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(12) **United States Design Patent**
Corvaglia et al.

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(54) **LIGHTWEIGHT ERGONOMIC ONE-PIECE CLOSURE**

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(**) Term: **14 Years**

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(51) **LOC (10) Cl.** **09-07**

(52) **U.S. Cl.**
USPC **D9/443**

(58) **Field of Classification Search**

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D9/601, 614–617, 620, 623, 624, 628;
D7/387, 392, 393, 396.2, 510, 511,
D7/514–517, 598, 599, 612.2, 623, 628;
D3/202, 294, 318

CPC A61J 1/1412; B65D 1/02; B65D 1/323;
B65D 1/0246; B65D 25/40; B65D 25/42;
B65D 25/44; B65D 41/56; B65D 41/62;
B65D 47/06; B65D 47/08

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for an lightweight ergonomic one-piece closure, as shown and described.

DESCRIPTION

FIG. 1 is a top, front, left side, perspective view of the present invention;

FIG. 2 is a top plan view thereof;

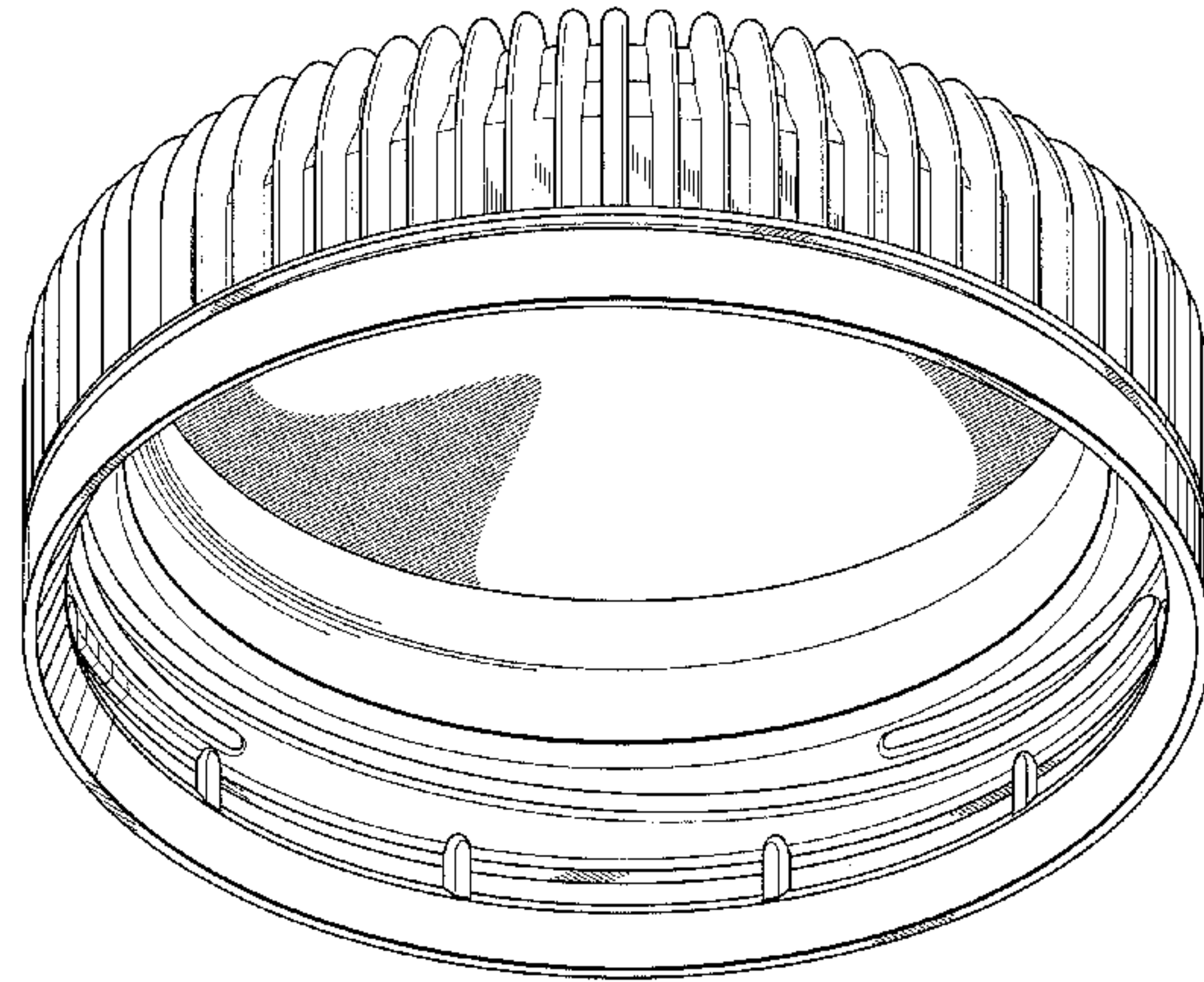
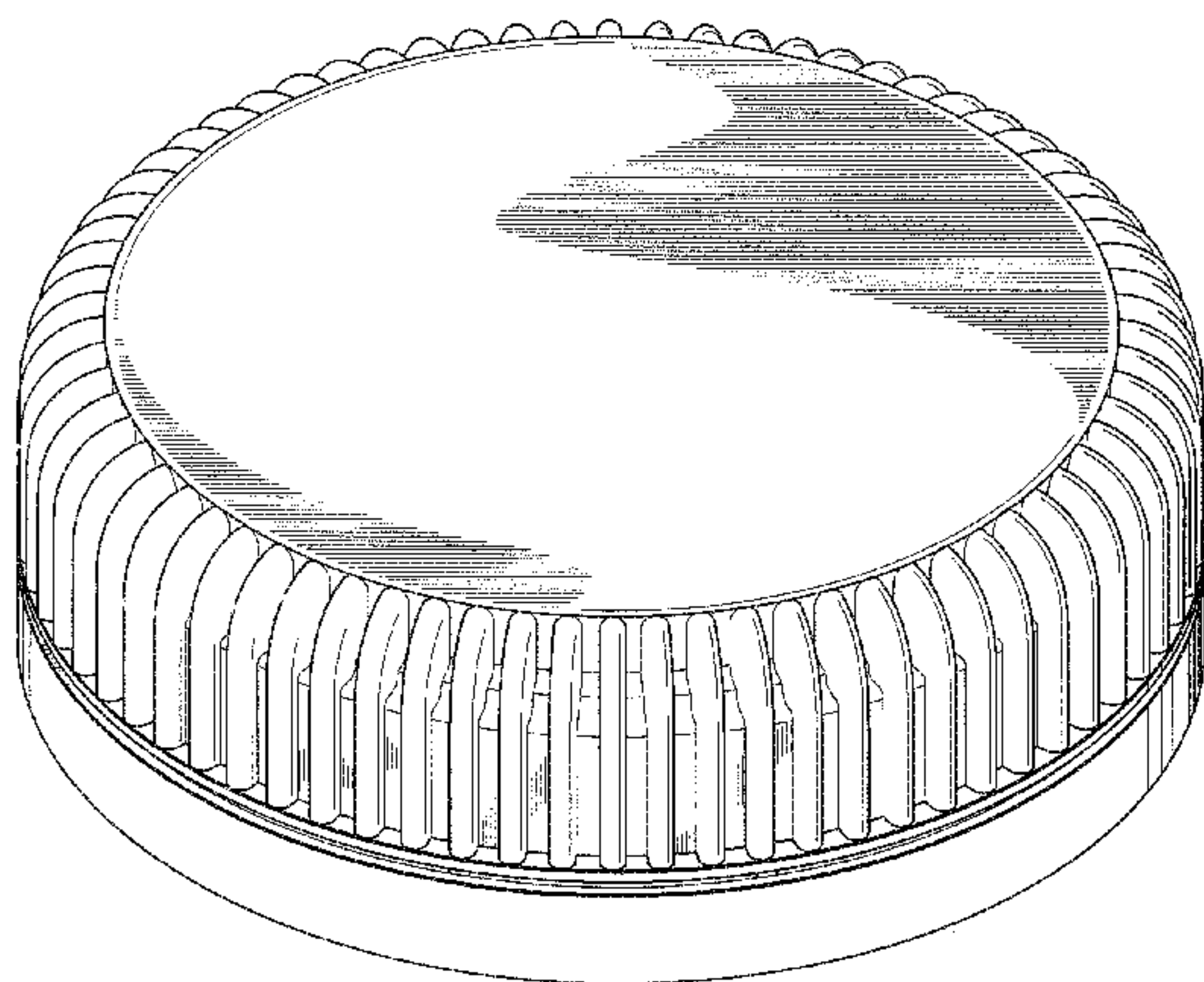
FIG. 3 is a right side elevation view thereof;

FIG. 4 is a bottom plan view thereof;

FIG. 5 is a cross-sectional view thereof taken along line 5-5 of FIG. 2; and,

FIG. 6 is a bottom inside perspective view of the design of FIG. 1.

1 Claim, 4 Drawing Sheets



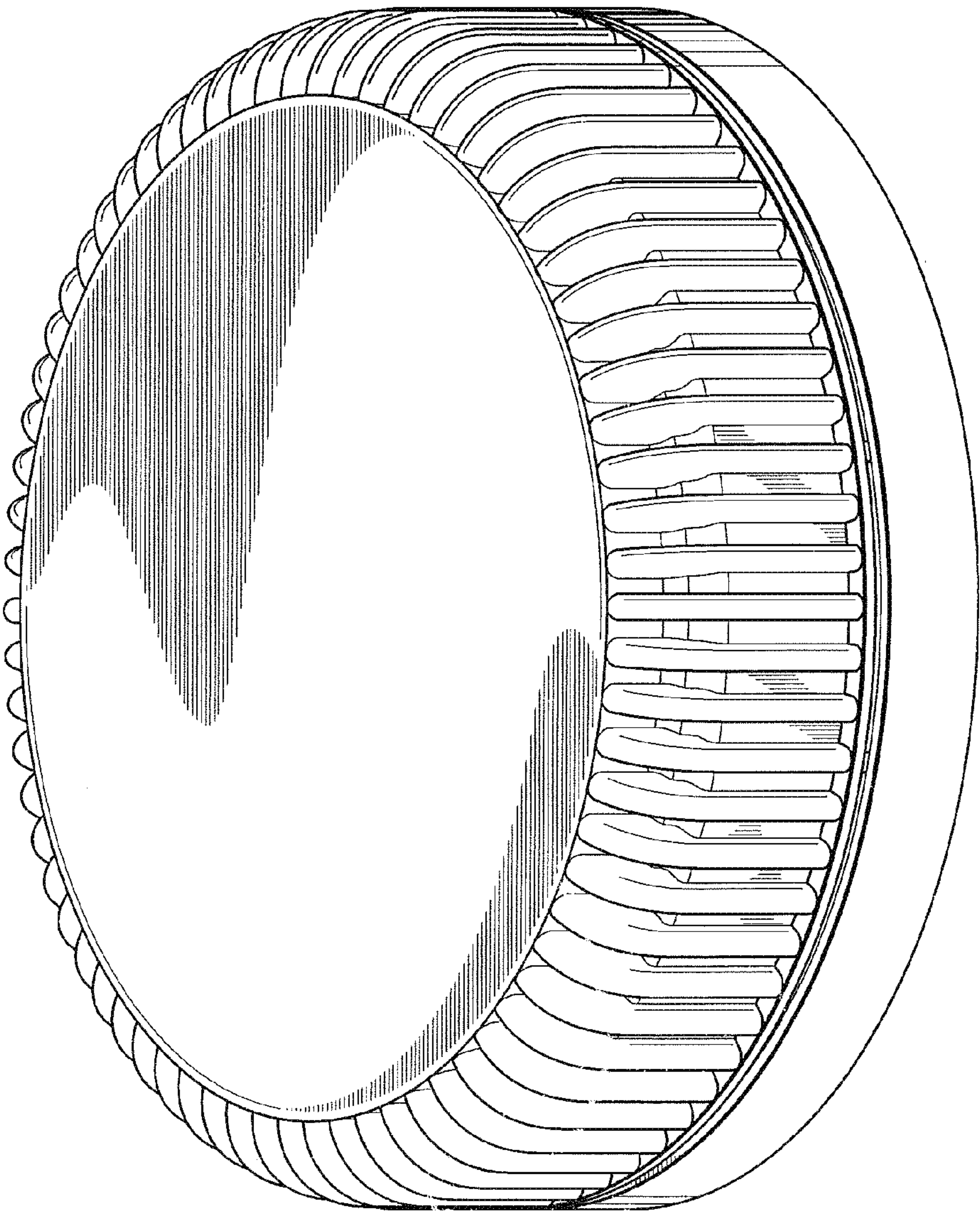


FIG. 1

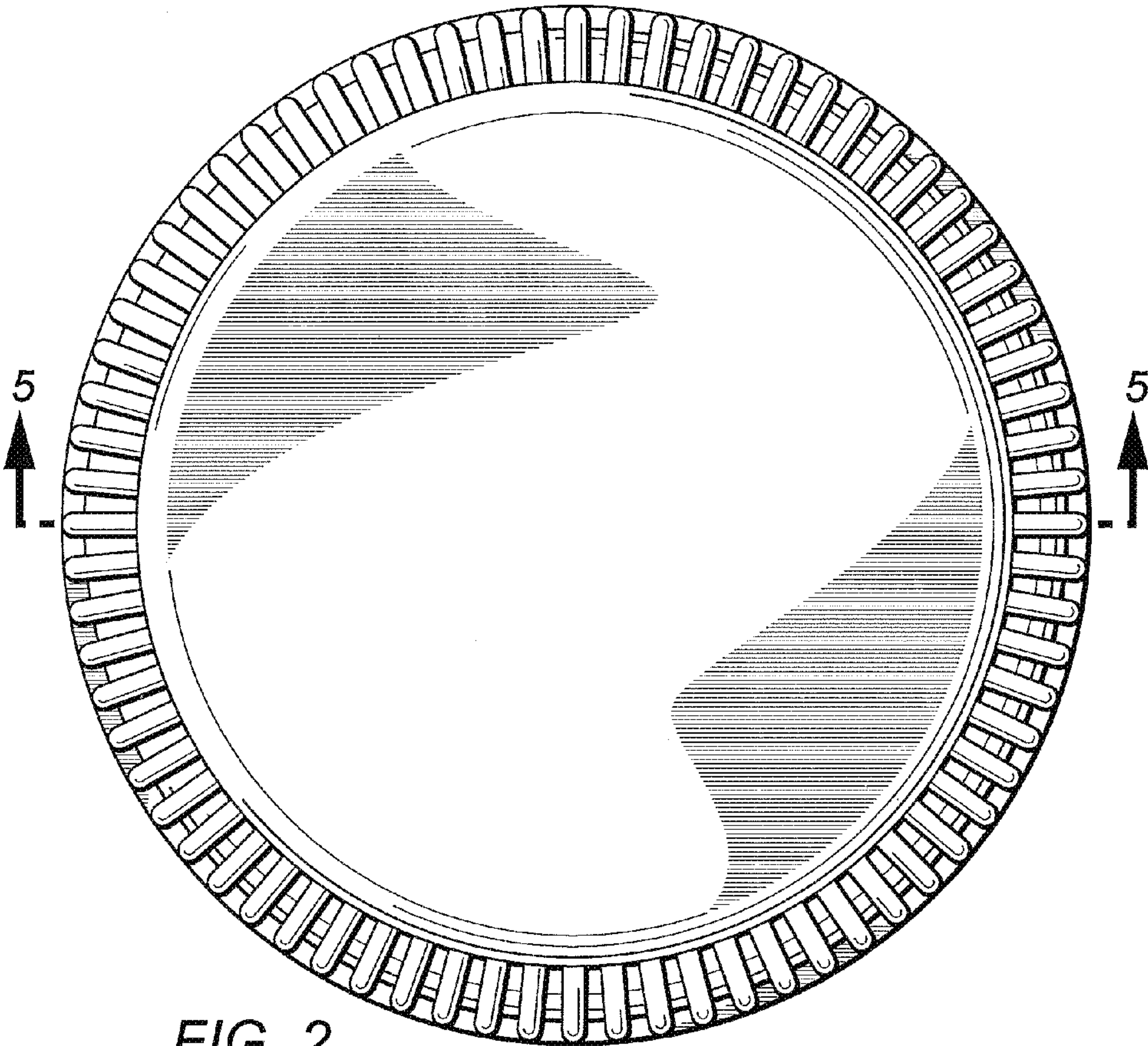
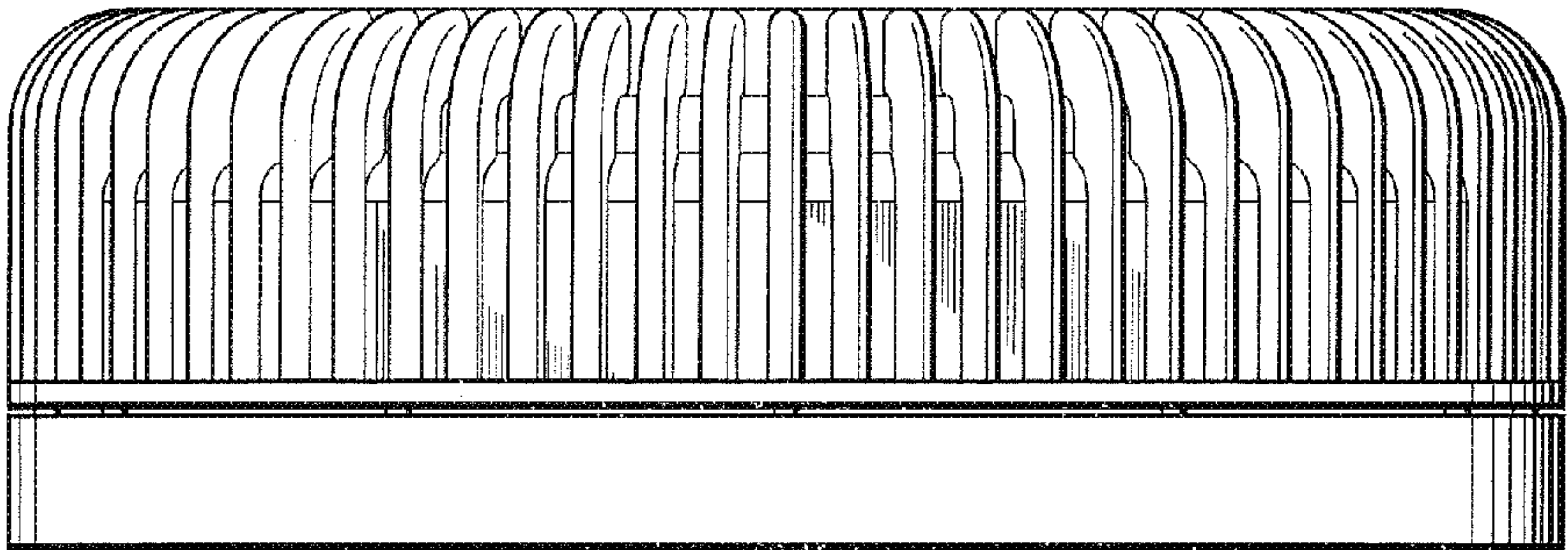


FIG. 2

FIG. 3



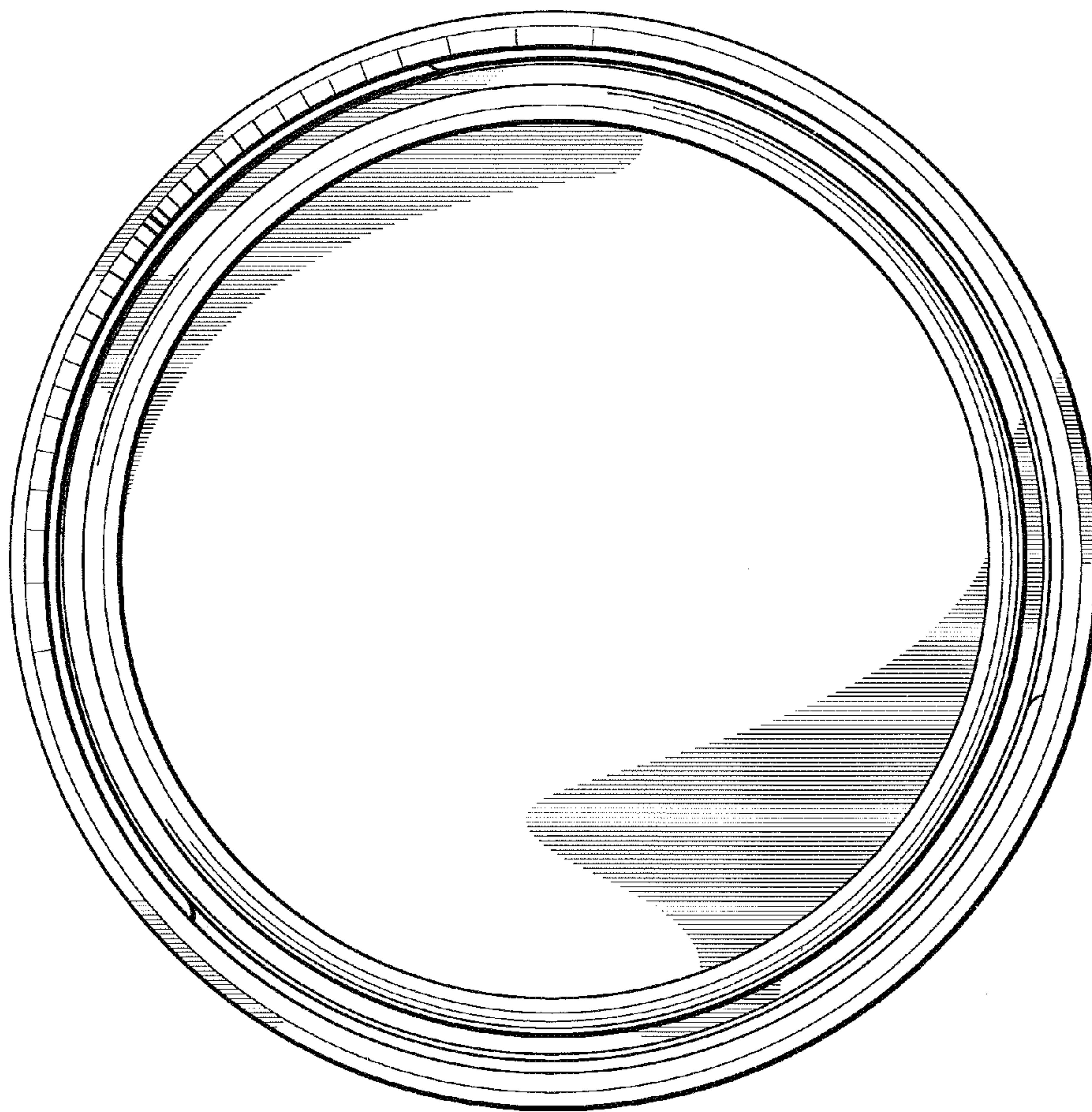
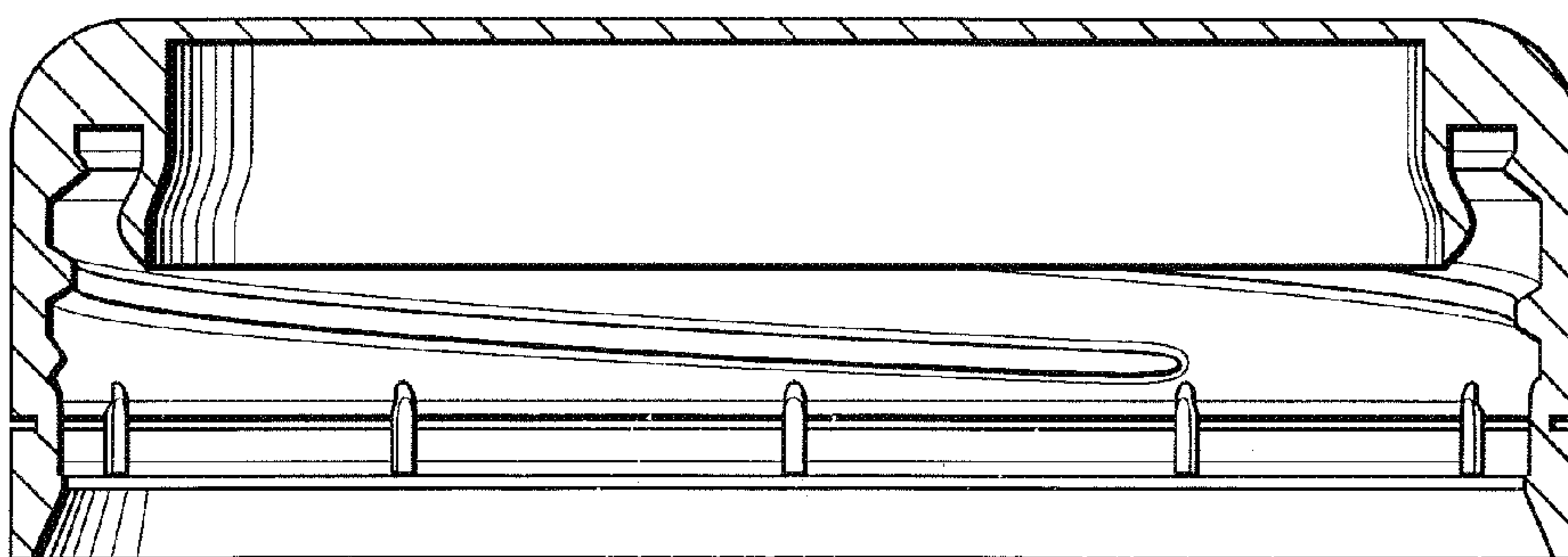


FIG. 4

FIG. 5



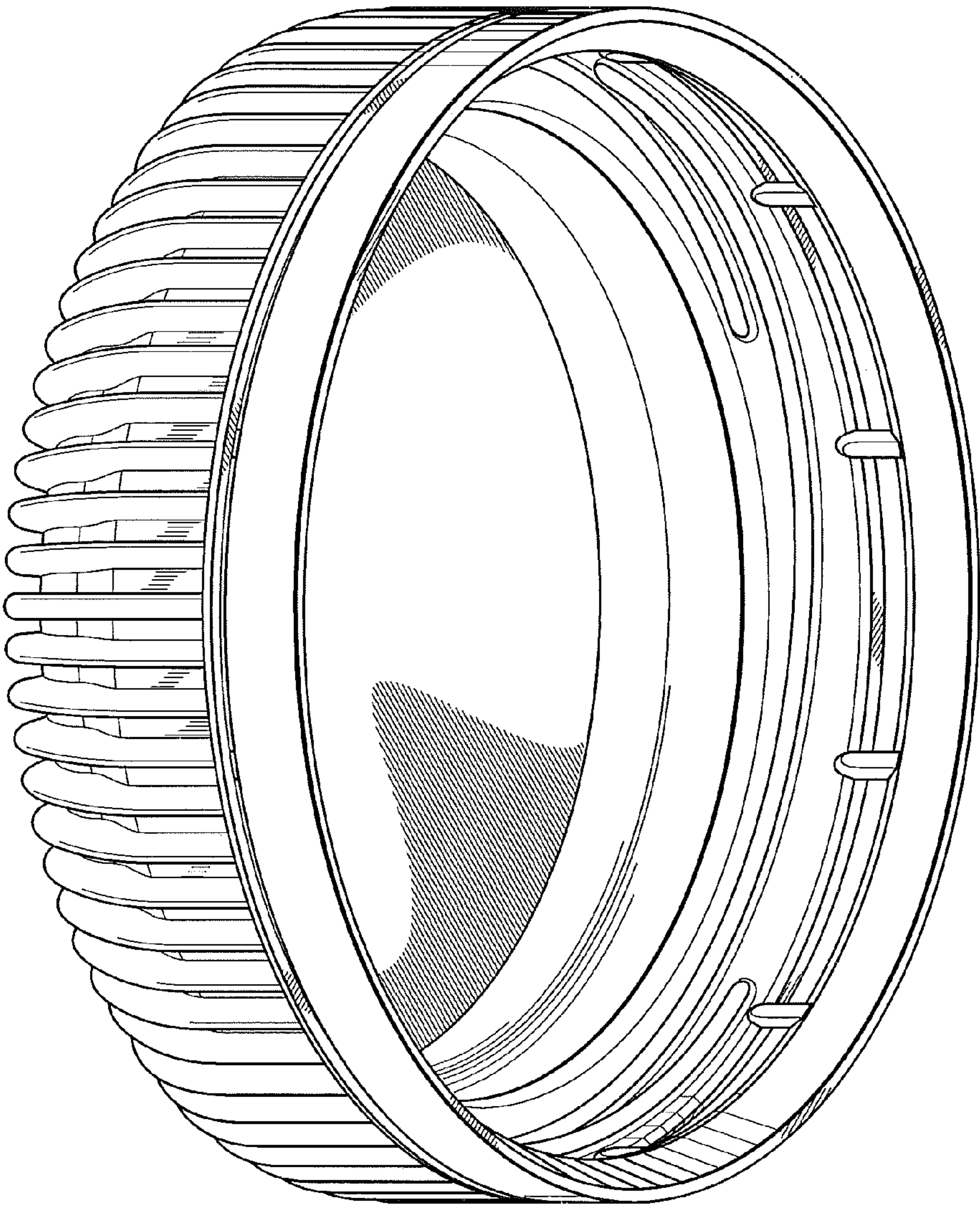


FIG. 6