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(12) **United States Design Patent**  
**Willman**

(10) **Patent No.:** **US D557,824 S**

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(54) **WINDOW SASH FRAME EXTRUSION**

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(\*\*) **Term:** **14 Years**

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49/504, DIG. 2

See application file for complete search history.

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(57) **CLAIM**

The ornamental design of a window sash frame extrusion, as shown and described.

**DESCRIPTION**

The sole FIGURE is a perspective view of a window sash frame extrusion, showing my new design, with a middle portion broken away to disclose indefinite length.

**1 Claim, 1 Drawing Sheet**



