



US00D632537S

(12) **United States Design Patent**  
**Palushaj**

(10) **Patent No.:** **US D632,537 S**

(45) **Date of Patent:** **\*\* Feb. 15, 2011**

(54) **ABRASIVE BLADE**

(75) Inventor: **Simon Palushaj**, Washington, MI (US)

(73) Assignee: **Epoxi Tech, Inc.**, Madison Heights, MI (US)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/335,676**

(22) Filed: **Apr. 20, 2009**

(51) **LOC (9) Cl.** ..... **08-05**

(52) **U.S. Cl.** ..... **D8/90**

(58) **Field of Classification Search** ..... D8/14,  
D8/90; D32/15, 25; 15/236.01-236.02;  
451/350, 352-354

See application file for complete search history.

(56) **References Cited**

**U.S. PATENT DOCUMENTS**

2,522,920	A *	9/1950	Baltes	.....	451/467
2,625,774	A *	1/1953	Tenny	.....	451/467
4,023,313	A *	5/1977	LeBlanc	.....	451/548
4,200,965	A *	5/1980	Roth	.....	29/81.05
4,365,448	A *	12/1982	Wilson	.....	451/466
4,490,872	A *	1/1985	Drumm	.....	15/182
4,662,044	A *	5/1987	Kayabara	.....	29/81.05
5,323,505	A *	6/1994	Montabaur et al.	.....	15/179
5,445,438	A *	8/1995	Drumm	.....	300/21
5,491,025	A *	2/1996	Pihl et al.	.....	428/373
5,679,067	A *	10/1997	Johnson et al.	.....	451/527
5,983,434	A *	11/1999	Eichinger et al.	.....	15/180
6,126,533	A *	10/2000	Johnson et al.	.....	451/527
6,352,471	B1 *	3/2002	Bange et al.	.....	451/527

6,422,932	B1 *	7/2002	Lageson et al.	.....	451/466
6,669,746	B2 *	12/2003	Niizaki et al.	.....	51/298
7,081,047	B2 *	7/2006	Palushaj	.....	451/490
2002/0148059	A1 *	10/2002	Lin	.....	15/207.2
2009/0221212	A1 *	9/2009	Palushaj	.....	451/28

**FOREIGN PATENT DOCUMENTS**

JP 57089566 A \* 6/1982

**OTHER PUBLICATIONS**

Spiked Rollers and Frames. Downloaded Jun. 3, 2010 at www.csunitec.com.\*

\* cited by examiner

*Primary Examiner*—Philip S Hyder

*Assistant Examiner*—Roselyne Cody

(74) *Attorney, Agent, or Firm*—Rader, Fishman & Grauer, PLLC

(57) **CLAIM**

The ornamental design an abrasive blade, as shown and described.

**DESCRIPTION**

FIG. 1 is a side view of the abrasive blade;

FIG. 2 is a top view of the abrasive blade;

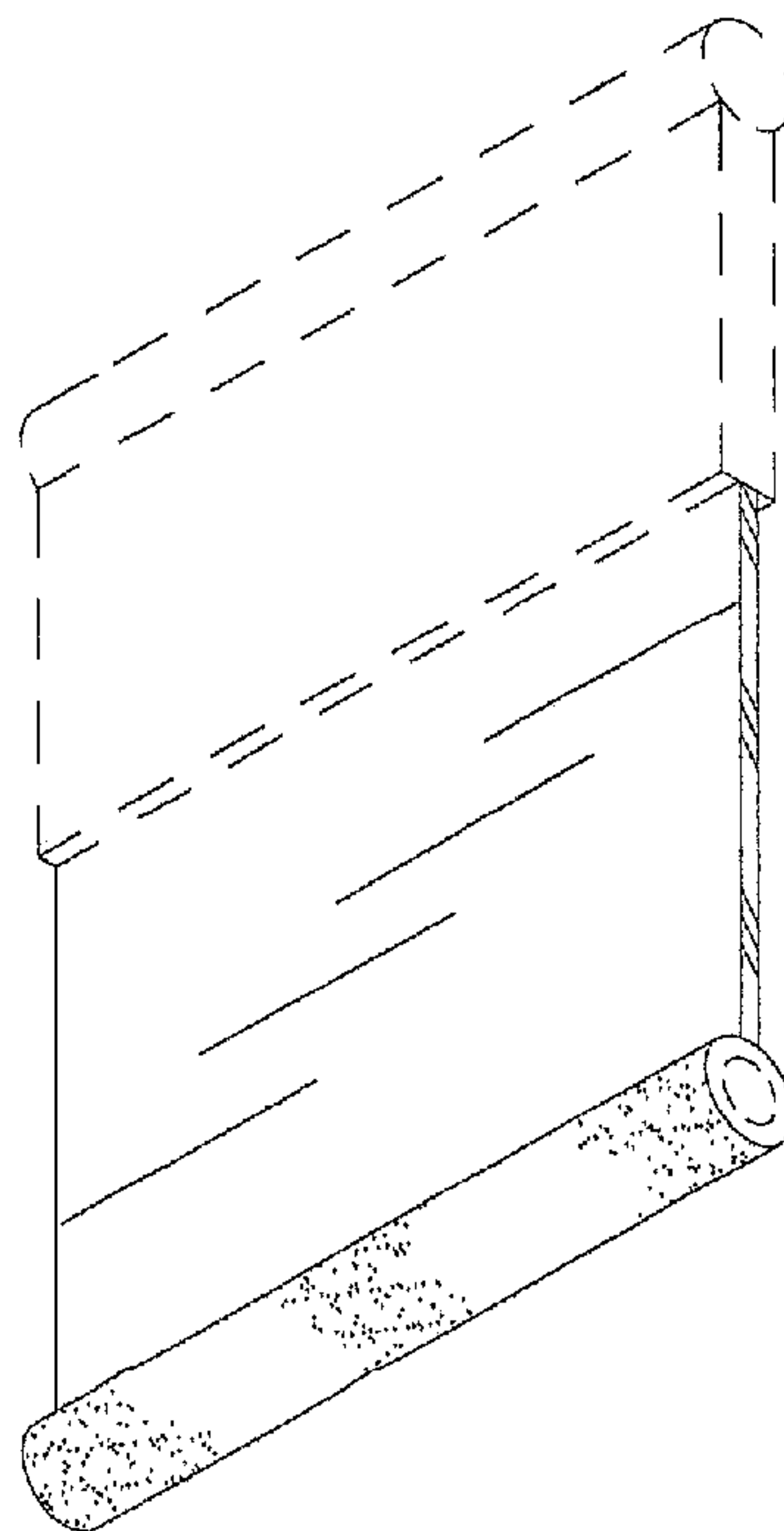
FIG. 3 is a bottom view of the abrasive blade;

FIG. 4 is an end view of the abrasive blade; and,

FIG. 5 is a perspective view of the abrasive blade.

The broken lines in FIGS. 1-5 are included for the purpose of showing environment only and form no part of the claimed design.

**1 Claim, 2 Drawing Sheets**



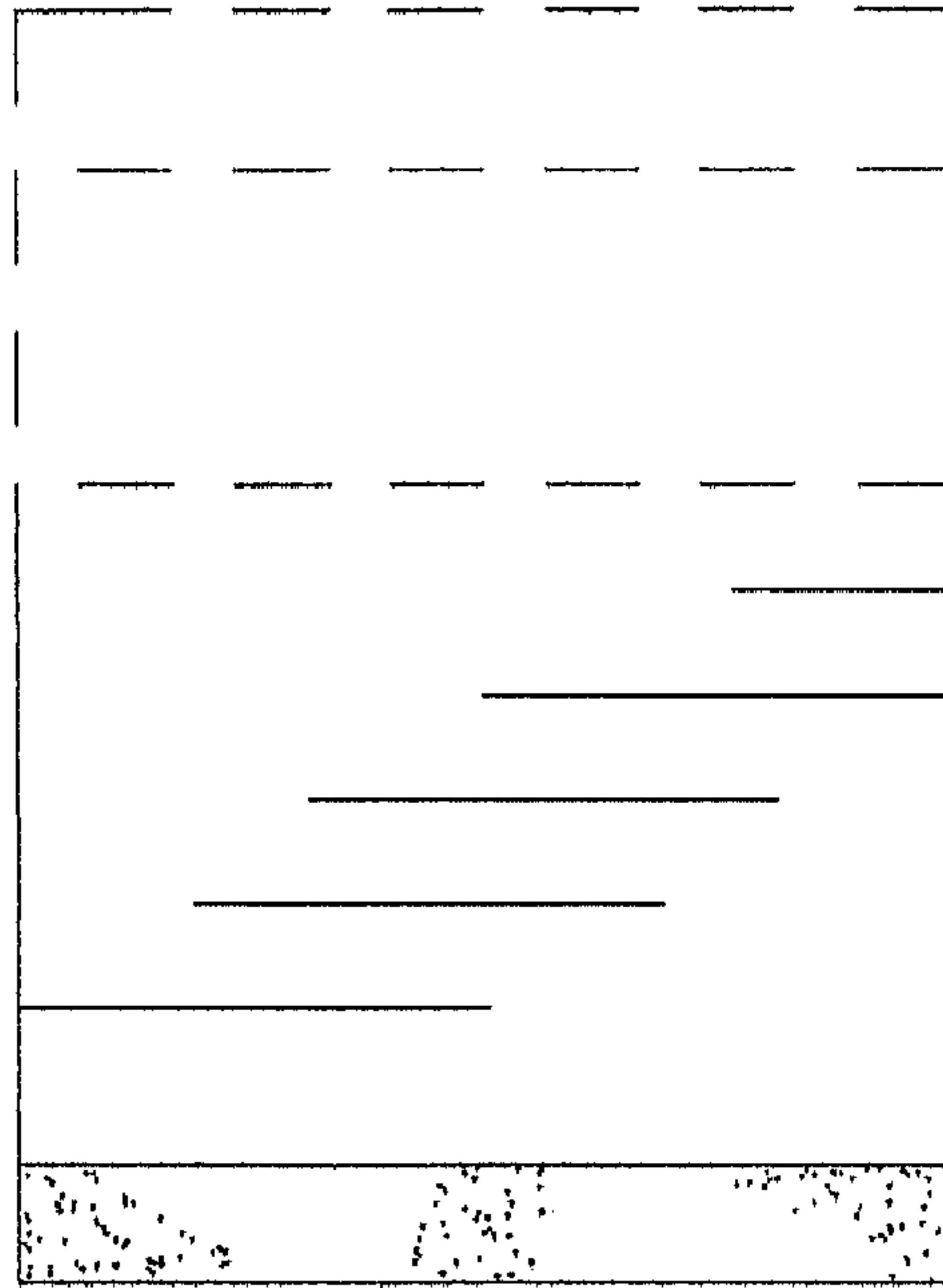


FIG. 1

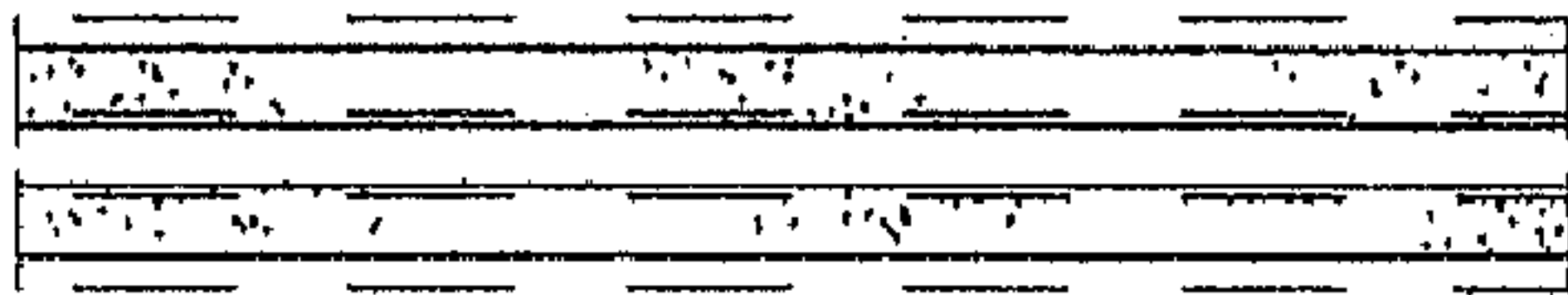


FIG. 2

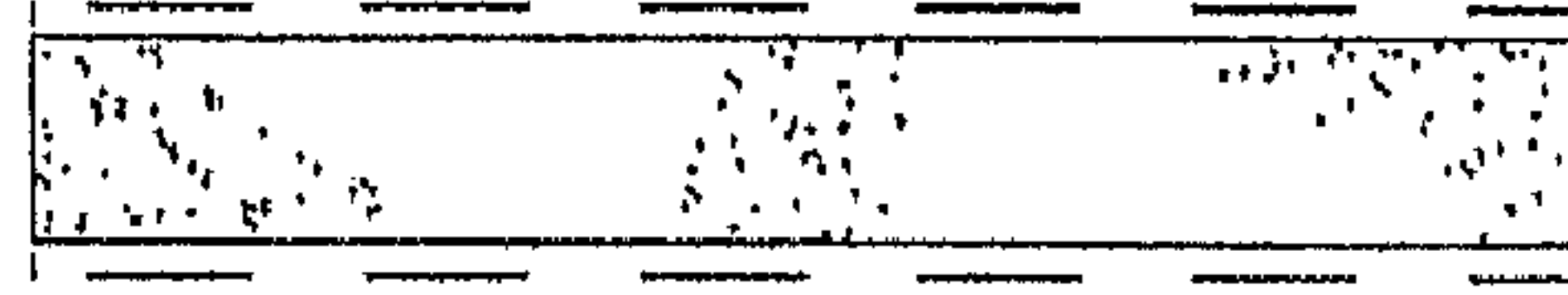


FIG. 3

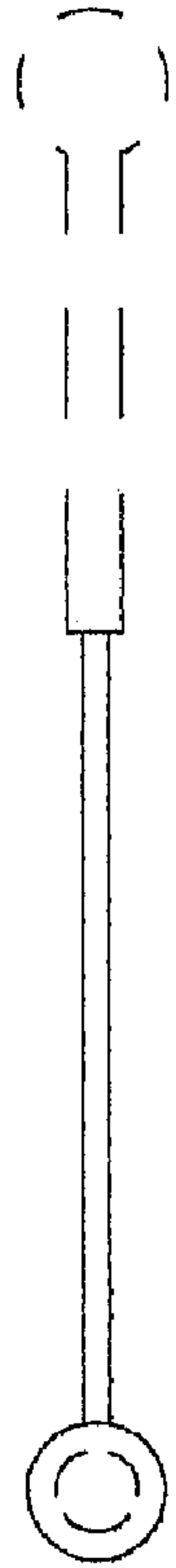


FIG. 4

FIG. 5

