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(12) **United States Design Patent**  
**Bourque et al.**

(10) **Patent No.:** **US D587,579 S**  
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- (54) **TWIST OFF CROWN CLOSURE**
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- (73) Assignee: **CROWN Packaging Technology, Inc.**, Alsip, IL (US)
- (\*\*) Term: **14 Years**
- (21) Appl. No.: **29/320,849**
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**Related U.S. Application Data**

- (63) Continuation of application No. 12/107,458, filed on Apr. 22, 2008.
- (51) **LOC (9) Cl.** ..... **09-07**
- (52) **U.S. Cl.** ..... **D9/452**
- (58) **Field of Classification Search** ..... D9/455, D9/453, 452, 445, 444, 443, 438, 436, 435, D9/434; D7/624.3, 624.2, 622, 619.1, 608, D7/607, 392.1; 220/903, 780; 215/352, 215/328, 256, 253, 252, 243, 237, 228, 223  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a twist off crown closure, as shown and described.

**DESCRIPTION**

The sole FIGURE is an isometric view depicting a twist off crown closure sealed onto a round bottle neck.

All sides of the twist off crown closure are identical. Accordingly, the view shown in the sole FIGURE is representative of front, back, left and right side views.

The dashed lines shown in the sole FIGURE are illustrative of environment only and form no part of the claimed design.

**1 Claim, 1 Drawing Sheet**

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