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(12) **United States Design Patent**
Hill et al.

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(54) **VACUUM CLEANER CYCLONE MODULE**

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(**) Term: **14 Years**

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(51) **LOC (9) Cl.** **15-05**

(52) **U.S. Cl.** **D32/31**

(58) **Field of Classification Search** D32/22,
D32/30-31, 34; 15/320-321, 329, 350-354,
15/362, 410, 411, 347; 55/366, 429, 315,
55/356, 372, 337, DIG. 3, 345; 95/271
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a vacuum cleaner cyclone module, as shown and described.

DESCRIPTION

FIG. 1 is a front right side perspective view of a vacuum cleaner cyclone module which embodies our design;

FIG. 2 is a front view thereof;

FIG. 3 is a rear view thereof;

FIG. 4 is a left side view thereof;

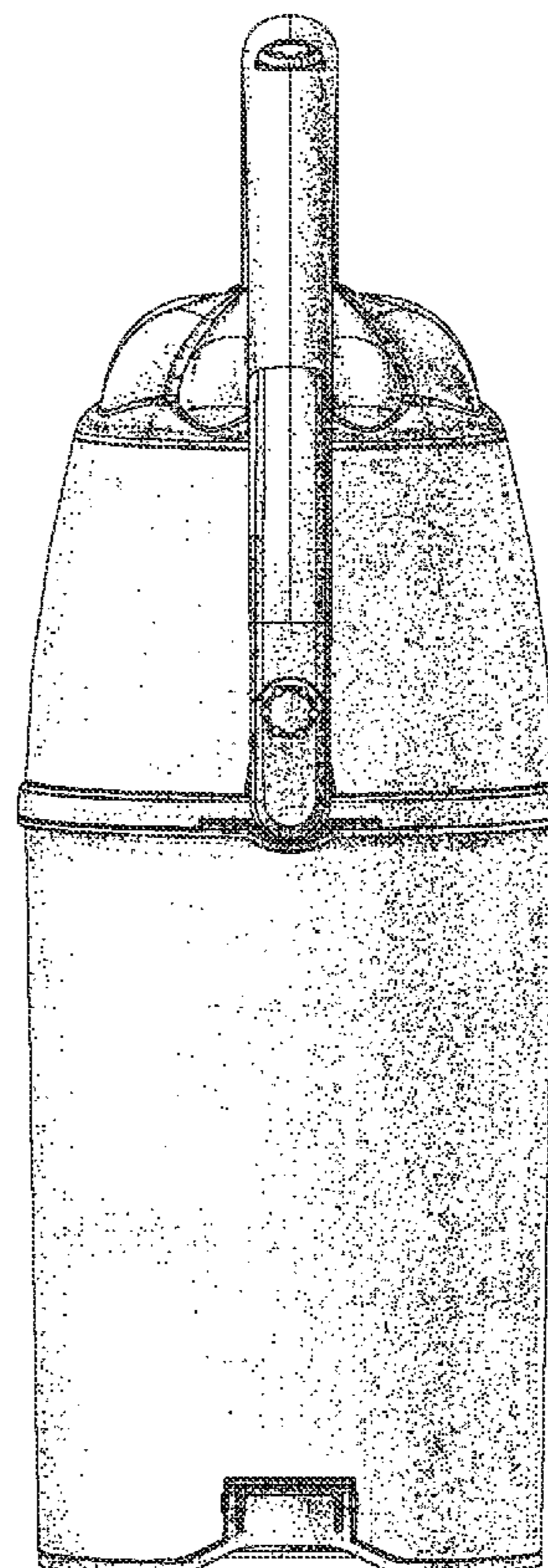
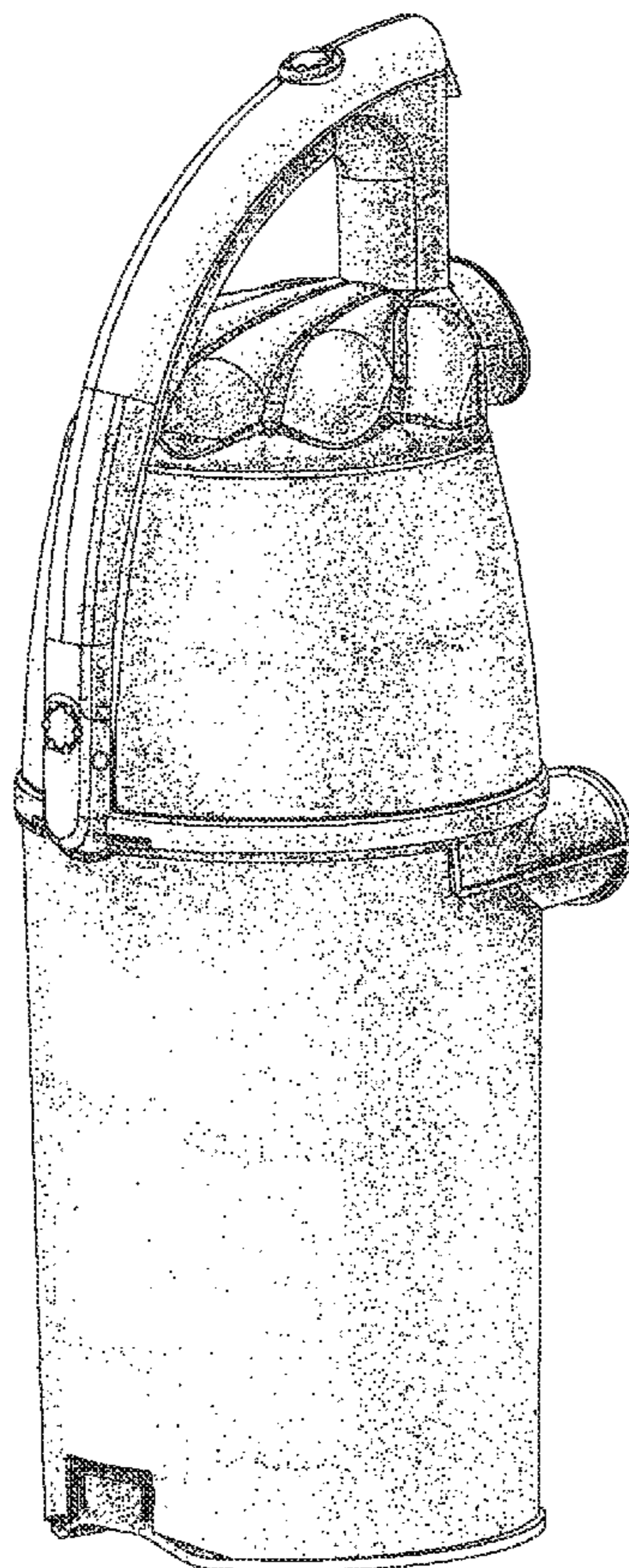
FIG. 5 is a right side view thereof;

FIG. 6 is a top view thereof; and,

FIG. 7 is a bottom view thereof.

The material in dotted lines forms no part of our design.

1 Claim, 4 Drawing Sheets



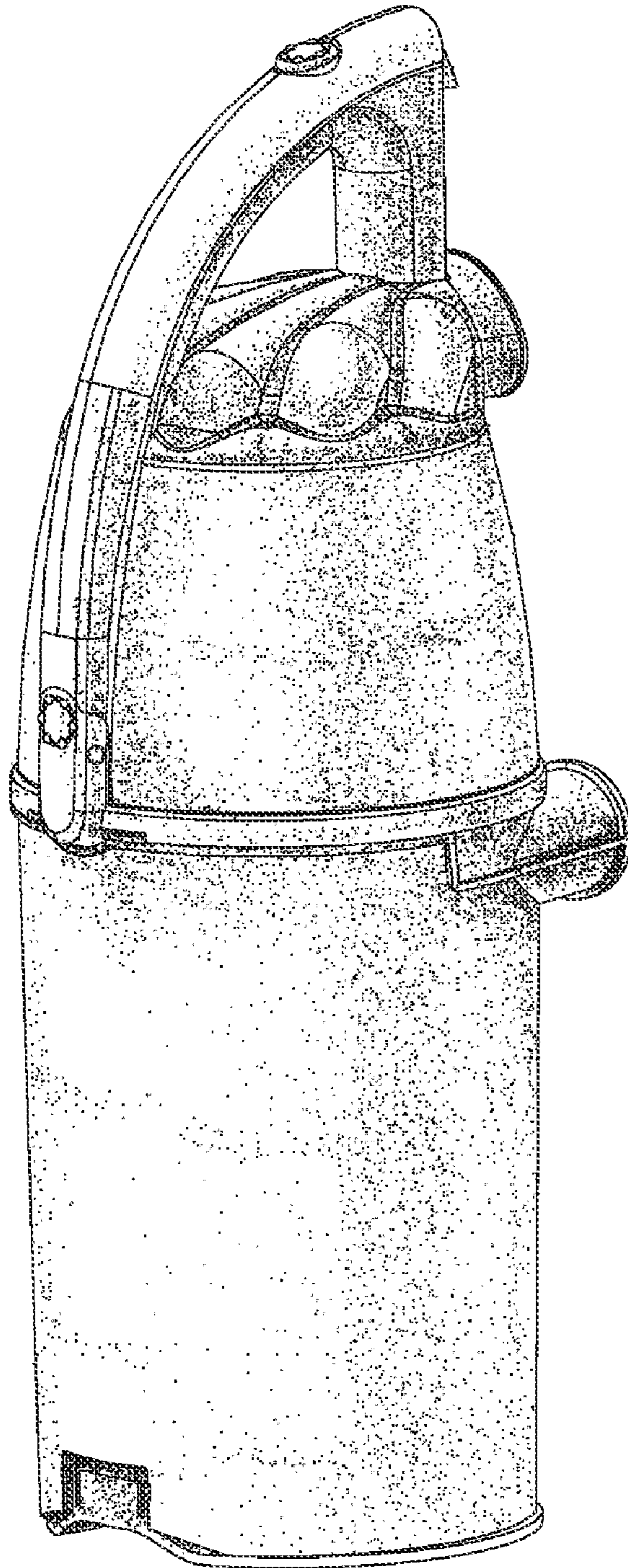


Fig. 1

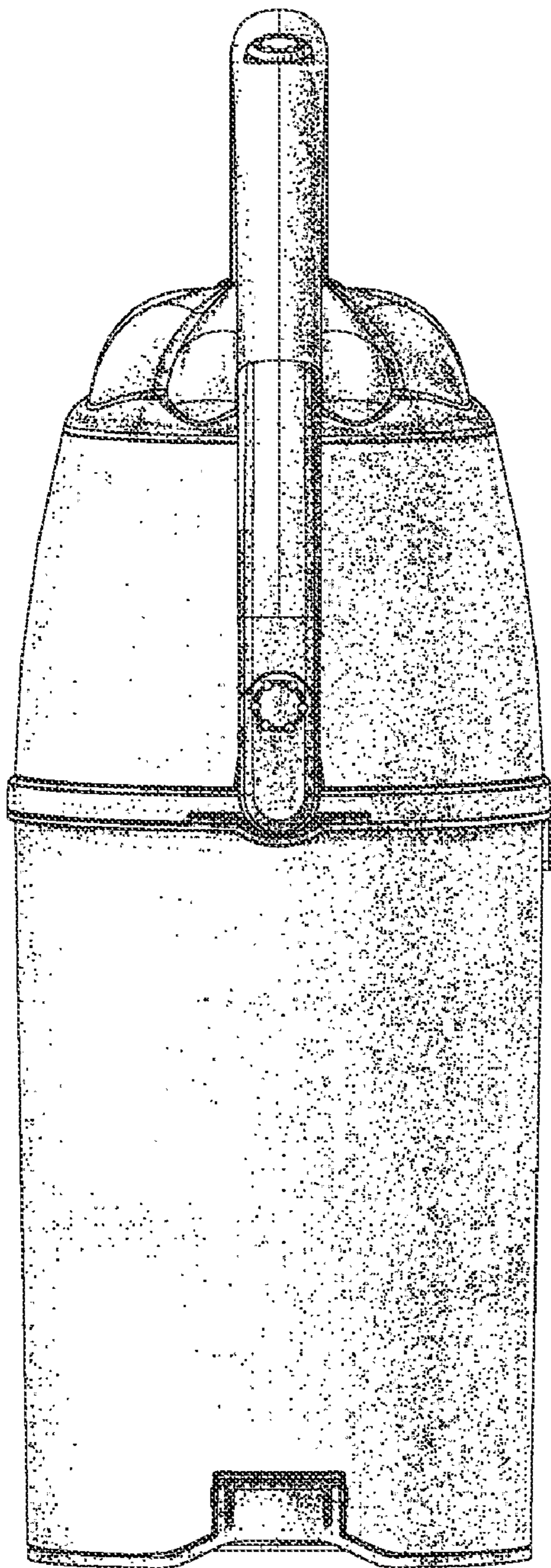


Fig. 2

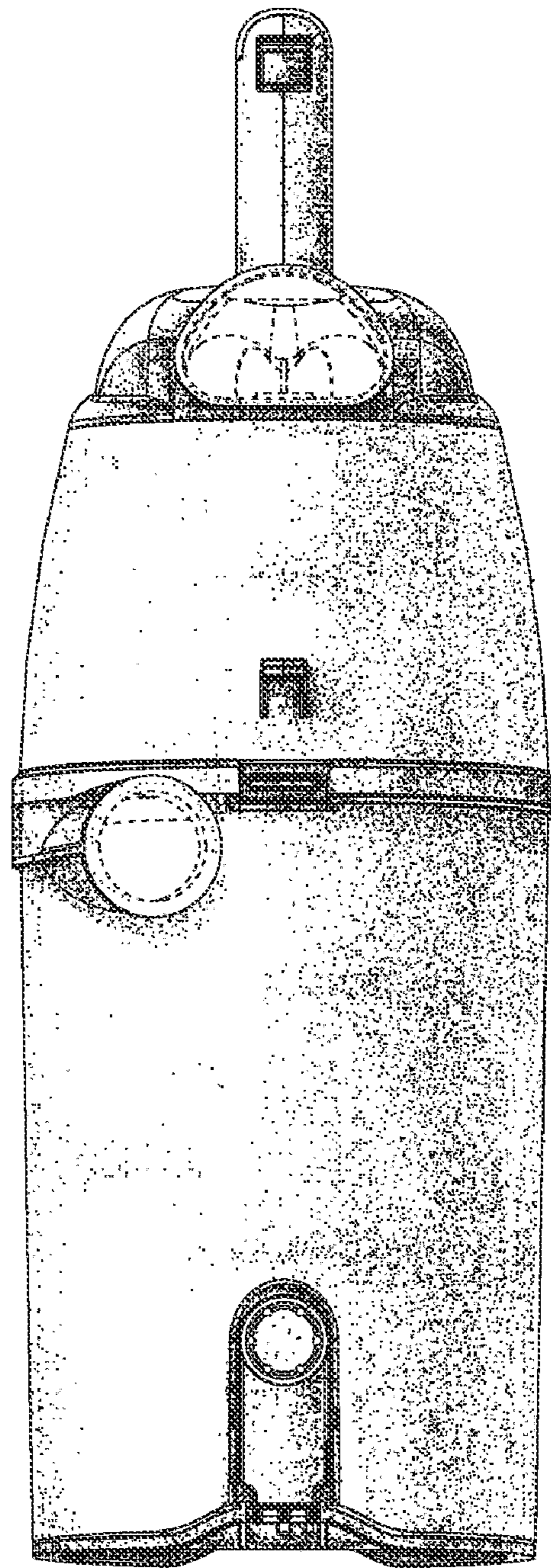


Fig. 3

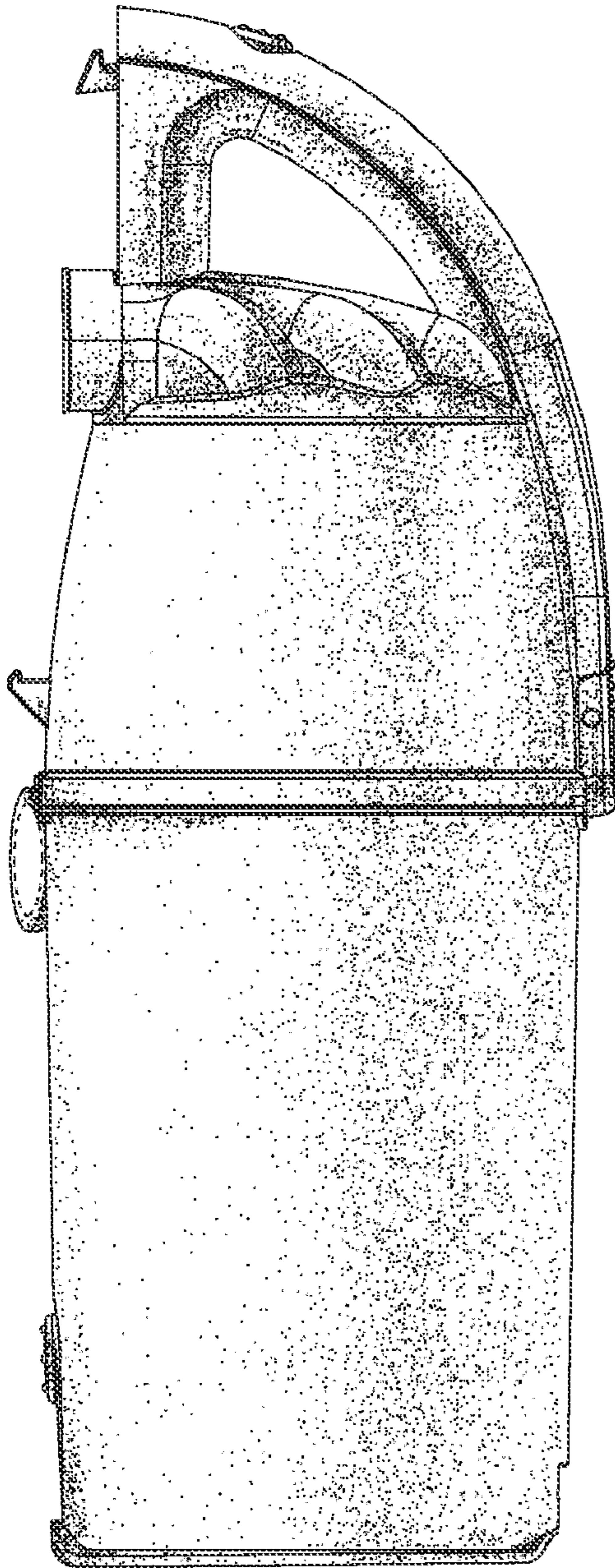


Fig. 4

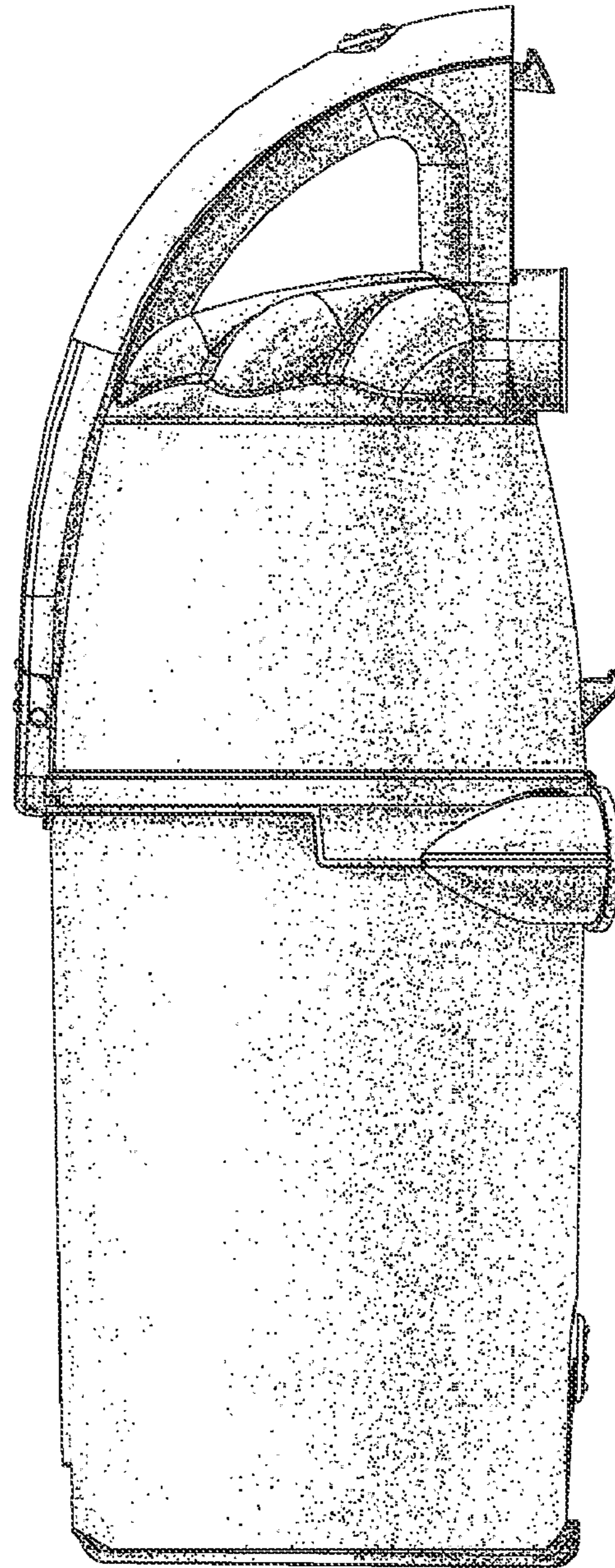


Fig. 5

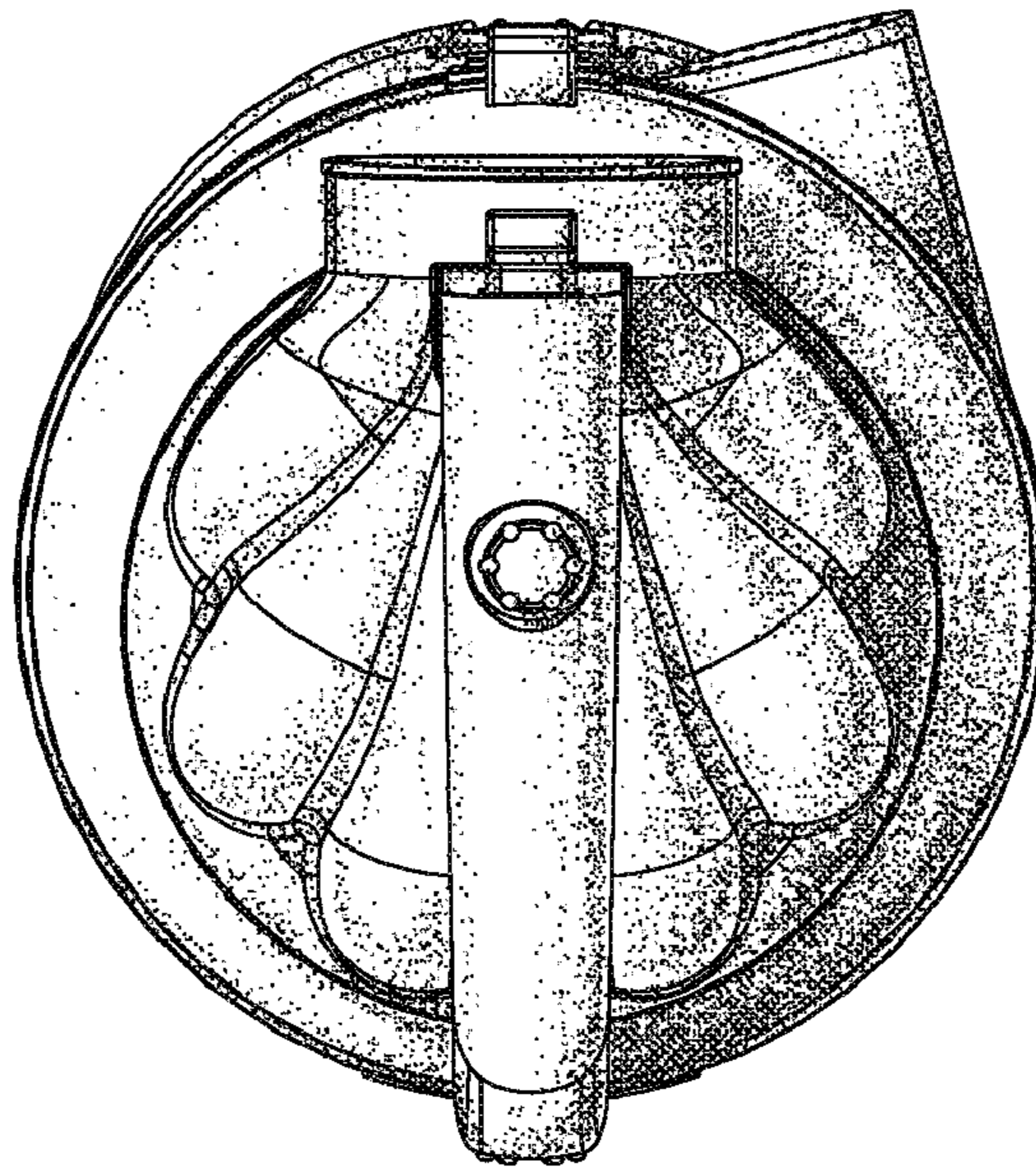


Fig. 6

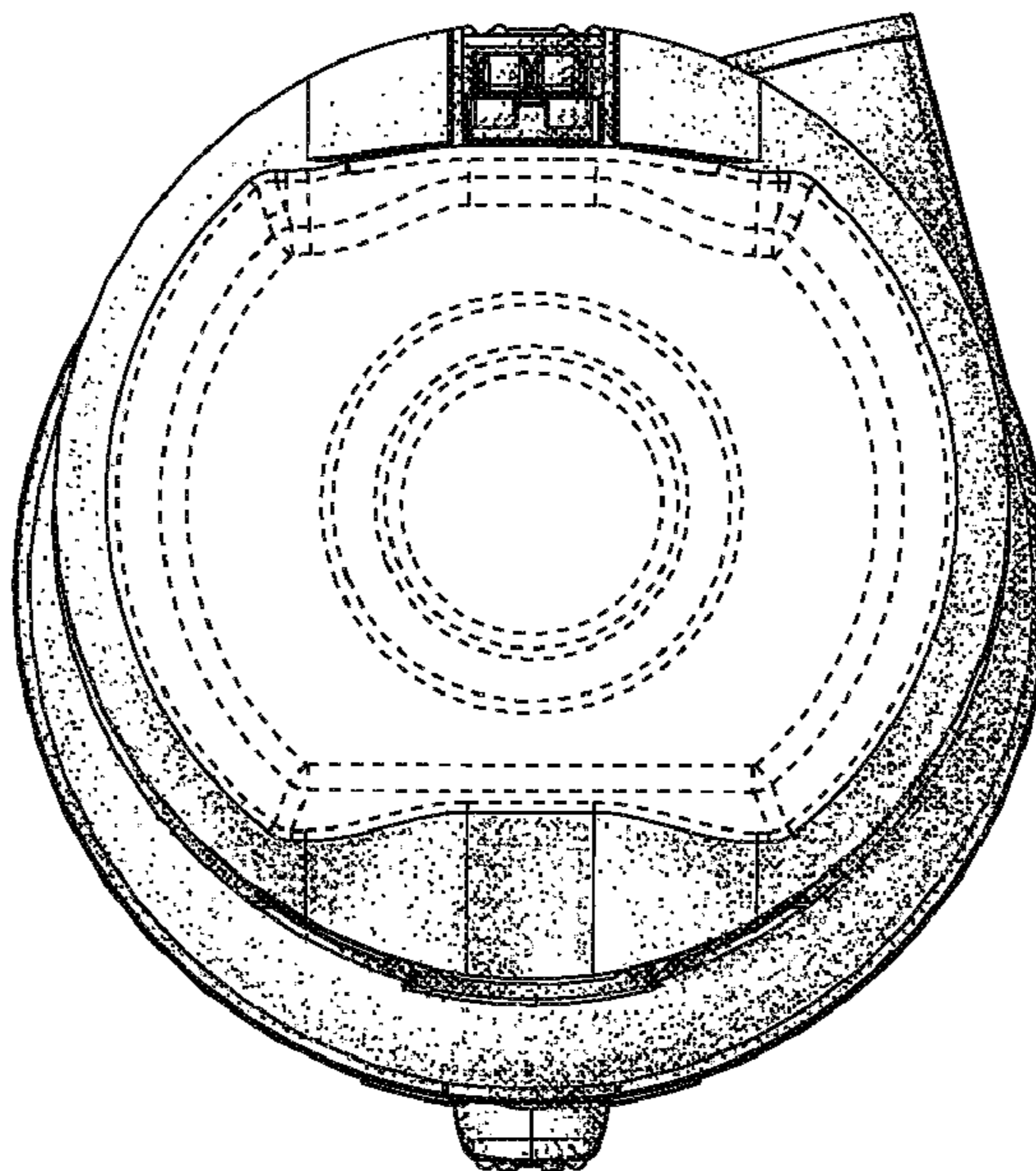


Fig. 7