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(12) **United States Design Patent**  
**Glick, Jr.**

(10) **Patent No.:** **US D770,028 S**  
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- (54) **Z-CLOSURE MEMBER WITH PERPENDICULAR FLANGES**
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- (\*\*) Term: **15 Years**
- (21) Appl. No.: **29/567,107**
- (22) Filed: **Jun. 6, 2016**

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**Related U.S. Application Data**

- (62) Division of application No. 29/501,673, filed on Sep. 6, 2014.
- (51) **LOC (10) Cl.** ..... **23-04**
- (52) **U.S. Cl.**  
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- (58) **Field of Classification Search**  
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454/364-368, 250-253, 78, 260; 52/198,  
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D25/55, 141  
CPC ..... E04D 13/174; F24F 2221/52  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for Z-closure member with perpendicular flanges, as shown and described.

**DESCRIPTION**

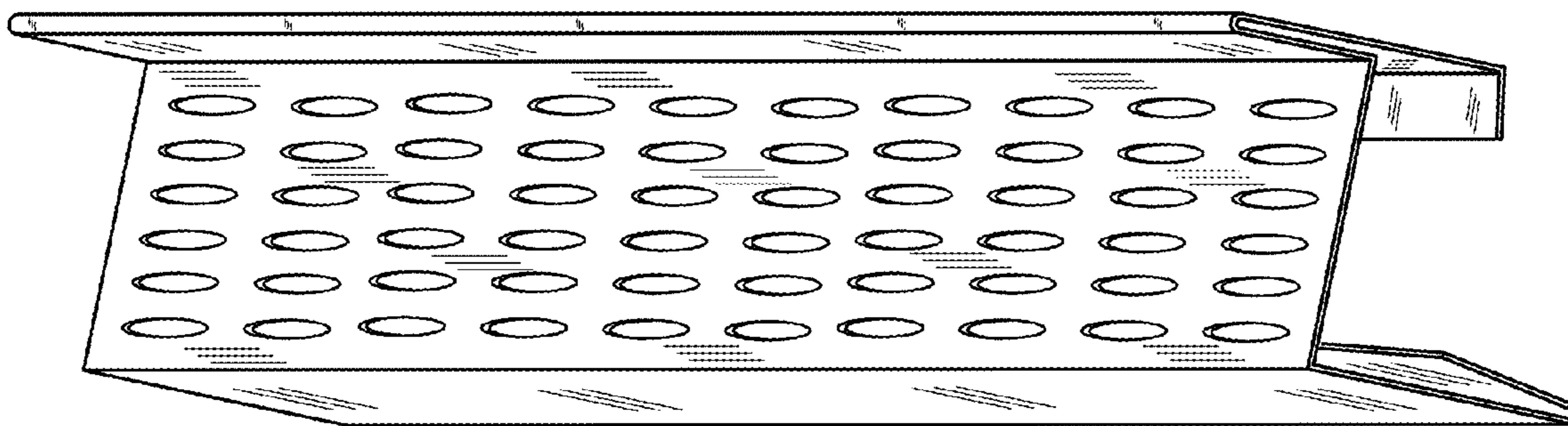
FIG. 1 is a front perspective view of the Z-closure member with perpendicular flanges showing my new design having the front face substantially perpendicular to the top and bottom flanges;  
 FIG. 2 is a rear perspective view thereof with a filter installed, the filter being shown in broken lines;  
 FIG. 3 is a left side elevational view thereof with a filter installed;  
 FIG. 4 is a right side elevational view thereof;  
 FIG. 5 is a front elevational view thereof;  
 FIG. 6 is a rear elevational view thereof with a filter installed;  
 FIG. 7 is a top plan view thereof; and,  
 FIG. 8 is a bottom plan view thereof.  
 The broken lines are shown for environmental purposes only and form no part of the claimed design.

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**1 Claim, 4 Drawing Sheets**



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Fig. 1

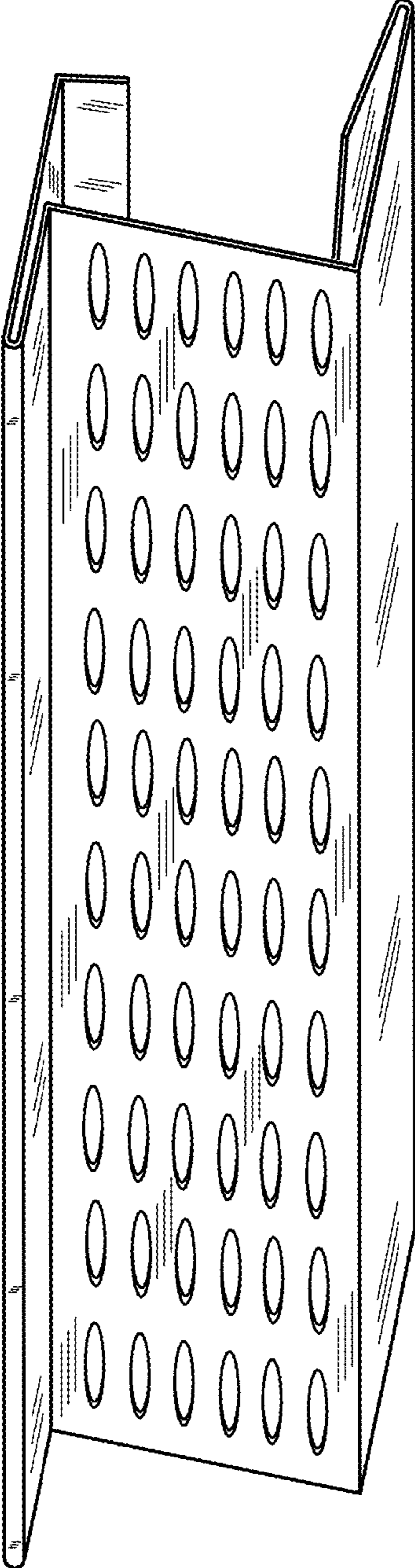


Fig. 2

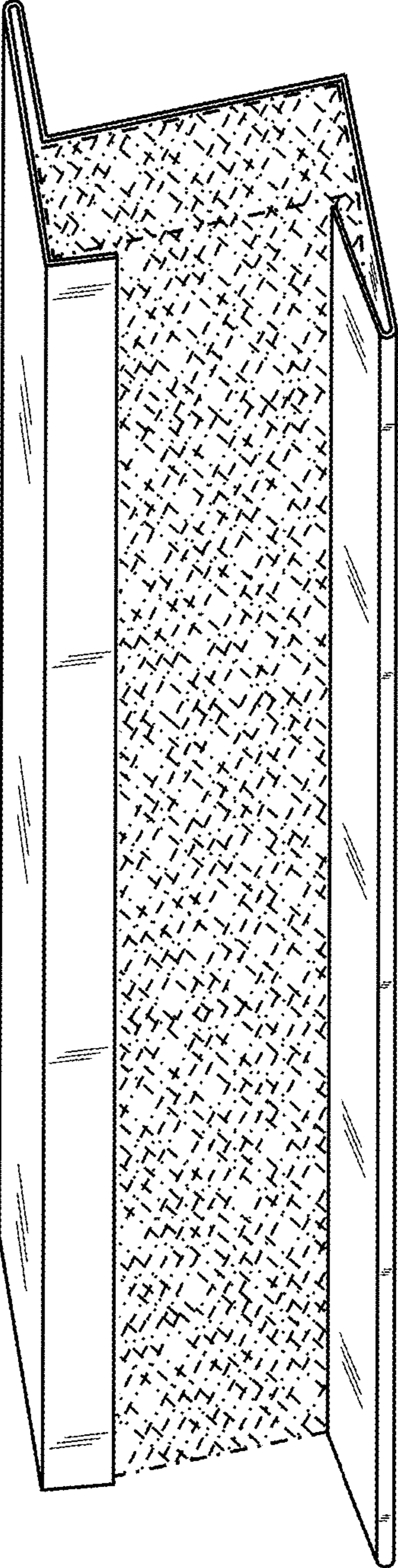


Fig. 3

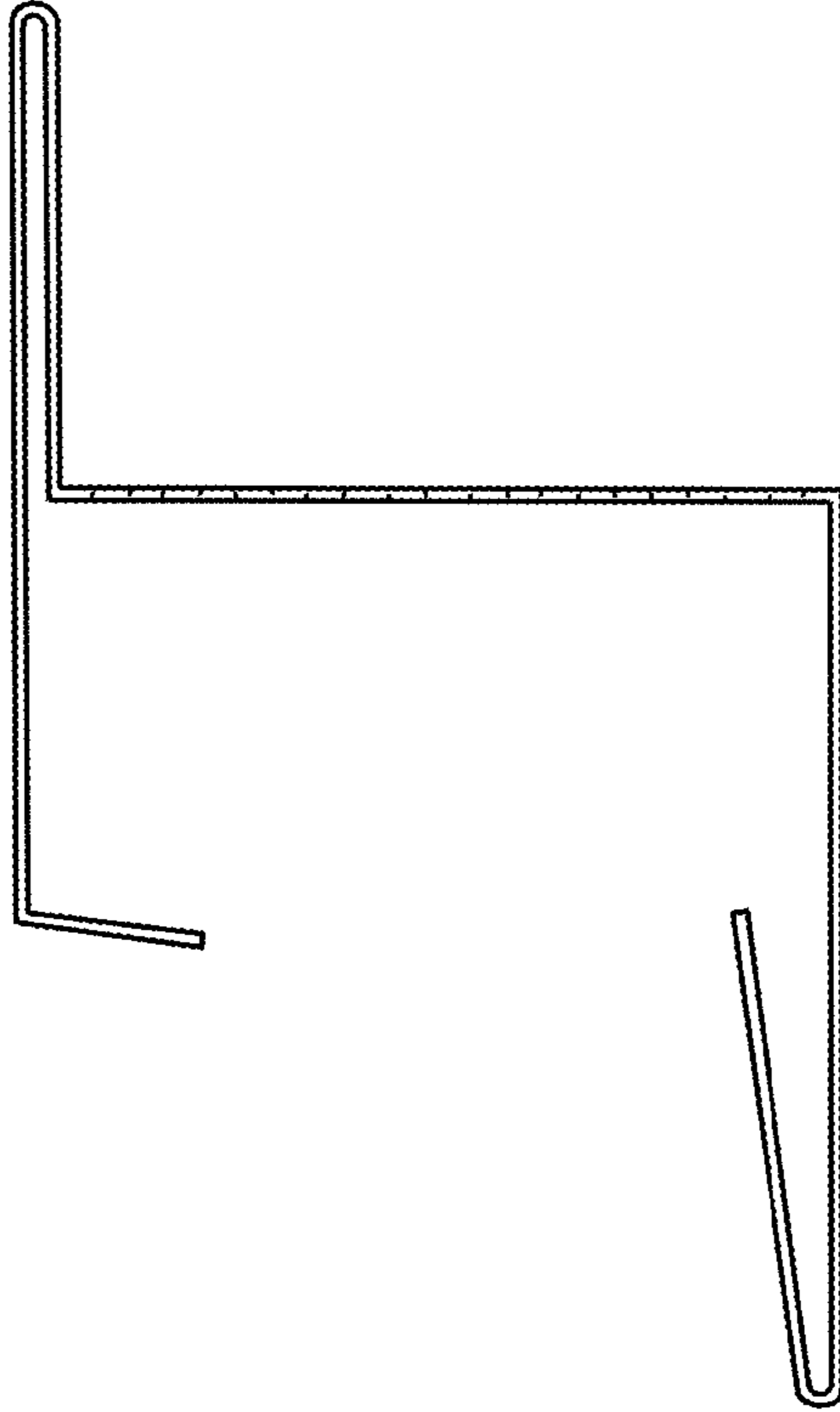
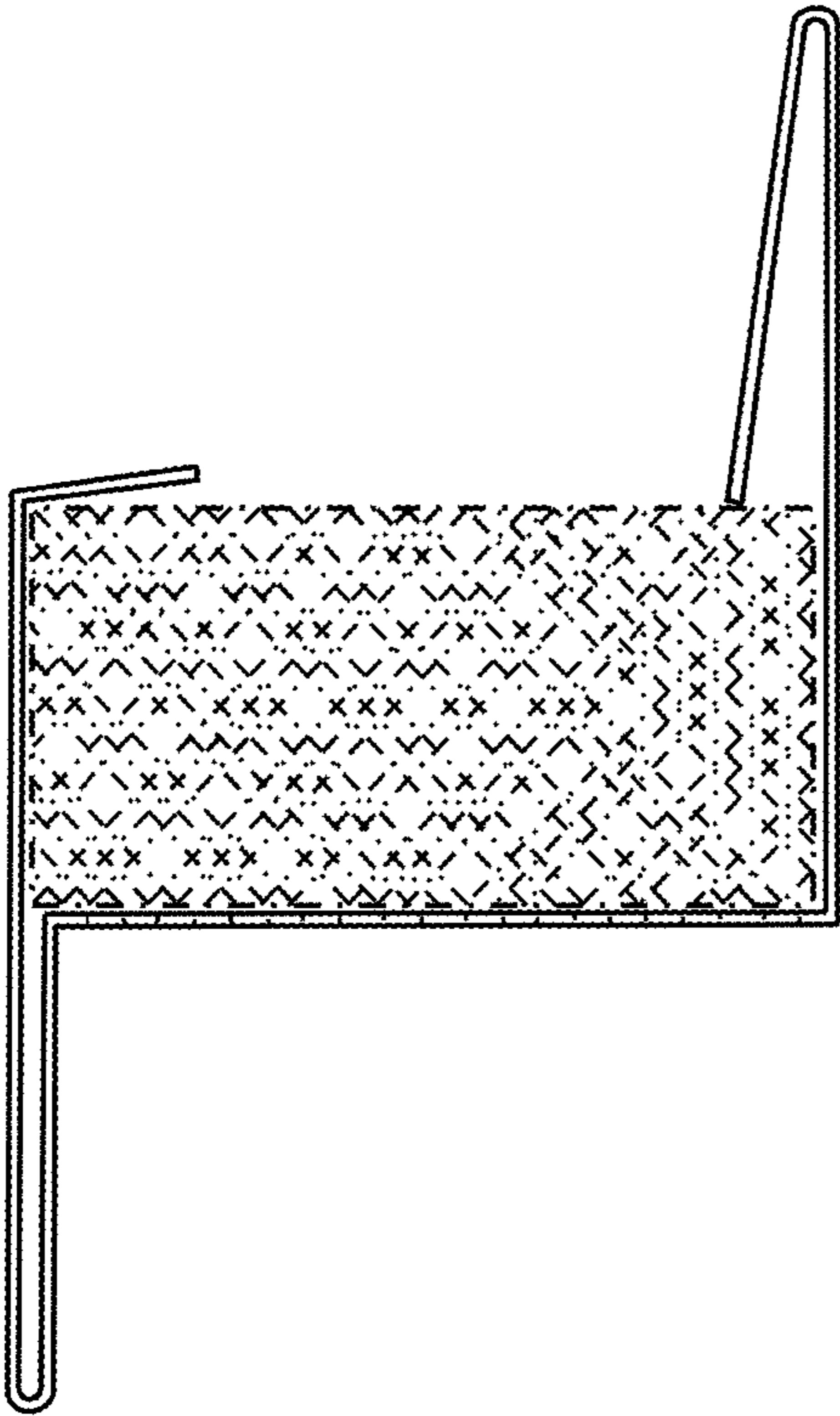


Fig. 4



Fig. 5

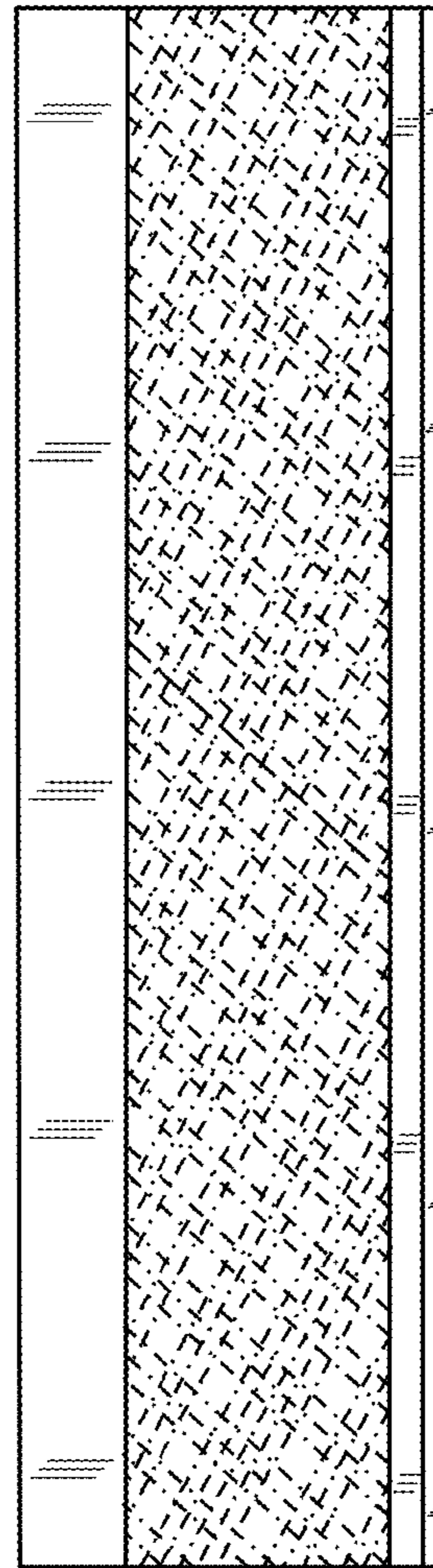
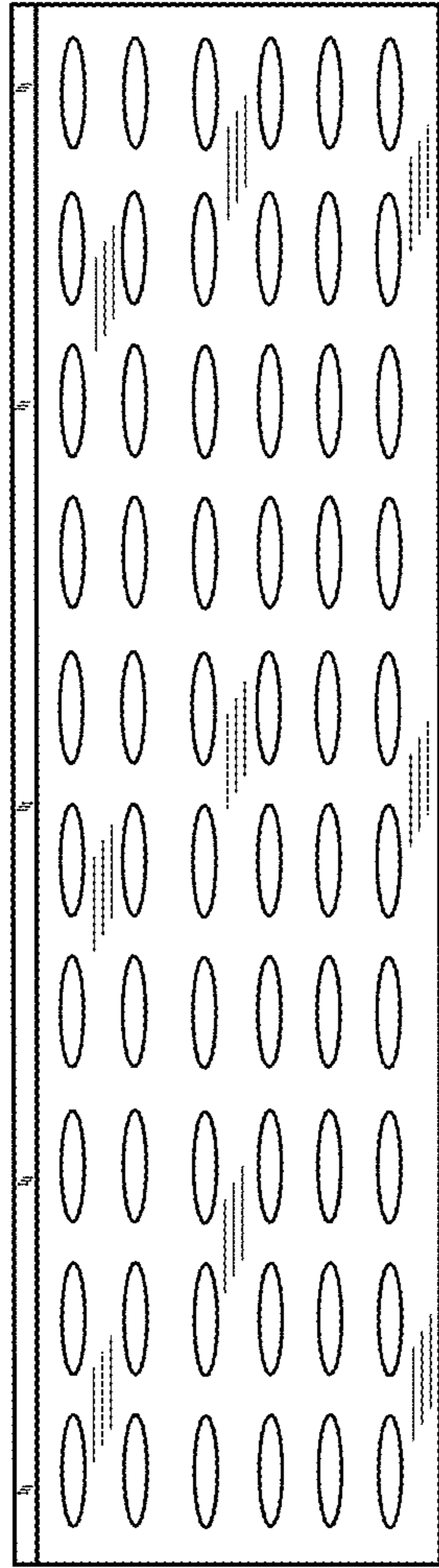


Fig. 6

Fig. 7

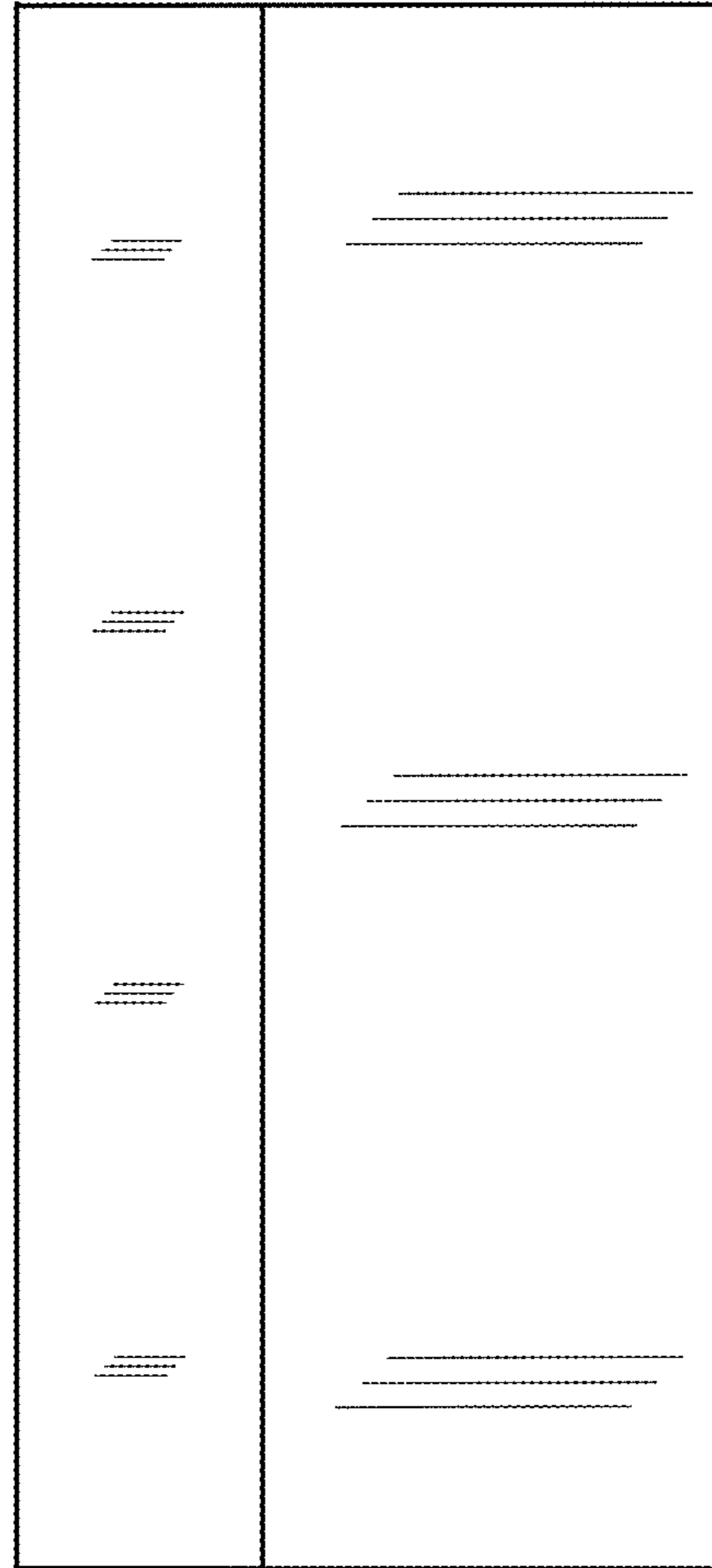
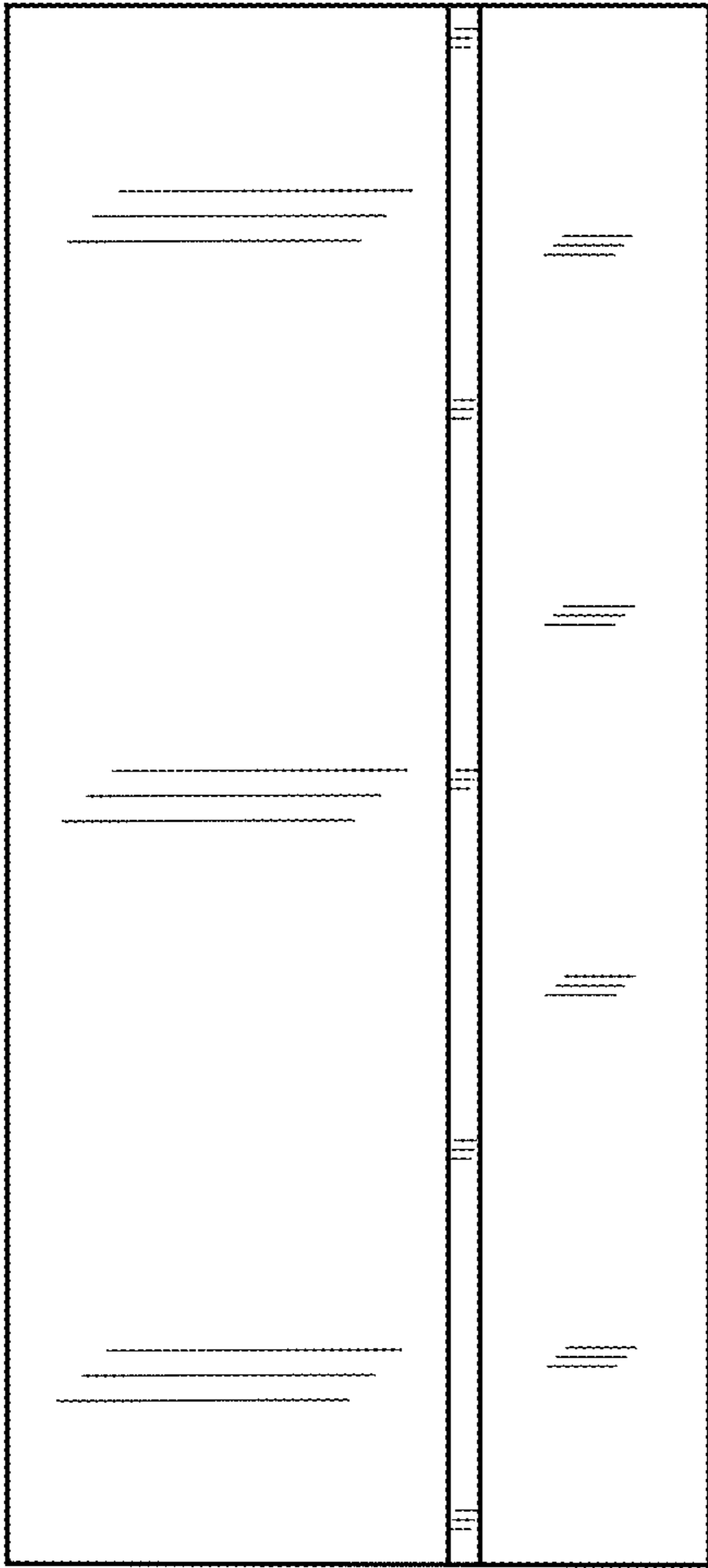


Fig. 8