



US00D571744S

(12) **United States Design Patent**  
**Wang**

(10) **Patent No.:** **US D571,744 S**  
(45) **Date of Patent:** **\*\* Jun. 24, 2008**

(54) **TELEVISION WITH DETACHABLE SPEAKERS AND STAND**

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(73) Assignee: **Vizio, Inc.**, Costa Mesa, CA (US)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/249,431**

(22) Filed: **Oct. 5, 2006**

(51) **LOC (8) Cl.** ..... **14-03**

(52) **U.S. Cl.** ..... **D14/126**

(58) **Field of Classification Search** ..... D14/125-134,  
D14/239, 371, 136, 374-377; 312/7.2; 348/836,  
348/838, 180, 184, 325, 739; 341/12; 248/917-924,  
248/465, 123.11; 345/104, 133, 156, 168,  
345/87, 173, 169; 349/1, 2, 11, 62; 720/605,  
720/669, 600, 655, 99, 197; 455/344-347  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a television with detachable speakers and stand, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of the television of my design;

FIG. 2 is a side view thereof;

FIG. 3 is a front view thereof;

FIG. 4 is a perspective view with the detachable speakers detached;

FIG. 5 is a side view with the detachable speakers detached;

FIG. 6 is a front view with the detachable speakers detached;

FIG. 7 is a perspective view without the detachable stand;

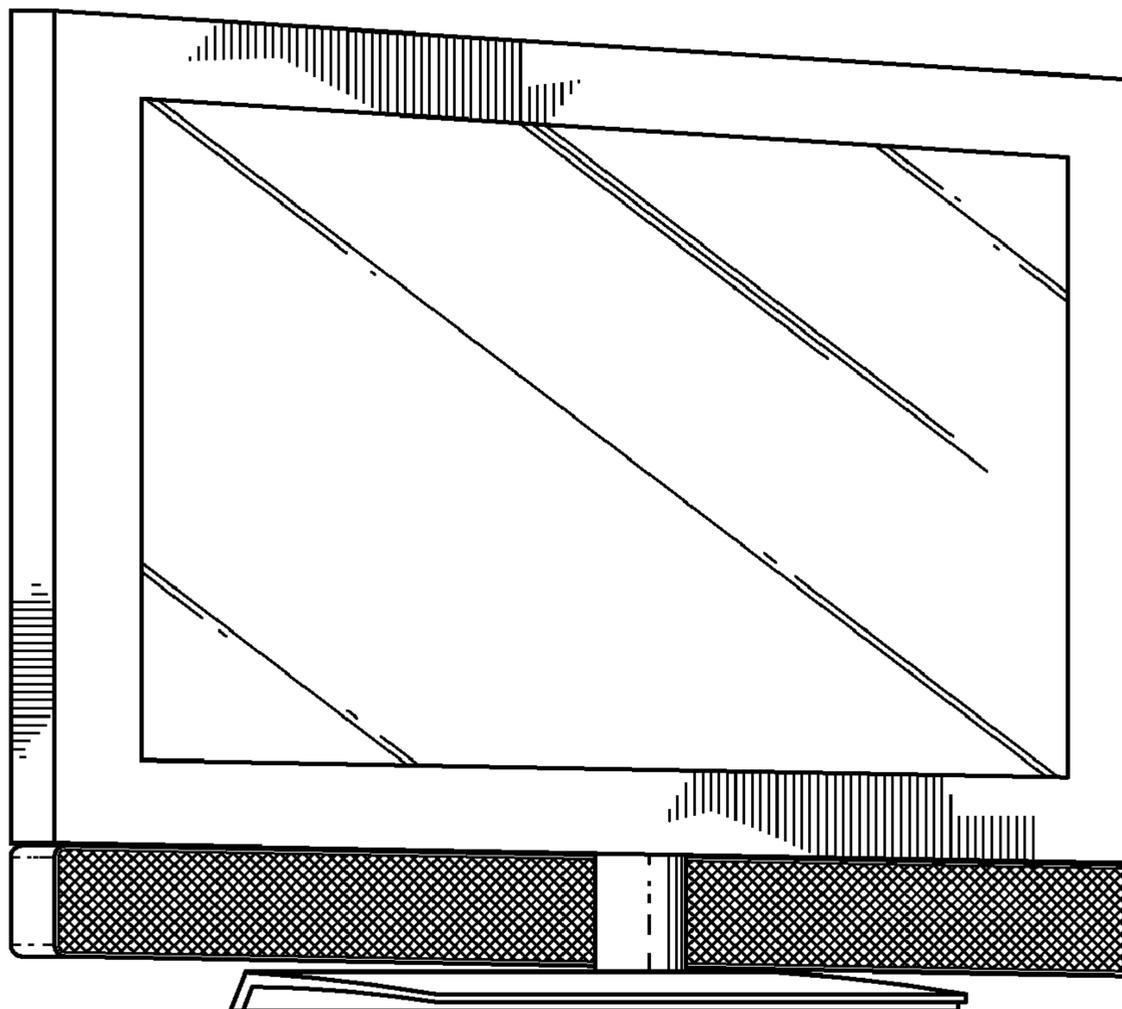
FIG. 8 is a side view without the detachable stand;

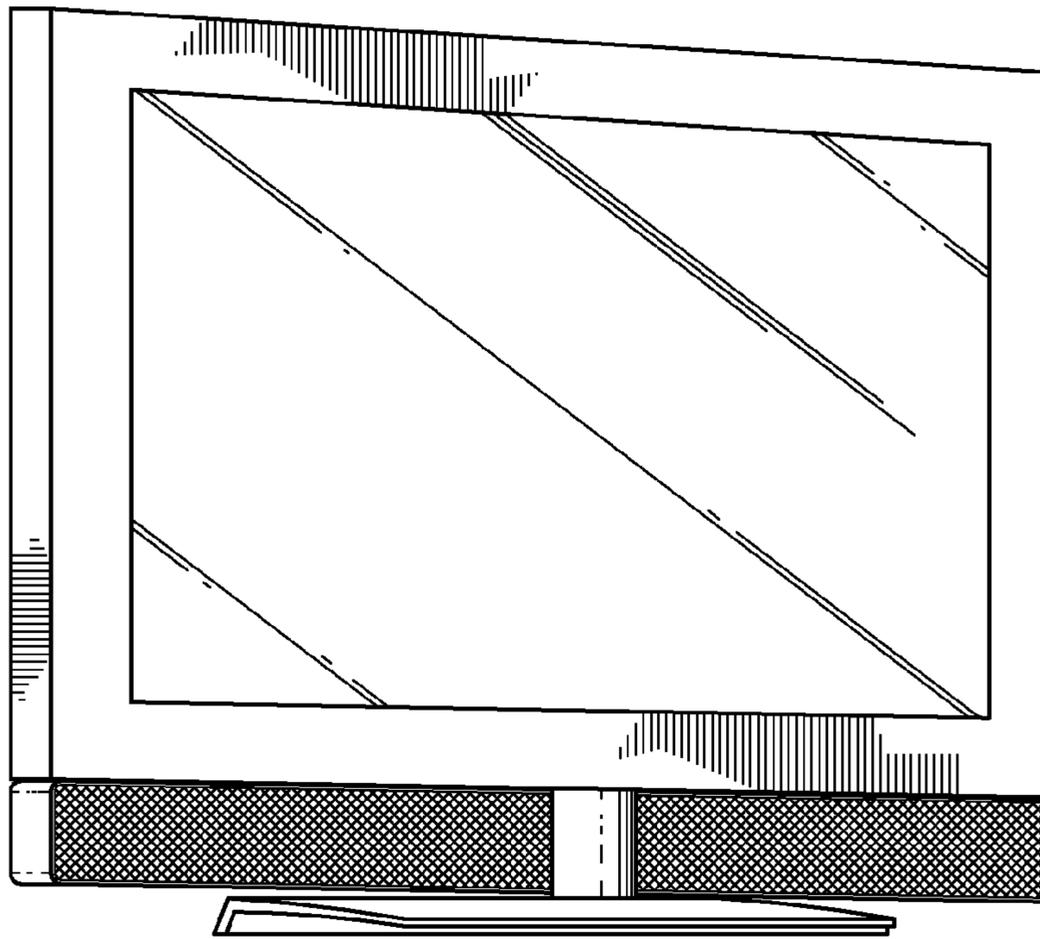
FIG. 9 is a front view without the detachable stand; and,

FIG. 10 is a bottom view without the detachable stand.

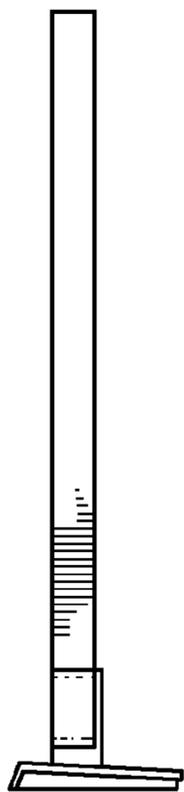
The television with and without the speakers and stand are shown separately for ease of illustration.

**1 Claim, 3 Drawing Sheets**

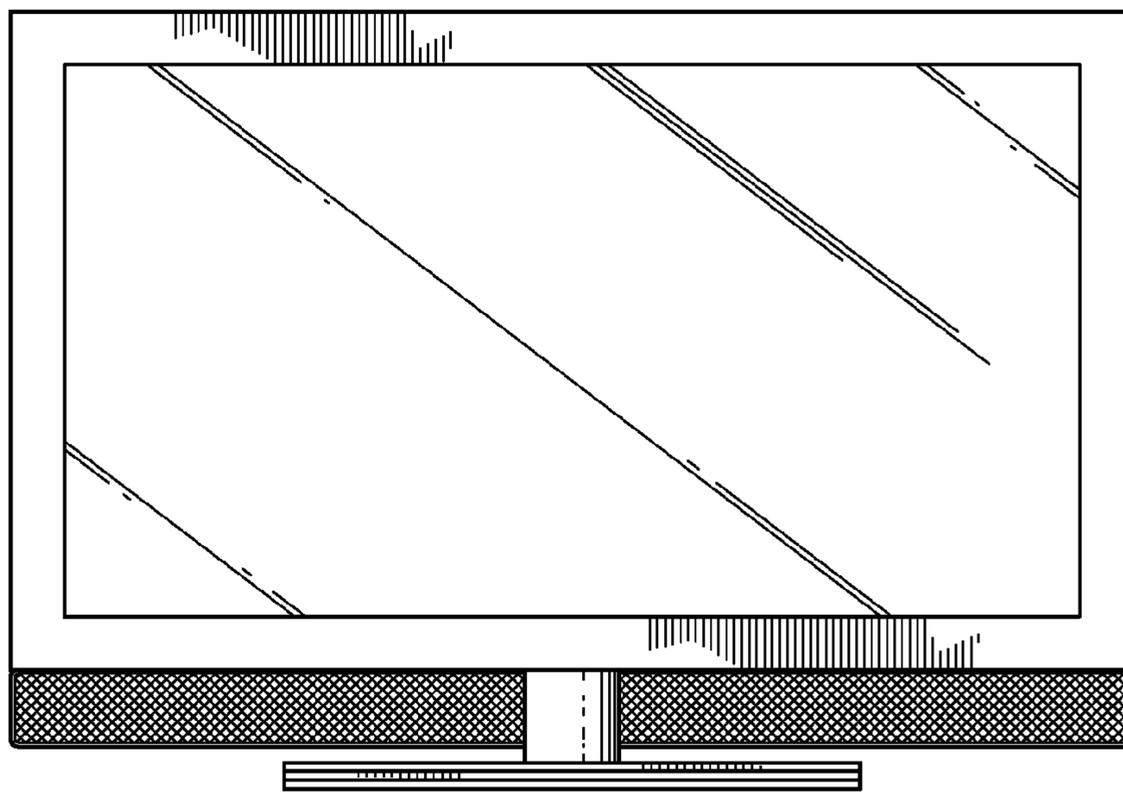




*FIG. 1*



*FIG. 2*



*FIG. 3*

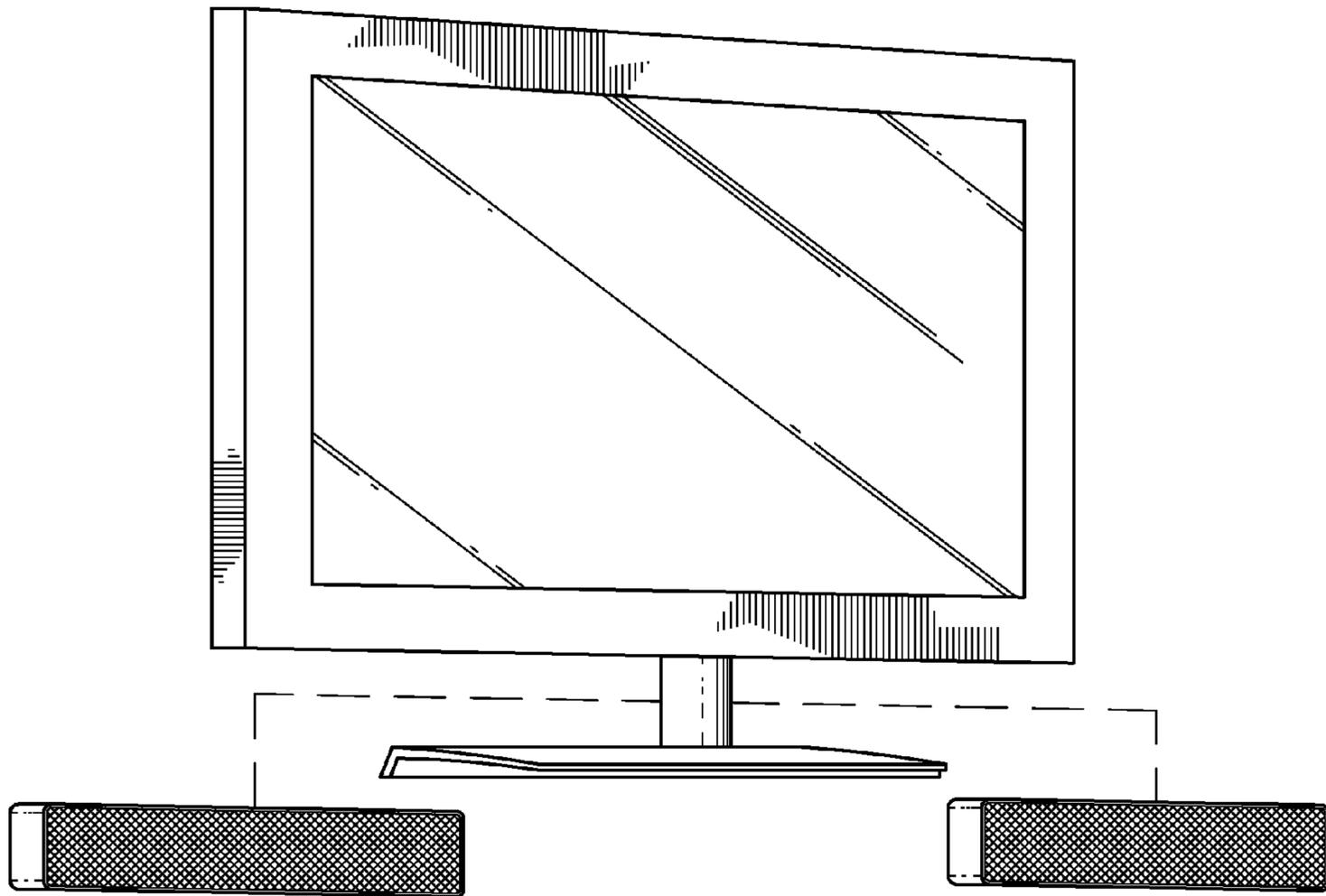


FIG. 4

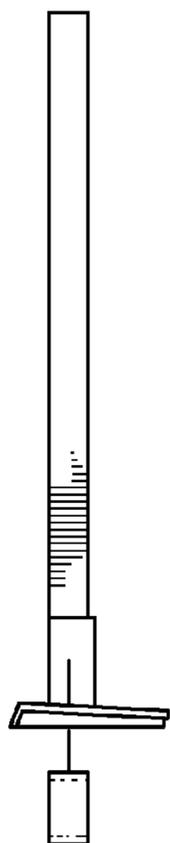


FIG. 5

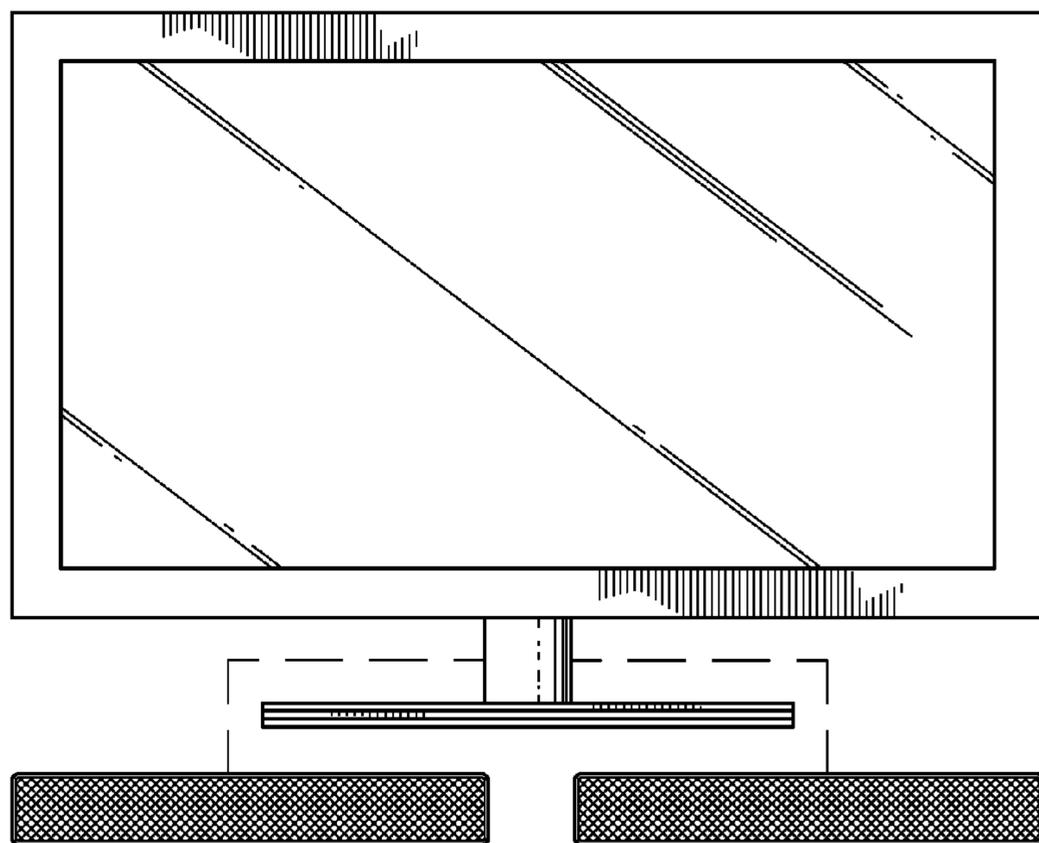


FIG. 6

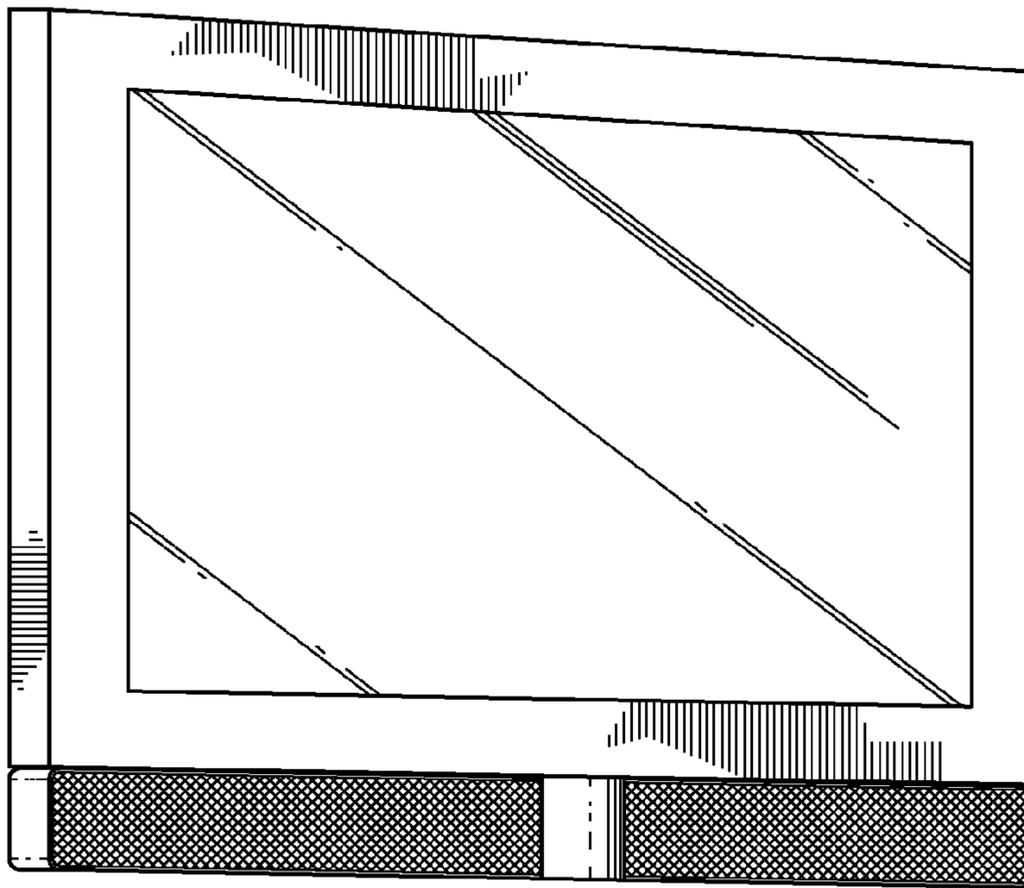


FIG. 7



FIG. 8

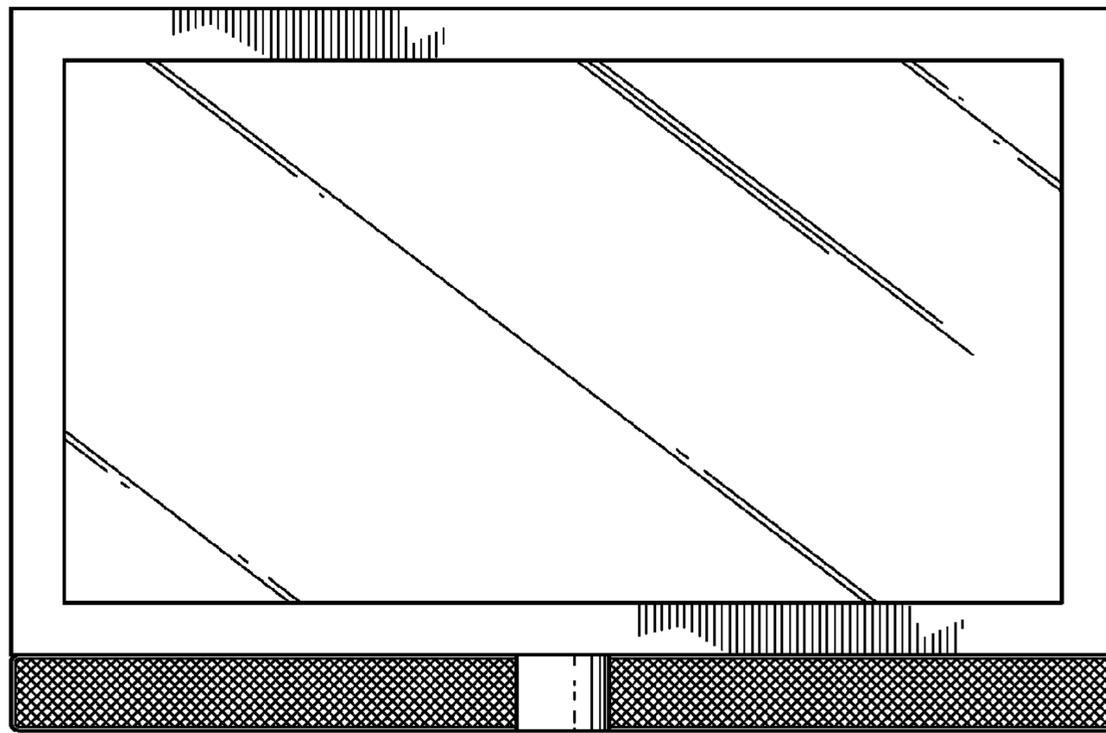


FIG. 9



FIG. 10