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(12) United States Design Patent

Moreau et al.

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(54) **DOUBLE SHACKLE WITH UNITARY RIGID BODY**

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(73) Assignee: **Ty-Flot, Inc.**, Manchester, NH (US)

(**) Term: **14 Years**

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(51) **LOC (10) Cl.** **08-07**

(52) **U.S. Cl.**
USPC **D8/333**; D8/339; D8/334

(58) **Field of Classification Search**
USPC ..... D8/330, 331, 334, 333, 343; 70/14, 20, 70/21, 22, 31, 51, 57.1, 233, 465, DIG. 3, 70/DIG. 4; 292/246, 70, 288
See application file for complete search history.

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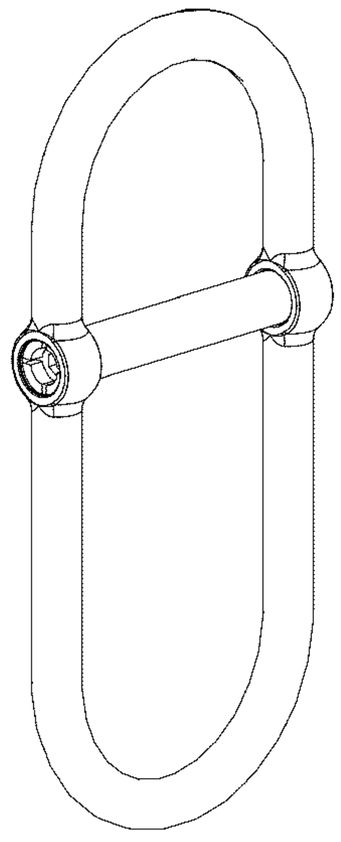
(57) **CLAIM**

We claim the ornamental design for a double shackle with unitary rigid body, as shown and described.

DESCRIPTION

FIG. **1** is a front and left perspective view of a double shackle with unitary rigid body showing our new design;
FIG. **2** is a front and right perspective view thereof;
FIG. **3** is a top plan view thereof;
FIG. **4** is a right side elevational view thereof;
FIG. **5** is a front elevational view thereof;
FIG. **6** is a left side elevational view thereof;
FIG. **7** is a front and left perspective view thereof, shown with a rigid body and without the pin;
FIG. **8** is a front and right perspective view thereof, shown with a rigid body and without the pin;
FIG. **9** is a front elevational view of a pin, shown separately for clarity of illustration;
FIG. **10** is a left side elevational of FIG. **9**;
FIG. **11** is a front and left perspective view of FIG. **9**;
FIG. **12** is a front and right side perspective view of FIG. **9**;
FIG. **13** is a right side elevational view of FIG. **9**;
FIG. **14** is a front and left perspective view of a second embodiment of FIG. **1**; and,
FIG. **15** is a front and left perspective view of a third embodiment of FIG. **1**.
The rigid body in FIGS. **7** and **8** and pin in FIGS. **9-13** of the claimed design are shown separately for clarity of illustration.

1 Claim, 5 Drawing Sheets



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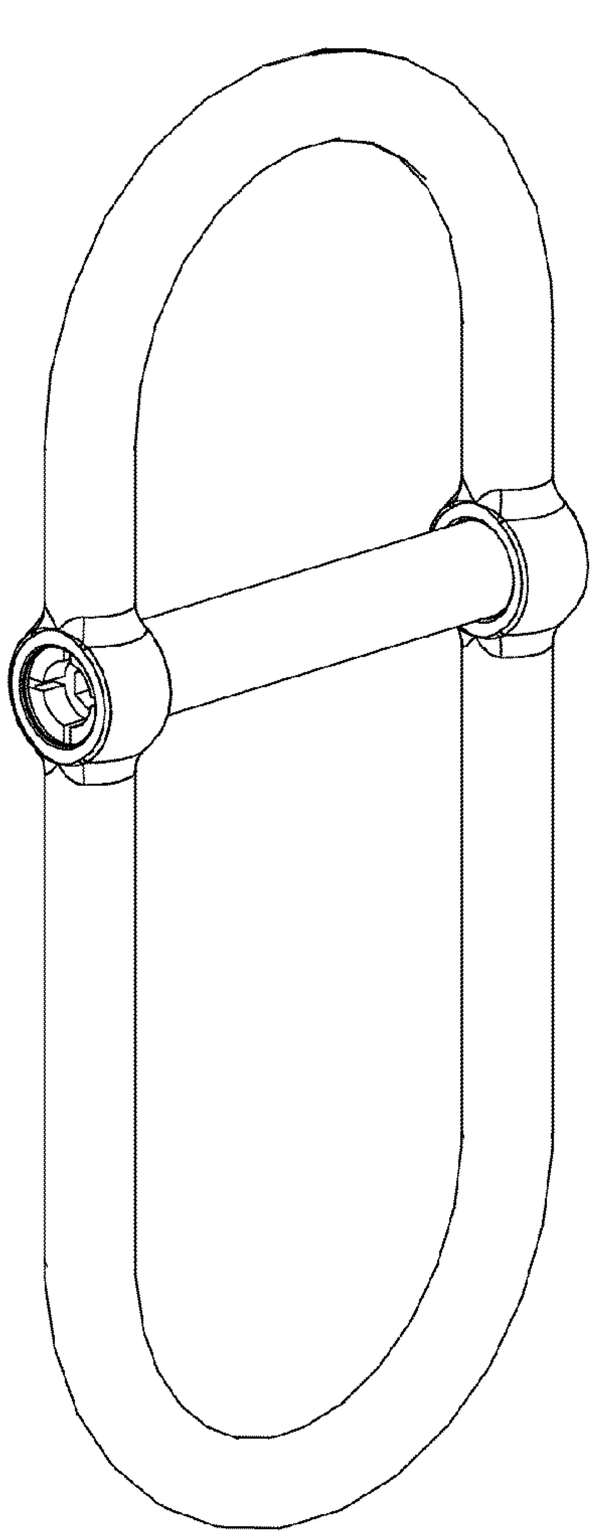


Fig. 1

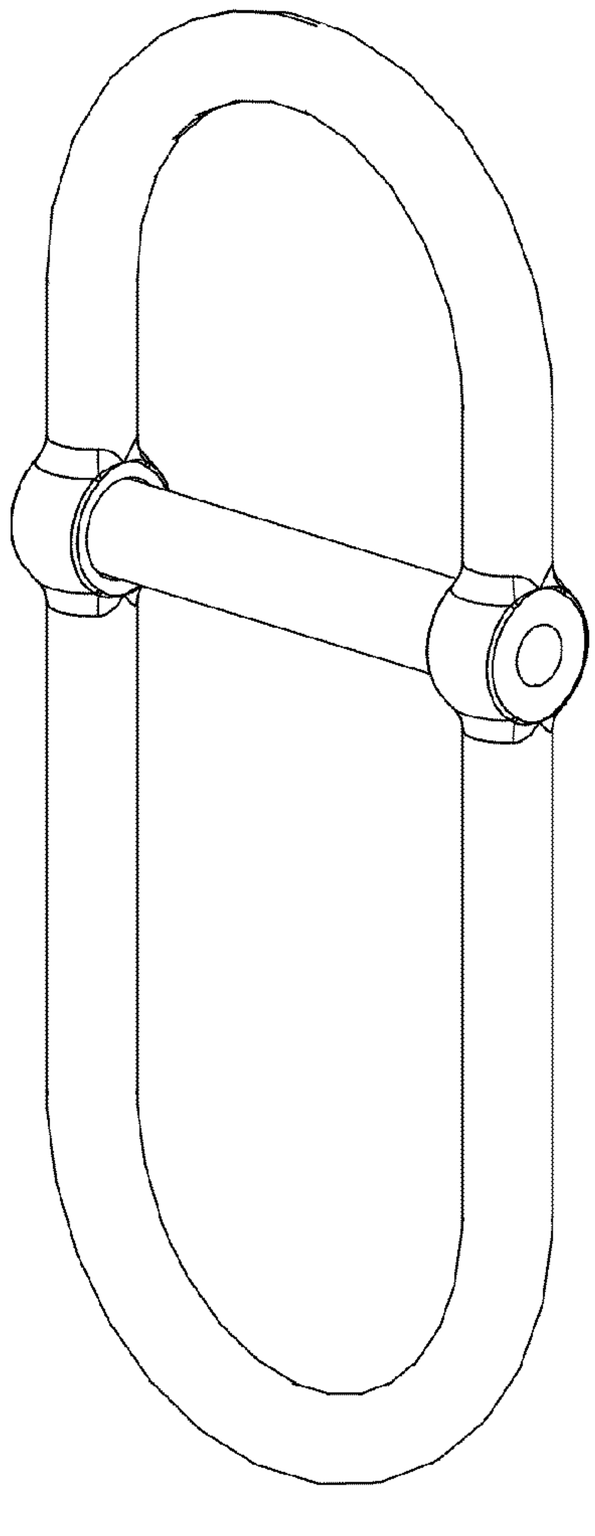


Fig. 2

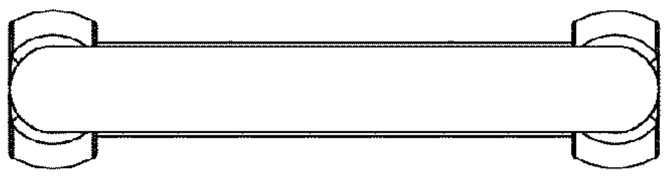


Fig. 3

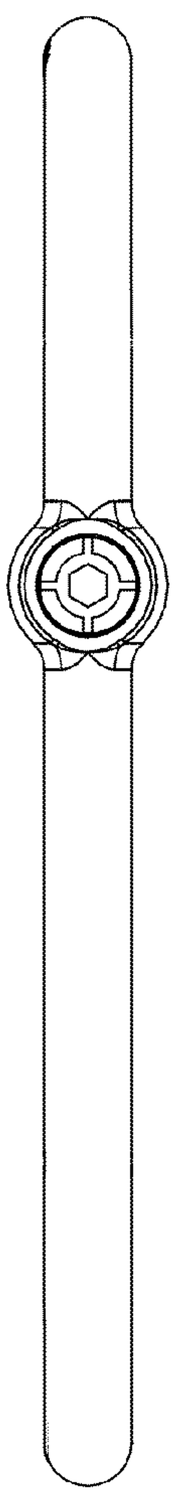


Fig. 4

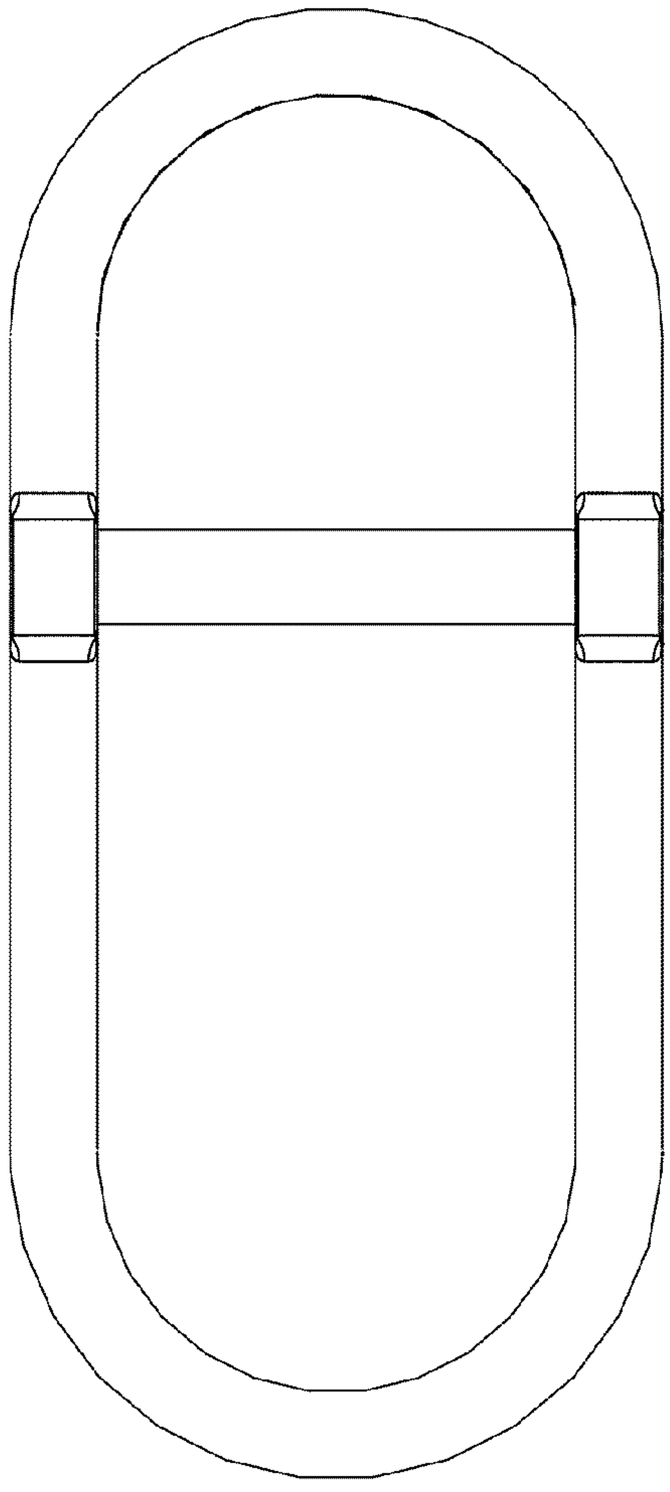
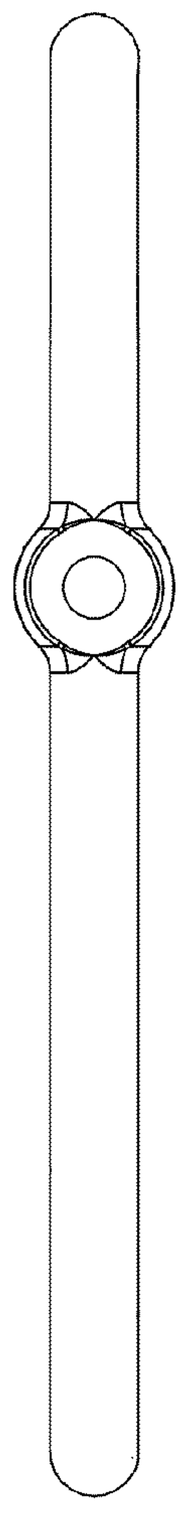


Fig. 5



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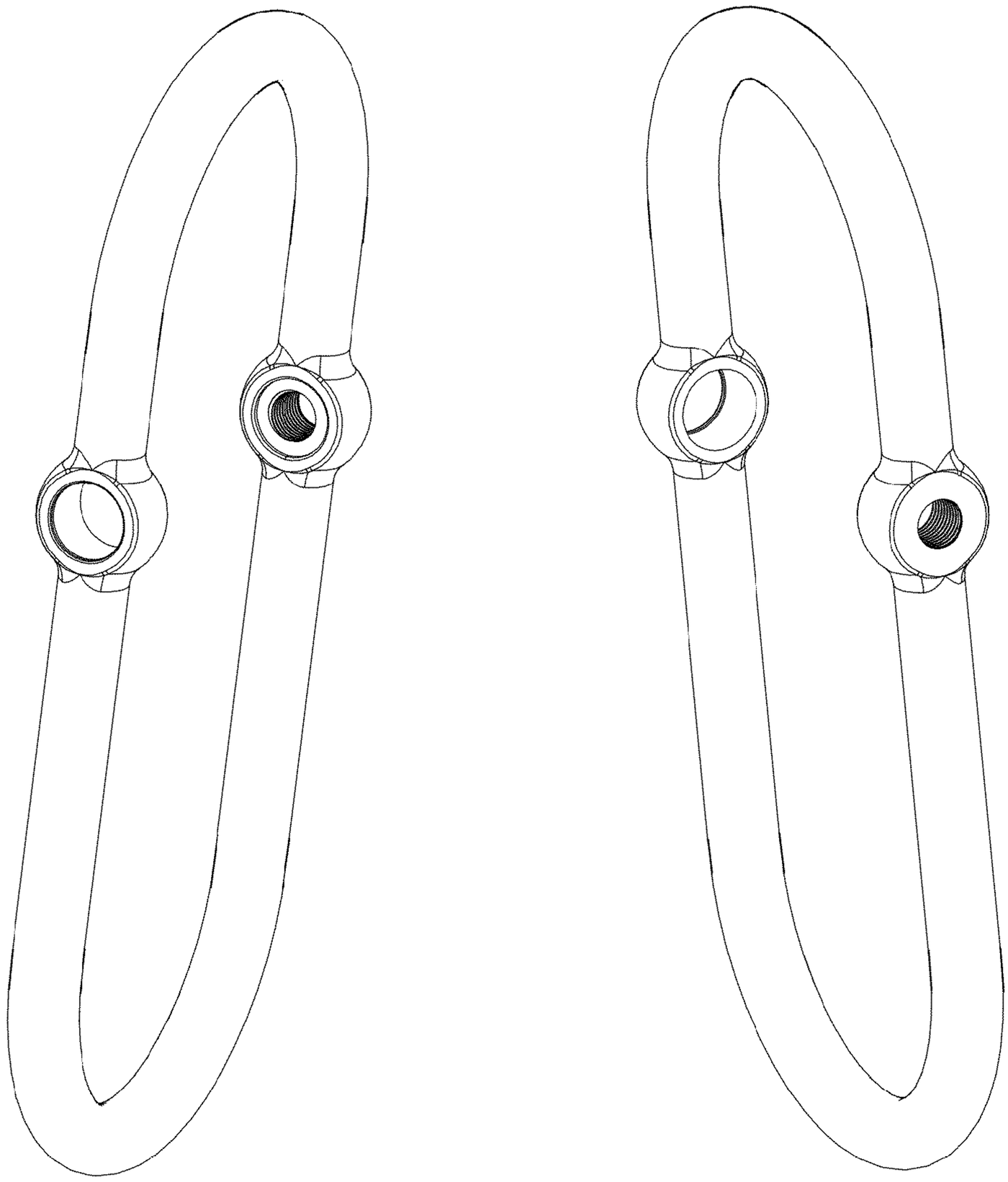
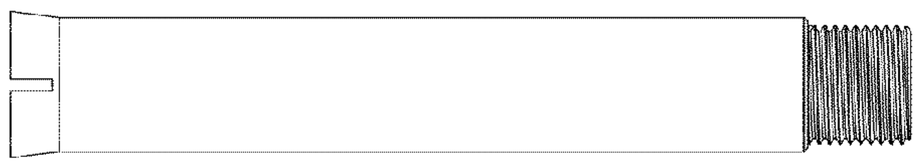


Fig. 7

Fig. 8



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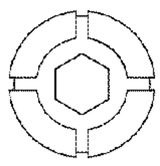
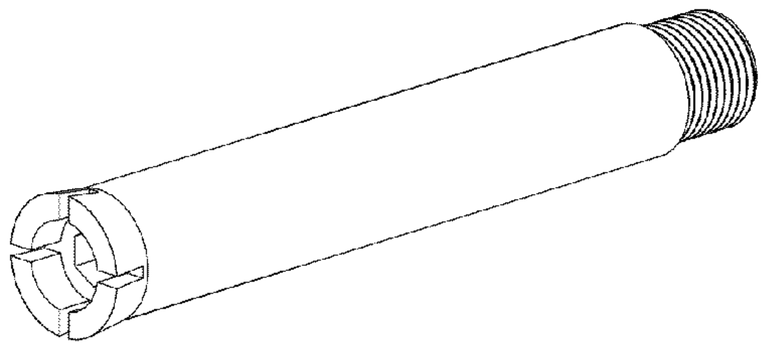


Fig. 10



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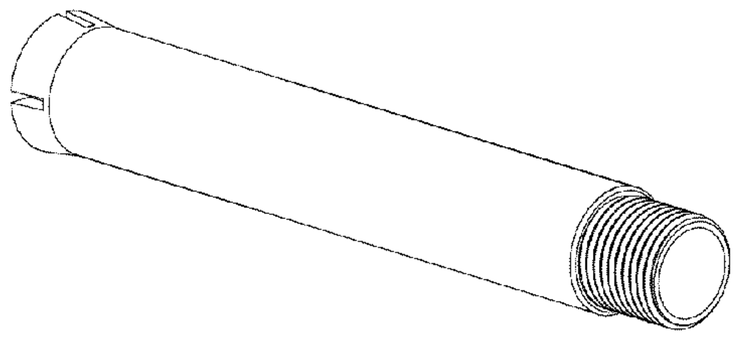

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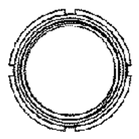

Fig. 13

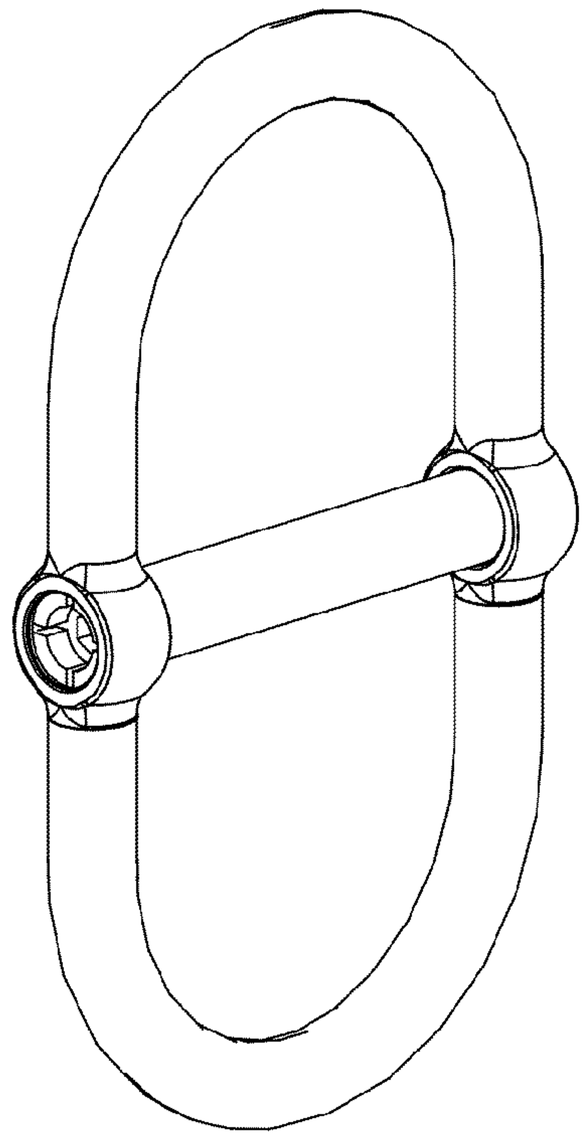

Fig. 14

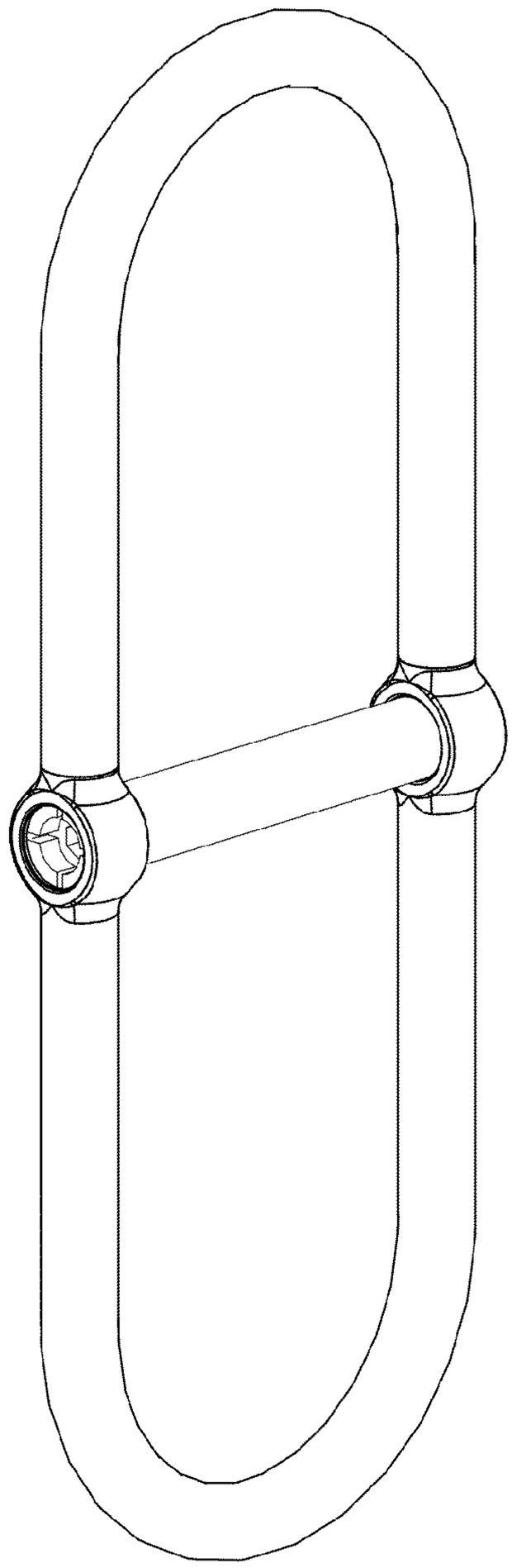

Fig. 15