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(12) **United States Design Patent**  
**Tanaka**

(10) **Patent No.:** **US D575,827 S**  
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(54) **PORTABLE DISPLAY UNIT**

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(73) Assignee: **Seiko Epson Corporation** (JP)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/271,289**

(22) Filed: **Jan. 12, 2007**

(51) **LOC (8) Cl.** ..... **20-02**

(52) **U.S. Cl.** ..... **D20/10**

(58) **Field of Classification Search** ..... D20/10,  
D20/19, 21, 42, 43, 99; 40/124.01, 306,  
40/307, 309, 322, 538, 539, 541, 584, 642.01,  
40/644, 660, 662, 662.05, 661.06; D8/382;  
D11/3, 26; 2/171; 24/459; 206/6.1; 211/13.1,  
211/85.2; 283/56, 62, 81; 345/30; 362/812;  
380/58

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a portable display unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of one embodiment of a portable display unit embodying my new design;

FIG. 2 is a left side view thereof;

FIG. 3 is a right side view thereof;

FIG. 4 is a front view thereof;

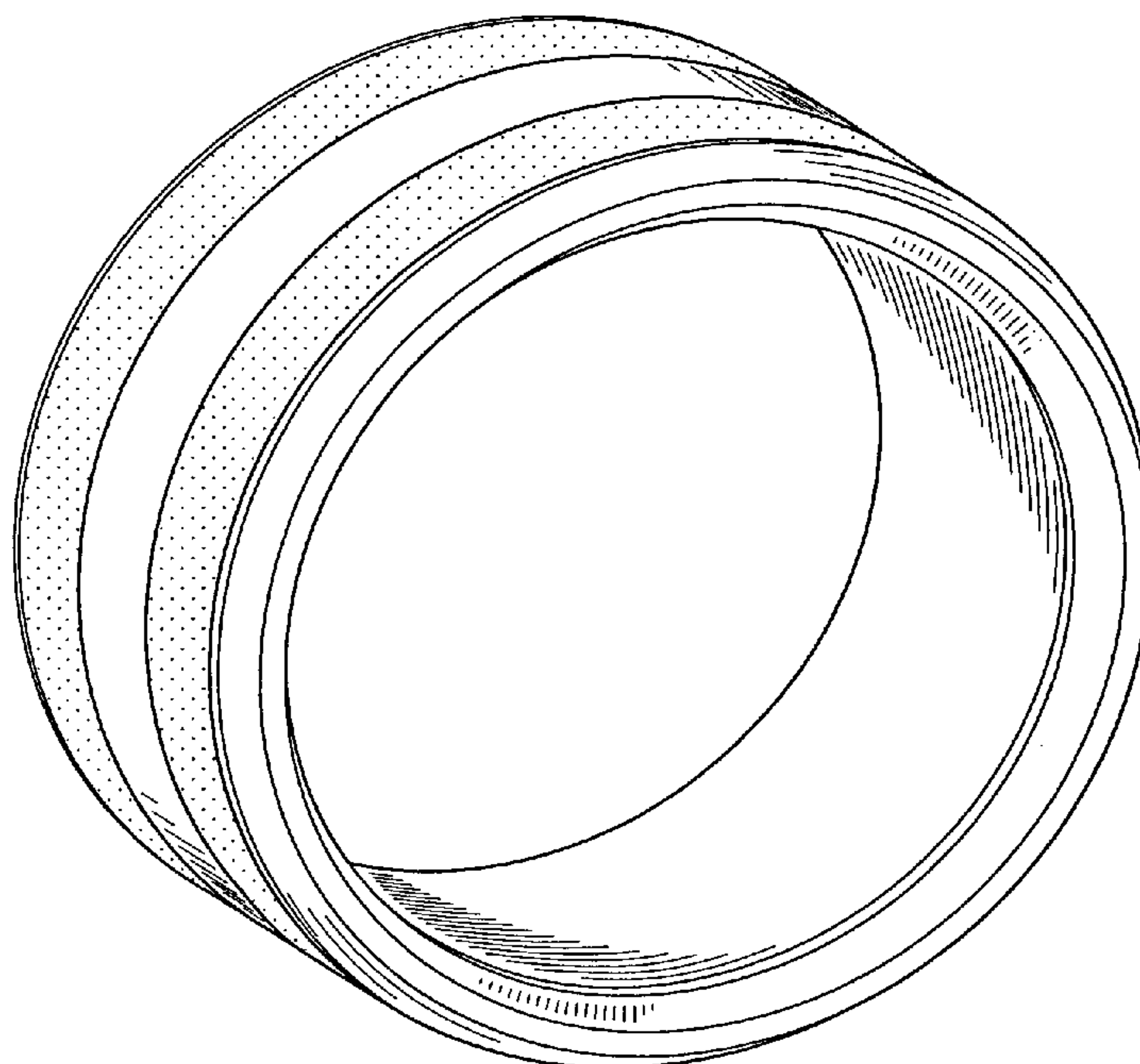
FIG. 5 is a rear view thereof;

FIG. 6 is a top view thereof; and,

FIG. 7 is a bottom view thereof.

The shaded area with stippling represents a contrast of material or color with respect to the non-shaded areas of the design.

**1 Claim, 4 Drawing Sheets**



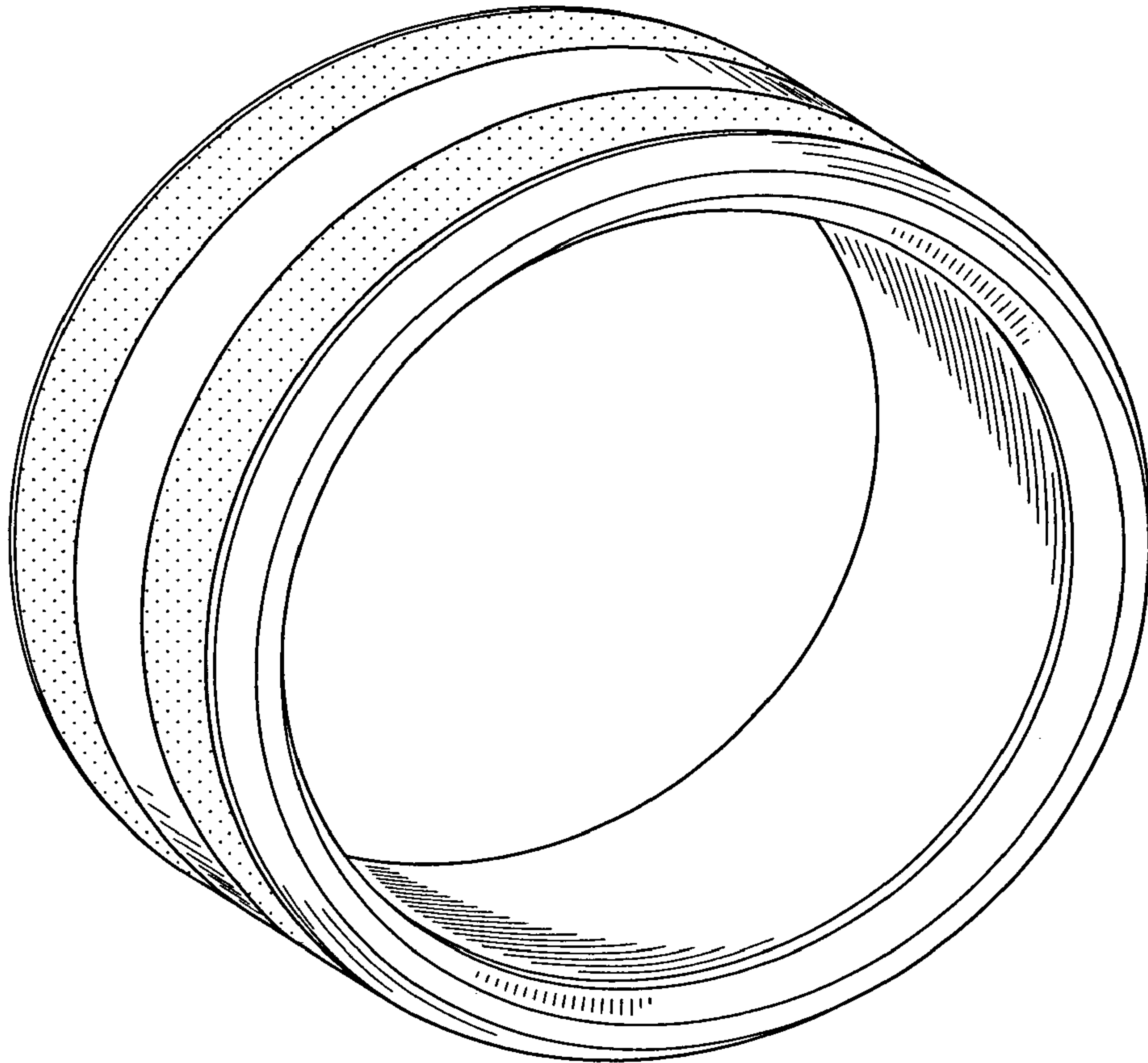


FIG. 1

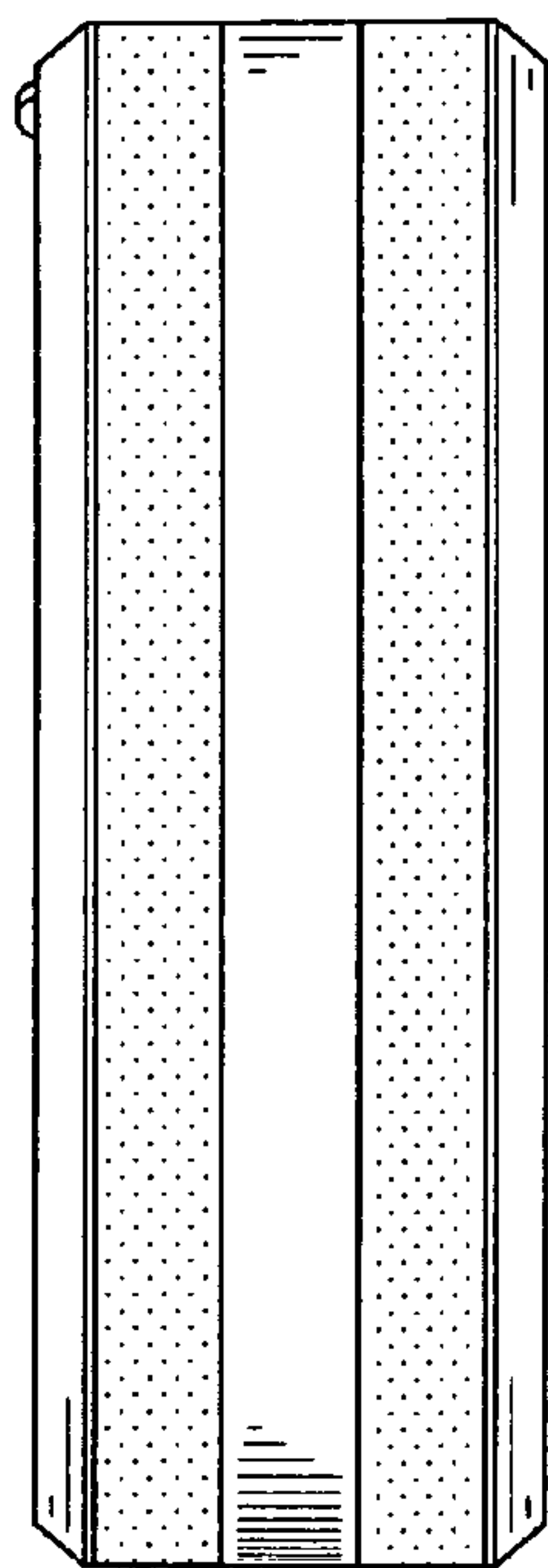


FIG. 2

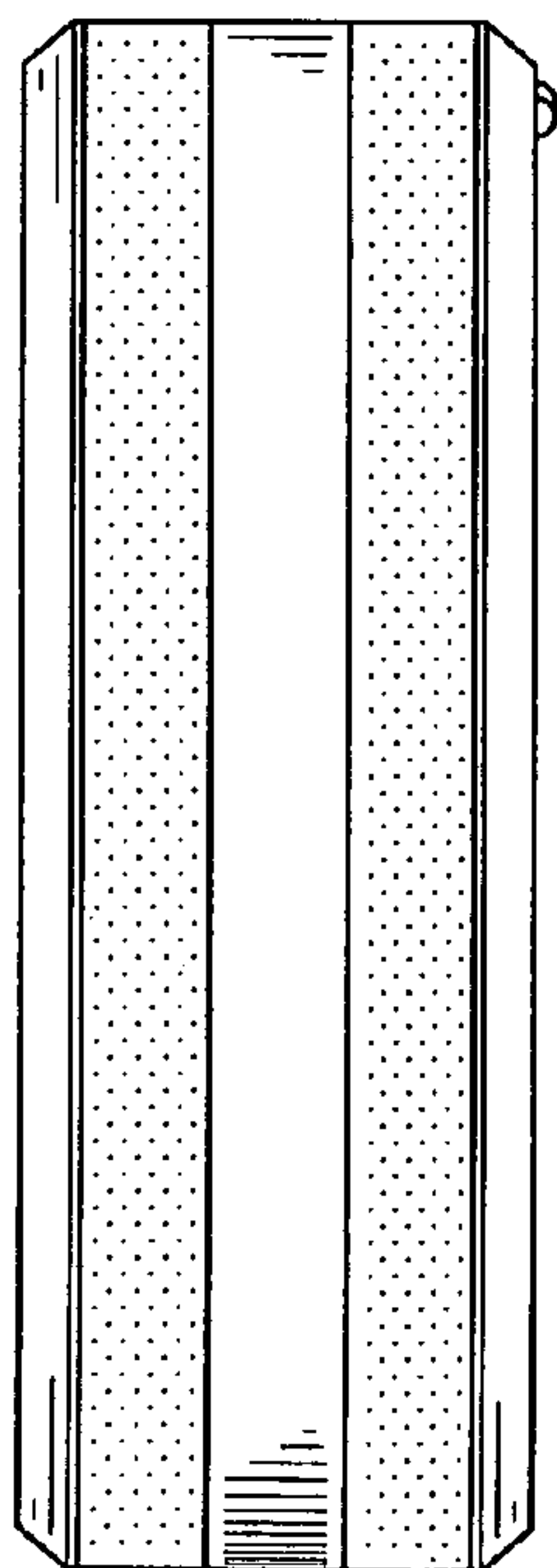


FIG. 3

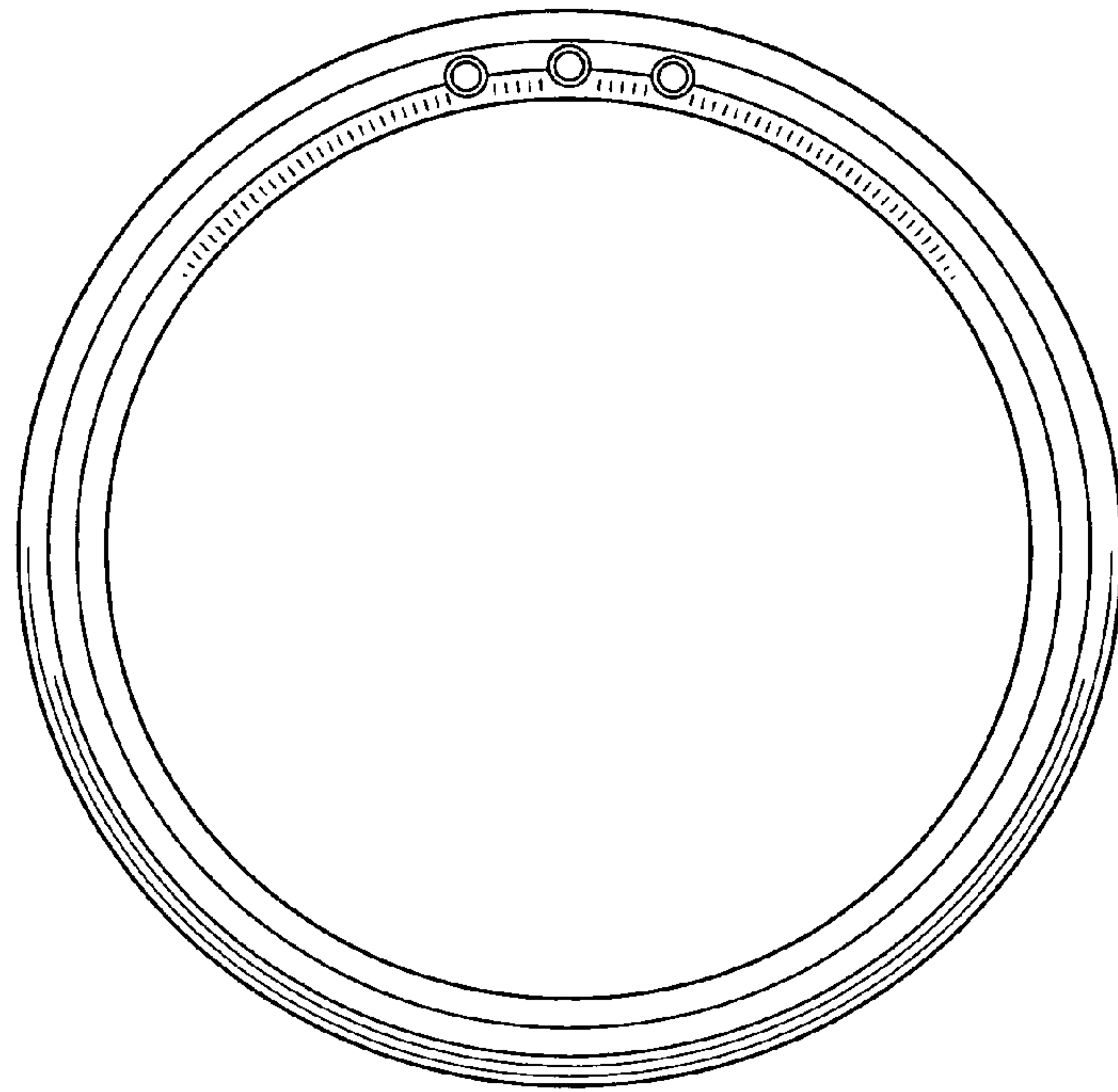


FIG. 4

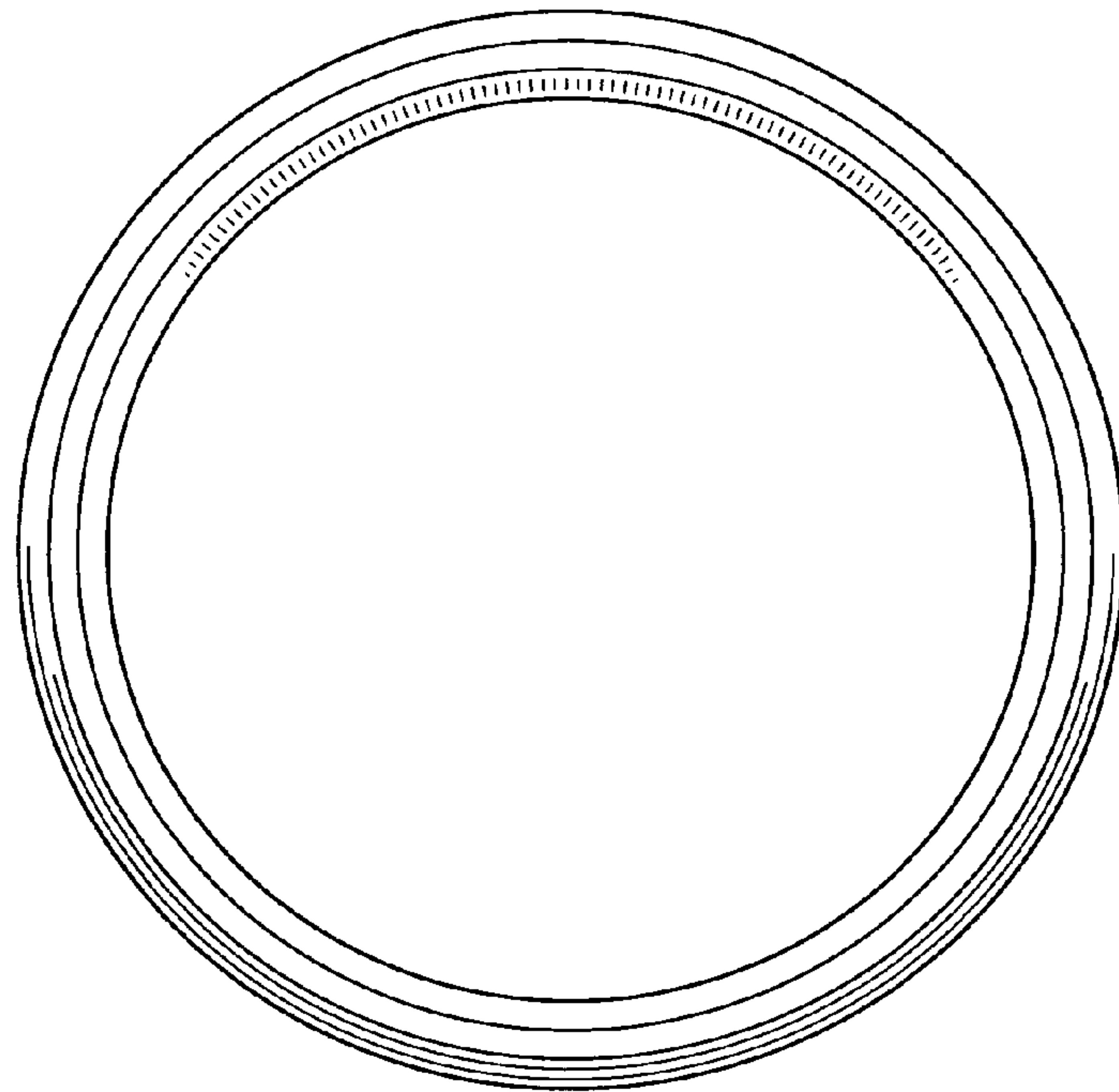


FIG. 5

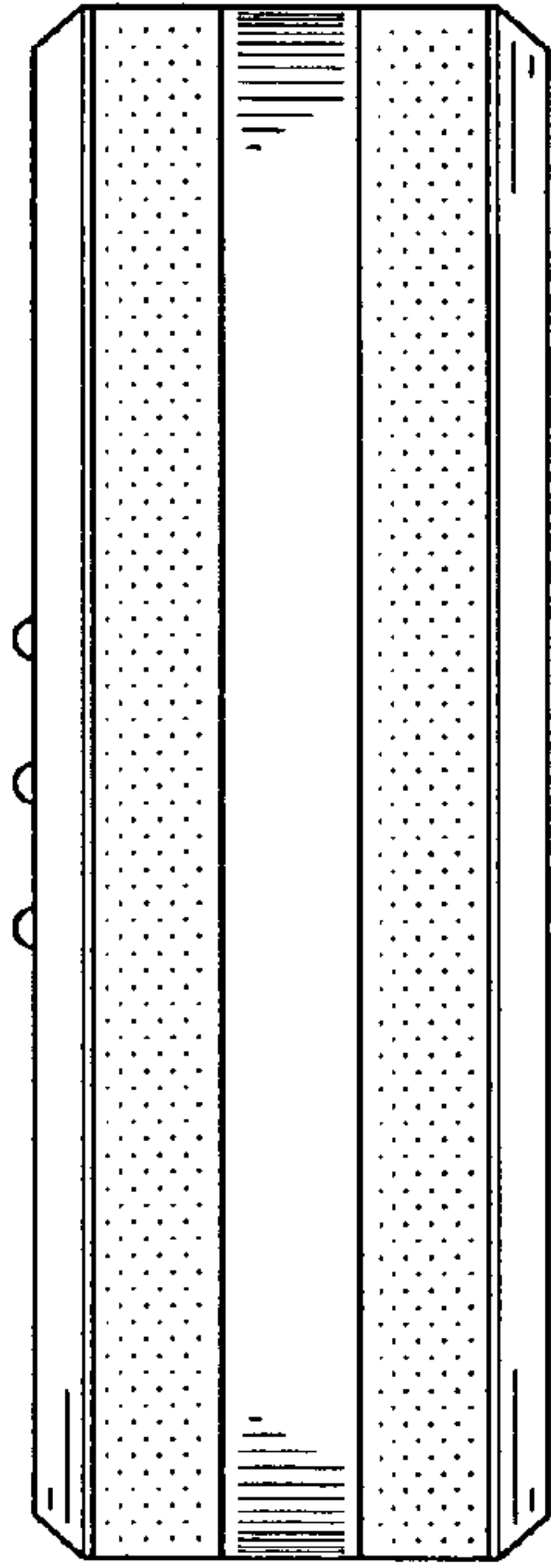


FIG. 6

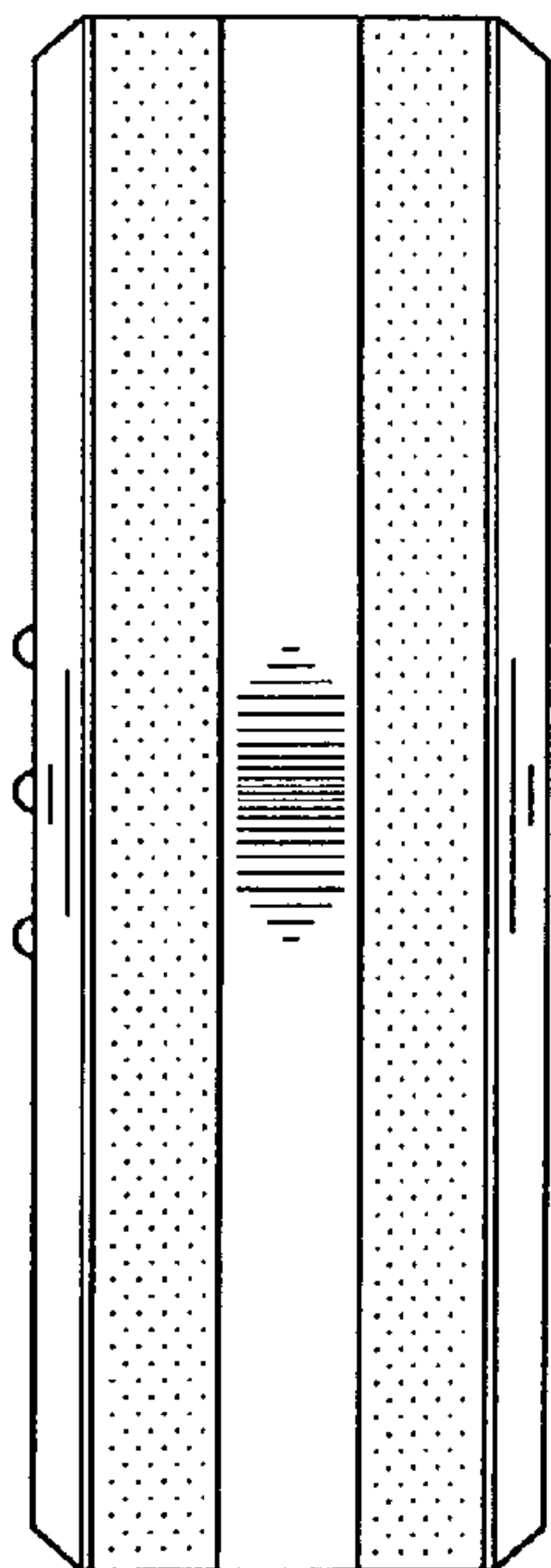


FIG. 7