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(12) **United States Design Patent**  
**Harrison**

(10) **Patent No.:** **US D643,445 S**

(45) **Date of Patent:** **\*\* Aug. 16, 2011**

(54) **EXTRUSION DIE**

(75) Inventor: **Malcom Harrison**, New York, NY (US)

(73) Assignee: **Xrosswater Ltd.**, Hamilton (BM)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/323,219**

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(51) **LOC (9) Cl.** ..... **15-09**

(52) **U.S. Cl.** ..... **D15/136**

(58) **Field of Classification Search** ..... D15/135,  
D15/136; D25/60, 119, 121, 122, 124, 125;  
49/180, 183, 449, 501, 504; 52/204.1, 204.2,  
52/204.5, 204.51, 204.72, 206, 208, 209,  
52/212, 213, 215, 656.5, 656.6, 717.01; 160/91  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for an extrusion die, as shown and described.

**DESCRIPTION**

FIG. 1 is a side view of my new and original design of an extrusion die; and, FIG. 2 is a perspective view thereof. The claimed design is shown broken away to indicate that no particular length of the extrusion die forms a part of the design.

**1 Claim, 1 Drawing Sheet**

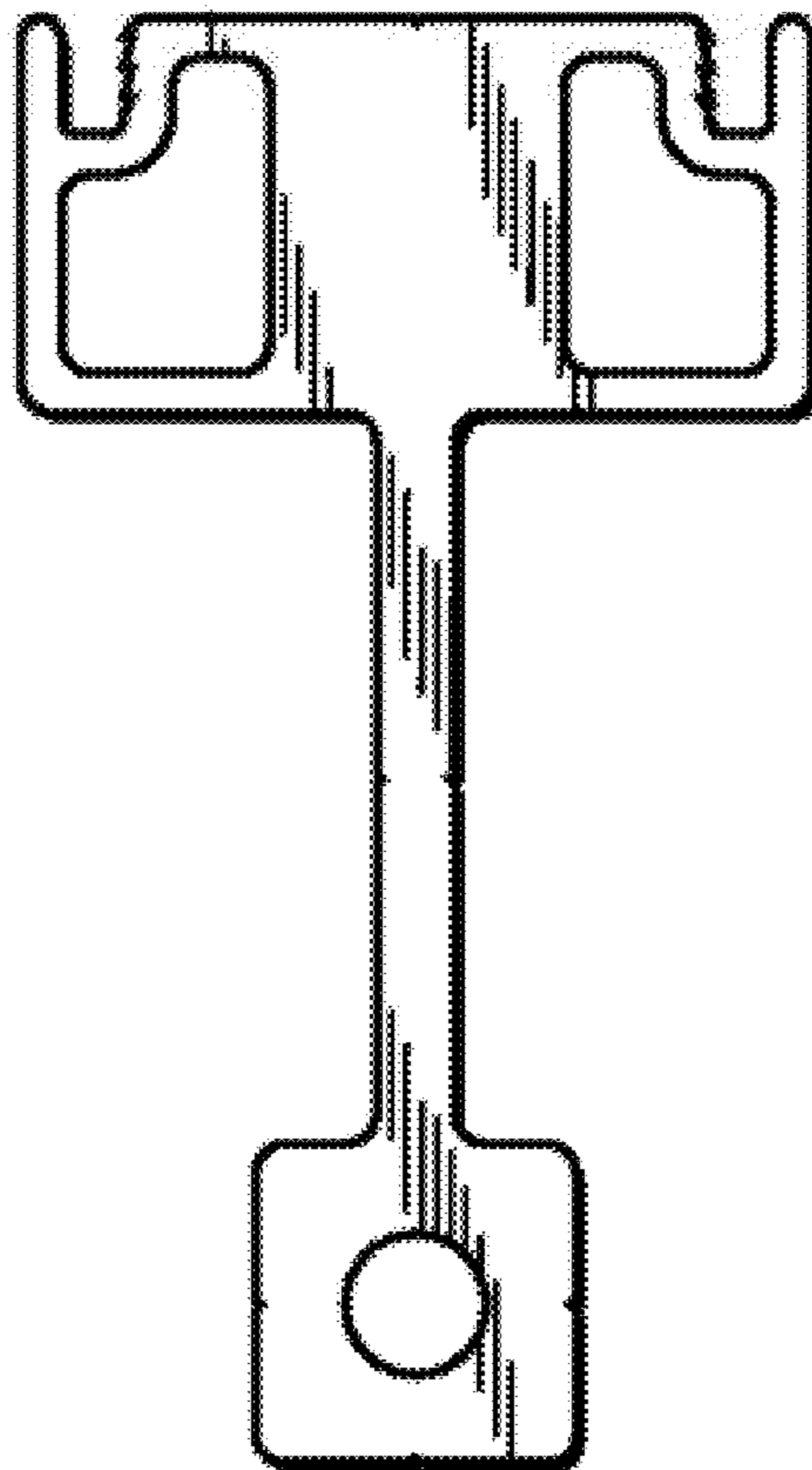


Fig. 1

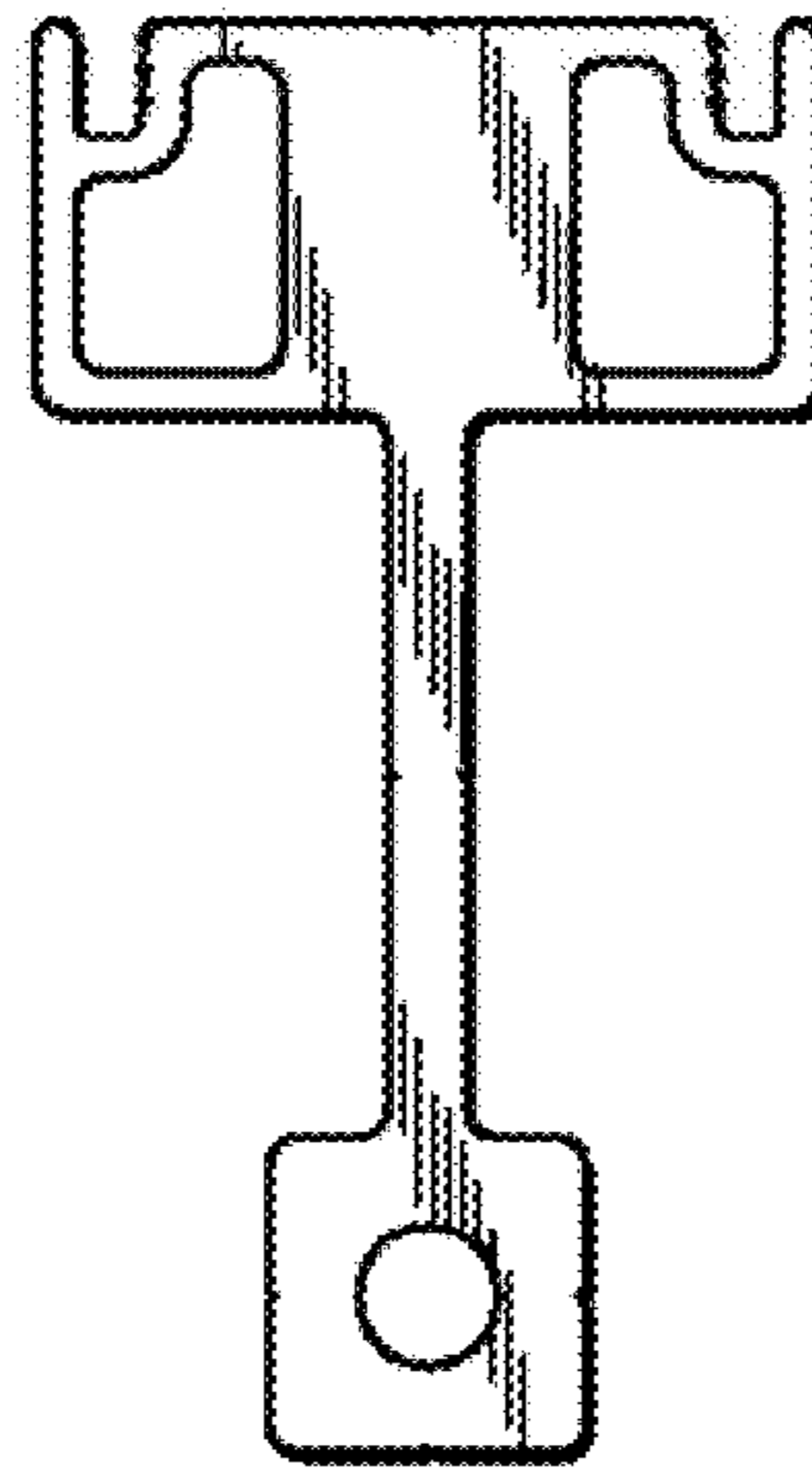


Fig. 2

