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(12) **United States Design Patent**  
**Saunders et al.**

(10) **Patent No.: US D558,229 S**

(45) **Date of Patent: \*\* \*Dec. 25, 2007**

(54) **HANDHELD VACUUM PUMP  
ACCUMULATOR**

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(\*) Notice: This patent is subject to a terminal dis-  
claimer.

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/250,138**

(22) Filed: **Nov. 3, 2006**

(51) **LOC (8) Cl.** ..... **15-02**

(52) **U.S. Cl.** ..... **D15/7**

(58) **Field of Classification Search** ..... D15/7-9;  
D23/232, 231; 417/359, 415-416, 410.1,  
417/321, 265, 405

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a handheld vacuum pump accu-  
mulator, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of the handheld vacuum pump  
accumulator;

FIG. 2 is a front elevation view of the embodiment of the  
present design illustrated in FIG. 1;

FIG. 3 is a rear elevation view of the embodiment of the  
present design illustrated in FIG. 1;

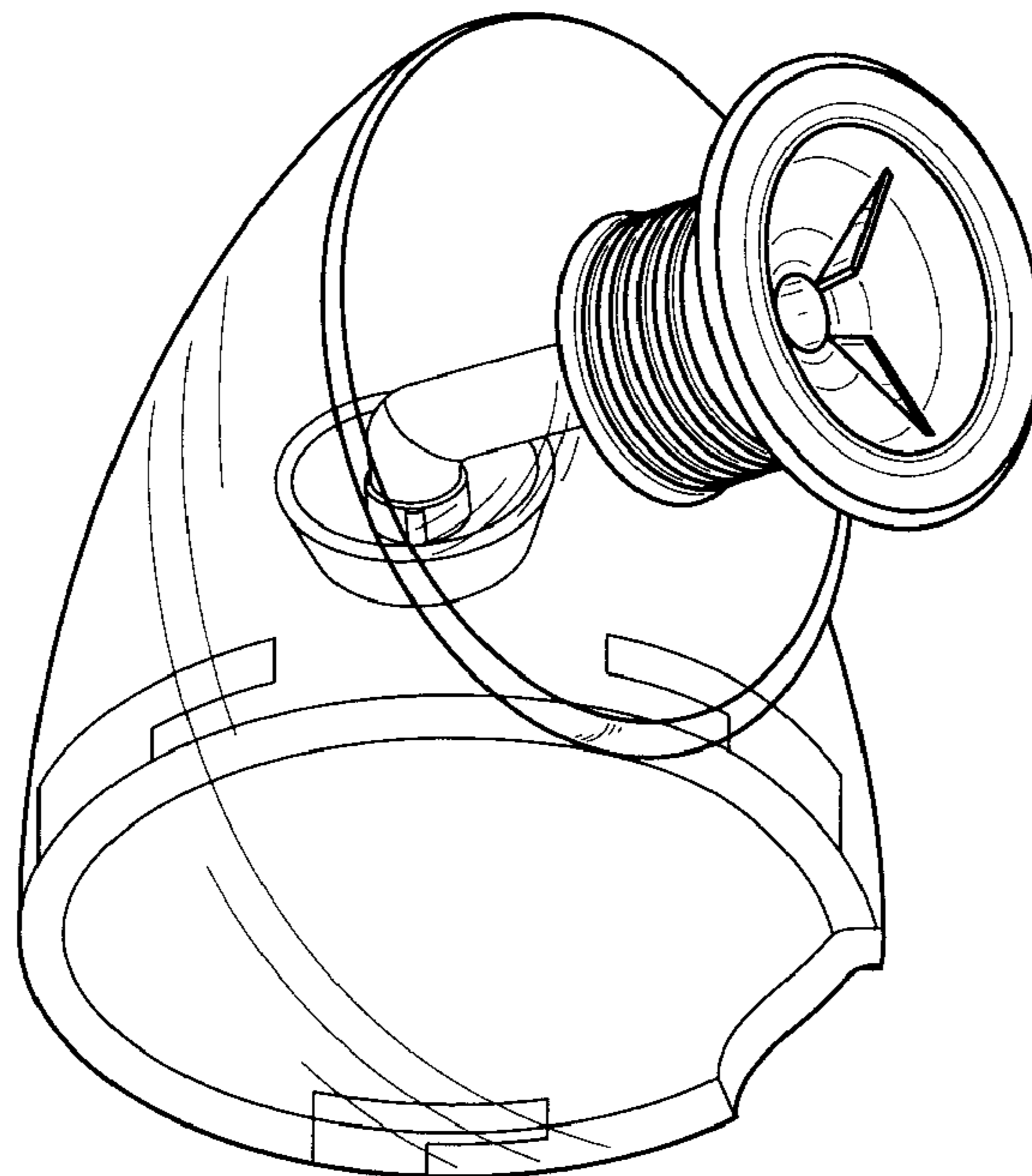
FIG. 4 is a right elevation view of the embodiment of the  
present design illustrated in FIG. 1;

FIG. 5 is a left elevation view of the embodiment of the  
present design illustrated in FIG. 1;

FIG. 6 is a top plan view of the embodiment of the present  
design illustrated in FIG. 1; and,

FIG. 7 is a bottom plan view of the embodiment of the  
present design illustrated in FIG. 1.

**1 Claim, 2 Drawing Sheets**



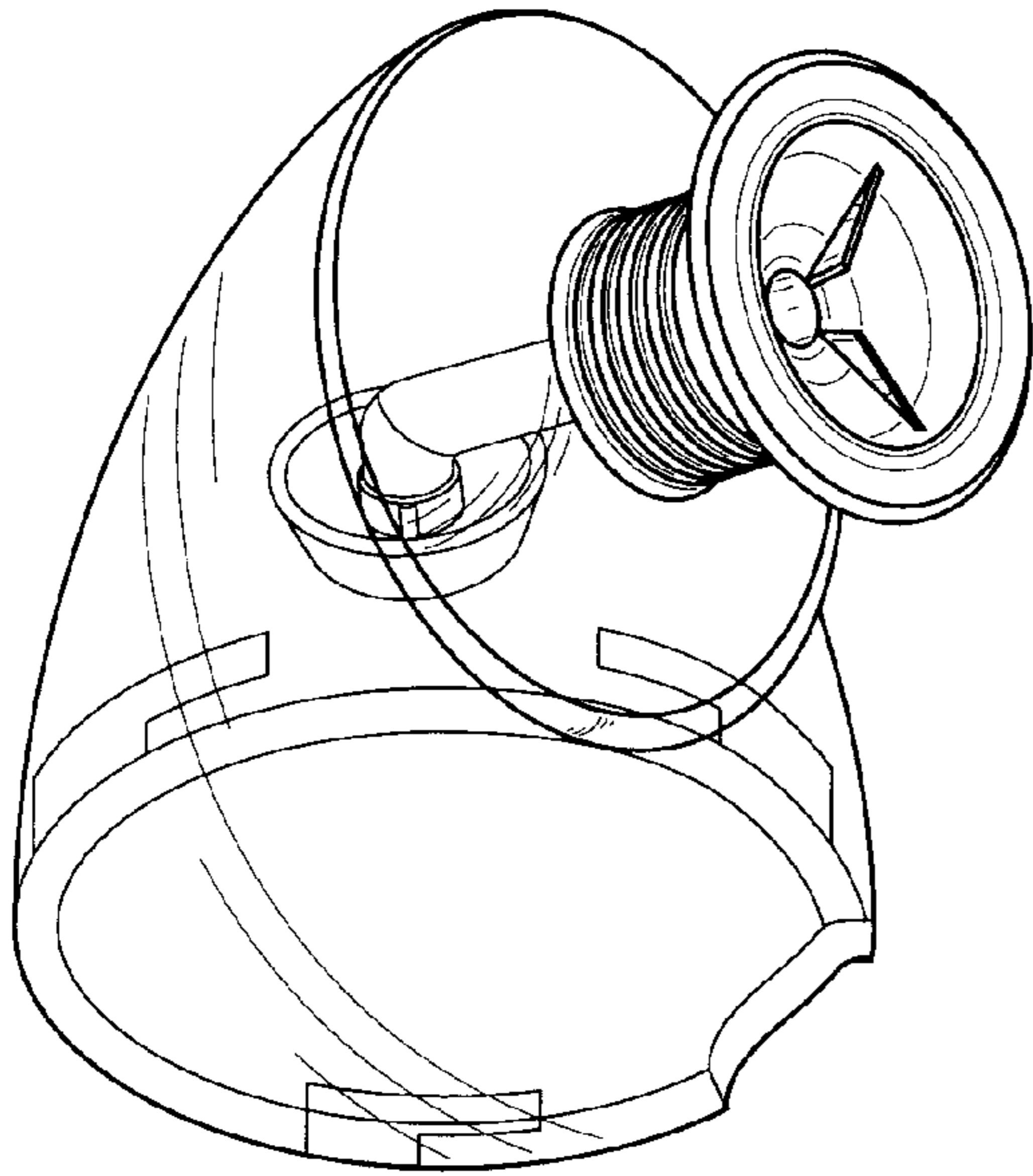


FIG. 1

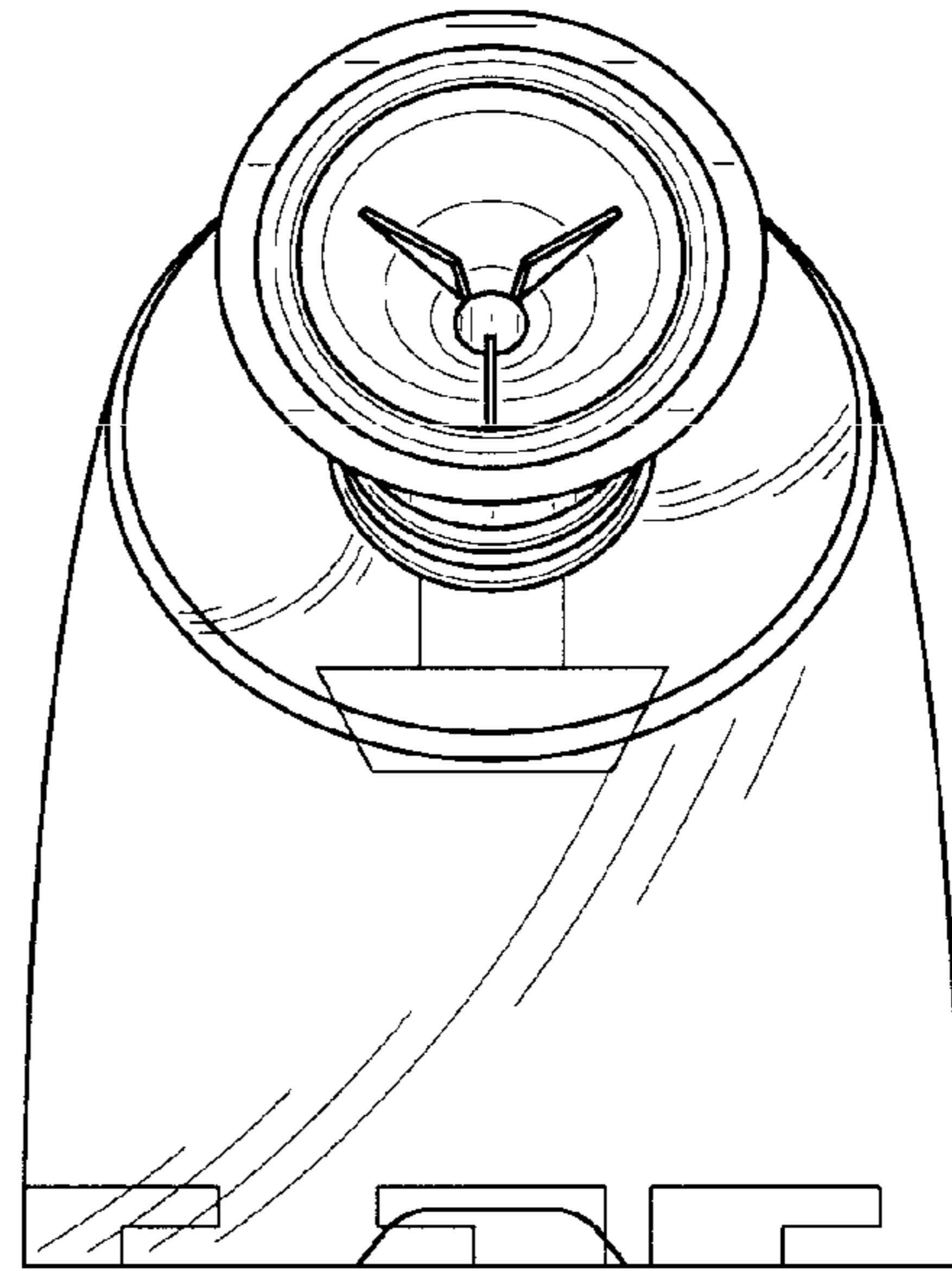


FIG. 2

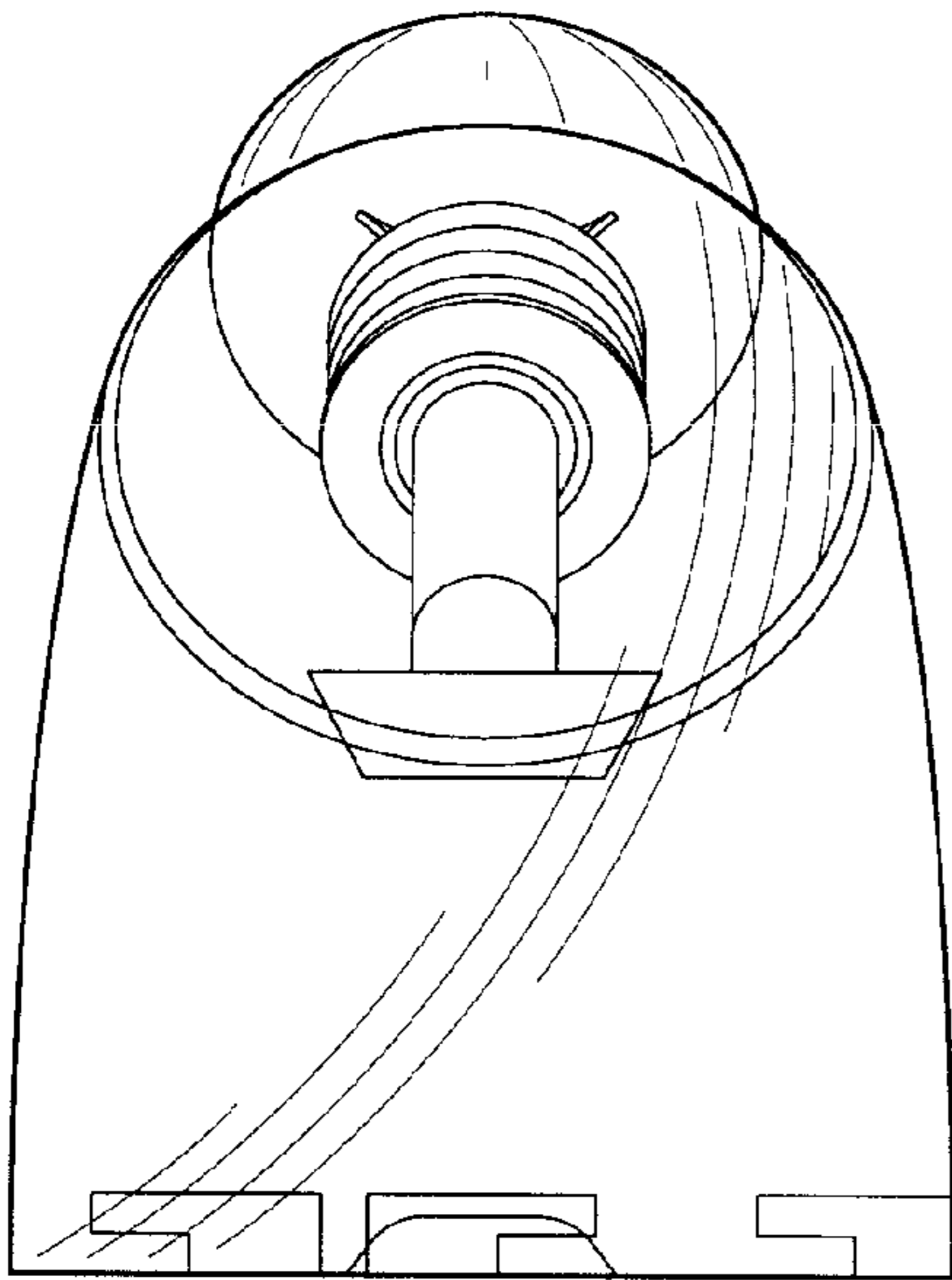


FIG. 3

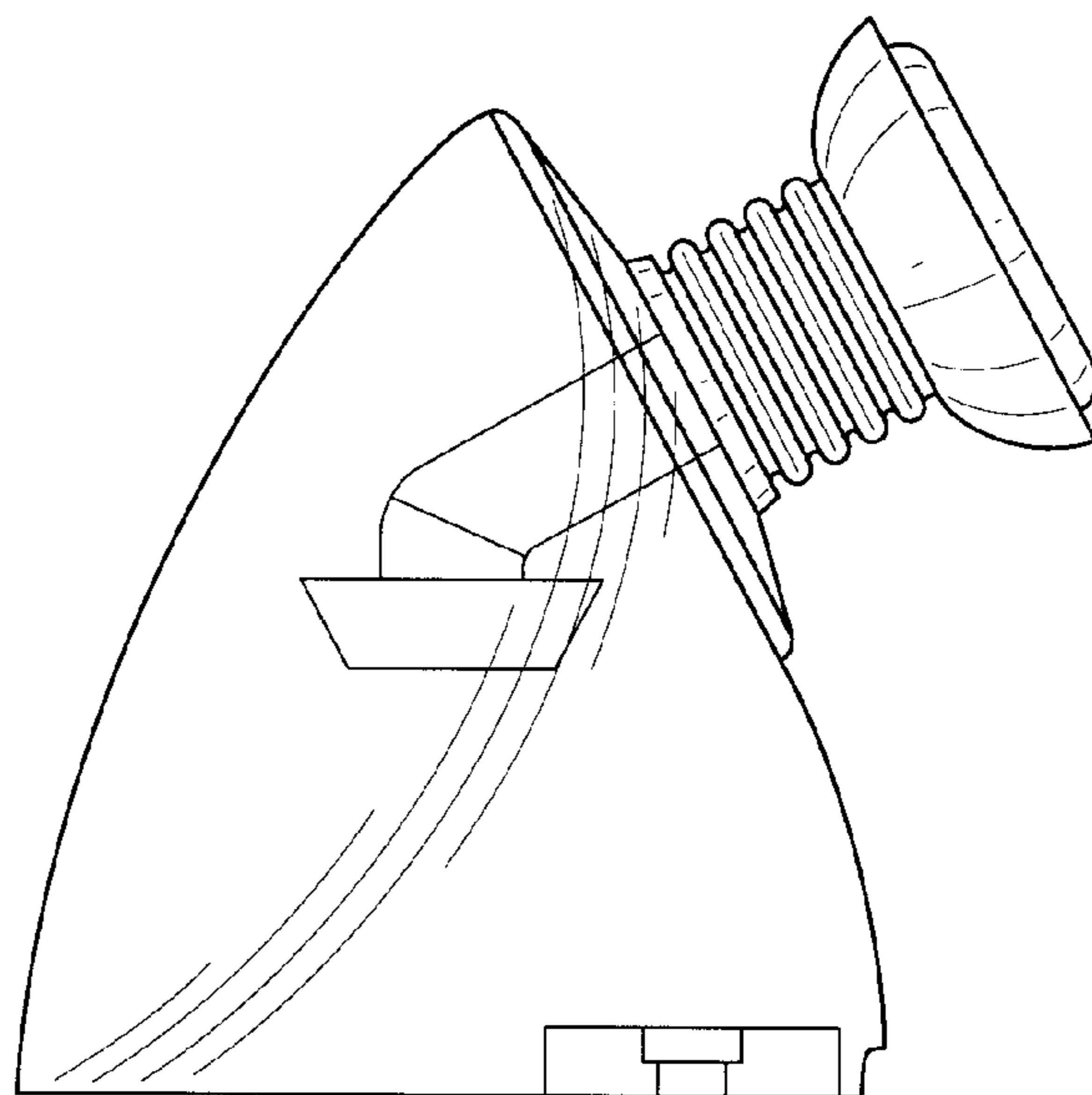


FIG. 4

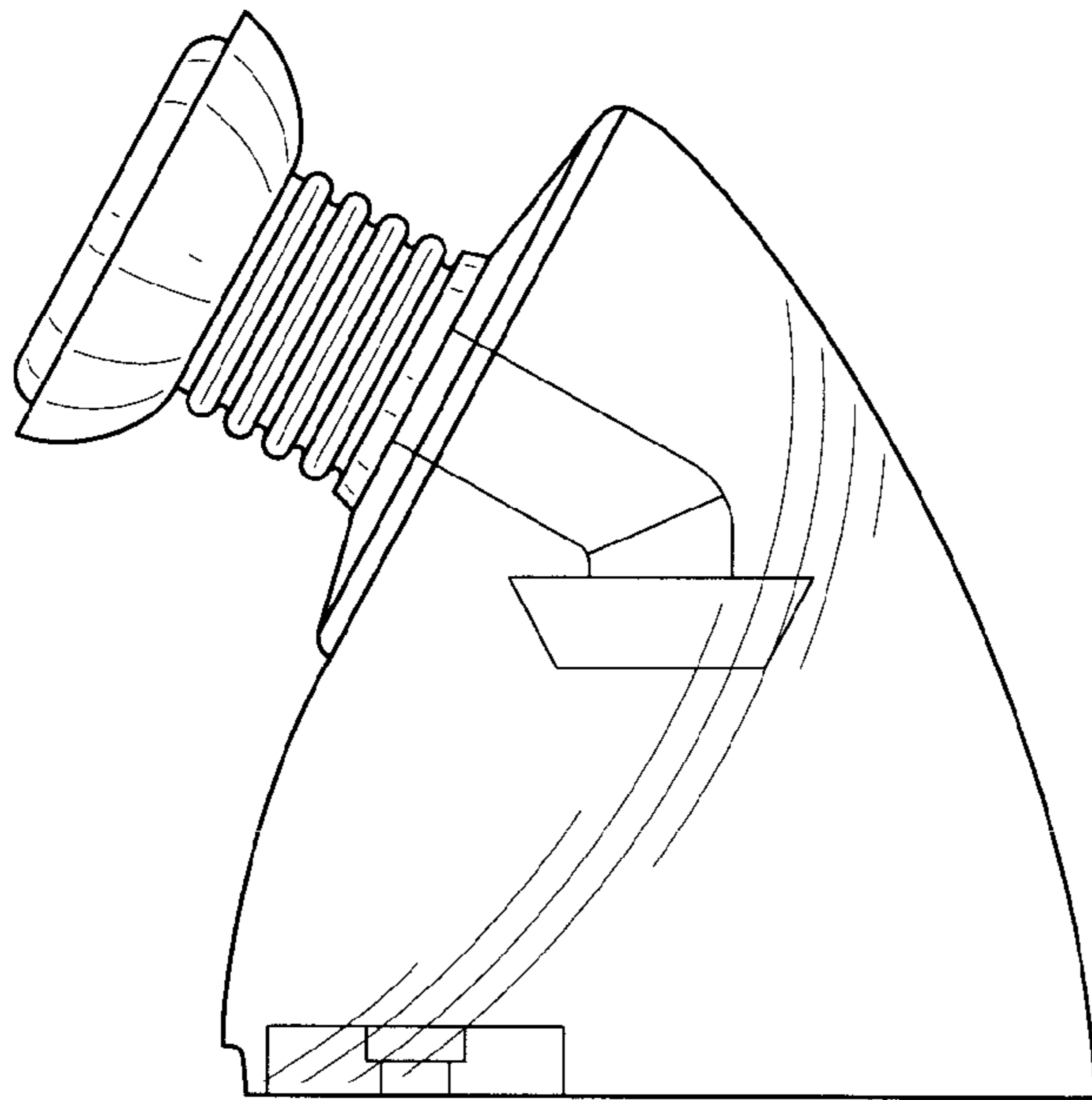


FIG. 5

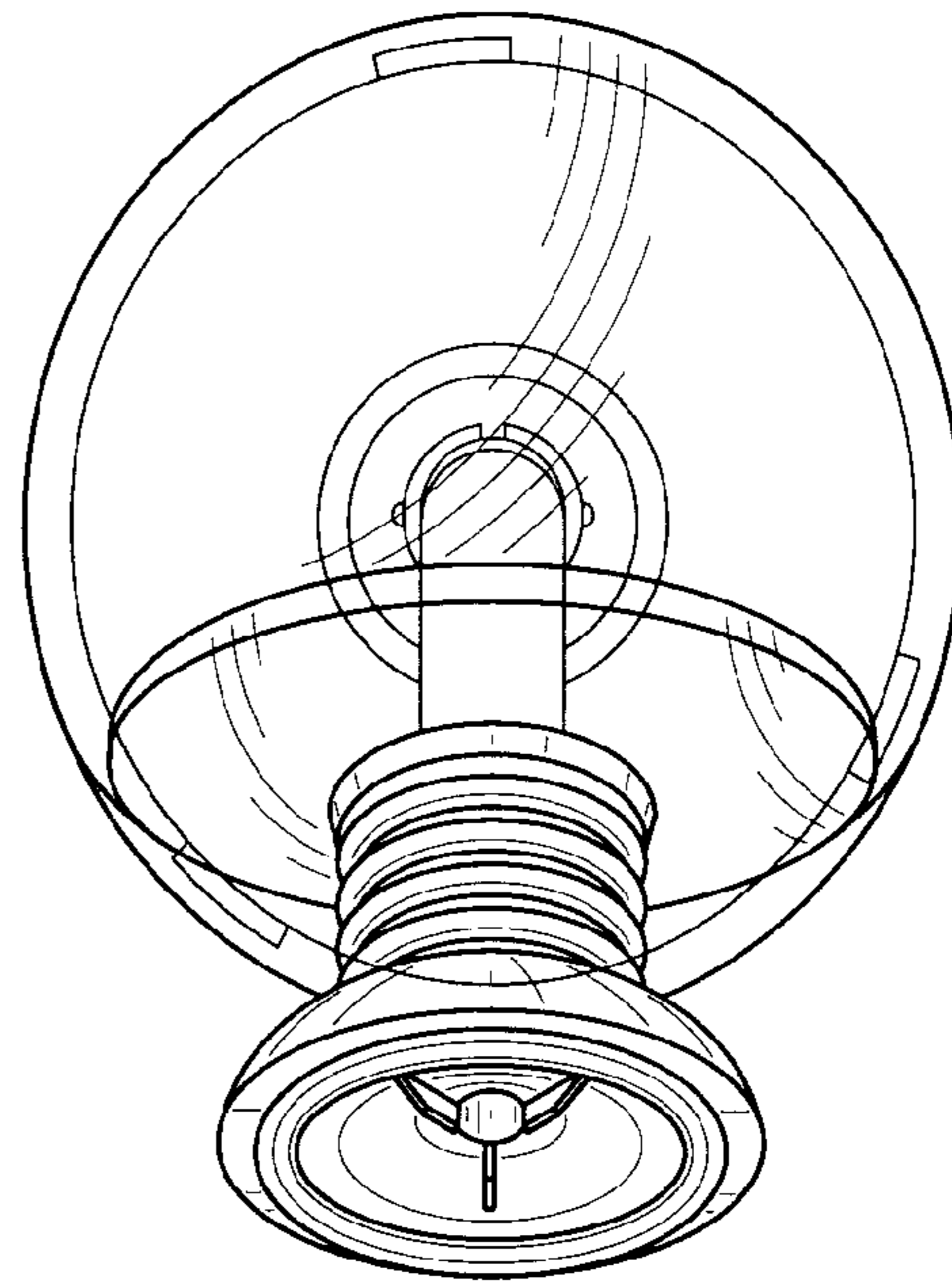


FIG. 6

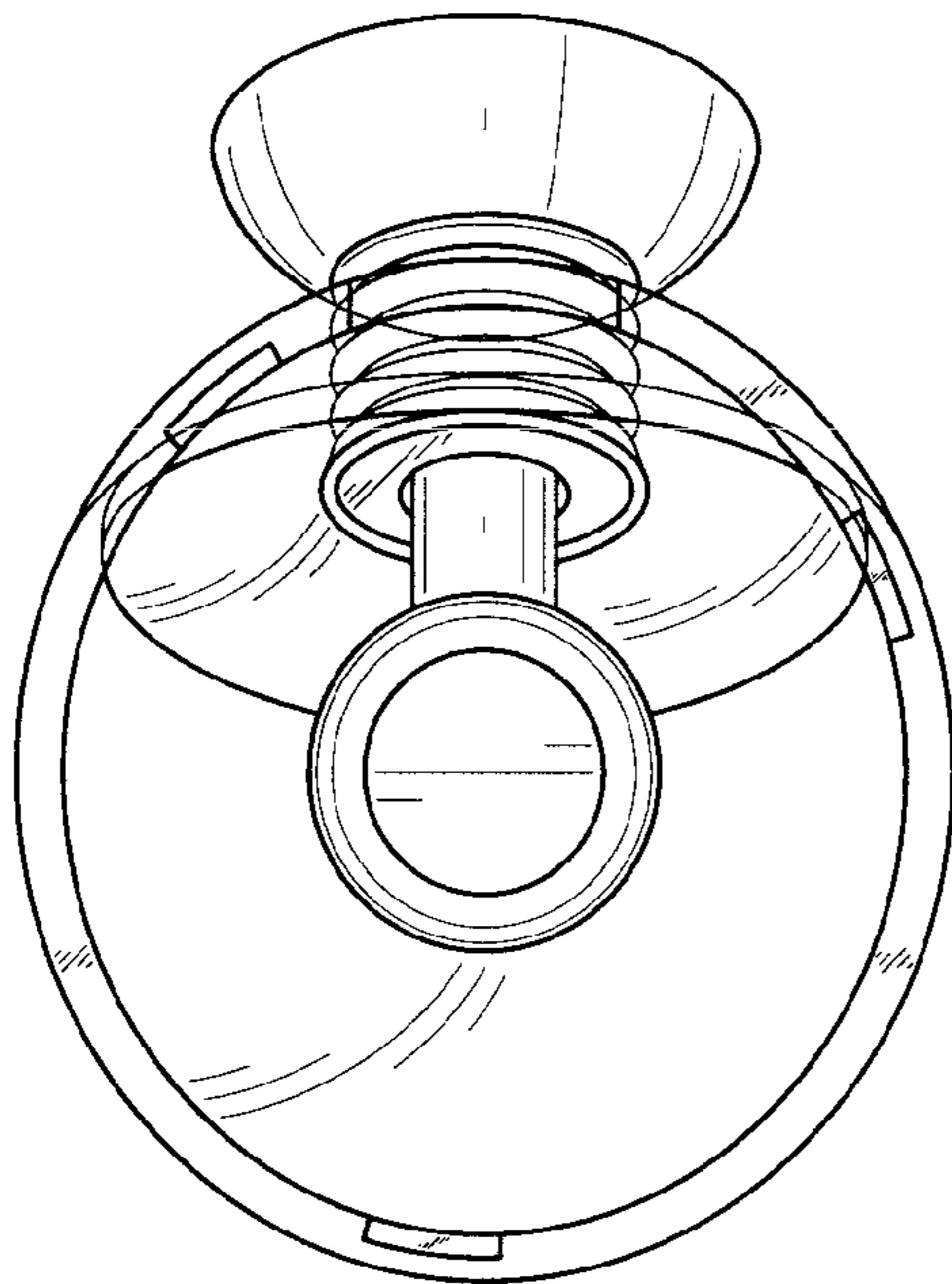


FIG. 7