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(12) **United States Design Patent**
Estrada, Jr. et al.

(10) **Patent No.:** **US D731,004 S**
(45) **Date of Patent:** **** Jun. 2, 2015**

- (54) **LOW-FRICTION EXERCISE DEVICE**
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- (72) Inventors: **Marco Estrada, Jr.**, El Segundo, CA (US); **Marco Estrada, Sr.**, El Segundo, CA (US)
- (73) Assignee: **Destined Enterprised Inc.**, El Segundo, CA (US)
- (**) Term: **14 Years**
- (21) Appl. No.: **29/458,752**
- (22) Filed: **Jun. 21, 2013**
- (51) **LOC (10) Cl.** **21-02**
- (52) **U.S. Cl.**
USPC **D21/662**
- (58) **Field of Classification Search**
USPC D21/662, 680, 682–685, 694;
D24/211–215; 482/44–49, 91–93, 95,
482/96, 106–108, 110, 111, 114, 121–123,
482/124, 126, 131, 132, 141–142, 145;
601/80, 113, 125; D8/45, 90
CPC A63B 21/1469; A63B 21/0552; A63B
21/0442; A63B 21/075; A63B 23/1236;
A63B 21/0557; A61H 15/0092
See application file for complete search history.

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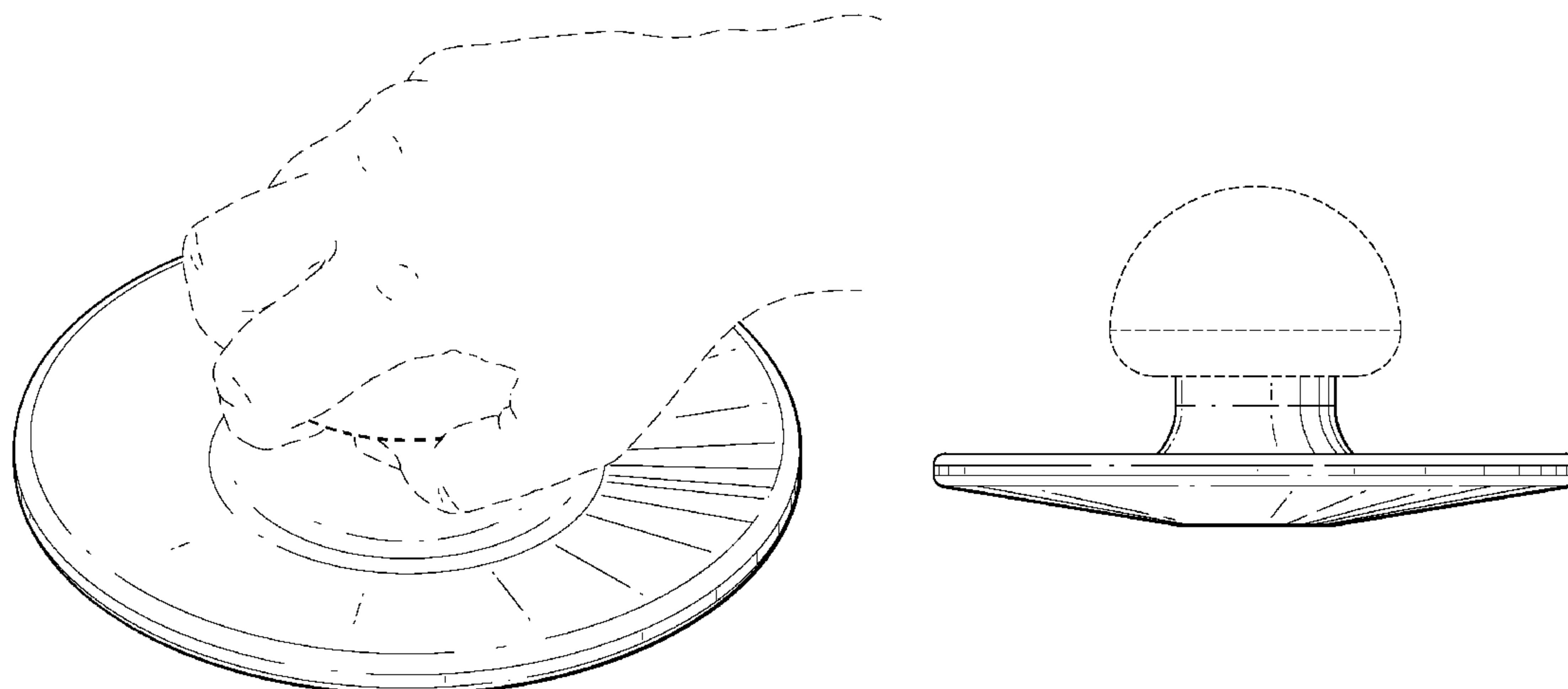
(57) **CLAIM**
The ornamental design for a low-friction exercise device, as shown and described.

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DESCRIPTION

FIG. 1 is a perspective view showing a low-friction exercise device;
FIG. 2 is a top view thereof;
FIG. 3 is a bottom view thereof; and
FIG. 4 is a side view thereof, each of the front, rear, left and right sides being identical.
The broken lines are for the purpose of illustrating environment and form no part of the claimed design.

1 Claim, 3 Drawing Sheets



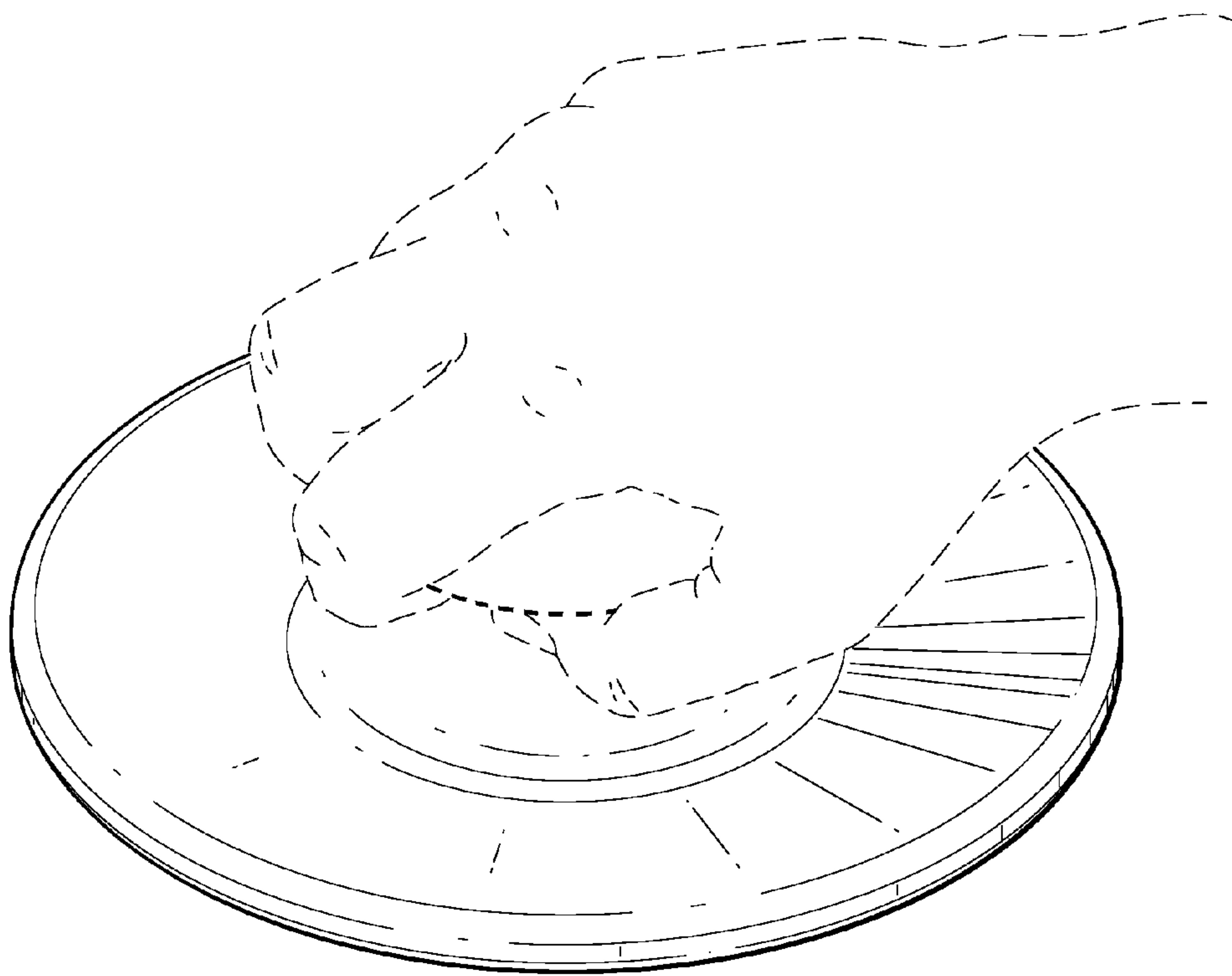


FIG. 1

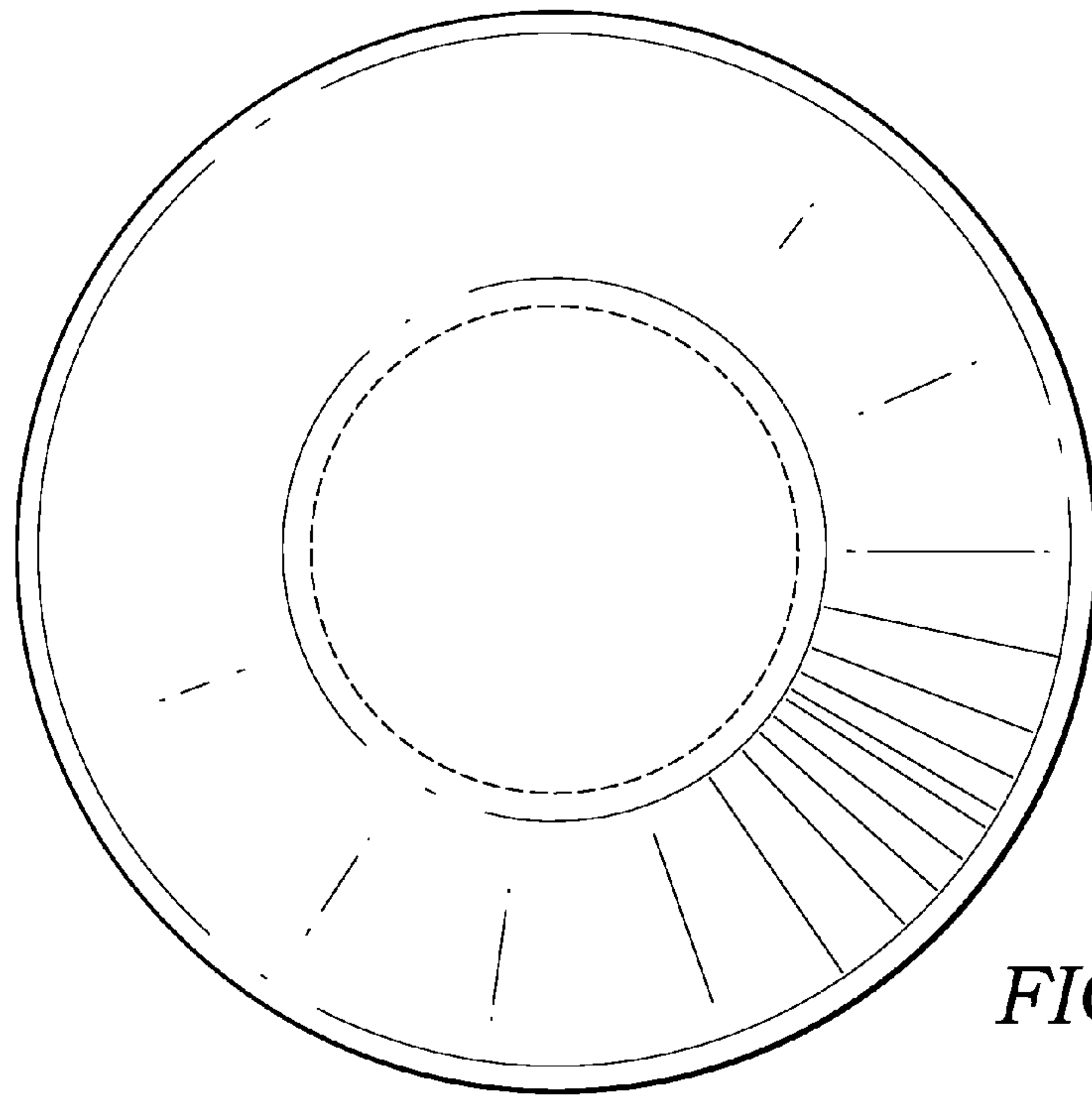
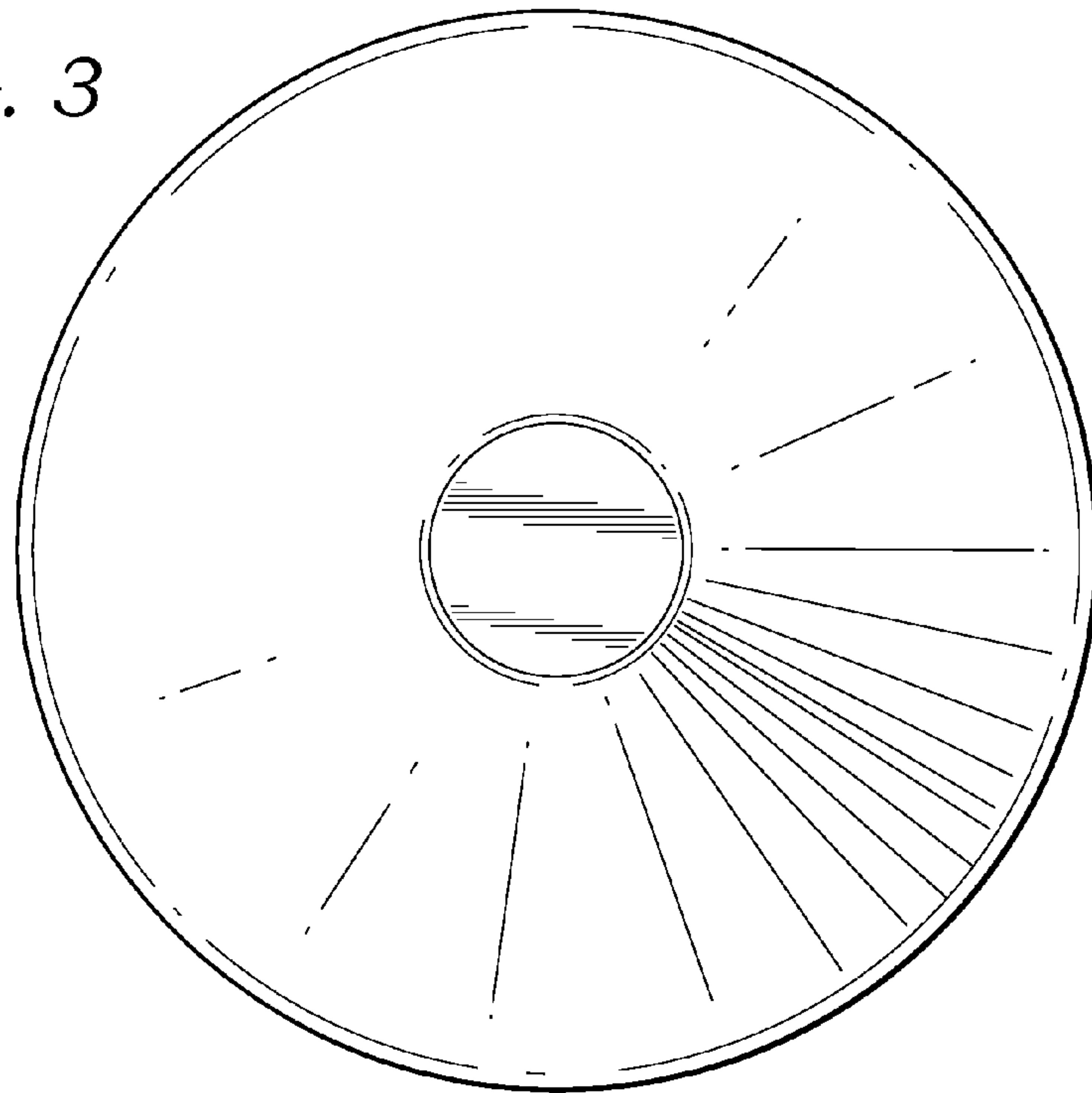


FIG. 2

FIG. 3



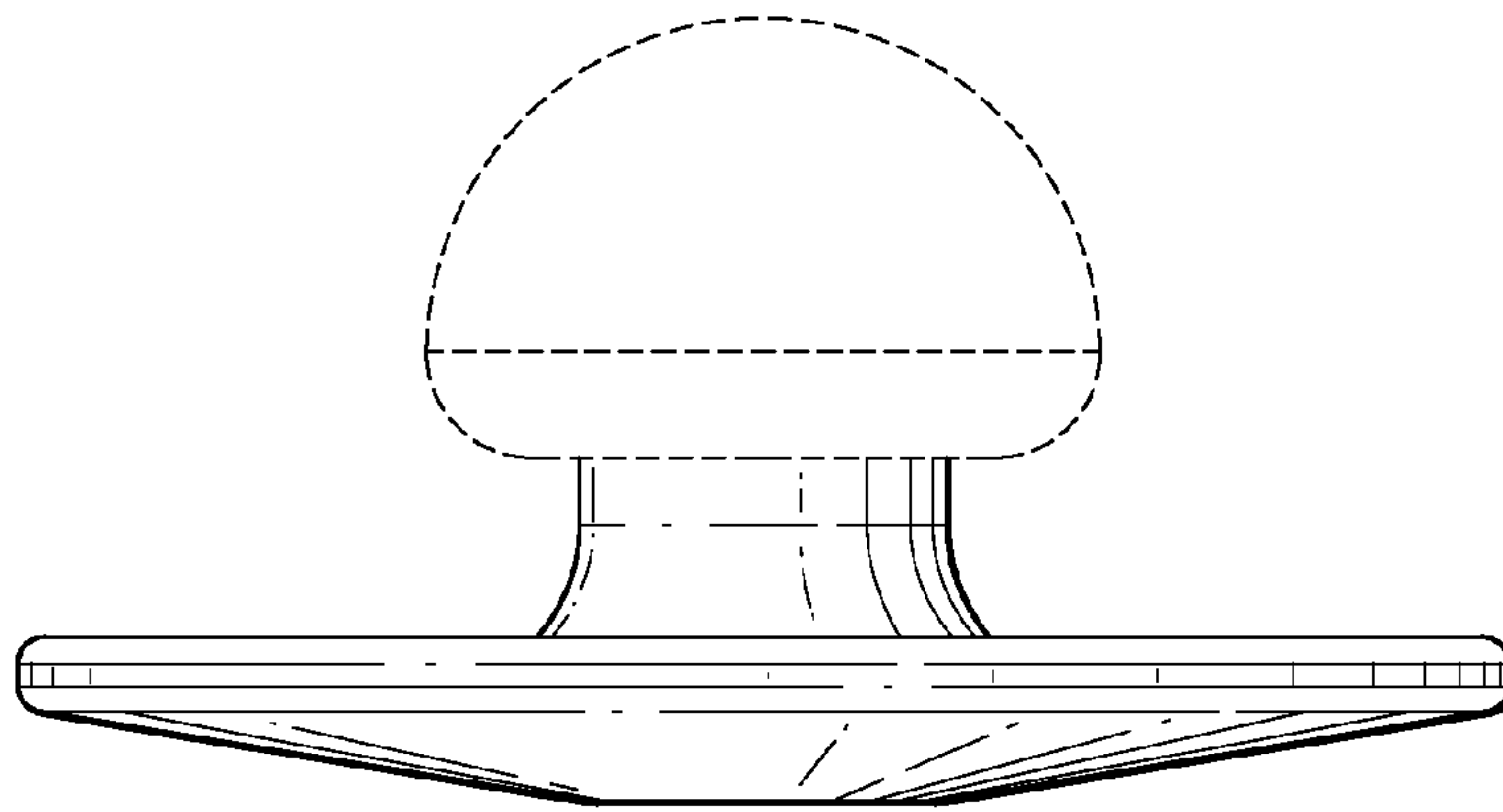


FIG. 4

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : D731,004 S
APPLICATION NO. : 29/458752
DATED : June 2, 2015
INVENTOR(S) : Marco Estrada, Jr. and Marco Estrada, Sr.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Title page,

Item (73) Assignee: "Enterprised" should be changed to --Enterprises--.

Signed and Sealed this
Twentieth Day of October, 2015



Michelle K. Lee
Director of the United States Patent and Trademark Office