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(12) **United States Design Patent** (10) **Patent No.:** **US D562,762 S**
Saddlemire et al. (45) **Date of Patent:** **** Feb. 26, 2008**

(54) **CHARGING STATION FOR A PORTABLE ILLUMINATION ASSEMBLY**

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D549,647 S * 8/2007 Nishizawa D13/108

(75) Inventors: **Dale C. Saddlemire**, Cortland, NY (US); **Michael T. McMahon**, Syracuse, NY (US); **Susan E. Dubay**, Syracuse, NY (US); **Scott W. Osiecki**, Skaneateles, NY (US); **Donwoong Kang**, Camillus, NY (US)

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(73) Assignee: **Welch Allyn, Inc.**, Skaneateles Falls, NY (US)

Primary Examiner—Cathron Brooks
Assistant Examiner—Rosemary K Tarcza
(74) *Attorney, Agent, or Firm*—Hiscock & Barclay, LLP

(**) Term: **14 Years**

(57) **CLAIM**

(21) Appl. No.: **29/285,521**

The ornamental design for a charging station for a portable illumination assembly, as shown and described.

(22) Filed: **Mar. 30, 2007**

(51) **LOC (8) Cl.** **13-02**

(52) **U.S. Cl.** **D13/108**

(58) **Field of Classification Search** D13/107–110, D13/118–119, 184; D14/251, 253, 432, D14/434; 320/107–115

DESCRIPTION

See application file for complete search history.

FIG. 1 is a top perspective view of a charging station for a portable illumination assembly, illustrating our new design; FIG. 2 is a front side view thereof;

(56) **References Cited**

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FIG. 3 is a left side view thereof, depicting in phantom, an illumination assembly shown as partially attached therewith in a use condition thereof, the right side view of the charging station being a mirror image thereof;

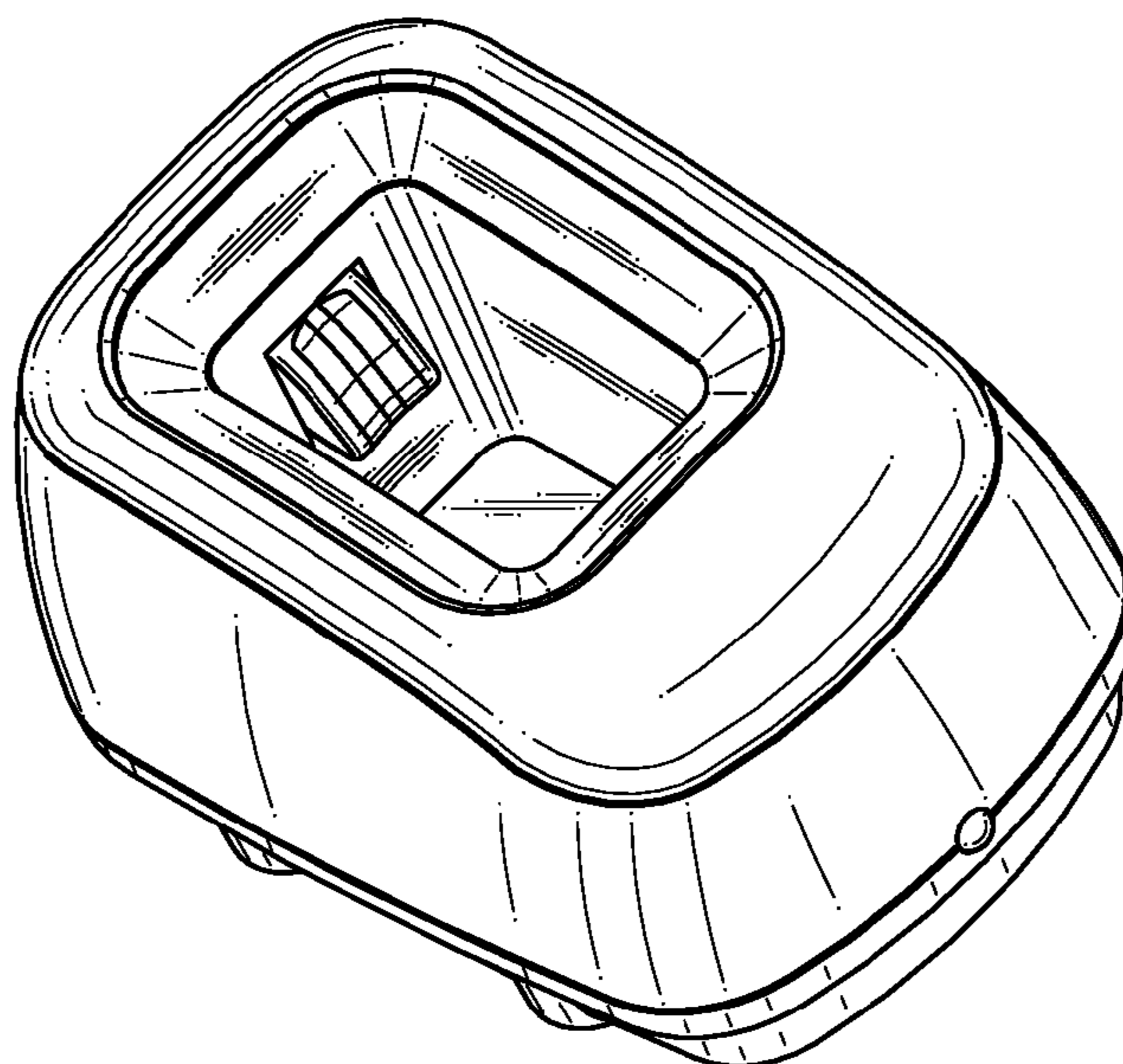
FIG. 4 is a top plan view thereof;

FIG. 5 is a bottom view thereof; and,

FIG. 6 is a rear side view thereof.

The broken line showing is included for the purpose of illustrating environmental features and forms no part of the claimed design.

1 Claim, 2 Drawing Sheets



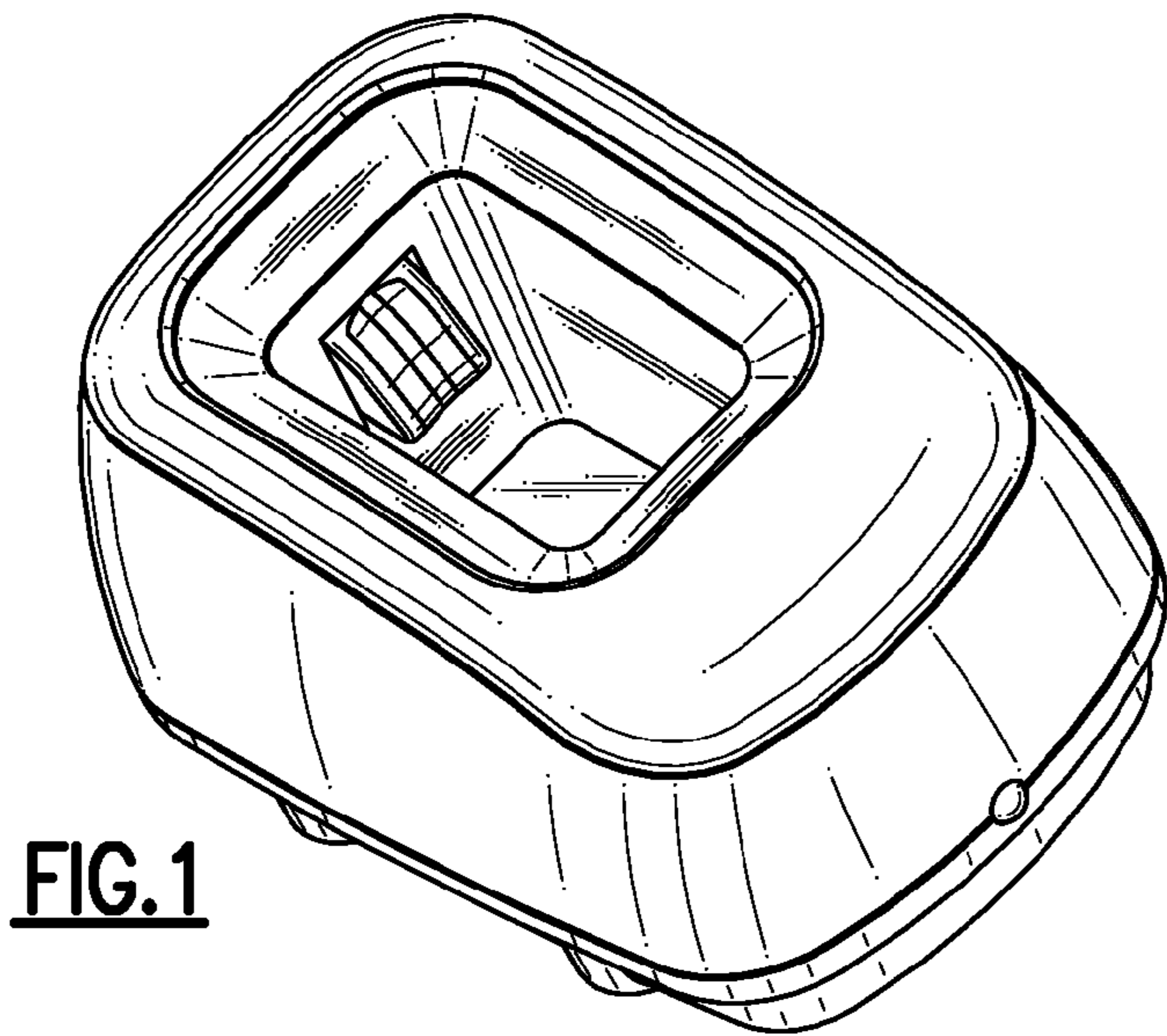


FIG. 1

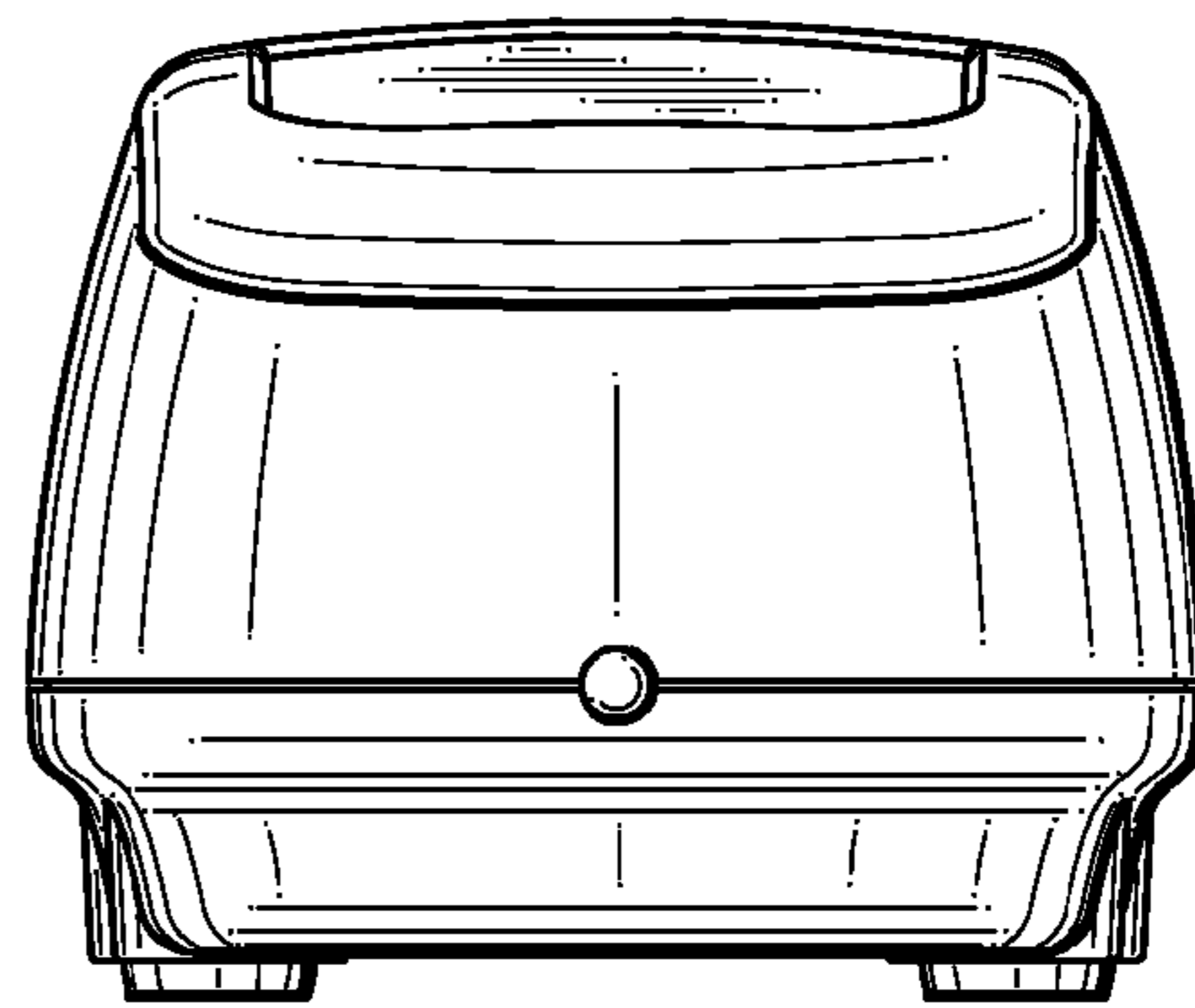


FIG. 2

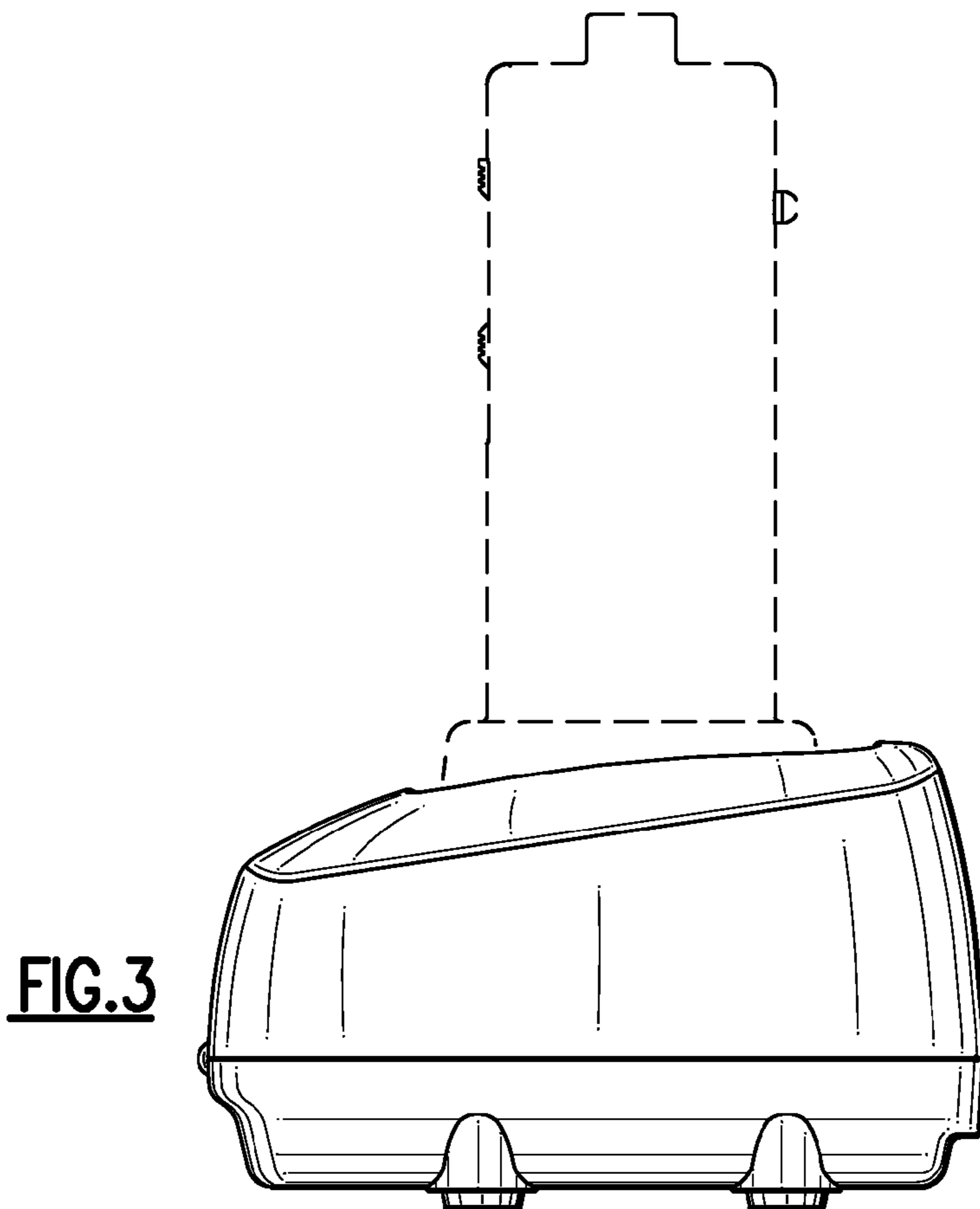


FIG. 3

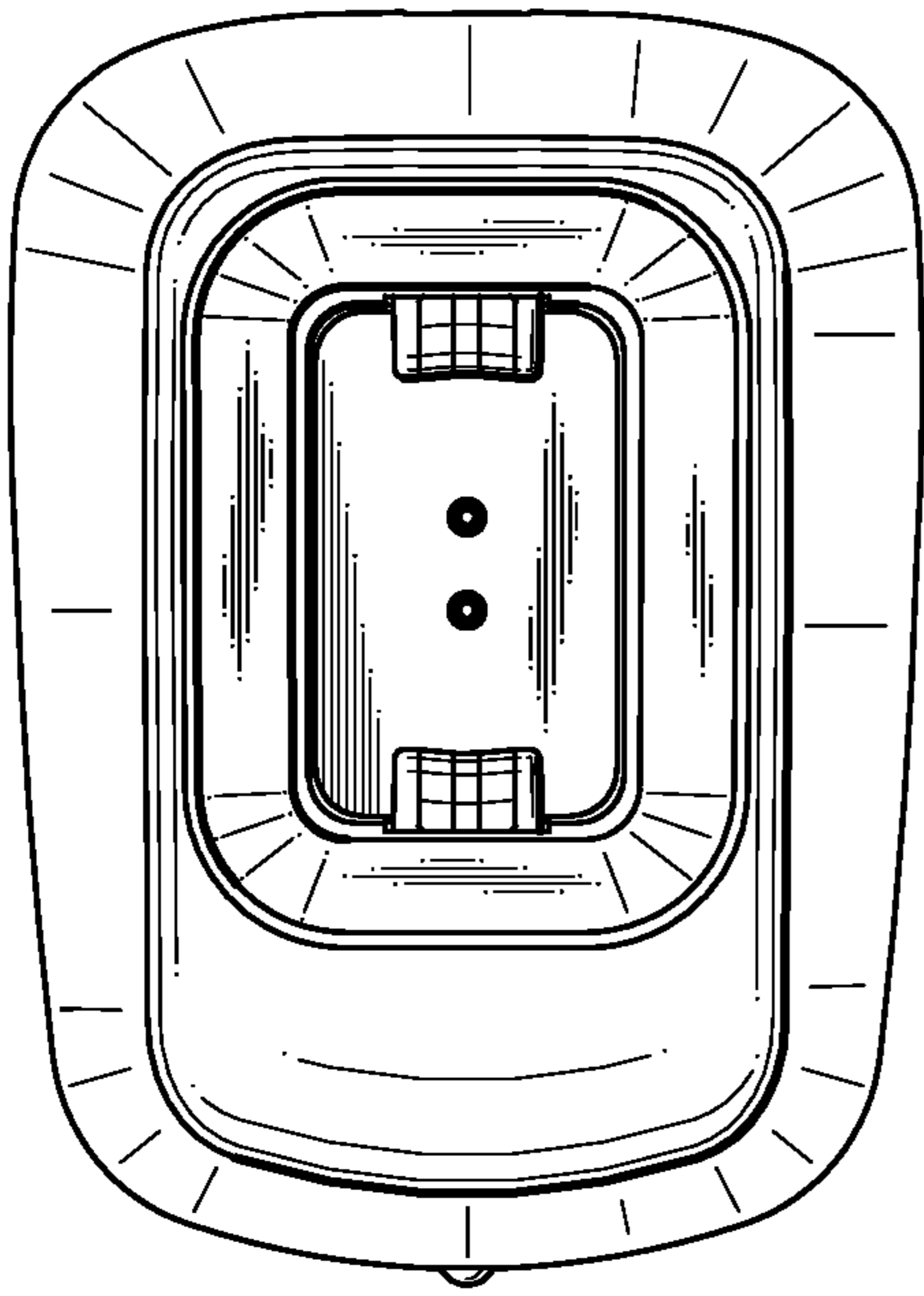


FIG. 4

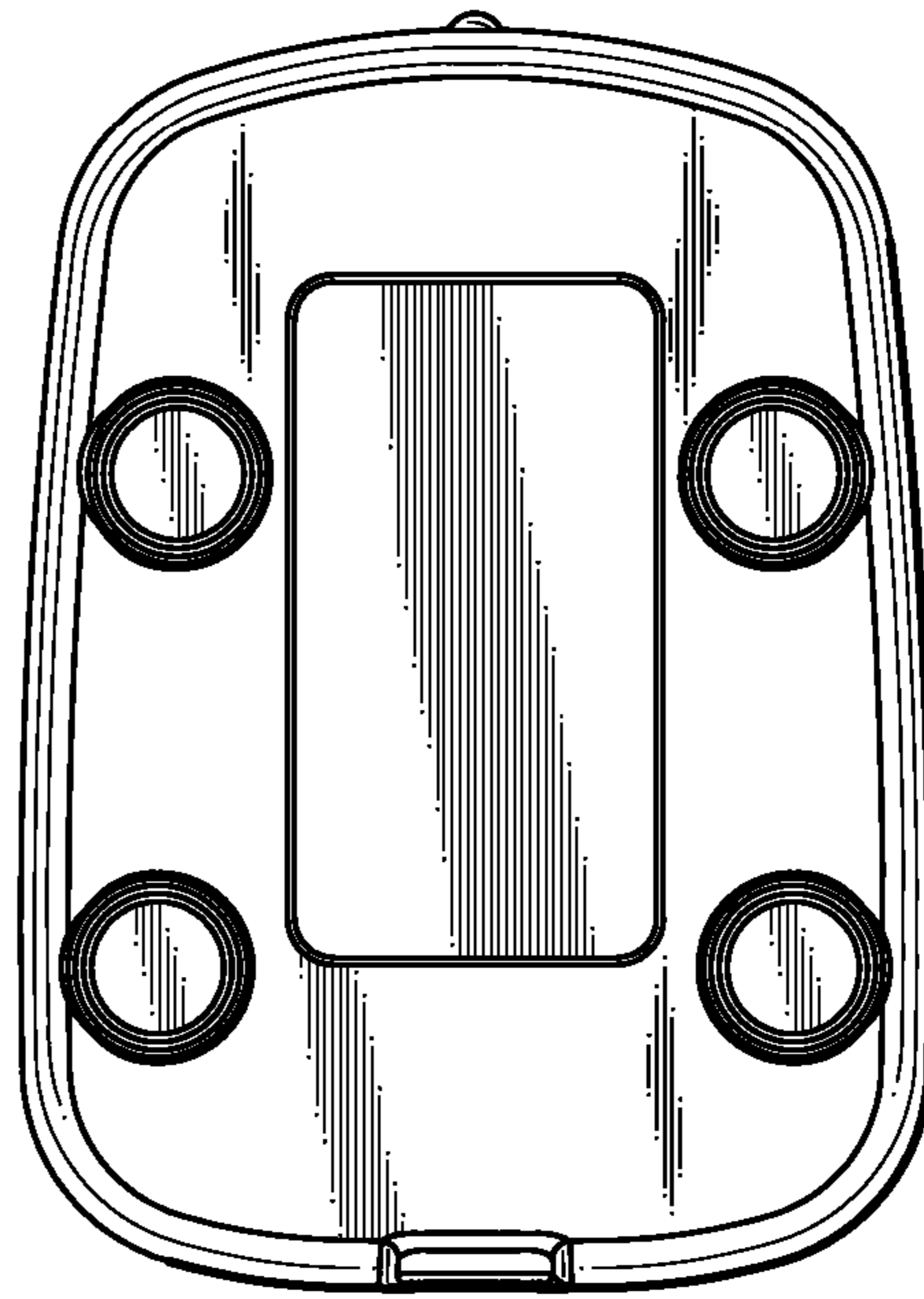


FIG. 5

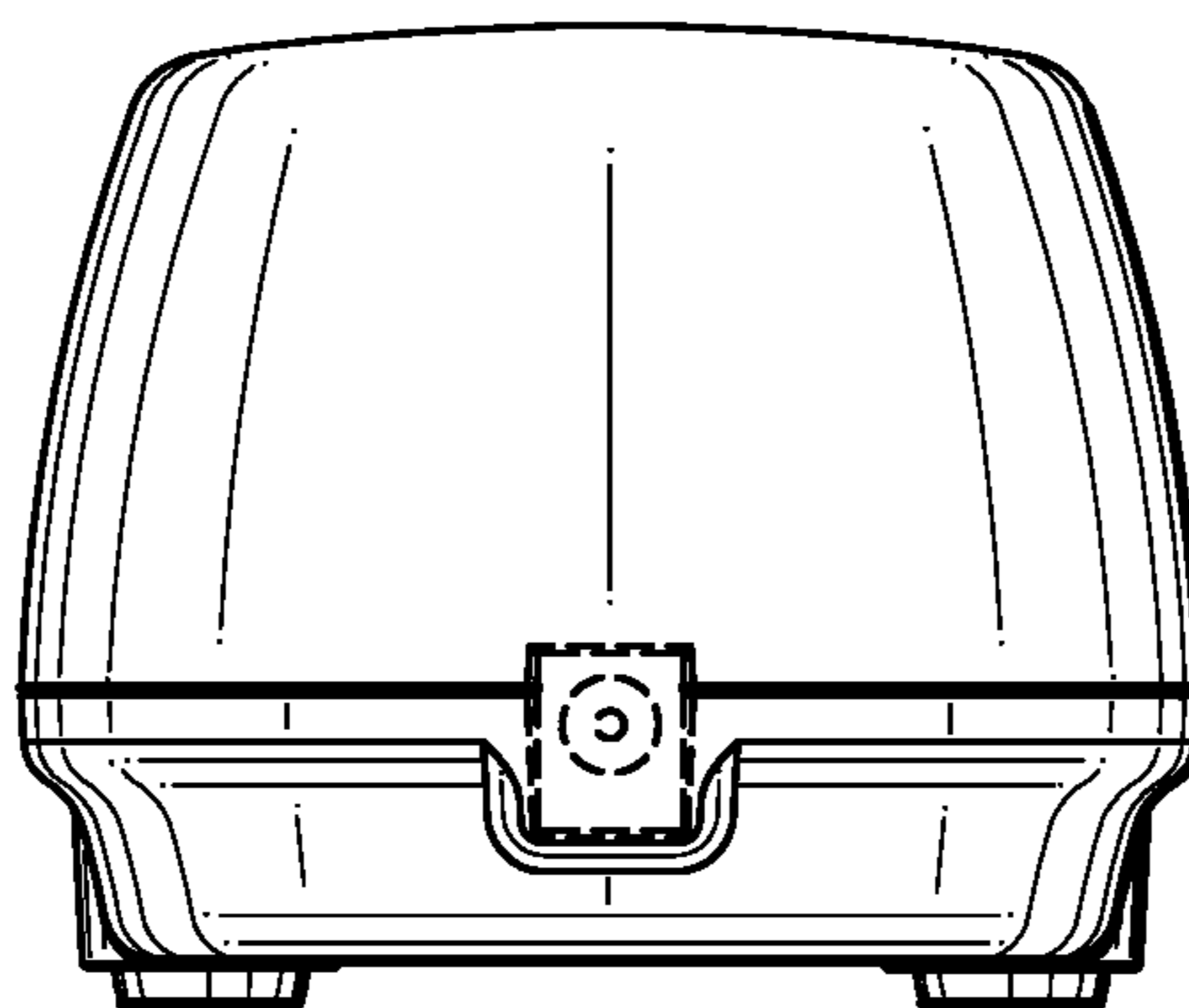


FIG. 6