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(12) **United States Design Patent**  
**Mangiagli et al.**

(10) **Patent No.:** **US D755,250 S**

(45) **Date of Patent:** **\*\* May 3, 2016**

(54) **VALVE PISTON BODY**

(56) **References Cited**

(71) Applicant: **Sonnax Industries, Inc.**, Bellows Falls, VT (US)

U.S. PATENT DOCUMENTS

(72) Inventors: **Todd V. Mangiagli**, Westminster, VT (US); **Edward J. Lee**, Chesapeake City, MD (US)

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(73) Assignee: **Sonnax Industries, Inc.**, Bellows Falls, VT (US)

(\*\*) Term: **15 Years**

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(21) Appl. No.: **29/531,817**

*Primary Examiner* — Ralf Seifert

(22) Filed: **Jun. 30, 2015**

(74) *Attorney, Agent, or Firm* — Downs Rachlin Martin PLLC

**Related U.S. Application Data**

(63) Continuation of application No. 13/169,755, filed on Jun. 27, 2011.

(57) **CLAIM**

The ornamental design for a valve piston body, as shown and described.

(51) **LOC (10) Cl.** ..... **15-02**

**DESCRIPTION**

(52) **U.S. Cl.**

USPC ..... **D15/7**

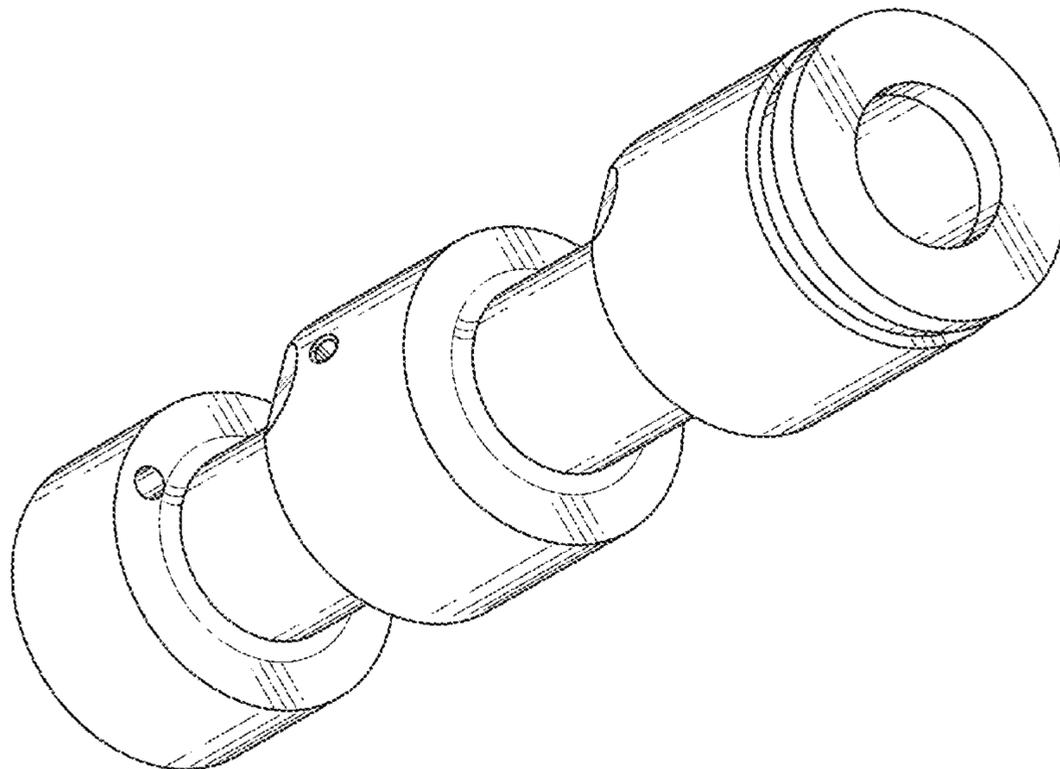
(58) **Field of Classification Search**

USPC ..... D15/5, 7-9; D23/231, 232, 225; 417/60, 235, 265, 321, 355, 358, 363, 417/359, 410.1, 415-416, 405, 900; 60/408, 412; 184/26-37; 415/140-147; 123/495, 509; 137/565.34; 475/127

CPC ..... F02M 37/04; F02M 37/14; F16H 47/06; F16H 31/00

See application file for complete search history.

**1 Claim, 7 Drawing Sheets**



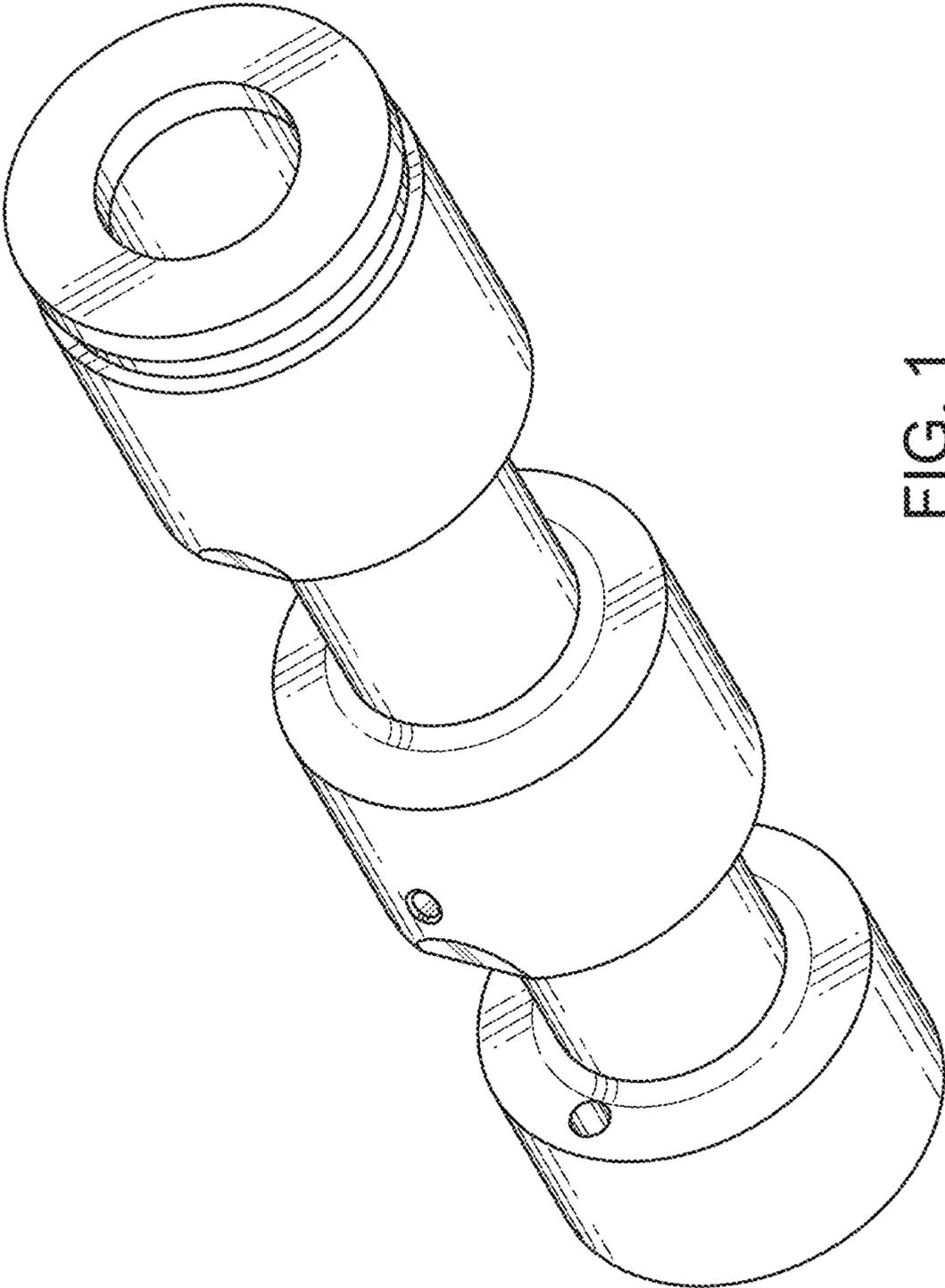


FIG. 1

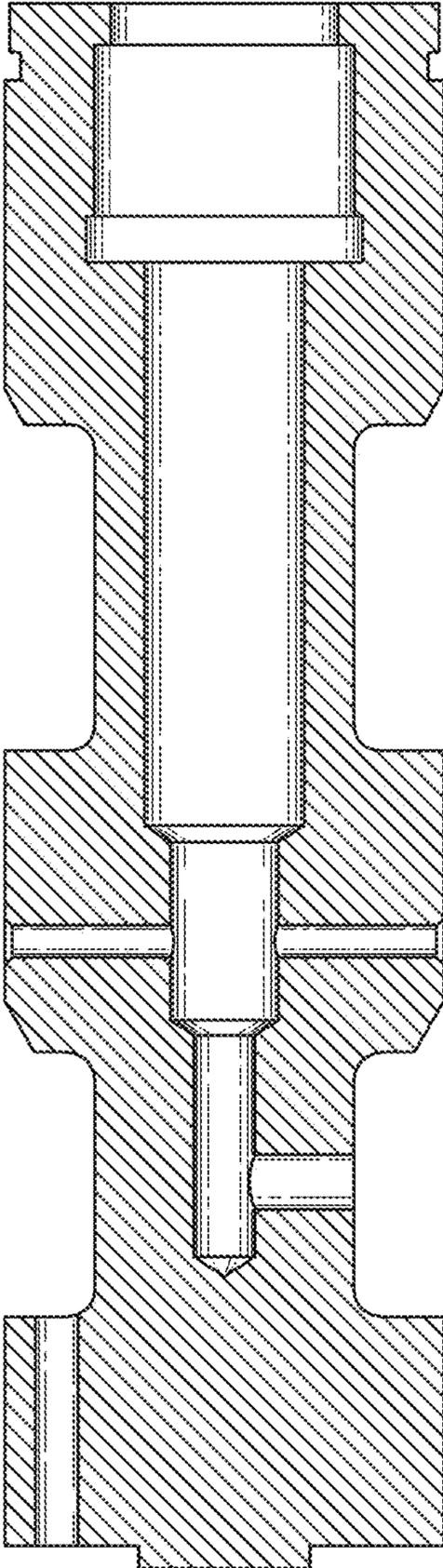


FIG. 2

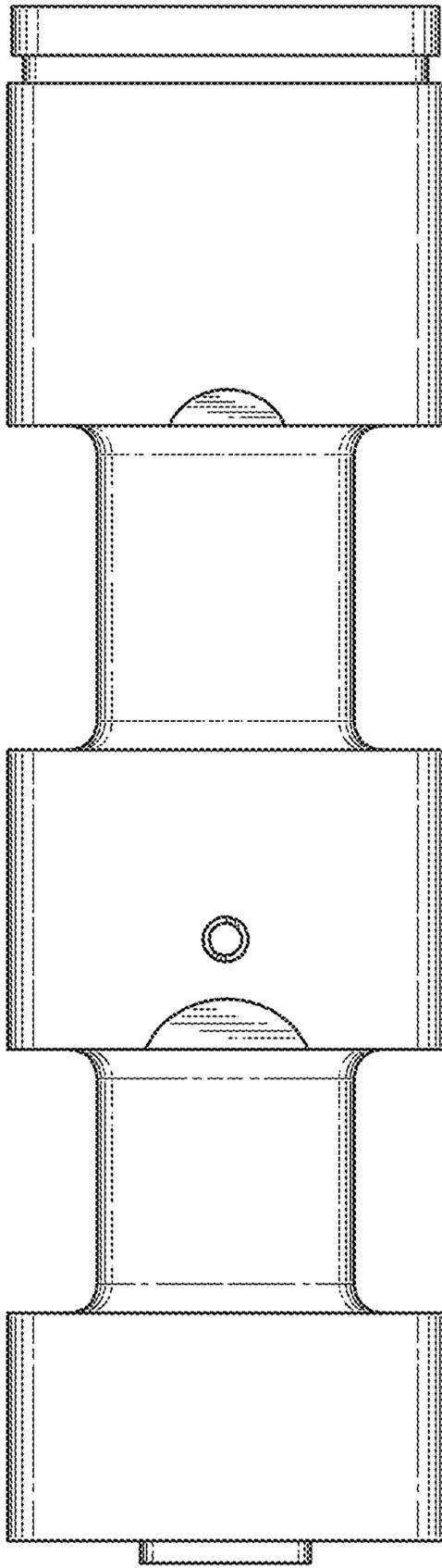


FIG. 3

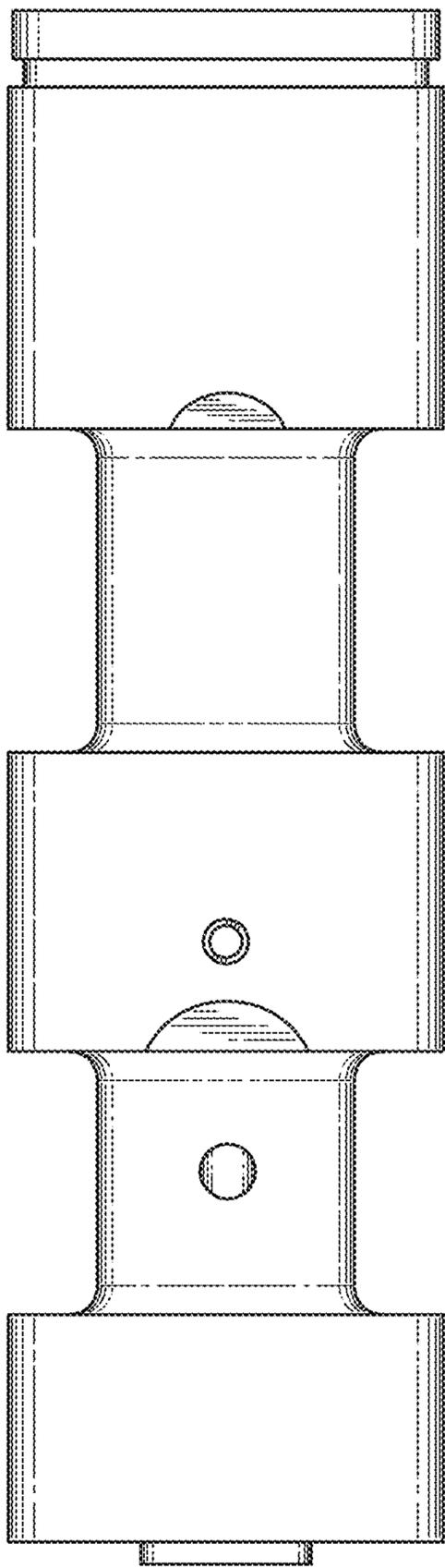


FIG. 4

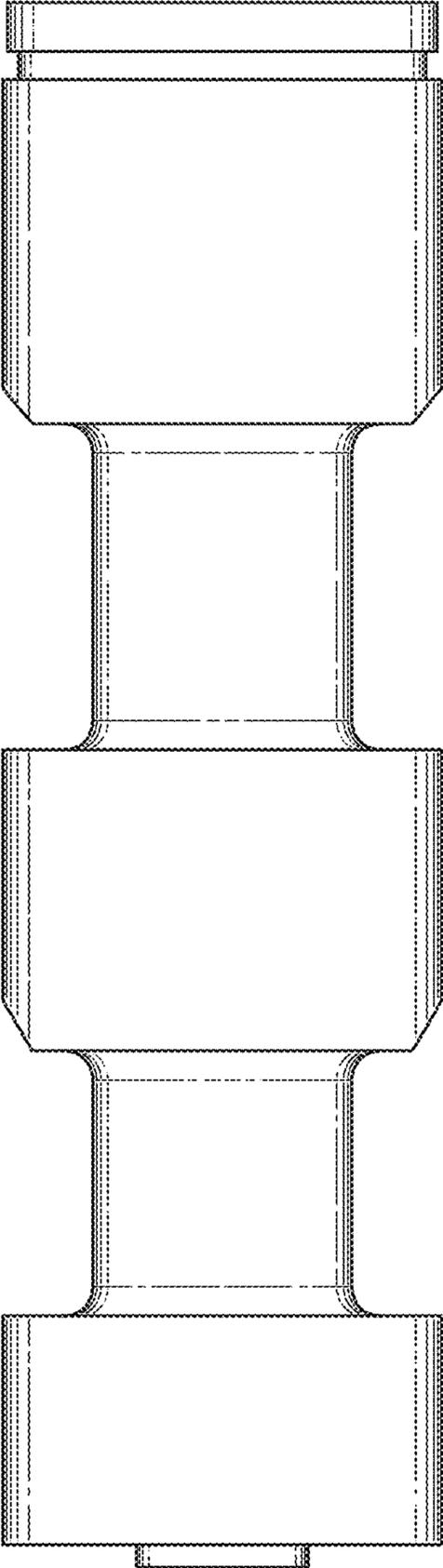


FIG. 5

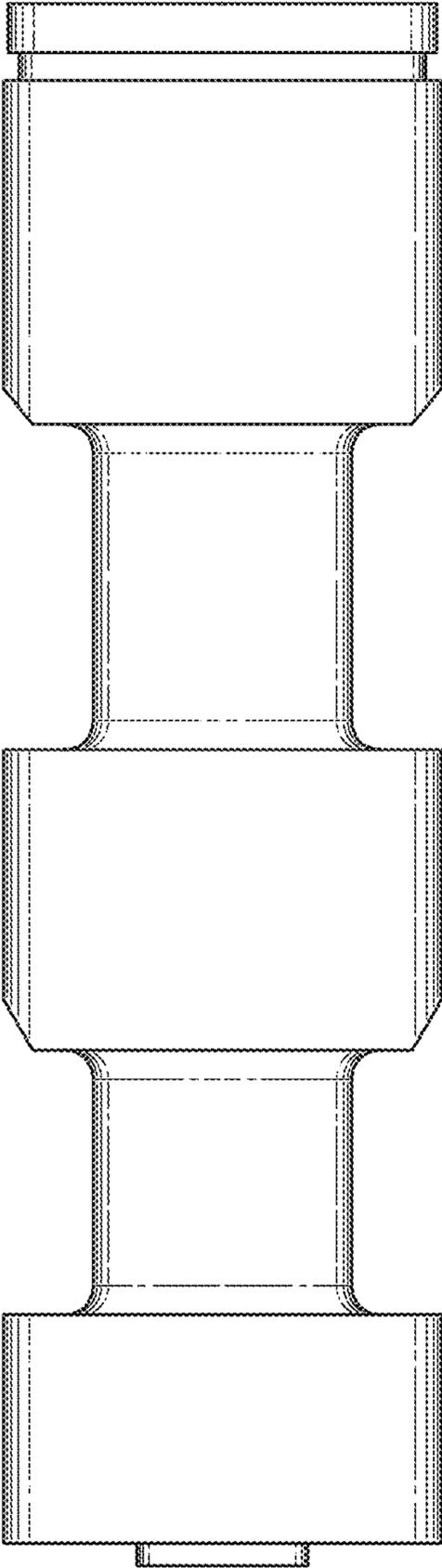


FIG. 6

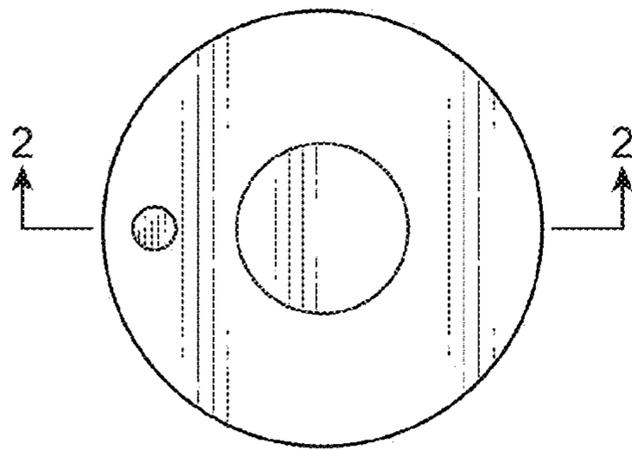


FIG. 7

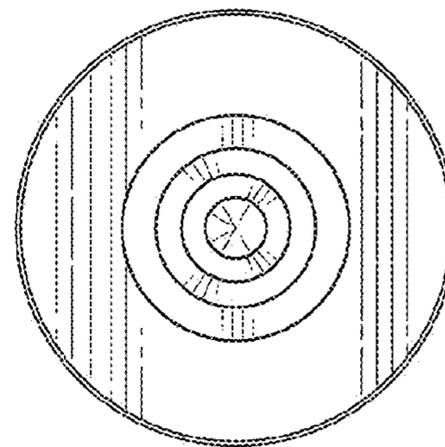


FIG. 8