



US00D666783S

(12) **United States Design Patent**  
**Willshere et al.**

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(45) **Date of Patent:** **\*\* Sep. 4, 2012**

(54) **PRODUCTION LINE ASSEMBLY MODULE**

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(73) Assignee: **DEK International GmbH**, Zurich  
(CH)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/396,174**

(22) Filed: **Jun. 27, 2011**

**Related U.S. Application Data**

(60) Division of application No. 29/346,541, filed on Nov. 2, 2009, now Pat. No. Des. 641,943, which is a continuation of application No. 29/333,993, filed on Mar. 18, 2009, now abandoned.

(51) **LOC (9) Cl.** ..... **12-05**

(52) **U.S. Cl.** ..... **D34/29**

(58) **Field of Classification Search** ..... D34/29,  
D34/35, 28; 198/831, 834, 835, 838, 842,  
198/845, 619; 104/93, 106, 107; 105/150

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a production line assembly module, as shown and described.

**DESCRIPTION**

FIG. 1 is a side-end perspective view of a production line assembly module showing our new design.

FIG. 2 is an end view thereof (other end view corresponds).

FIG. 3 is a side view thereof (other side view corresponds).

FIG. 4 is a top view thereof.

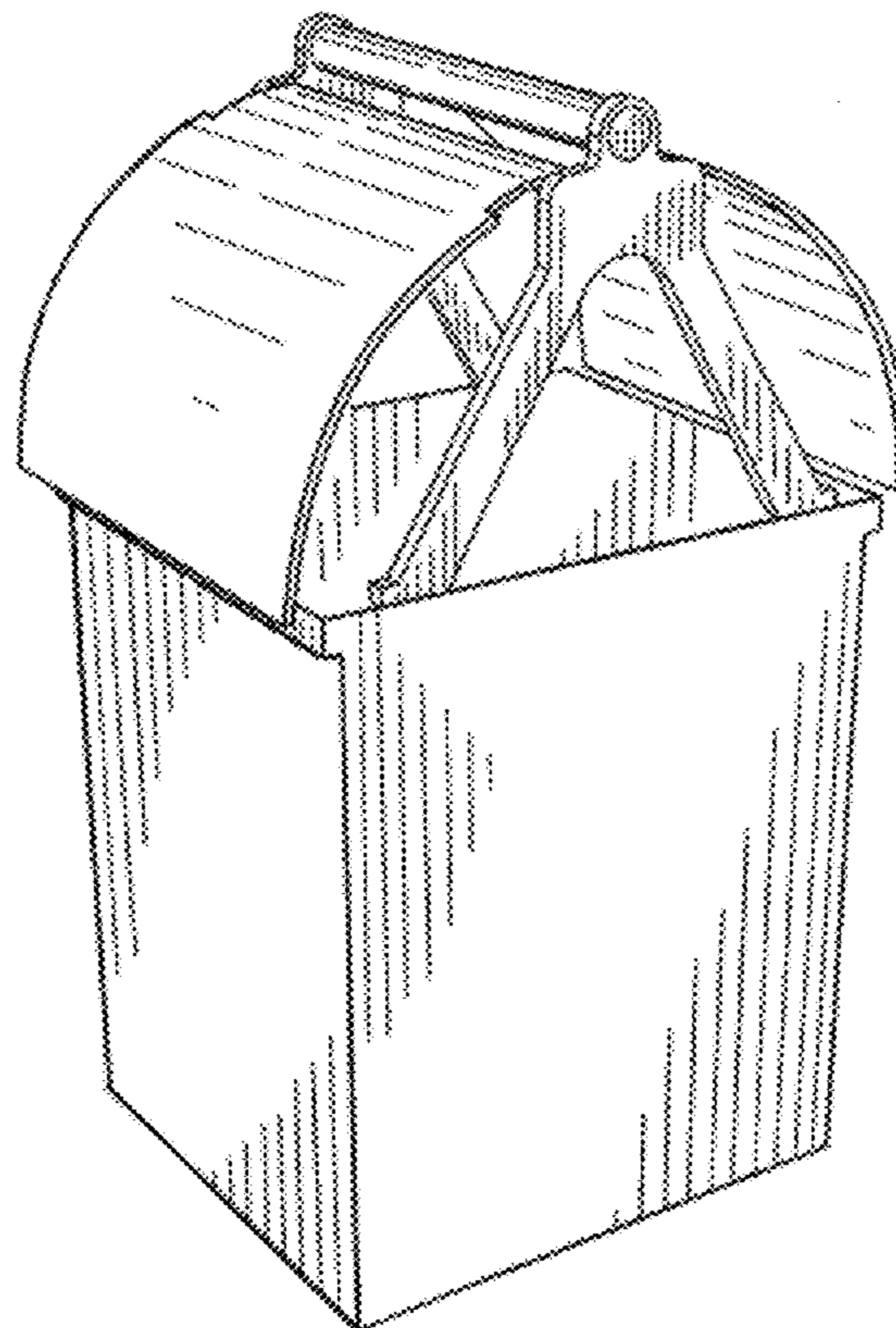
FIG. 5 is a side-end perspective view of another embodiment of a production line assembly module.

FIG. 6 is an end view thereof (other end view corresponds).

FIG. 7 is side view thereof (other side view corresponds); and,

FIG. 8 is a top view thereof.

**1 Claim, 8 Drawing Sheets**



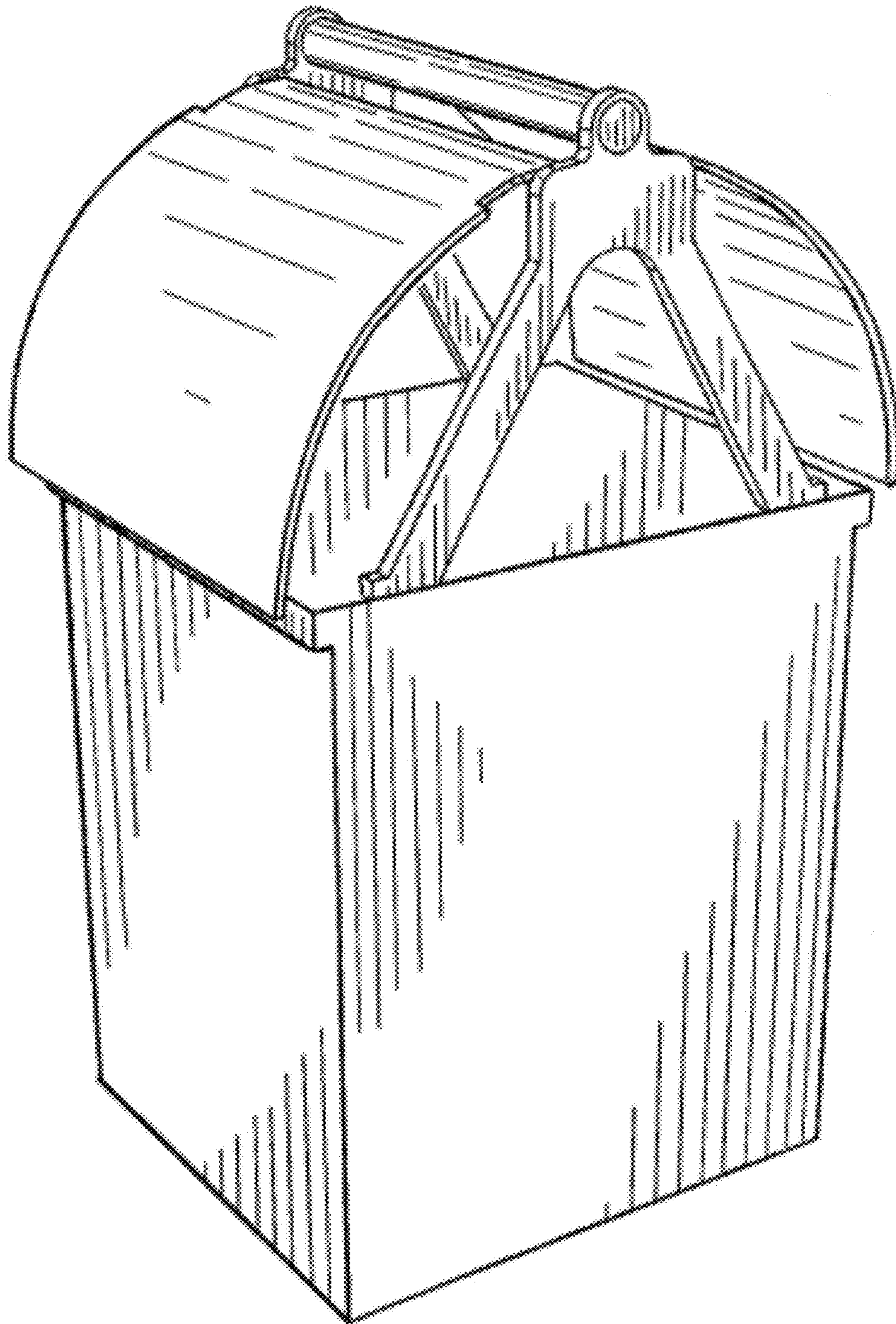


FIG. 1

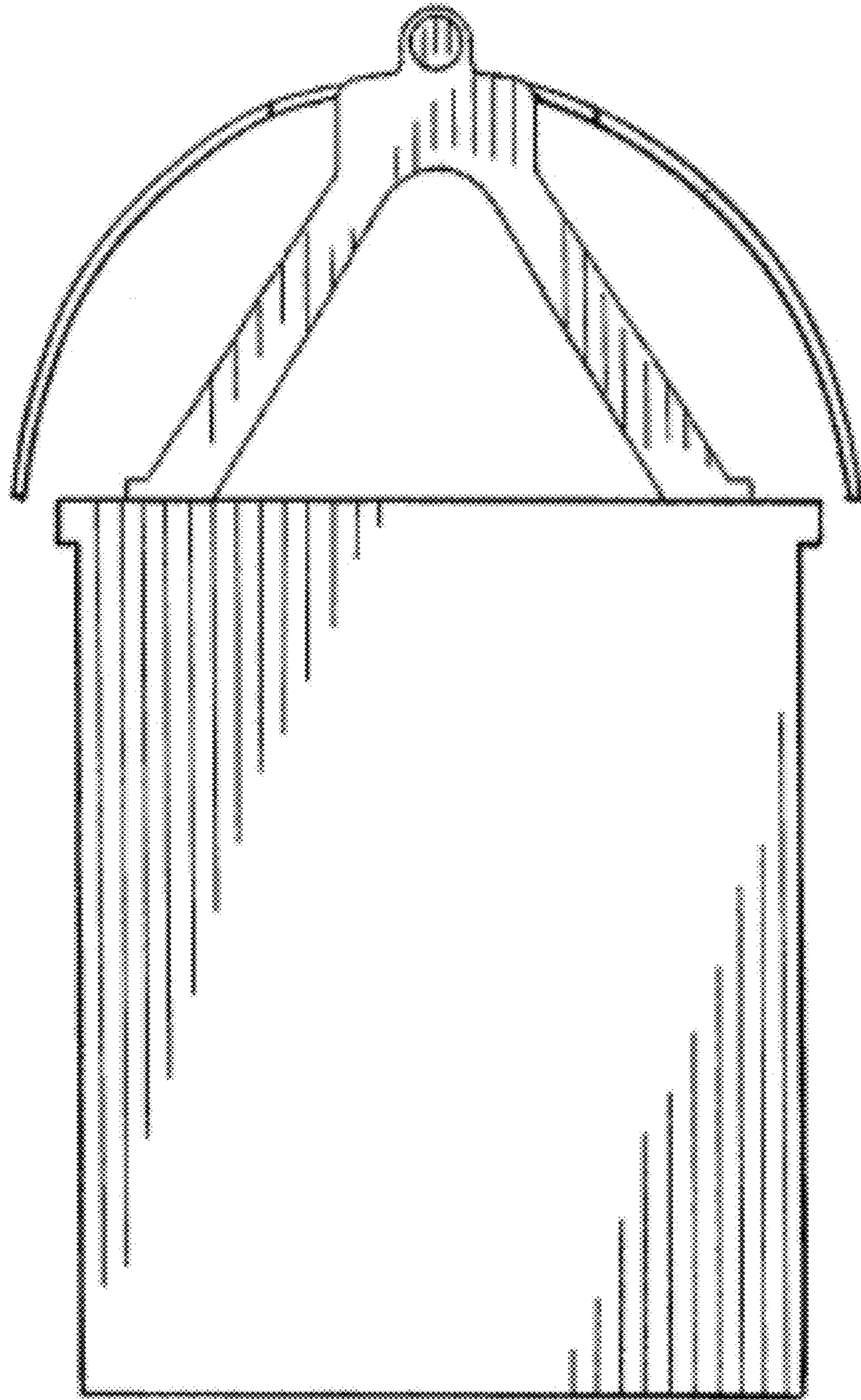


FIG. 2

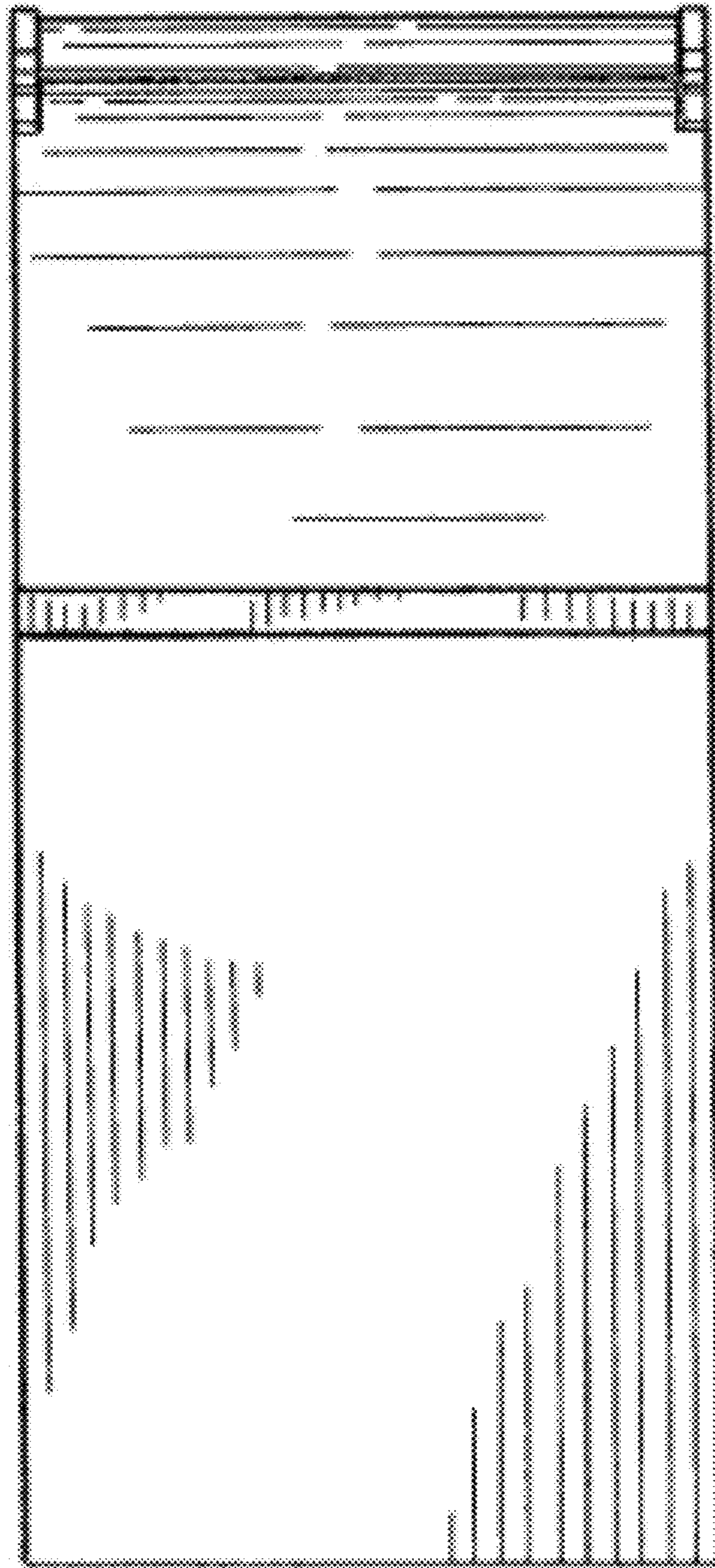


FIG. 3

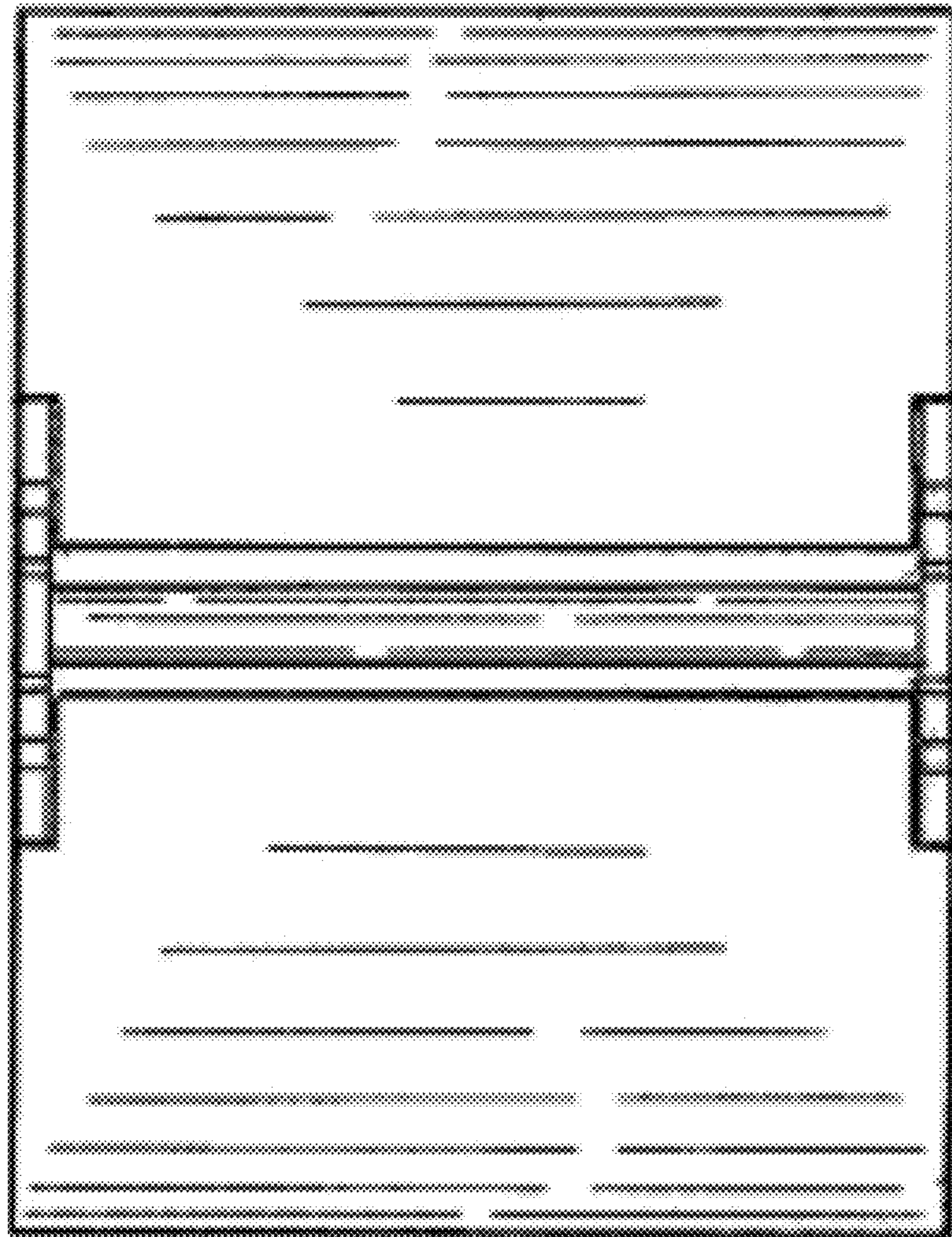


FIG. 4

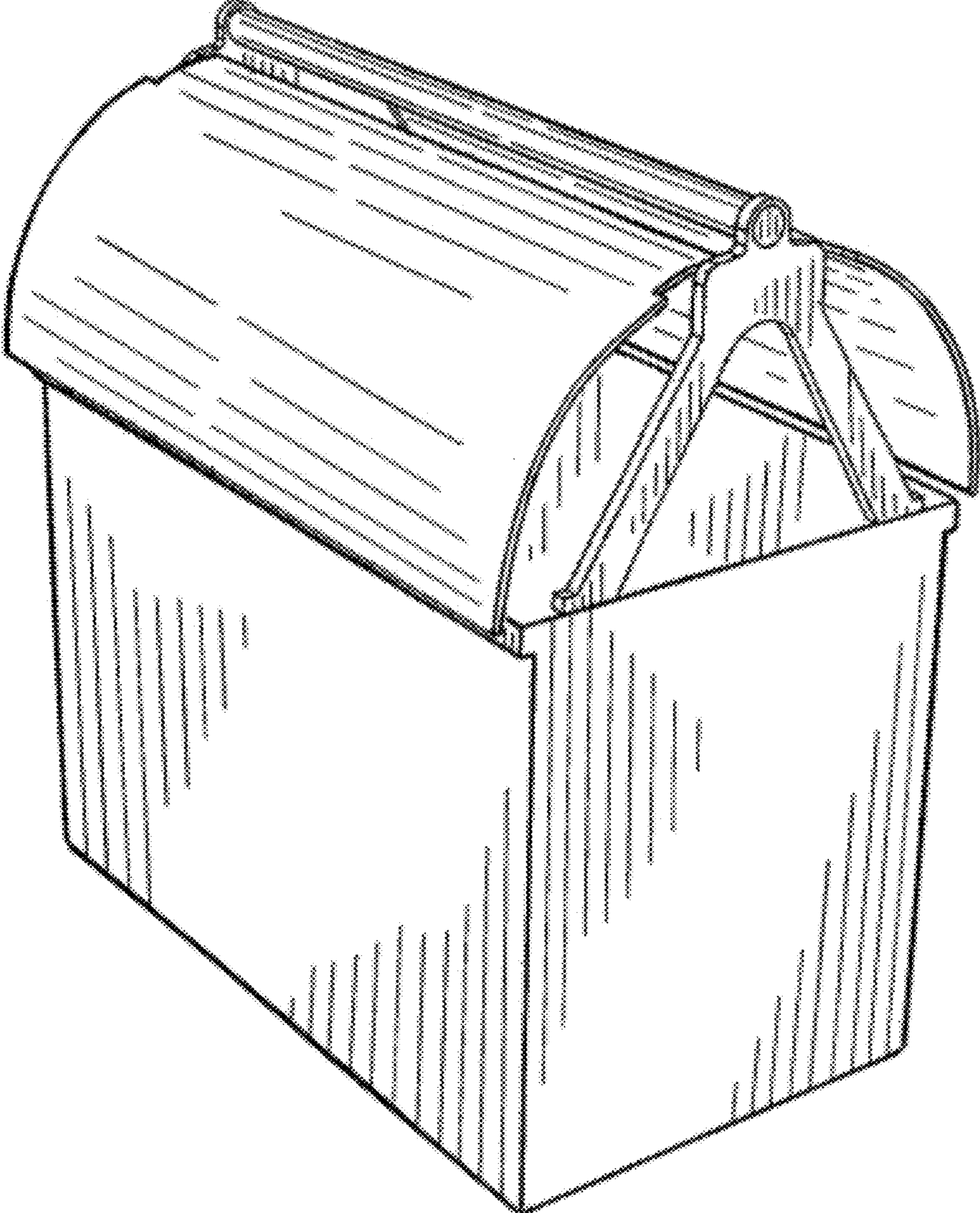


FIG. 5

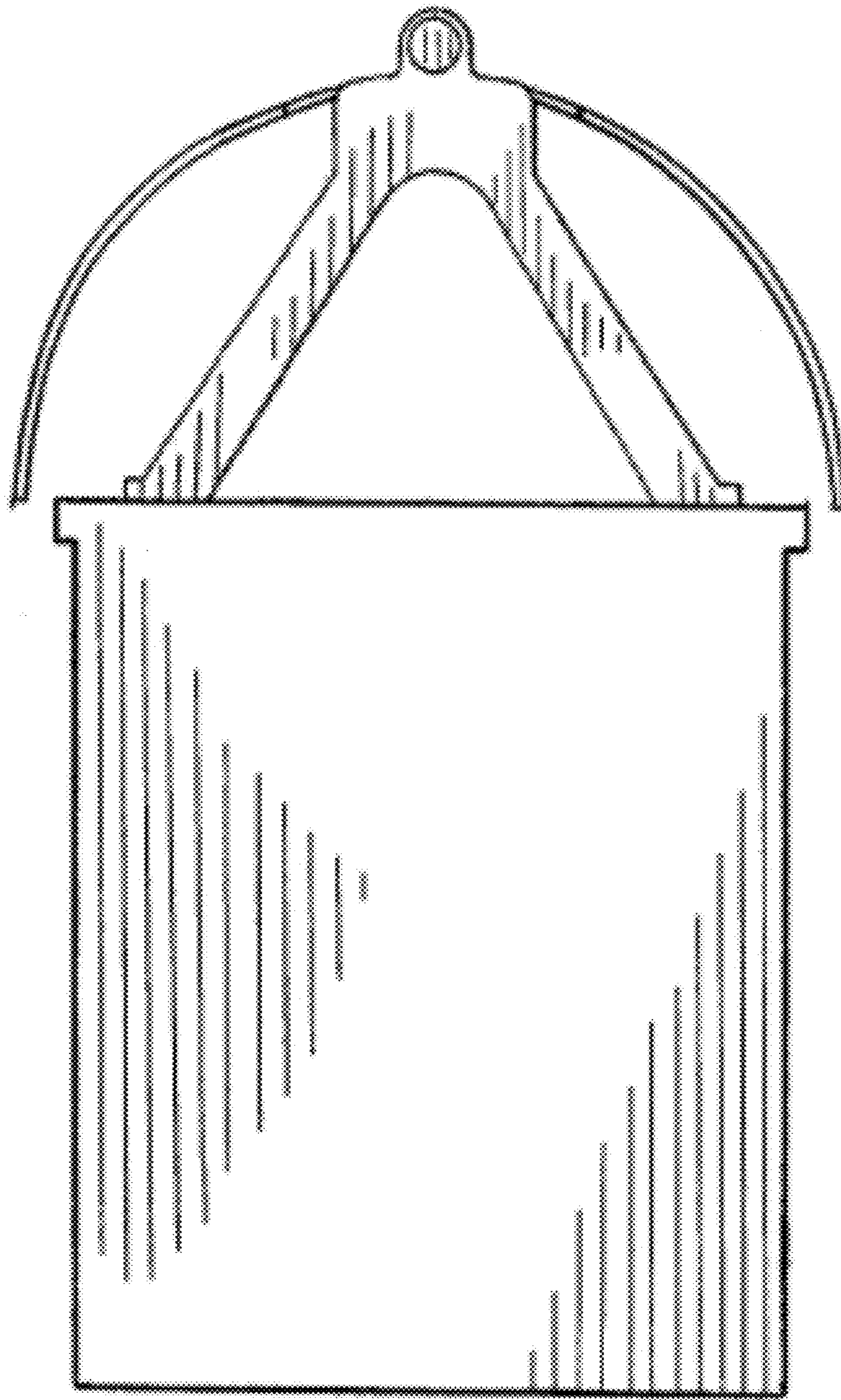


FIG. 6

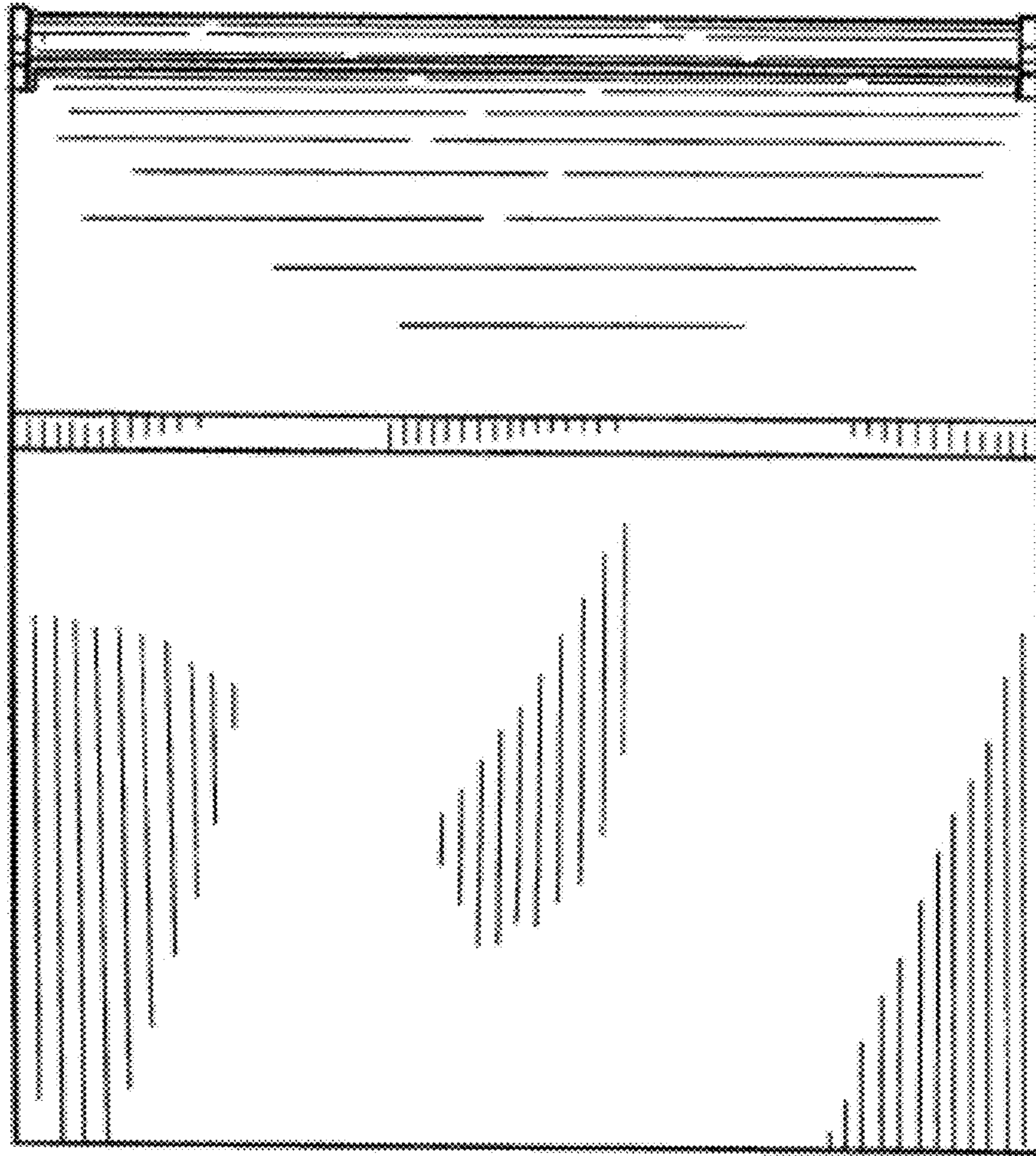


FIG. 7



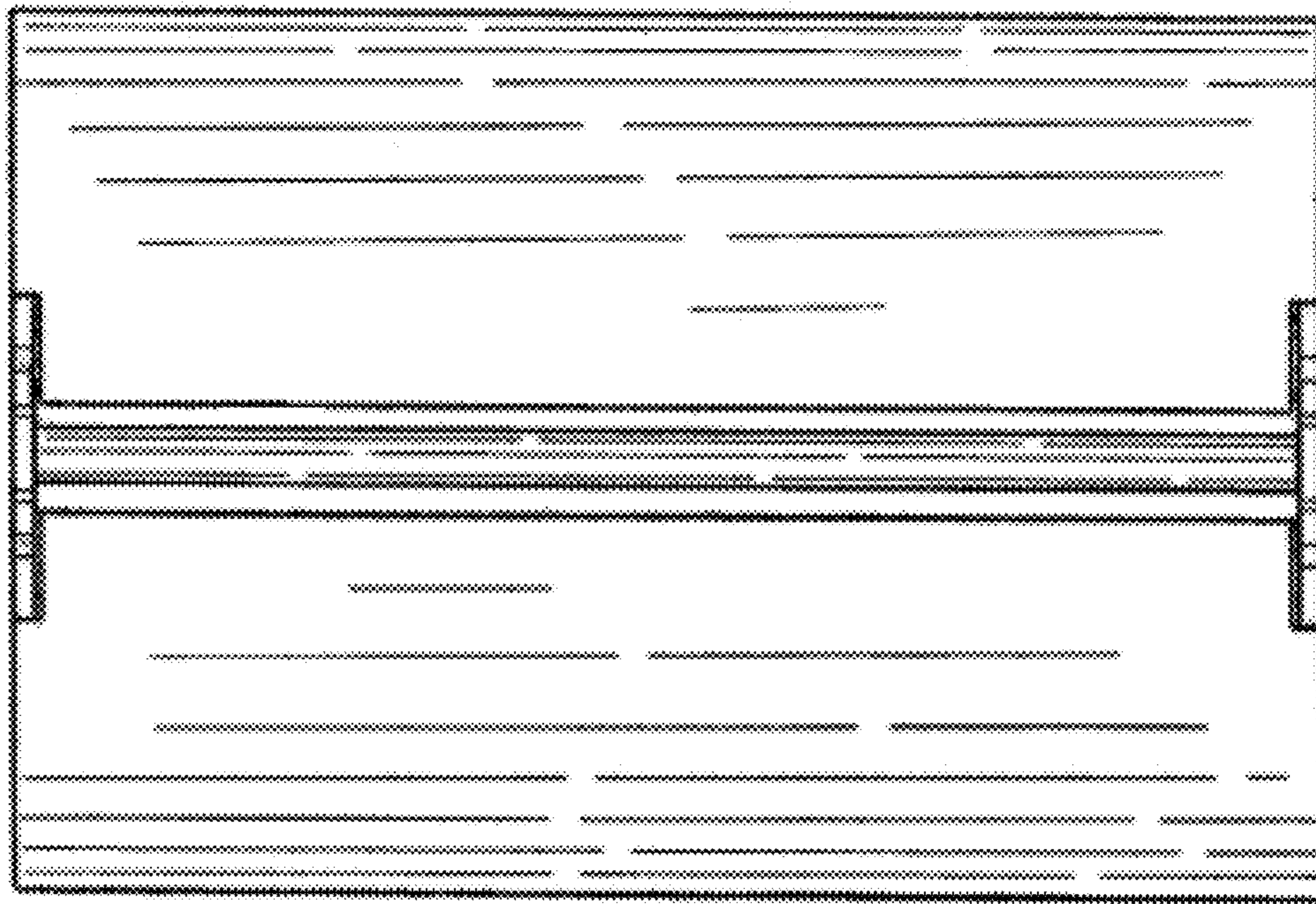


FIG. 8