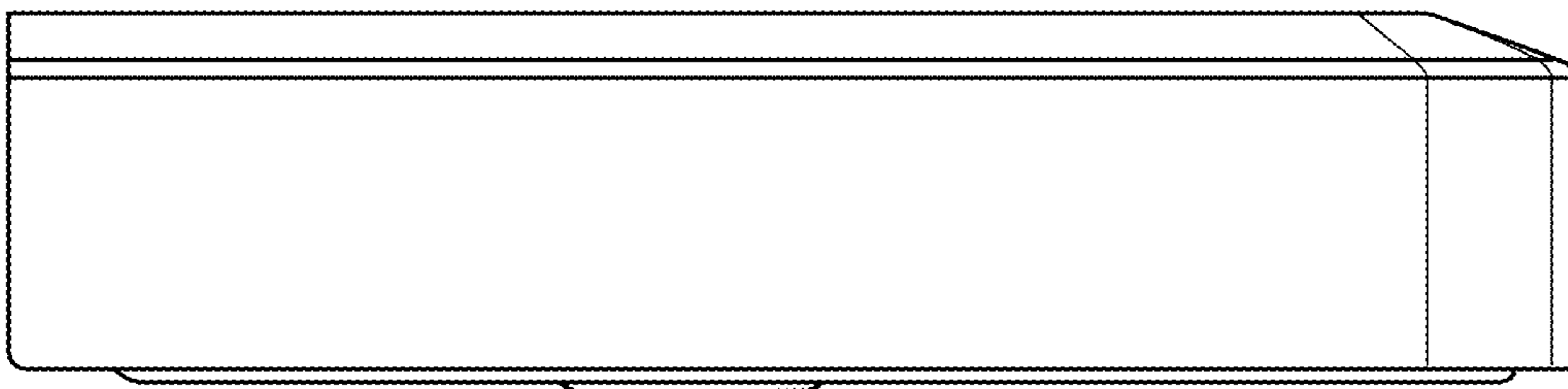
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Fig. 1



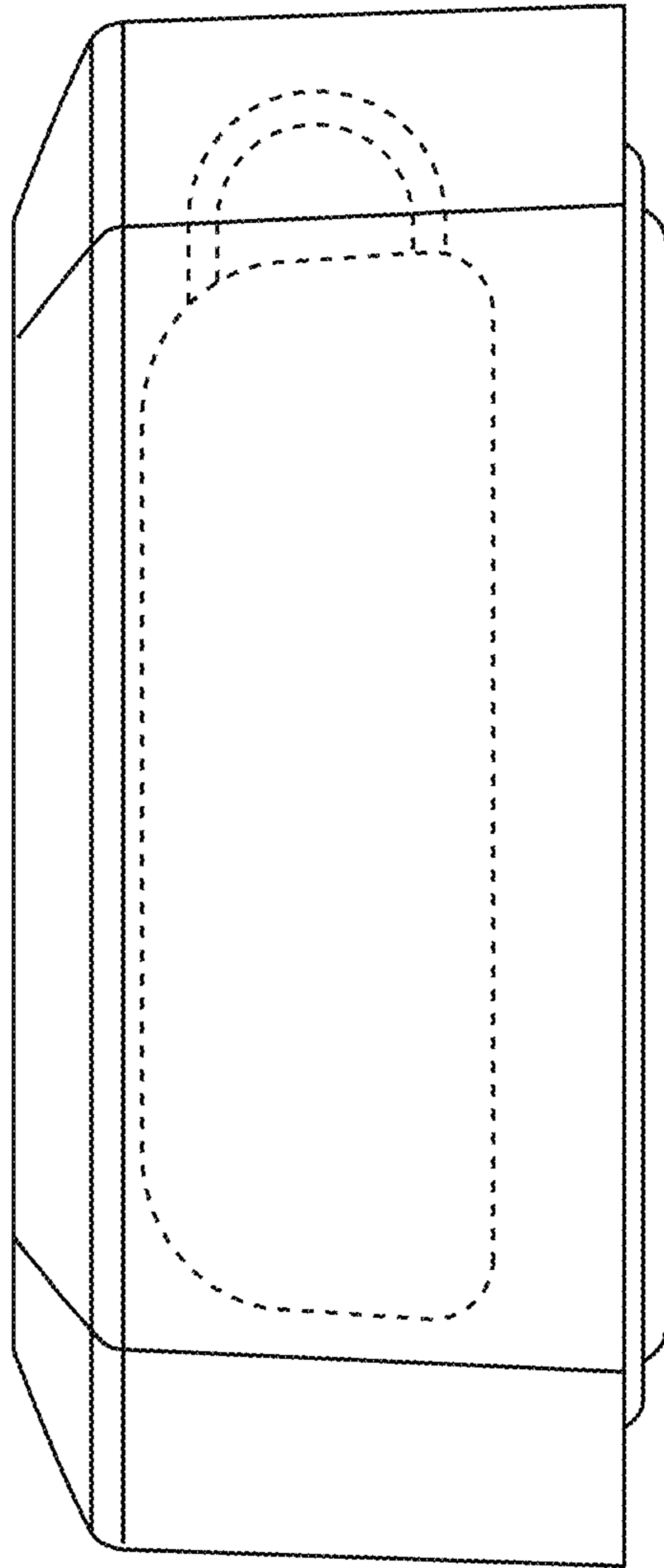
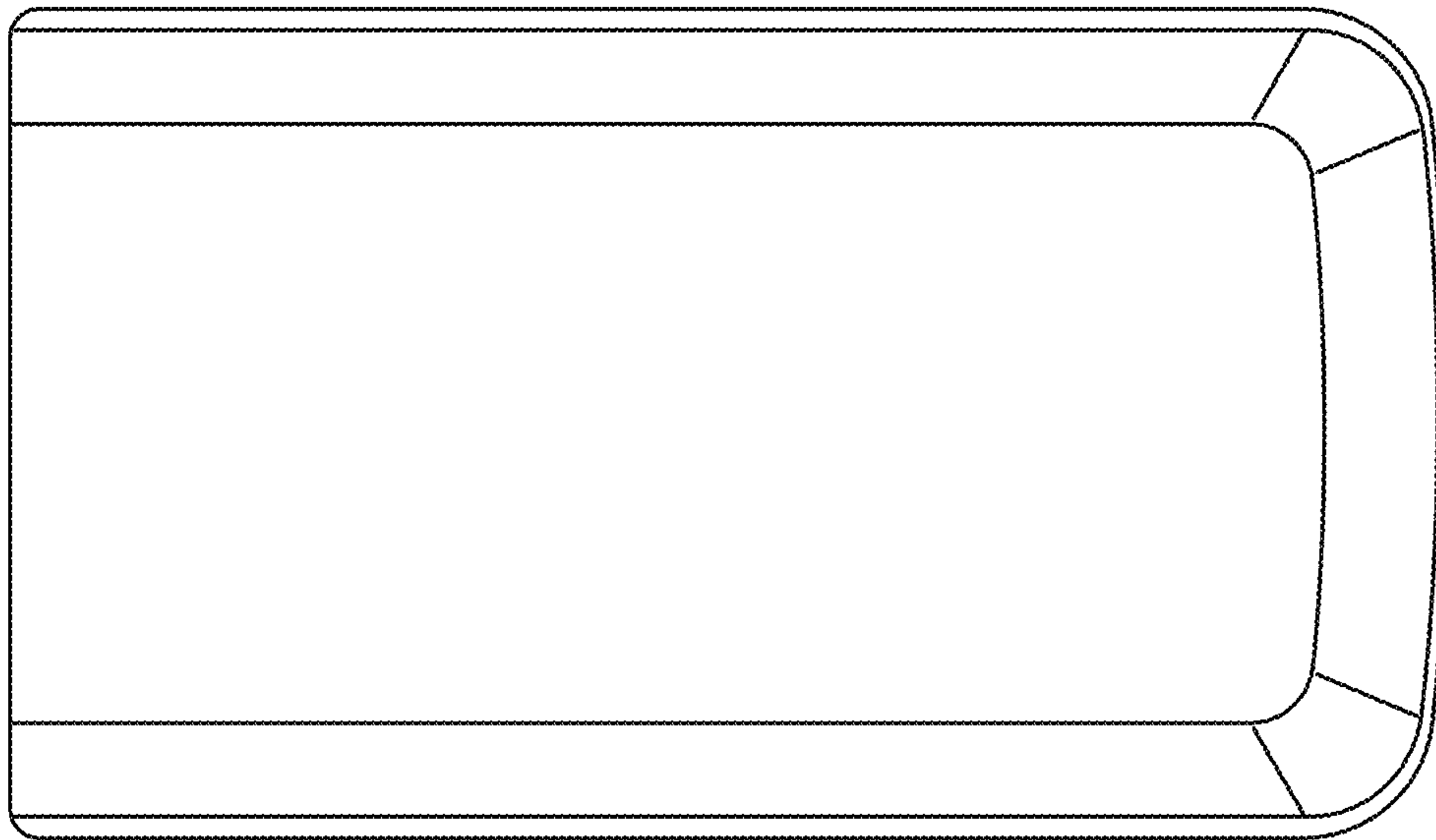


Fig. 2

Fig. 3



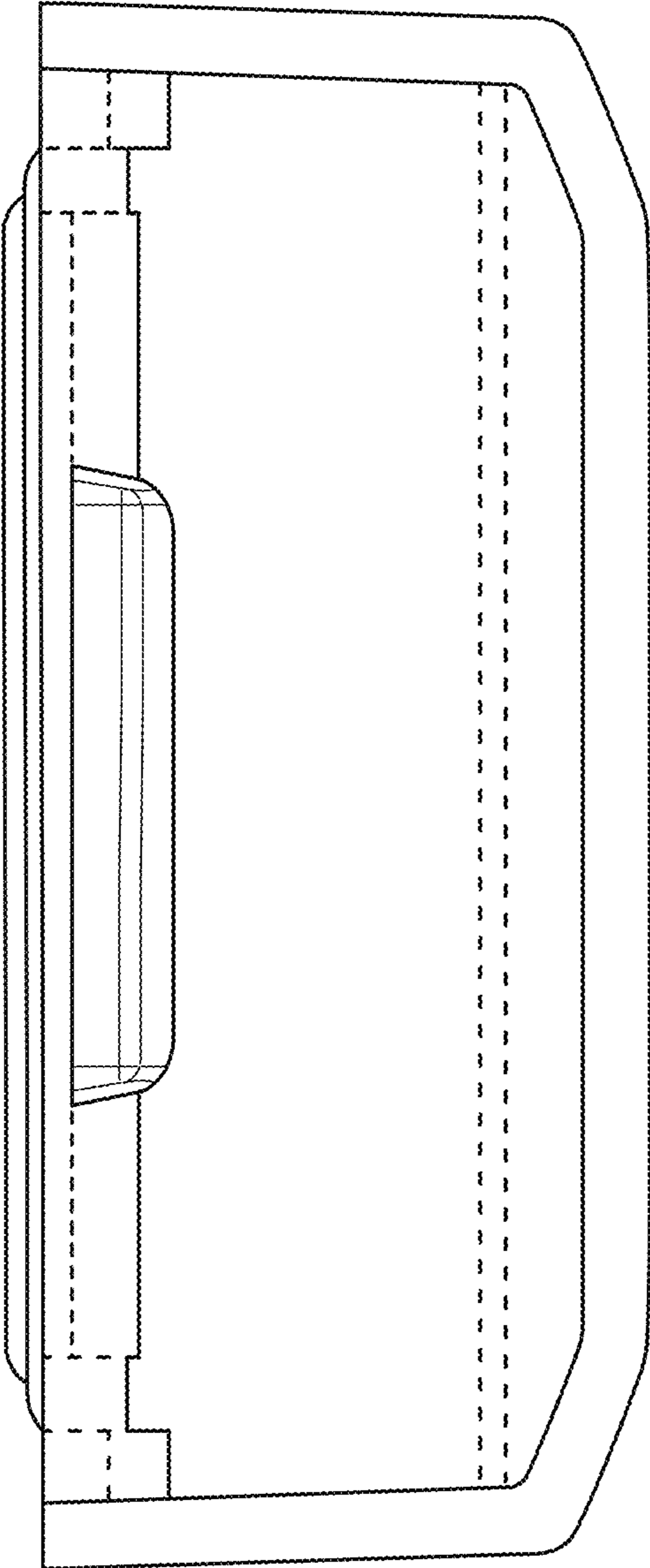
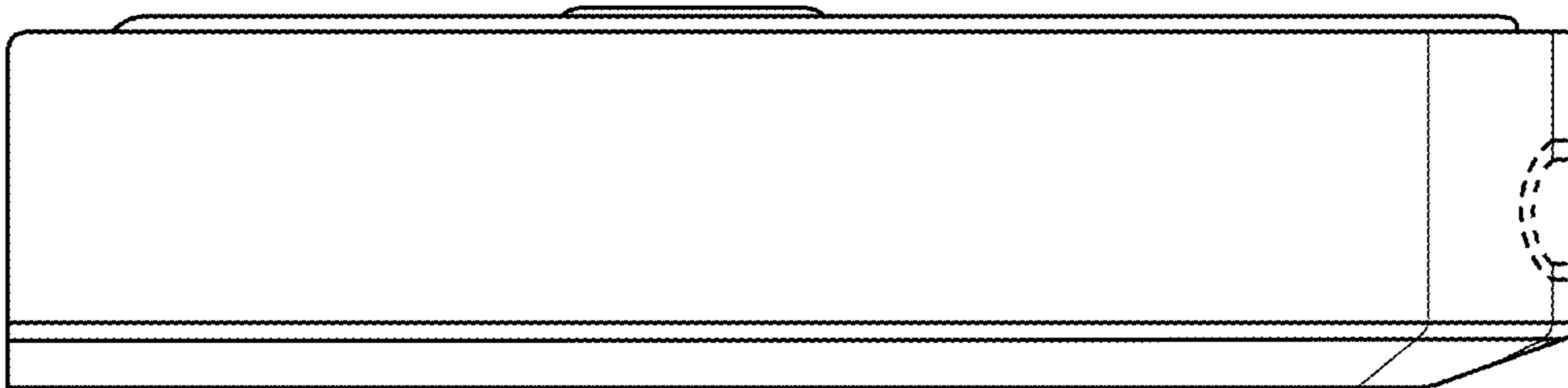


Fig. 4

Fig. 5



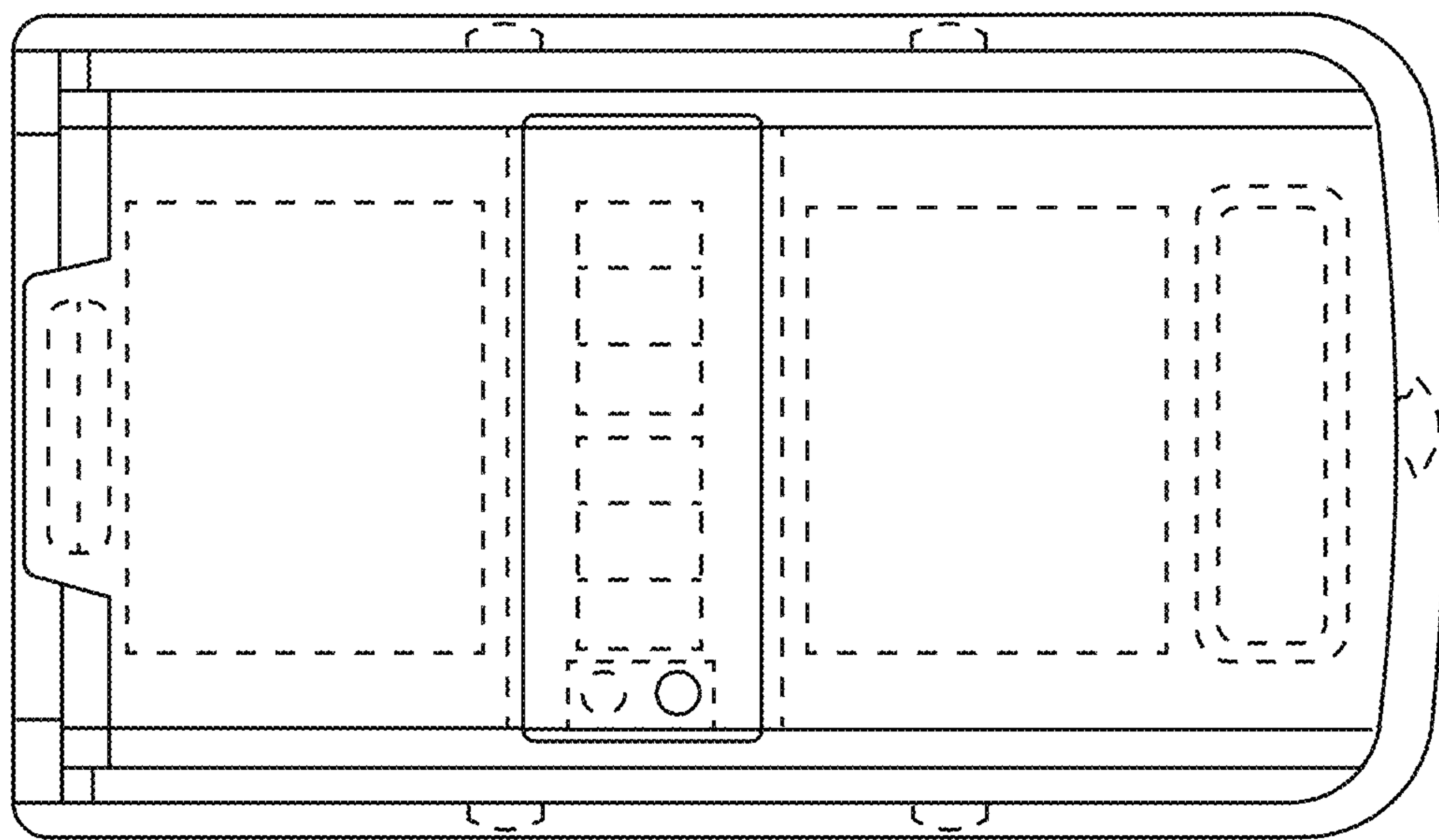


Fig. 6

Fig. 7

