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(12) **United States Design Patent** (10) **Patent No.:** **US D559,283 S**  
**Takeda et al.** (45) **Date of Patent:** **\*\* Jan. 8, 2008**

(54) **MACHINING CENTER**

(75) Inventors: **Shinya Takeda**, Fukuyama (JP);  
**Hisahiro Kai**, Fukuyama (JP)

(73) Assignee: **Horkos Corp**, Fukuyama (JP)

(\*\*) Term: **14 Years**

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(30) **Foreign Application Priority Data**

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(51) **LOC (8) Cl.** ..... **15-09**

(52) **U.S. Cl.** ..... **D15/127**

(58) **Field of Classification Search** ..... D15/122,  
D15/124, 127, 128, 130, 131; 29/26 A, 26 R,  
29/30, 33 A-33 T, 34 R, 39, 50, 563-566,  
29/564.1-564.8; 483/17-57

See application file for complete search history.

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*Primary Examiner*—Gary D. Watson

*Assistant Examiner*—Patricia Palasik

(74) *Attorney, Agent, or Firm*—Merek, Blackmon & Voorhees, LLC

(57) **CLAIM**

The ornamental design for a machining center, as shown and described.

**DESCRIPTION**

FIG. 1 is a front elevation of a machining center showing the design;

FIG. 2 is a top plan view of the machining center of FIG. 1;

FIG. 3 is a left side elevation of the machining center of FIG. 1;

FIG. 4 is a right side elevation of the machining center of FIG. 1;

FIG. 5 is a rear elevation of the machining center of FIG. 1;

FIG. 6 is a bottom plan view of the machining center of FIG. 1;

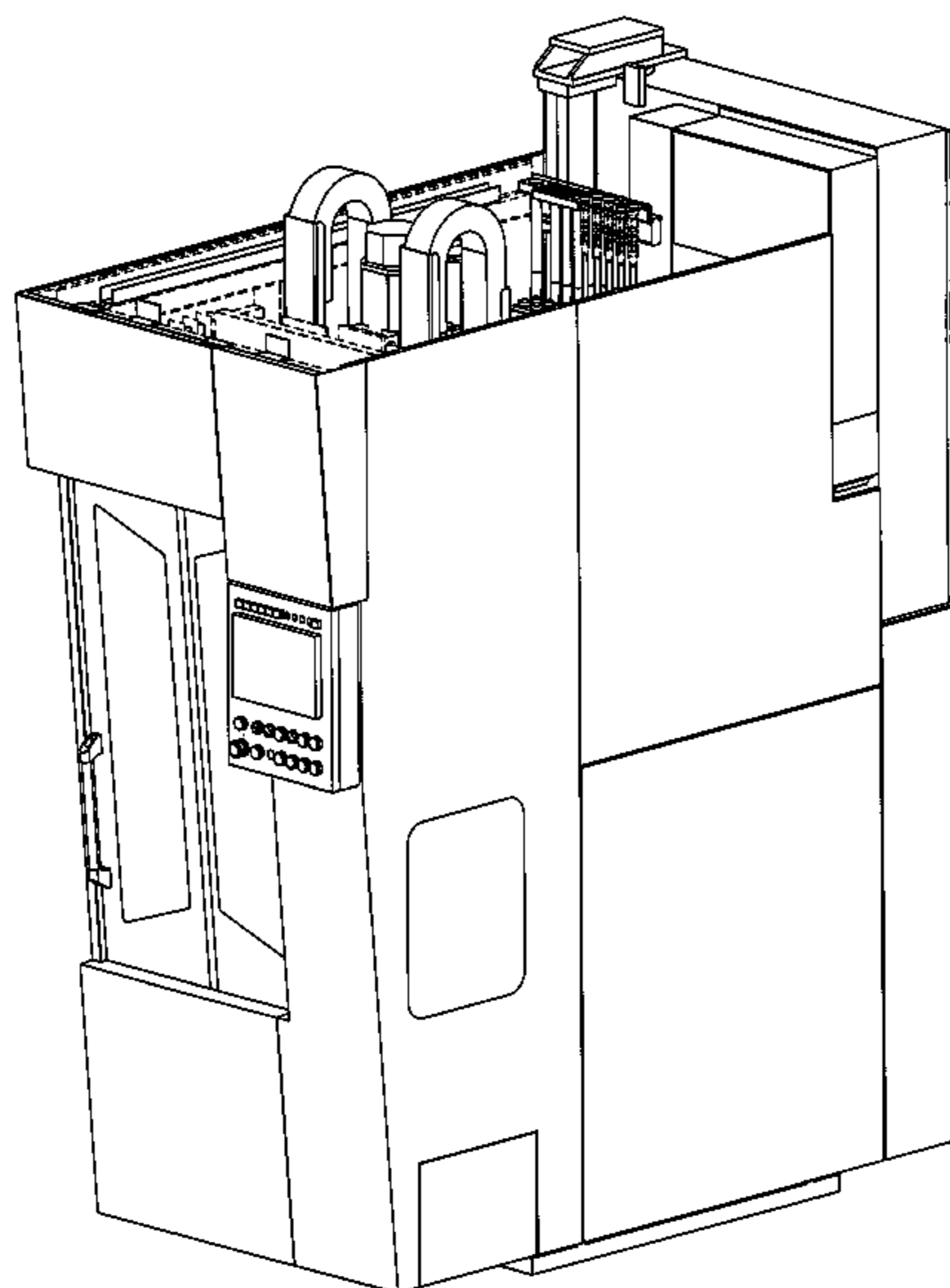
FIG. 7 is a perspective view taken from the front, top and right side of the machining center of FIG. 1;

FIG. 8 is a perspective view taken from the rear, top and right side of the machining center of FIG. 1; and,

FIG. 9 is a perspective view taken from the rear, top and right side of the machining center of FIG. 1, with a rear cover in an open position, a control panel being held on the rear cover.

The broken line showing of the machining center in FIGS. 2, 6, 7, 8 and 9 are included for the purpose of illustrating portions of the machining center and form no part of the claimed design.

**1 Claim, 9 Drawing Sheets**



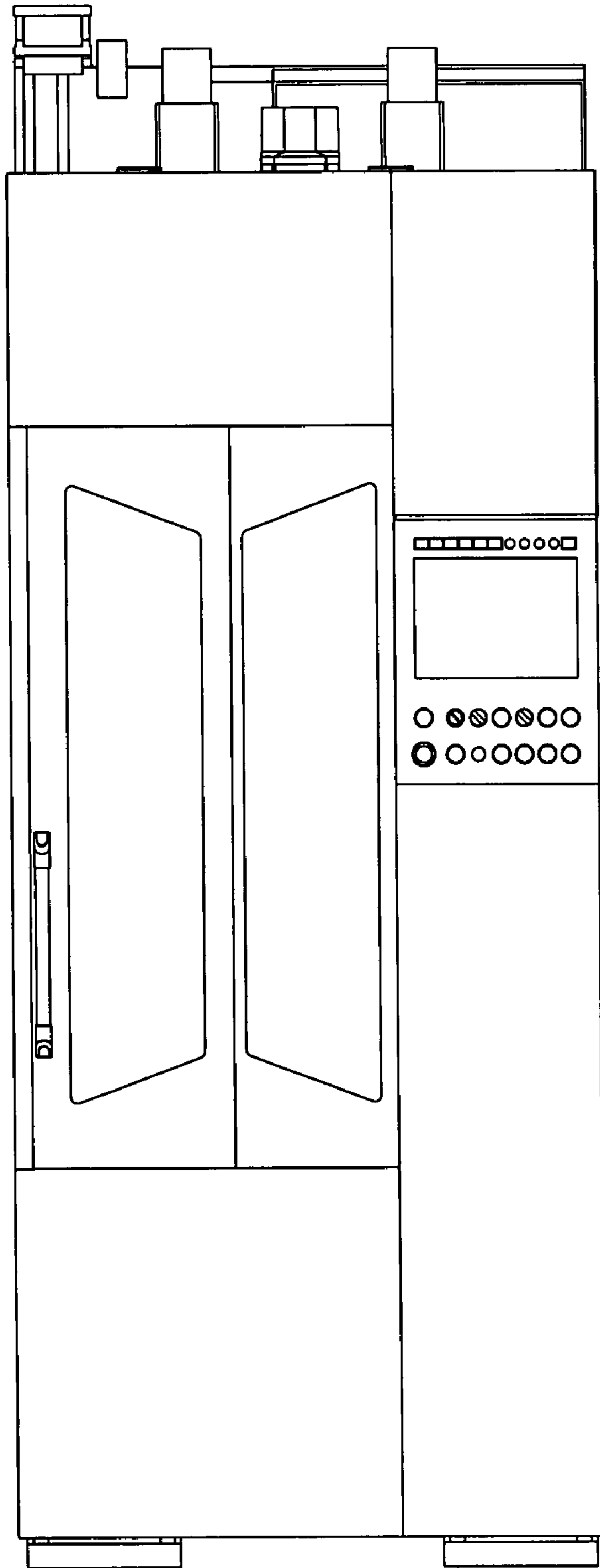


FIG. 1

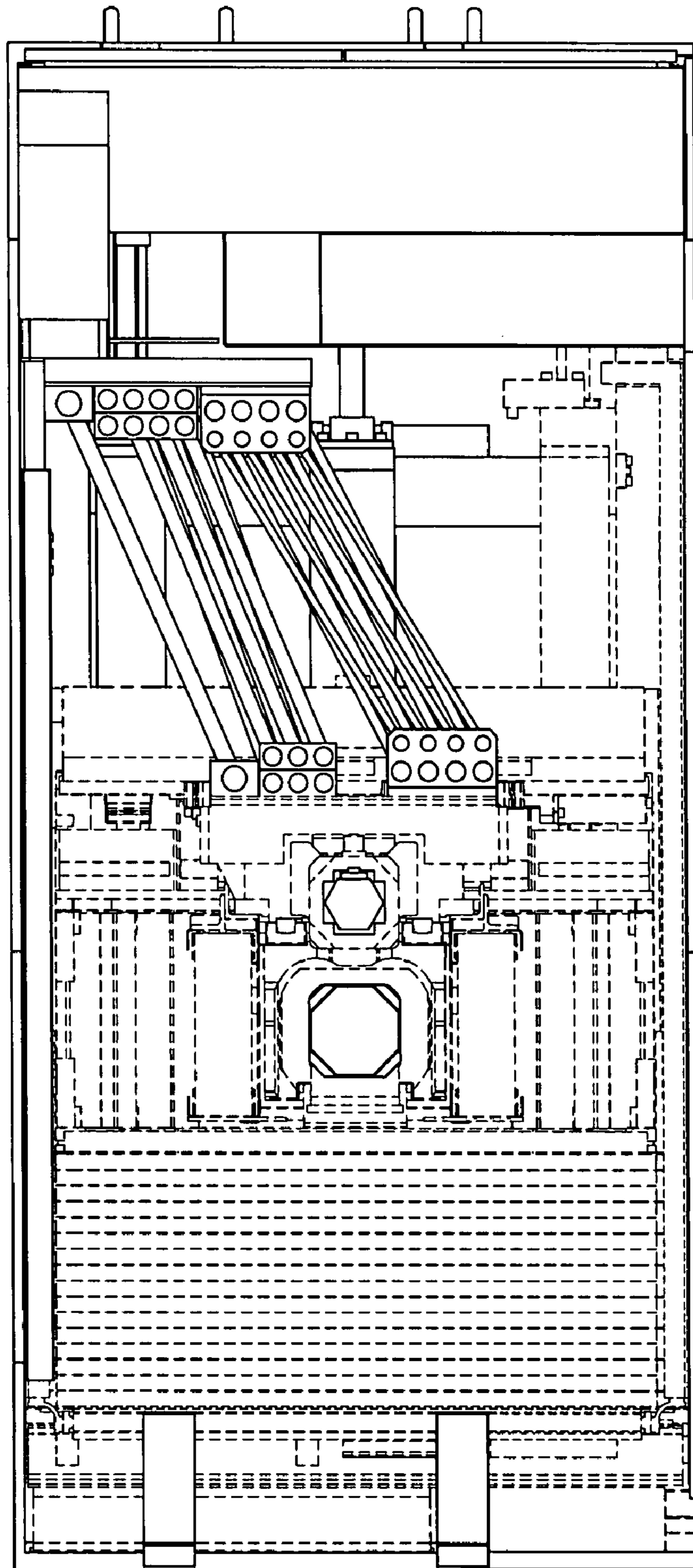


FIG. 2

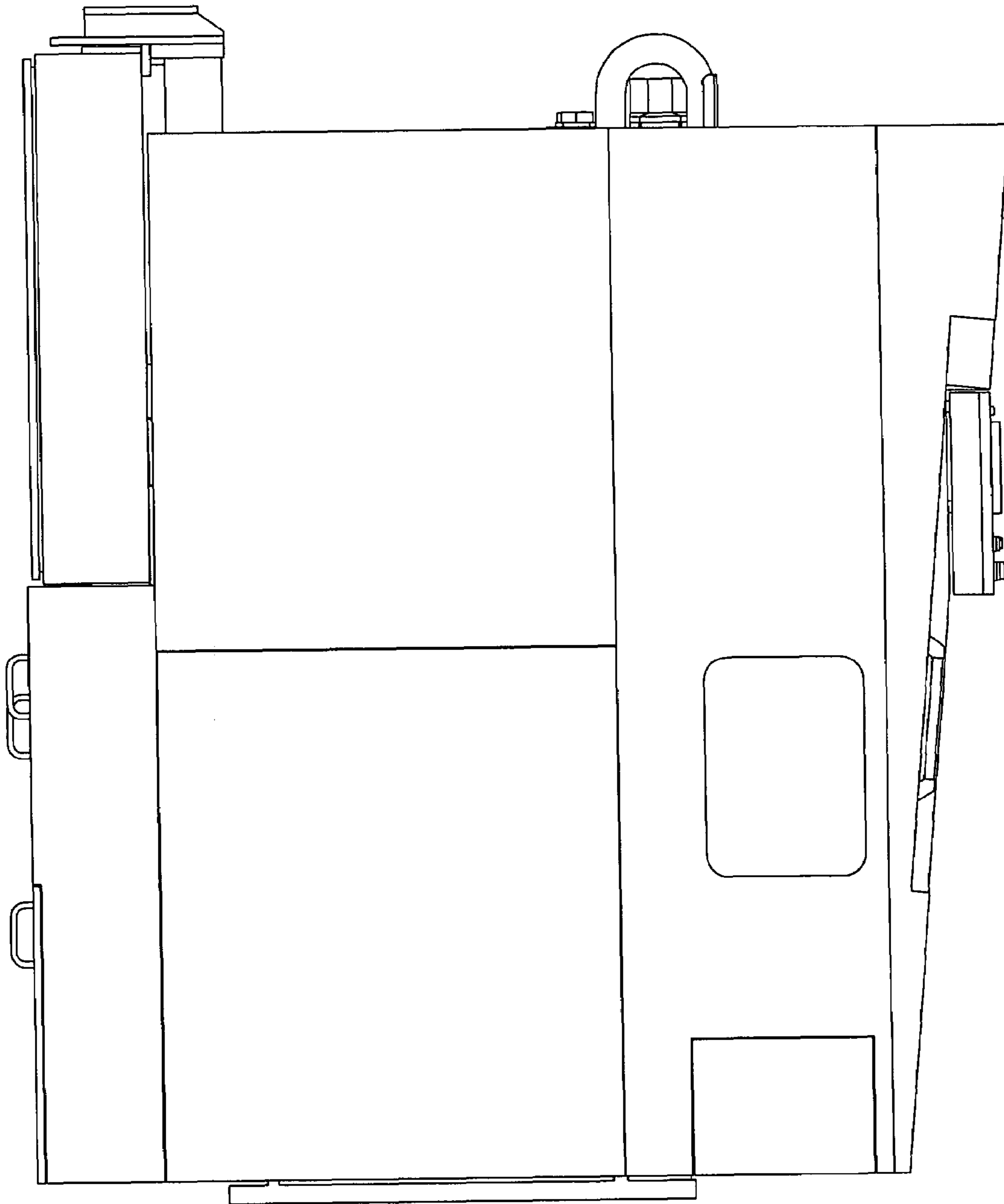


FIG. 3

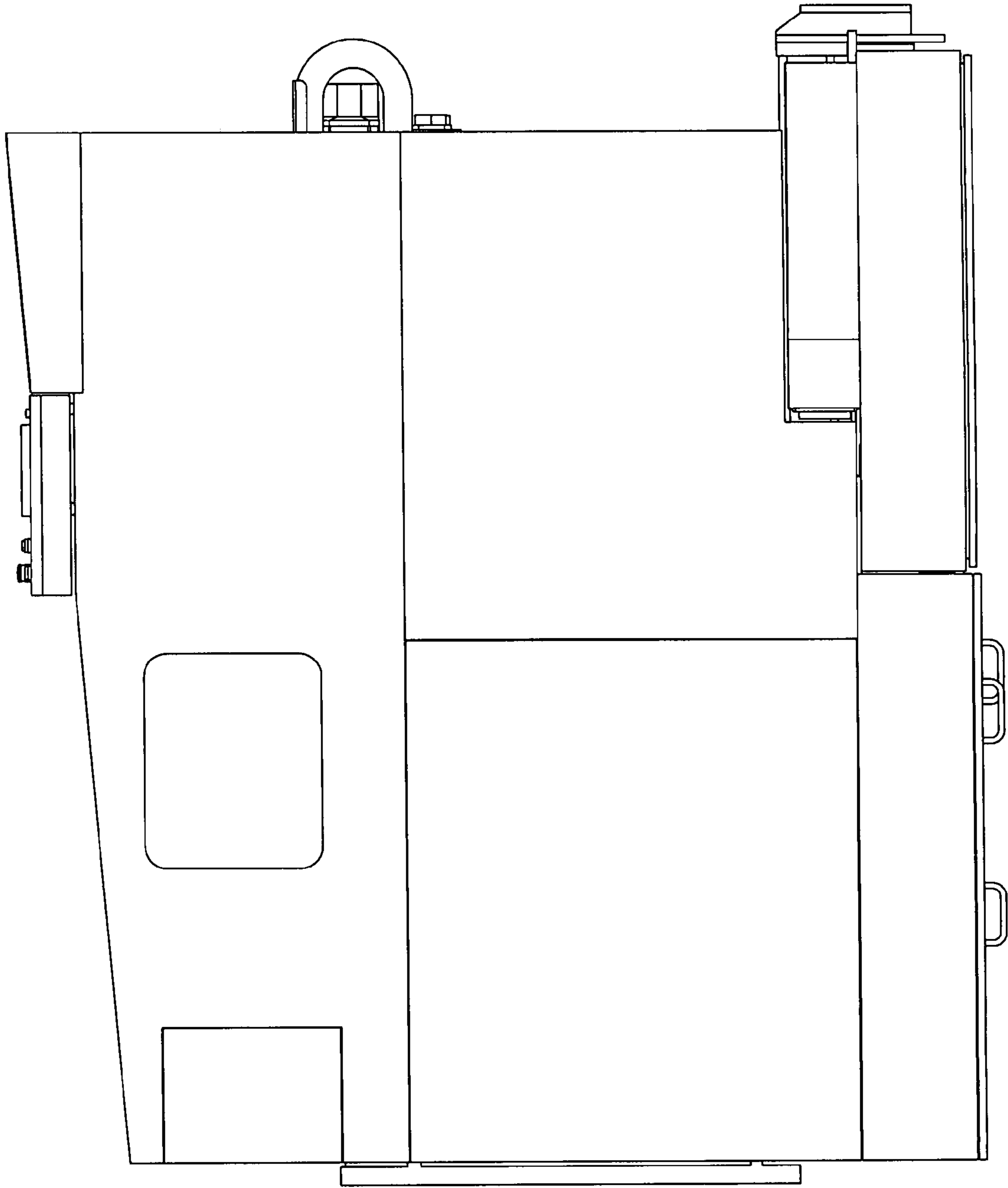


FIG. 4

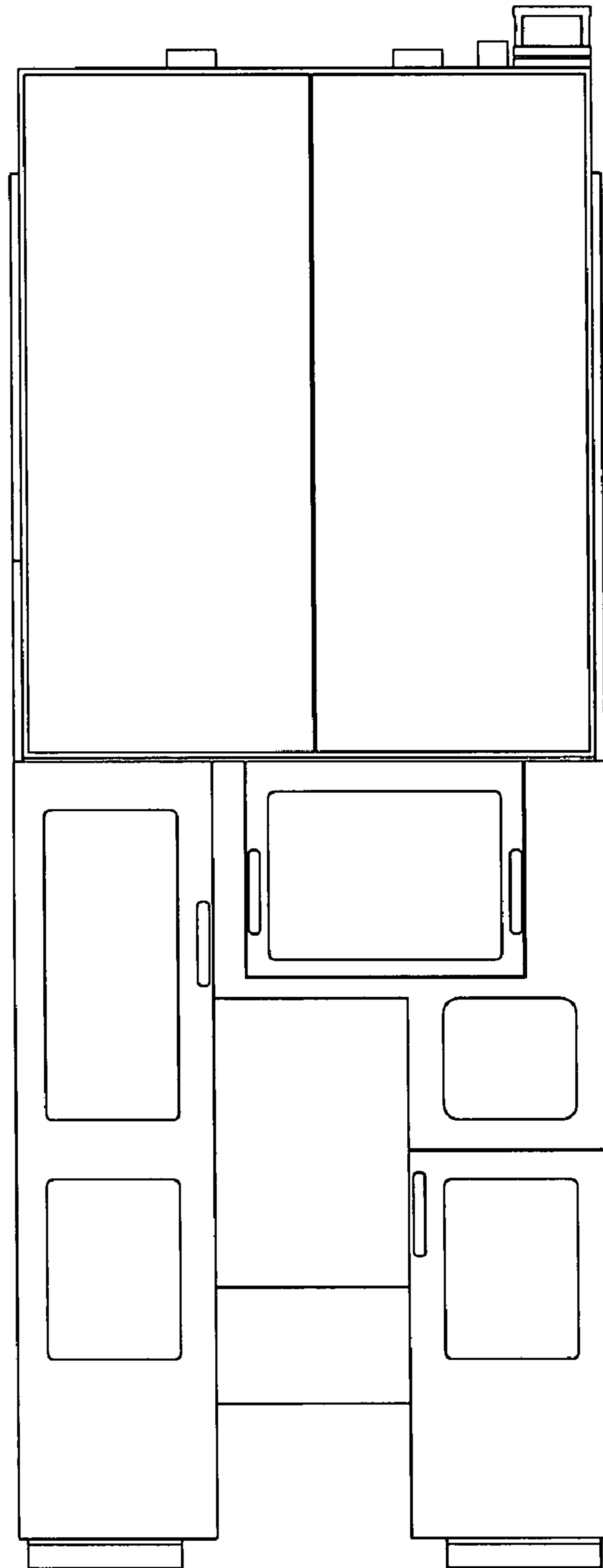


FIG. 5

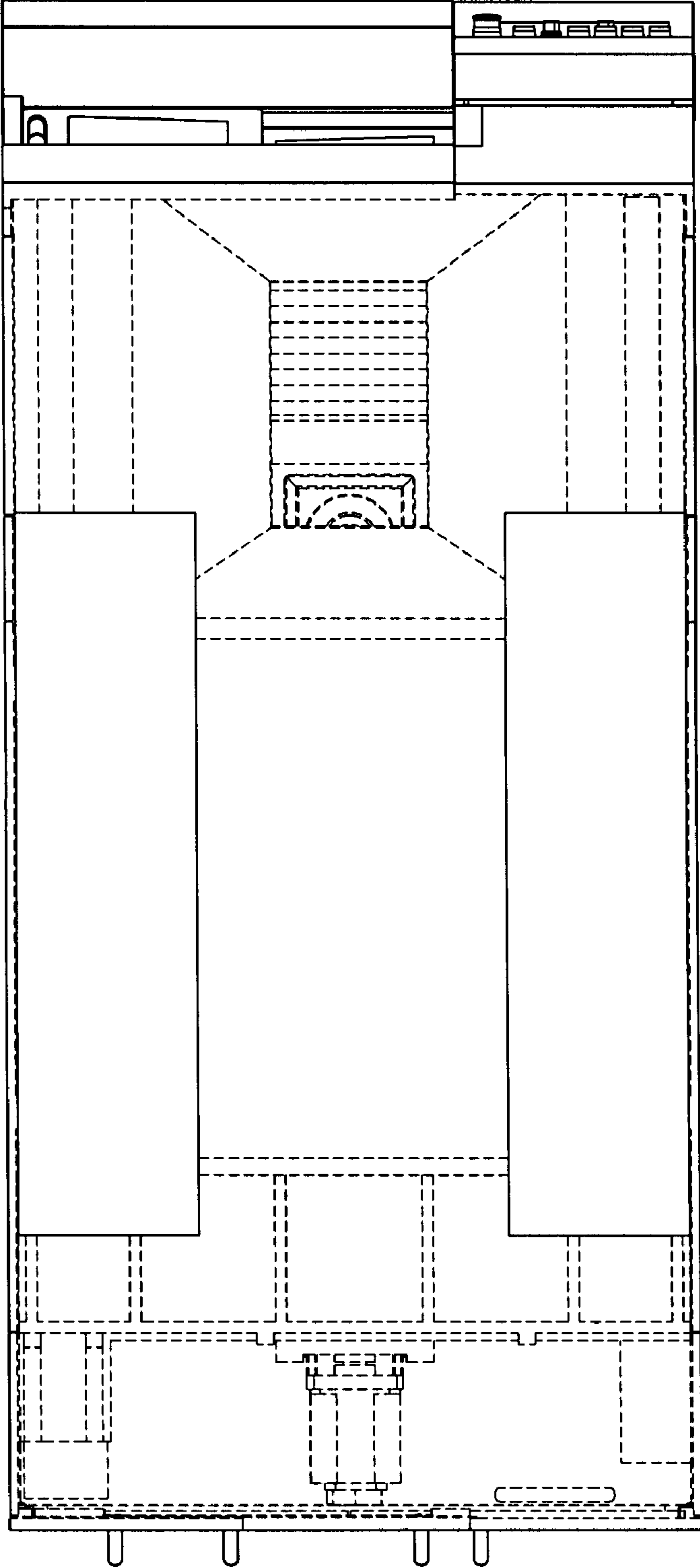


FIG. 6



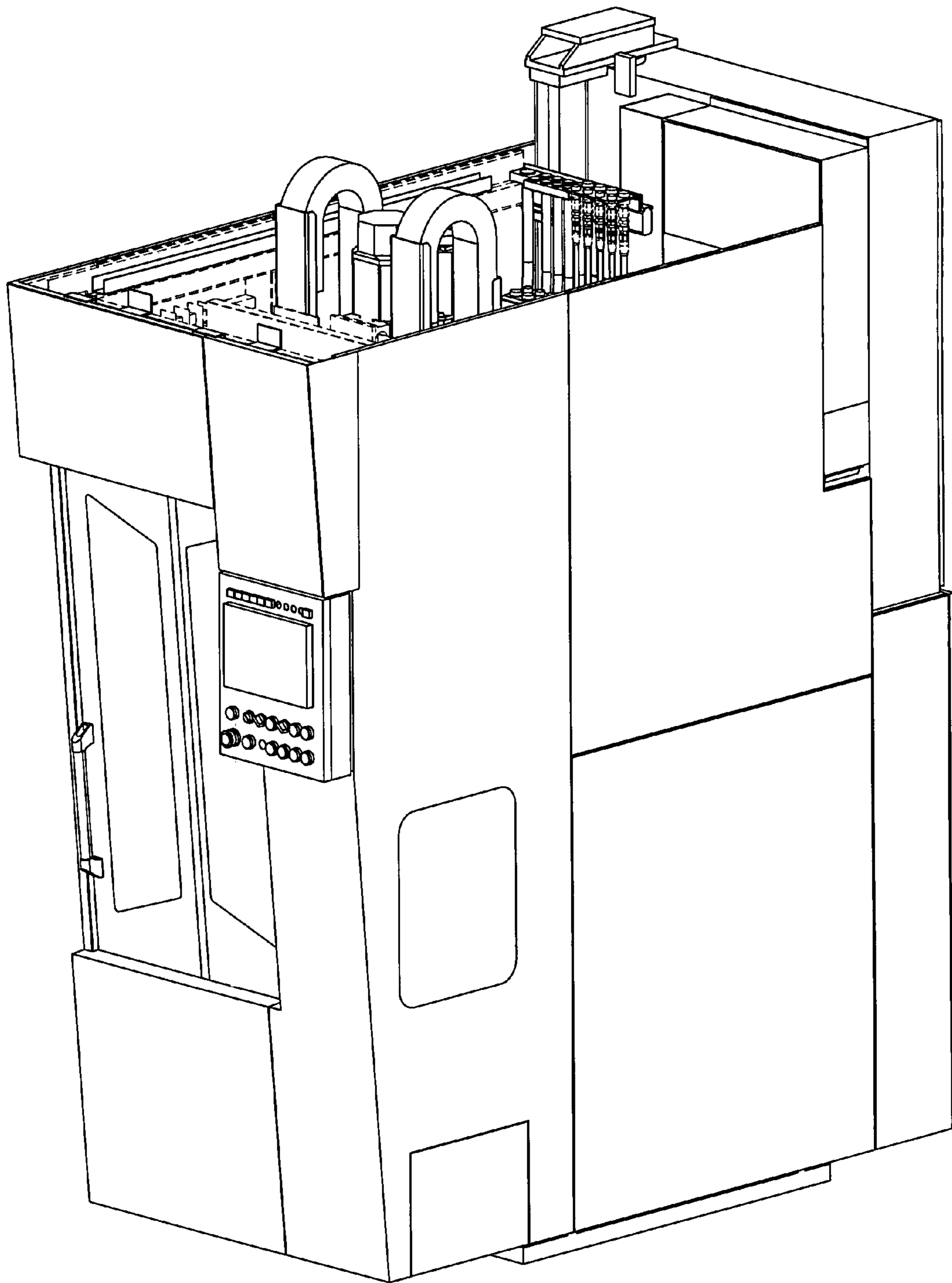


FIG. 7



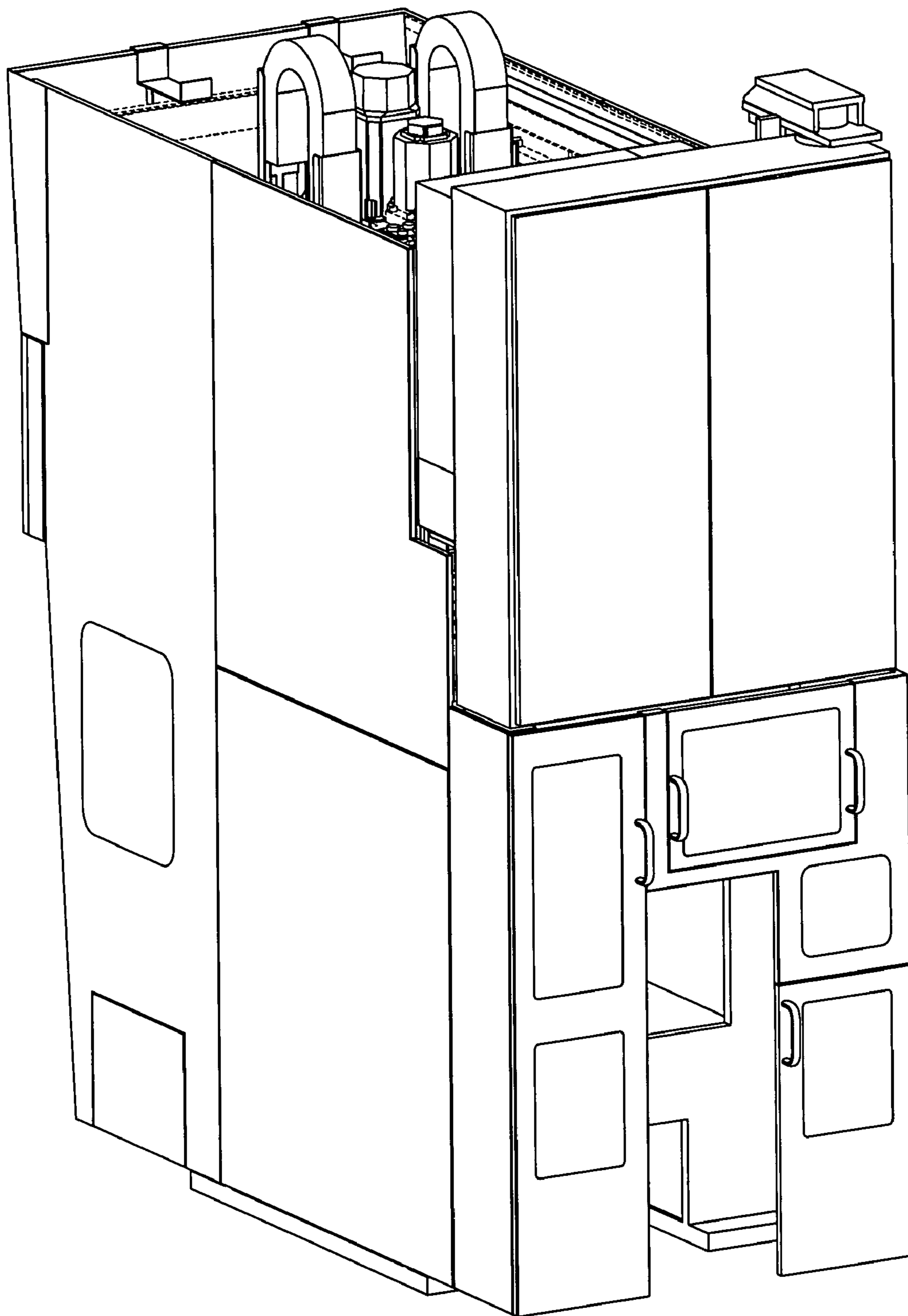


FIG. 8

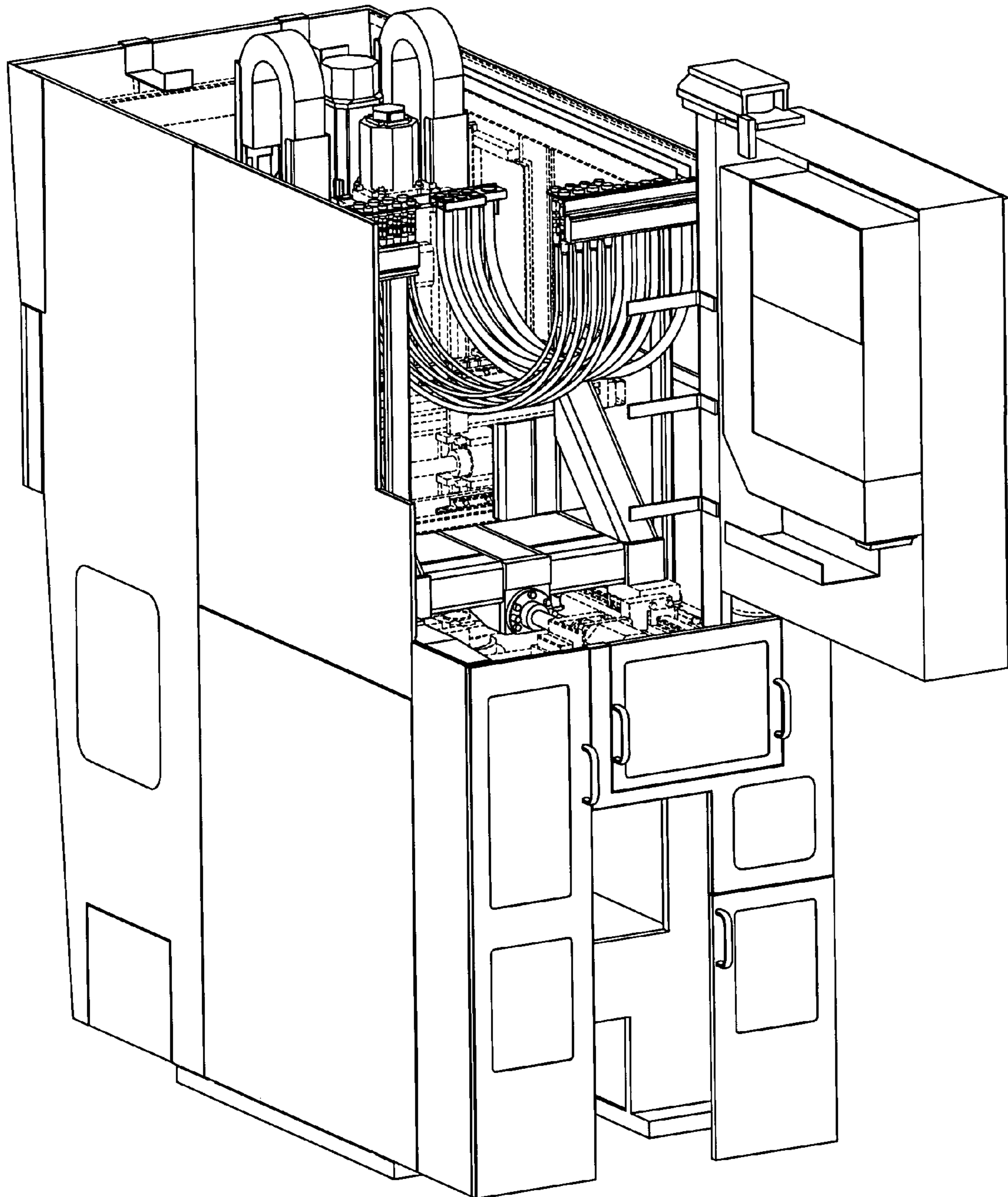


FIG. 9