



US00D593539S

(12) **United States Design Patent**
Tse

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(54) **SPEAKER STATION**
(75) Inventor: **Kin Man Tse, Kwai Chung (CN)**
(73) Assignee: **Plastoform Industries Ltd., Kwai Chung (HK)**
(**) Term: **14 Years**
(21) Appl. No.: **29/294,884**
(22) Filed: **Jan. 31, 2008**

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D552,080 S * 10/2007 Langberg et al. D14/214
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Primary Examiner—Nanda Bondade
(74) *Attorney, Agent, or Firm*—Alix, Yale & Ristas, LLP

(30) **Foreign Application Priority Data**
Jan. 14, 2008 (HK) 0800085
(51) **LOC (9) Cl.** **14-01**
(52) **U.S. Cl.** **D14/214; D14/203.1**
(58) **Field of Classification Search** D14/204,
D14/210–216, 168, 172, 132, 193; 181/143–144,
181/147–148, 150–153, 157, 198–199; 381/300–303,
381/306, 332–333, 336, 345, 361–364, 386–388;
455/345
See application file for complete search history.

(57) **CLAIM**

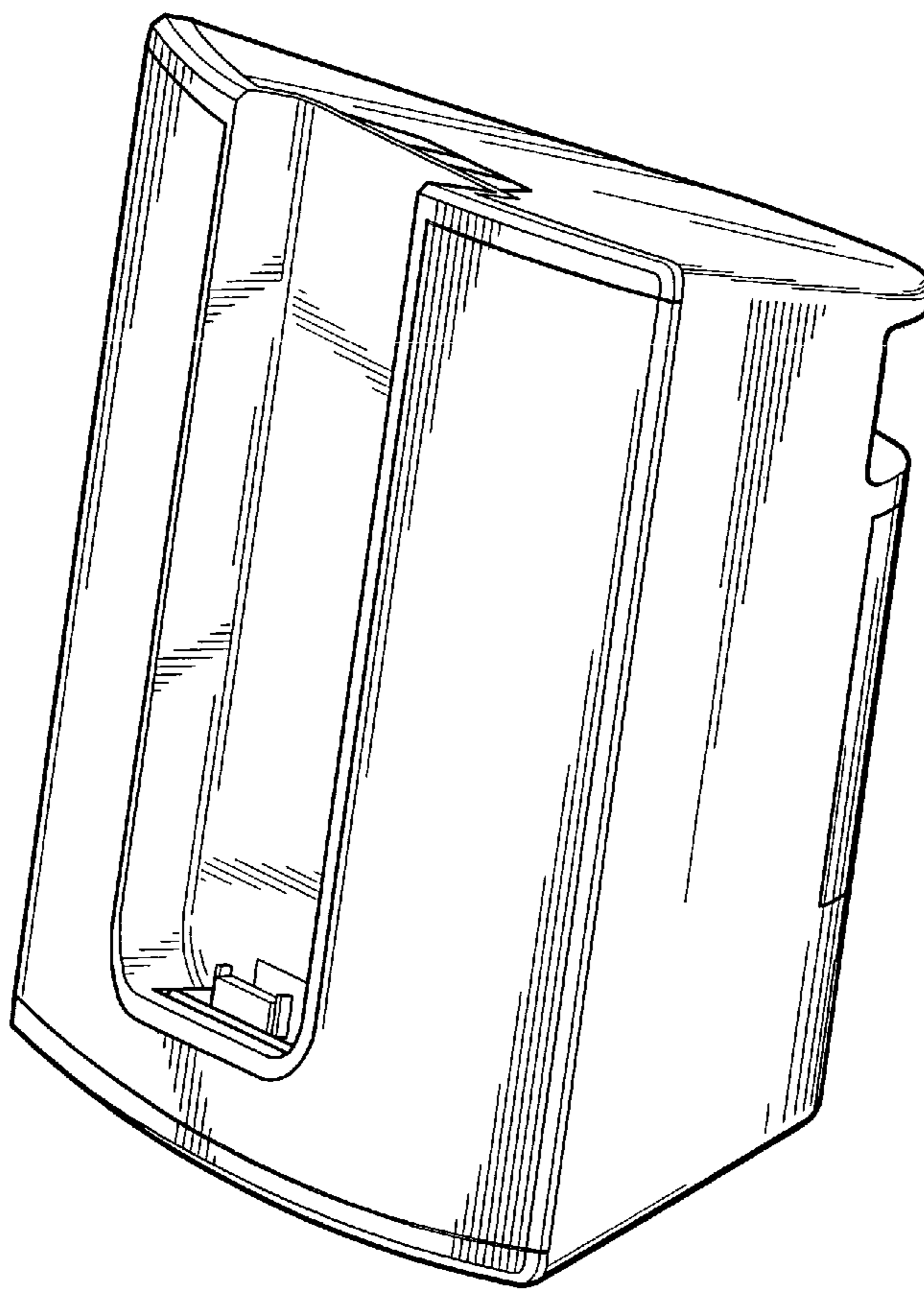
The ornamental design for a speaker station, as shown and described.

DESCRIPTION

FIG. 1 is a front, right side and top perspective view of a speaker station showing my new design;
FIG. 2 is a rear, right side and top perspective view thereof;
FIG. 3 is a front elevational view thereof;
FIG. 4 is a rear elevational thereof;
FIG. 5 is a right side elevational view thereof;
FIG. 6 is a left side elevational view thereof;
FIG. 7 is a top plan view thereof; and,
FIG. 8 is a bottom plan view thereof.

(56) **References Cited**
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1 Claim, 8 Drawing Sheets



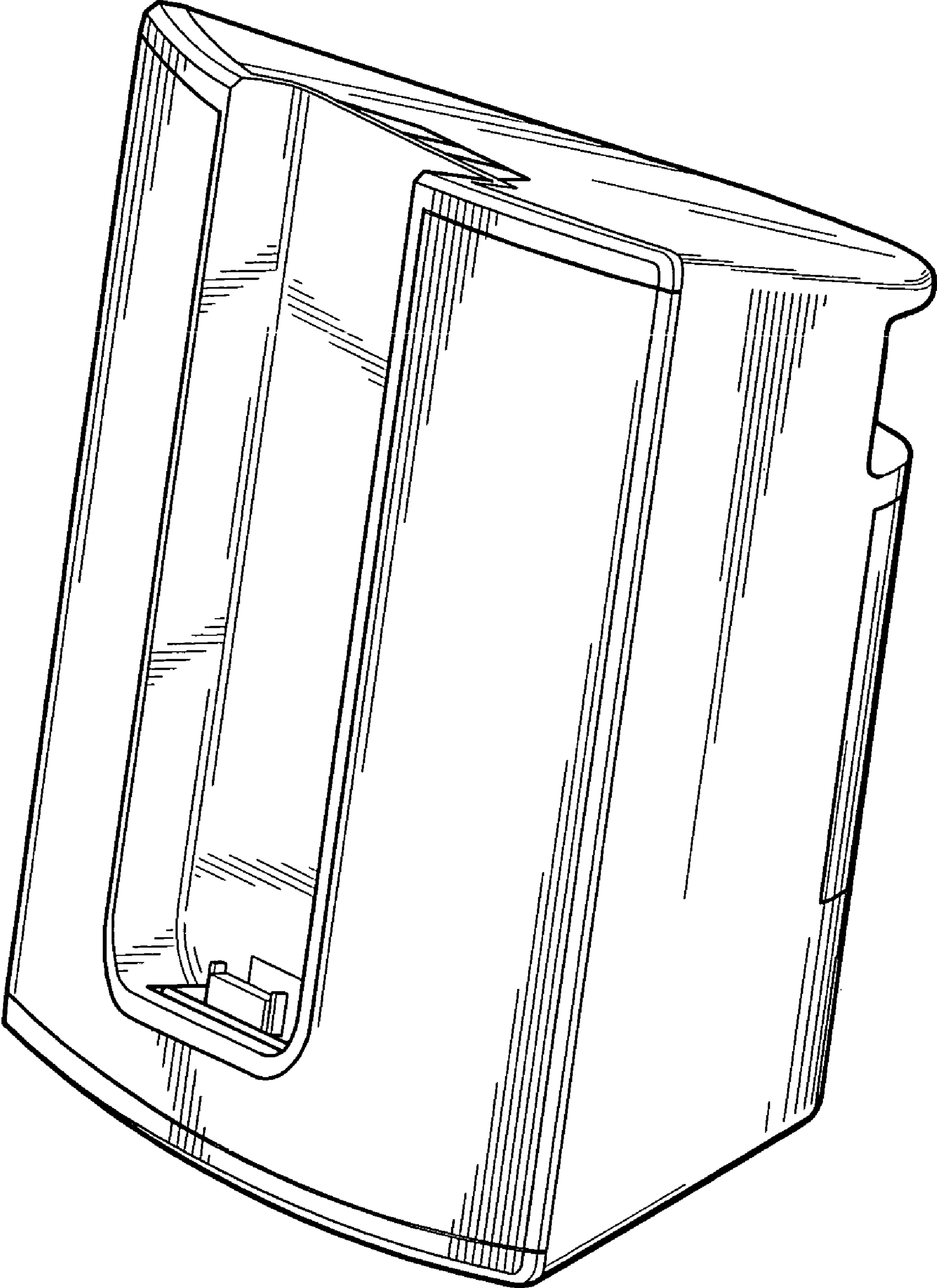


FIG.1

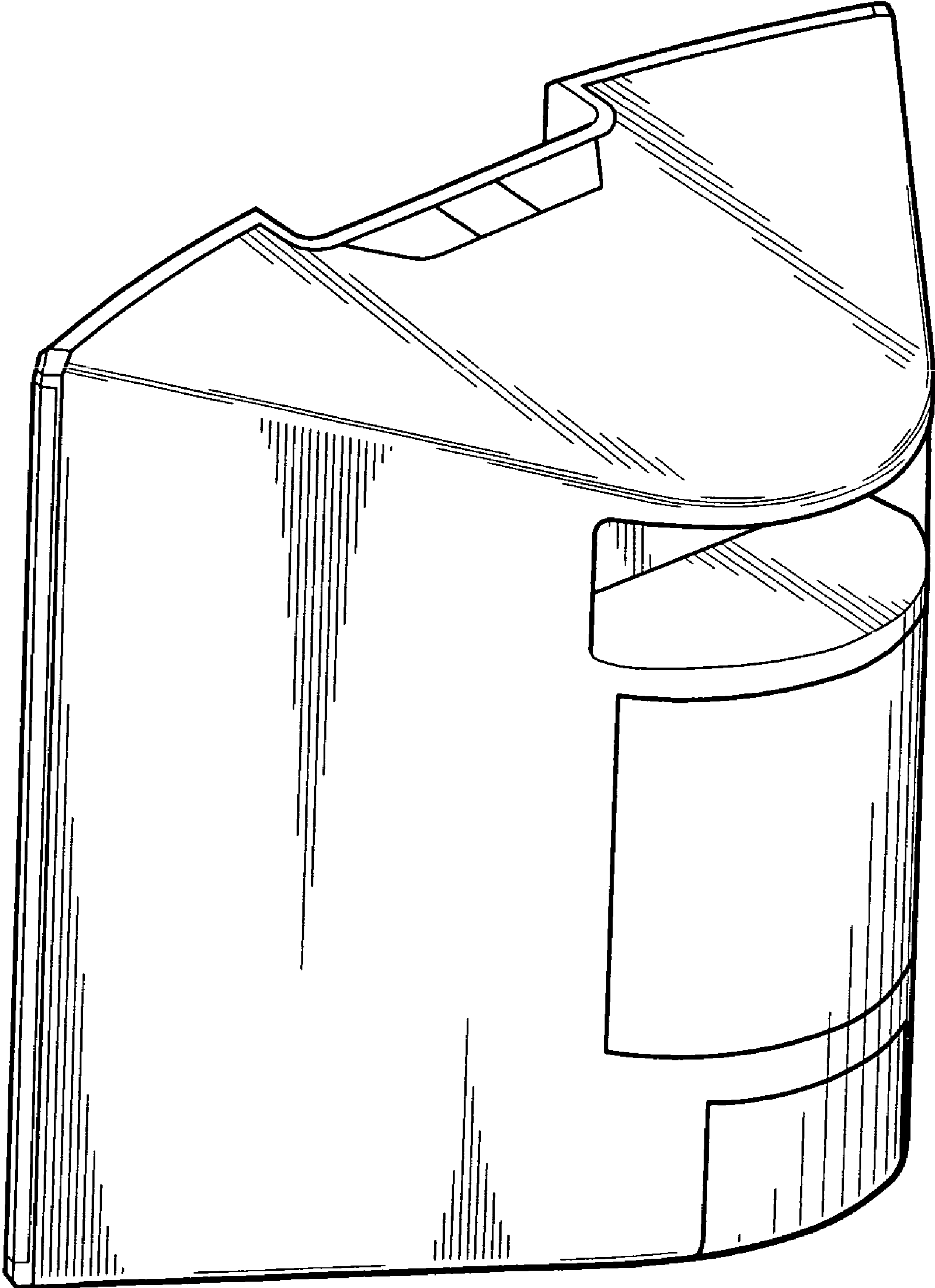


FIG.2

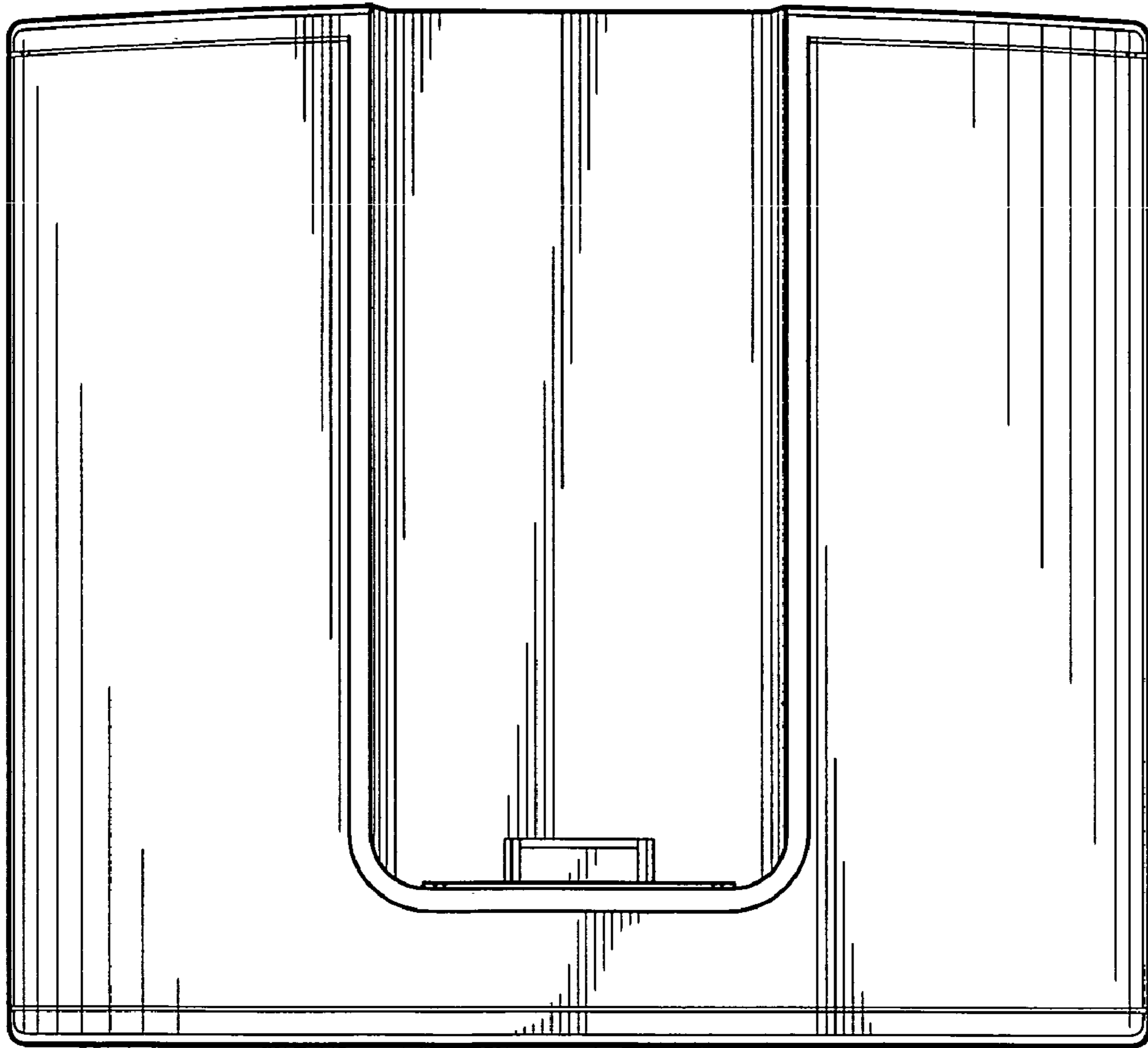


FIG.3

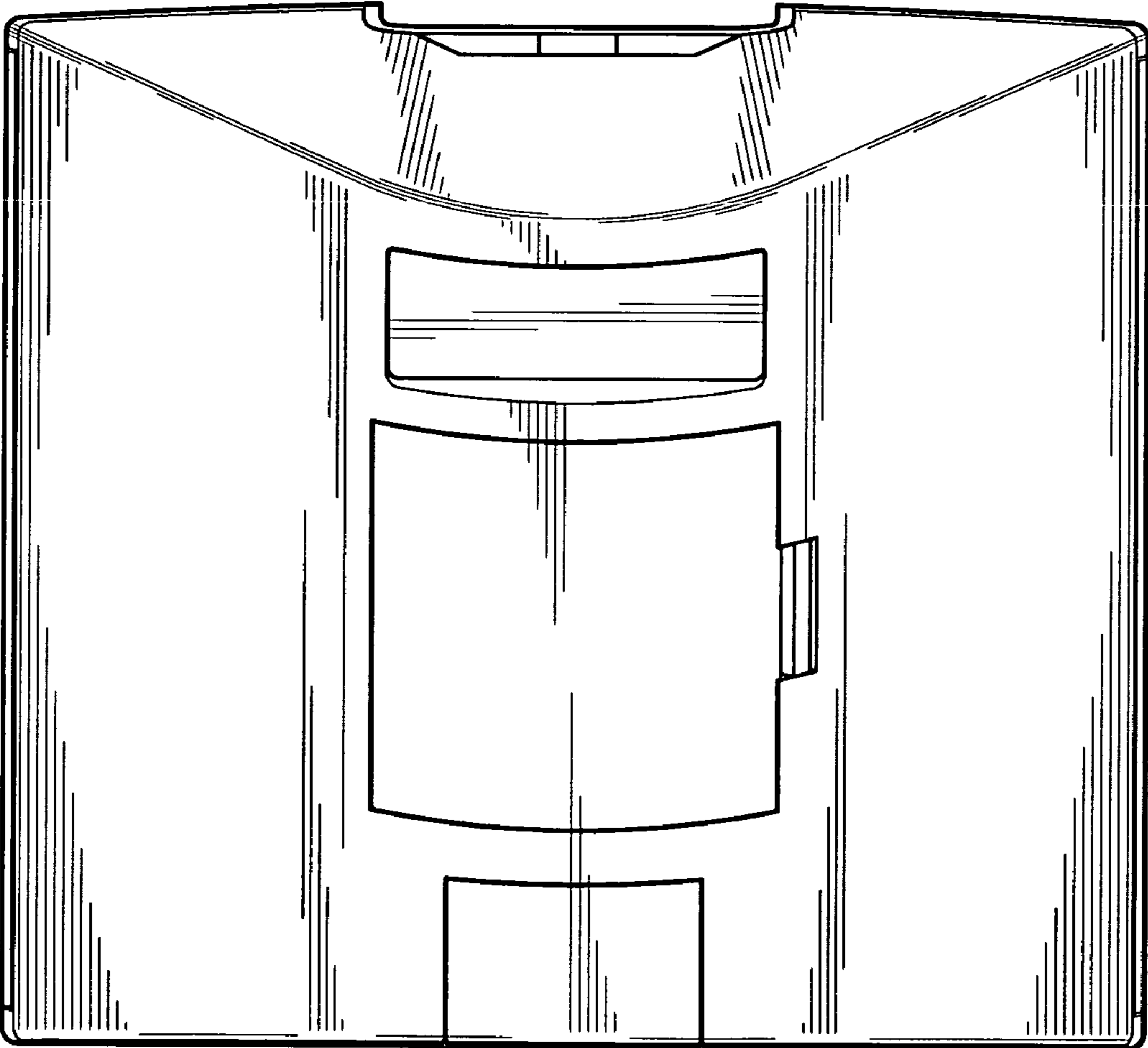


FIG.4

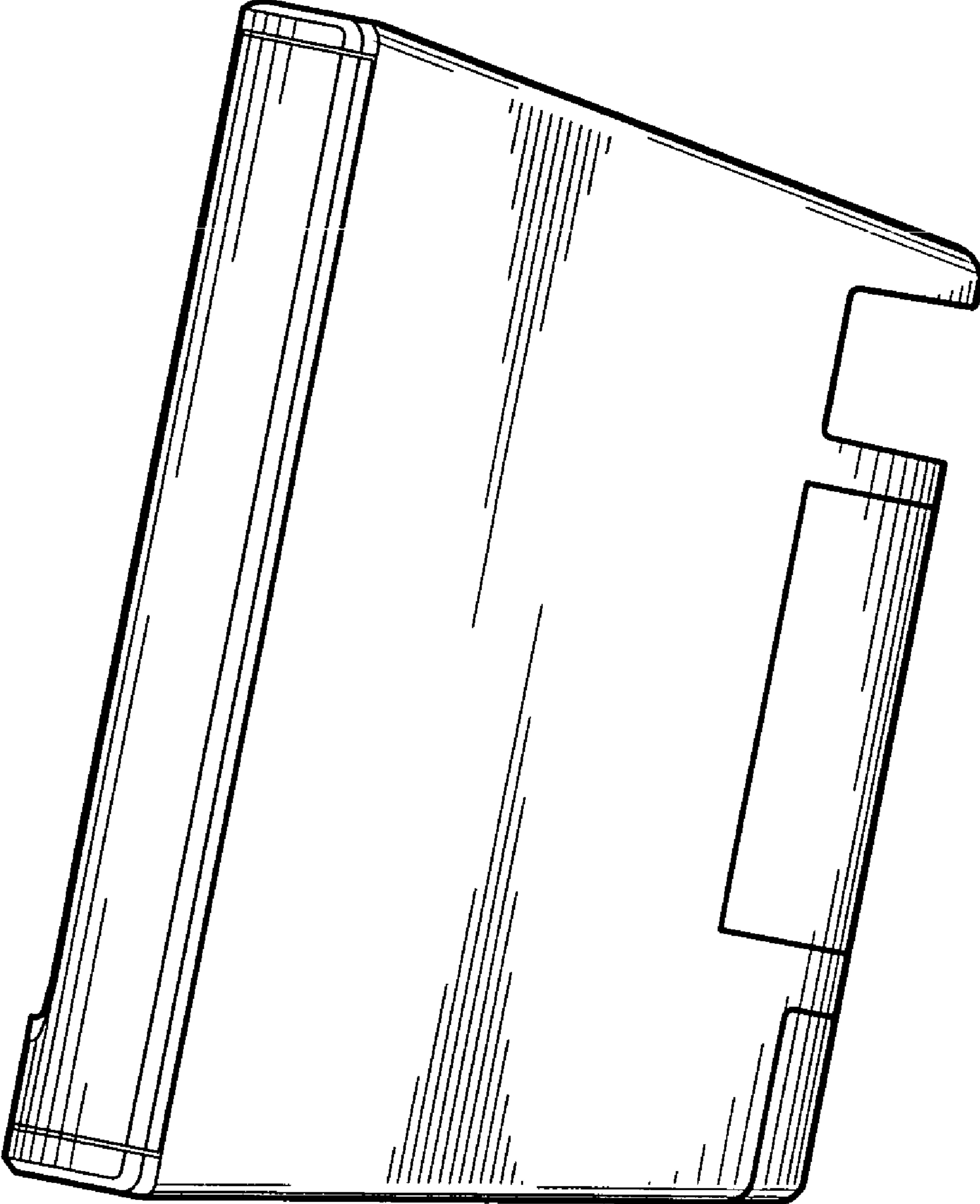


FIG. 5

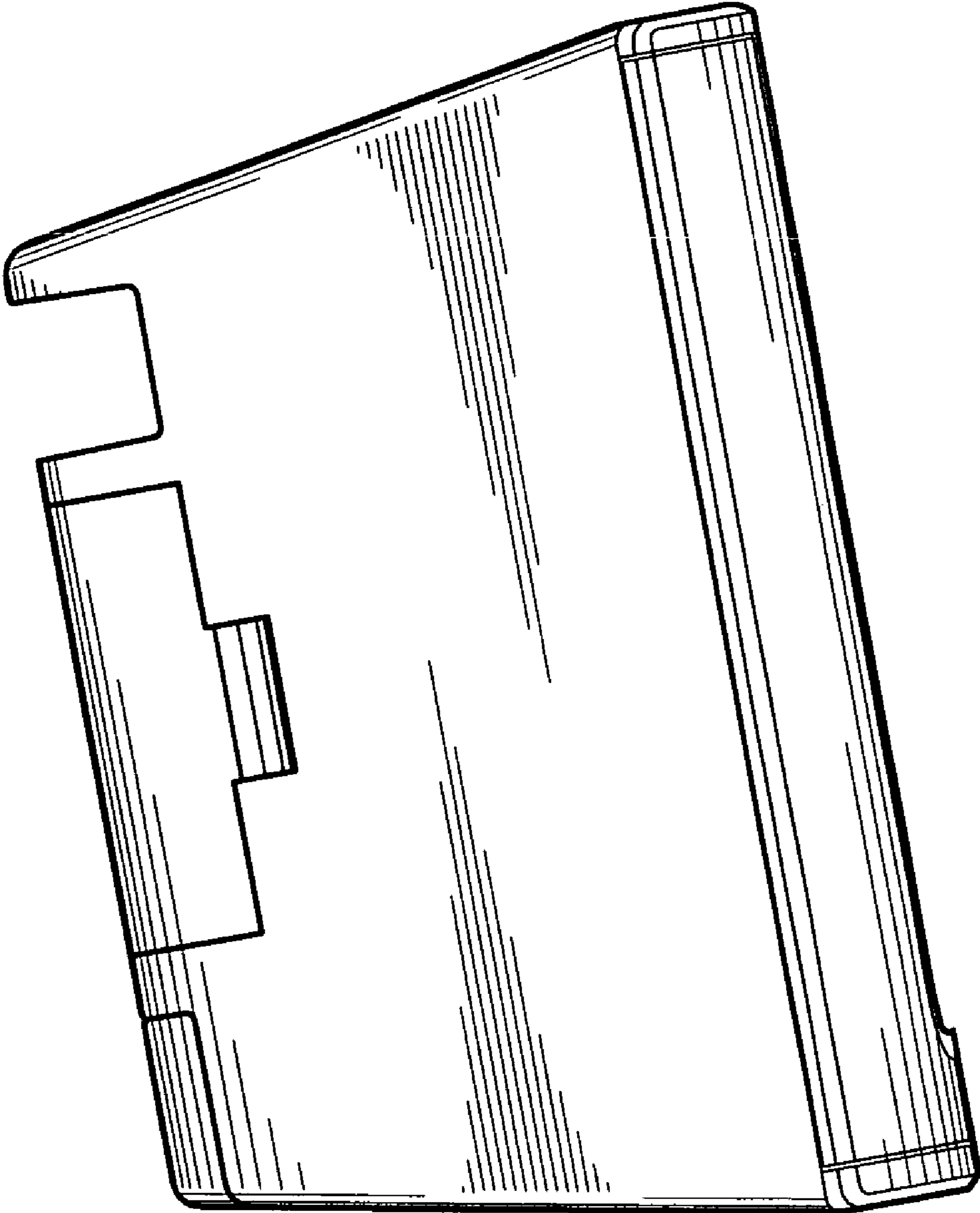


FIG.6

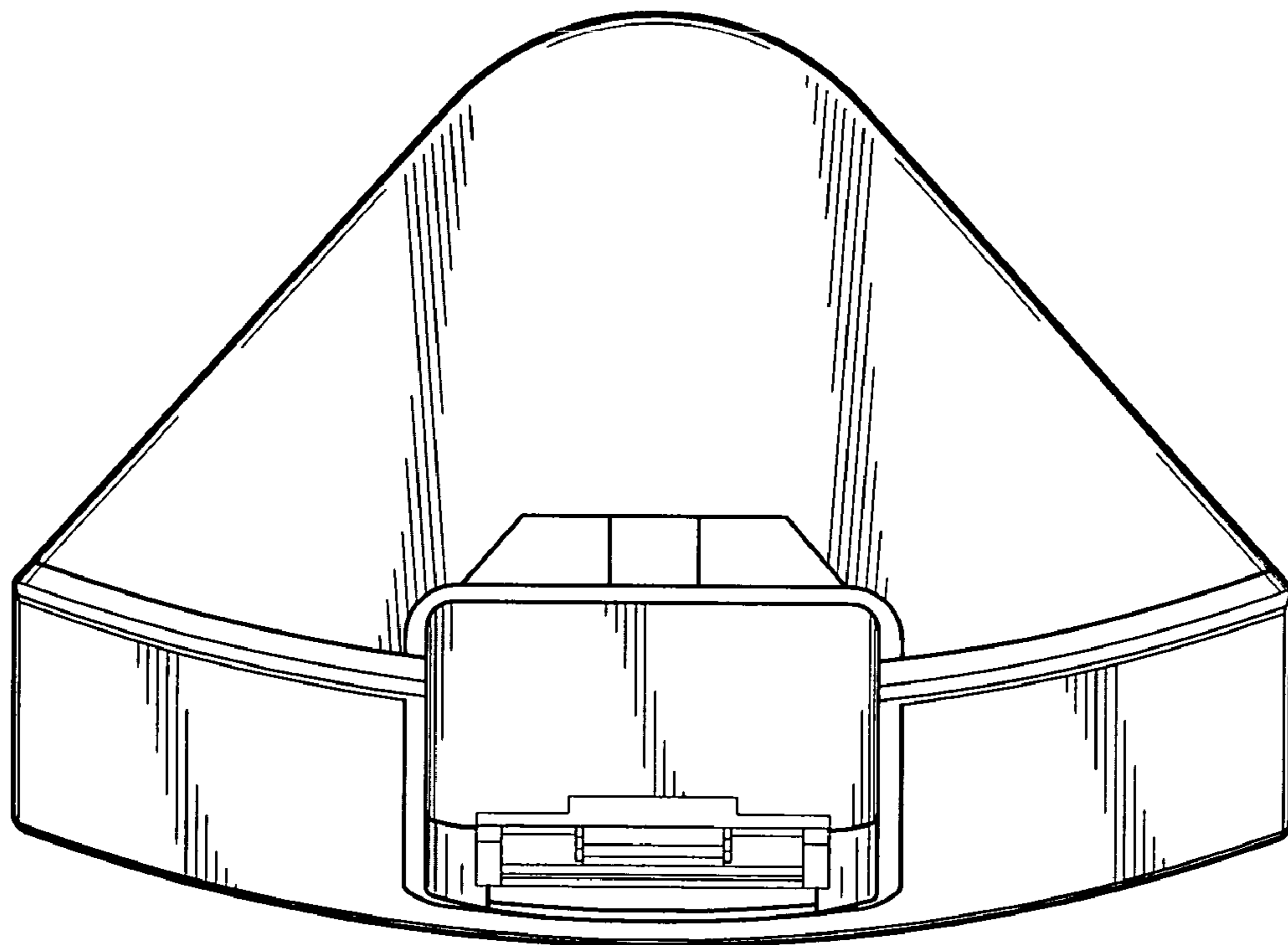


FIG.7

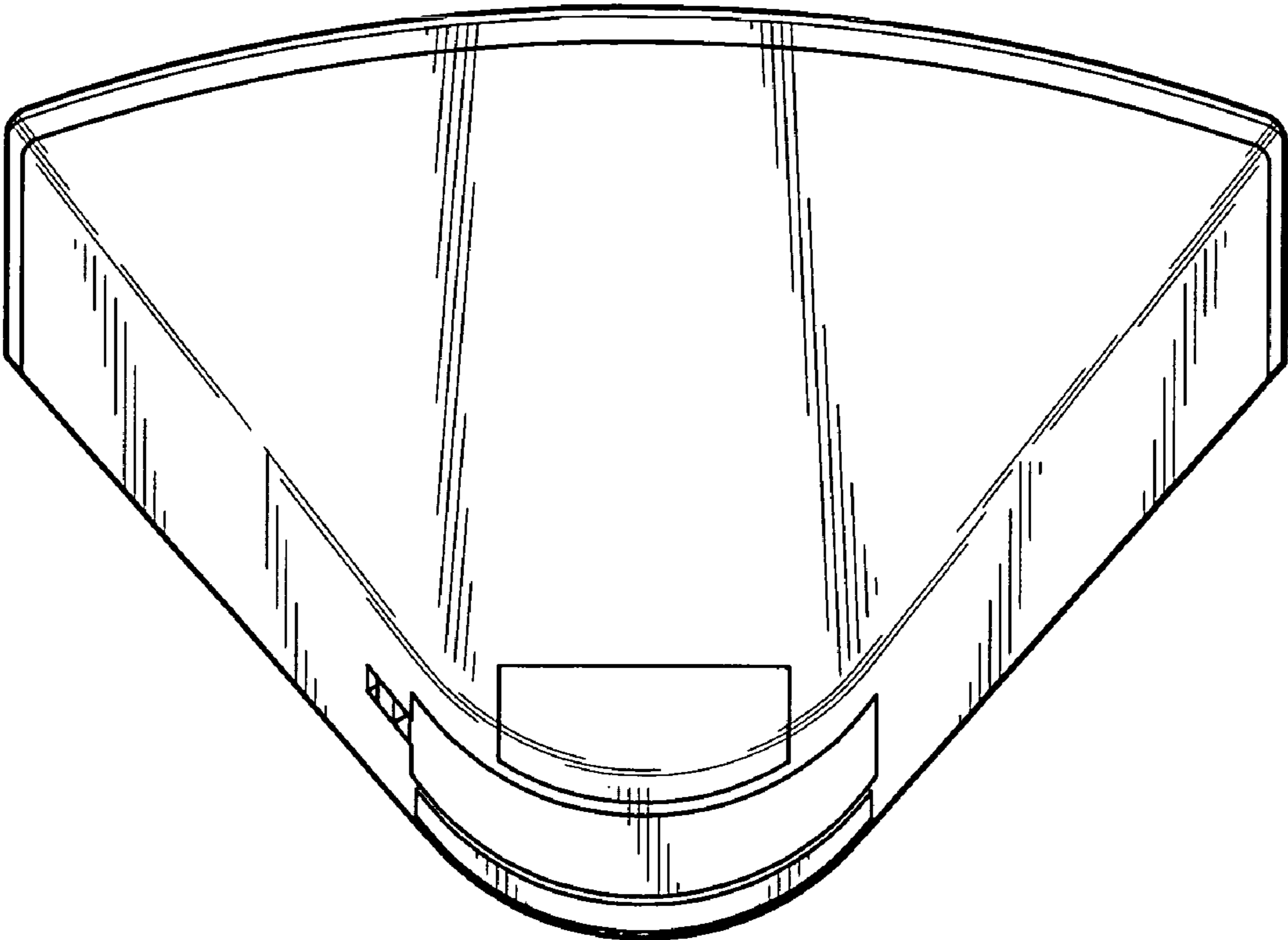


FIG.8