

US00D553653S

(12) **United States Design Patent** (10) **Patent No.:** **US D553,653 S**
Kai (45) **Date of Patent:** **** Oct. 23, 2007**

(54) **MACHINING CENTER**

(75) Inventor: **Hisahiro Kai**, Fukuyama (JP)

(73) Assignee: **Horkos Corp**, Fukuyama (JP)

(**) Term: **14 Years**

(21) Appl. No.: **29/271,700**

(22) Filed: **Jan. 25, 2007**

(30) **Foreign Application Priority Data**

Nov. 2, 2006 (JP) 2006-030028

(51) **LOC (8) Cl.** **15-09**

(52) **U.S. Cl.** **D15/122**

(58) **Field of Classification Search** D15/122,
D15/124, 127, 128, 130, 131; 29/26 A, 26 R,
29/30, 33 A-33 T, 34 R, 39, 50, 563-566;
483/17-57

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

D277,679 S * 2/1985 Kitamura D15/122
4,516,311 A * 5/1985 Takakuwa et al. 29/26 A
4,642,861 A * 2/1987 Riley et al. 29/38 A
D438,548 S * 3/2001 Inada et al. D15/127
D495,723 S * 9/2004 Kawamura et al. D15/127
2001/0027152 A1 * 10/2001 Bolledi 483/30

2004/0121890 A1 * 6/2004 Taga et al. 483/54
2007/0000122 A1 * 1/2007 Caya et al. 29/735

* cited by examiner

Primary Examiner—Antoine D. Davis

Assistant Examiner—Patricia Palasik

(74) *Attorney, Agent, or Firm*—Merek, Blackmon &
Voorhees, LLC

(57) **CLAIM**

The ornamental design for a machining center, as shown and described.

DESCRIPTION

FIG. 1 is a front elevation of a machining center showing the design;

FIG. 2 is a top plan view of the machining center of FIG. 1;

FIG. 3 is a left side elevation of the machining center of FIG. 1;

FIG. 4 is a right side elevation of the machining center of FIG. 1;

FIG. 5 is a rear elevation of the machining center of FIG. 1;

FIG. 6 is a bottom plan view of the machining center of FIG. 1; and,

FIG. 7 is a perspective view taken from the front, top and right side of the machining center of FIG. 1.

1 Claim, 7 Drawing Sheets

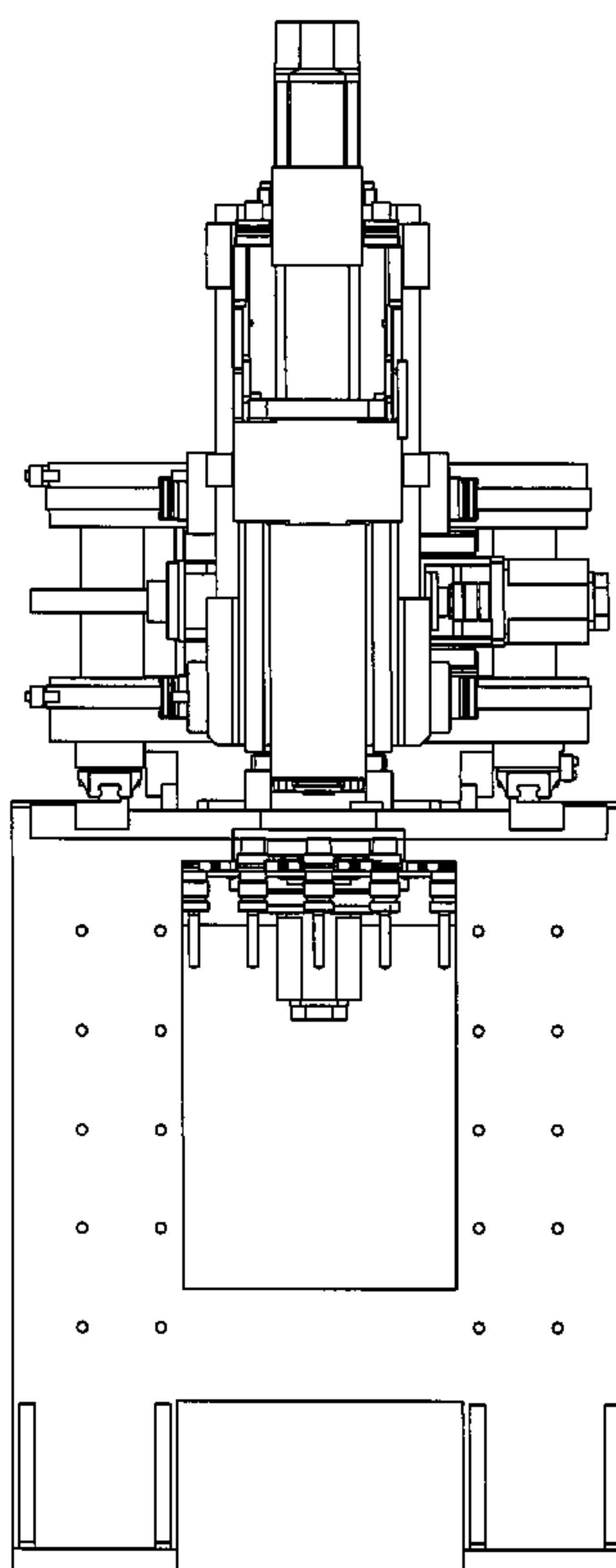
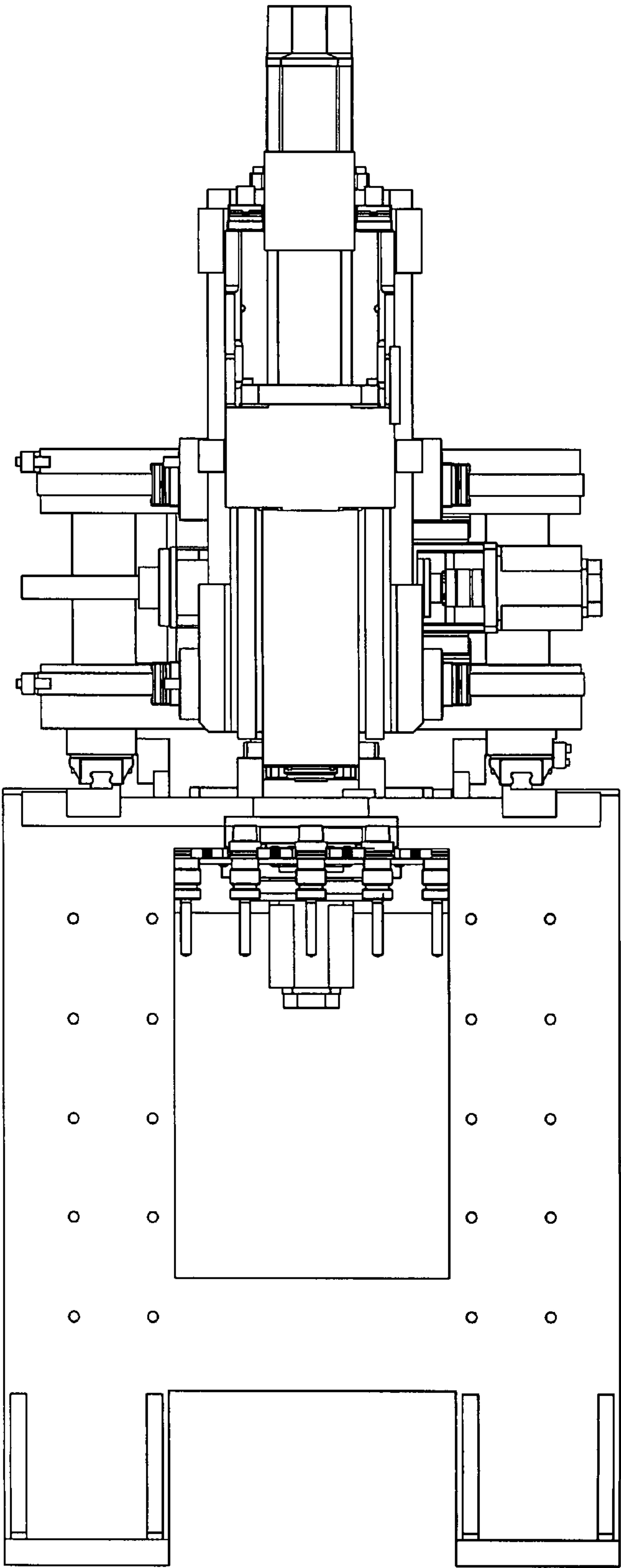


FIG. 1



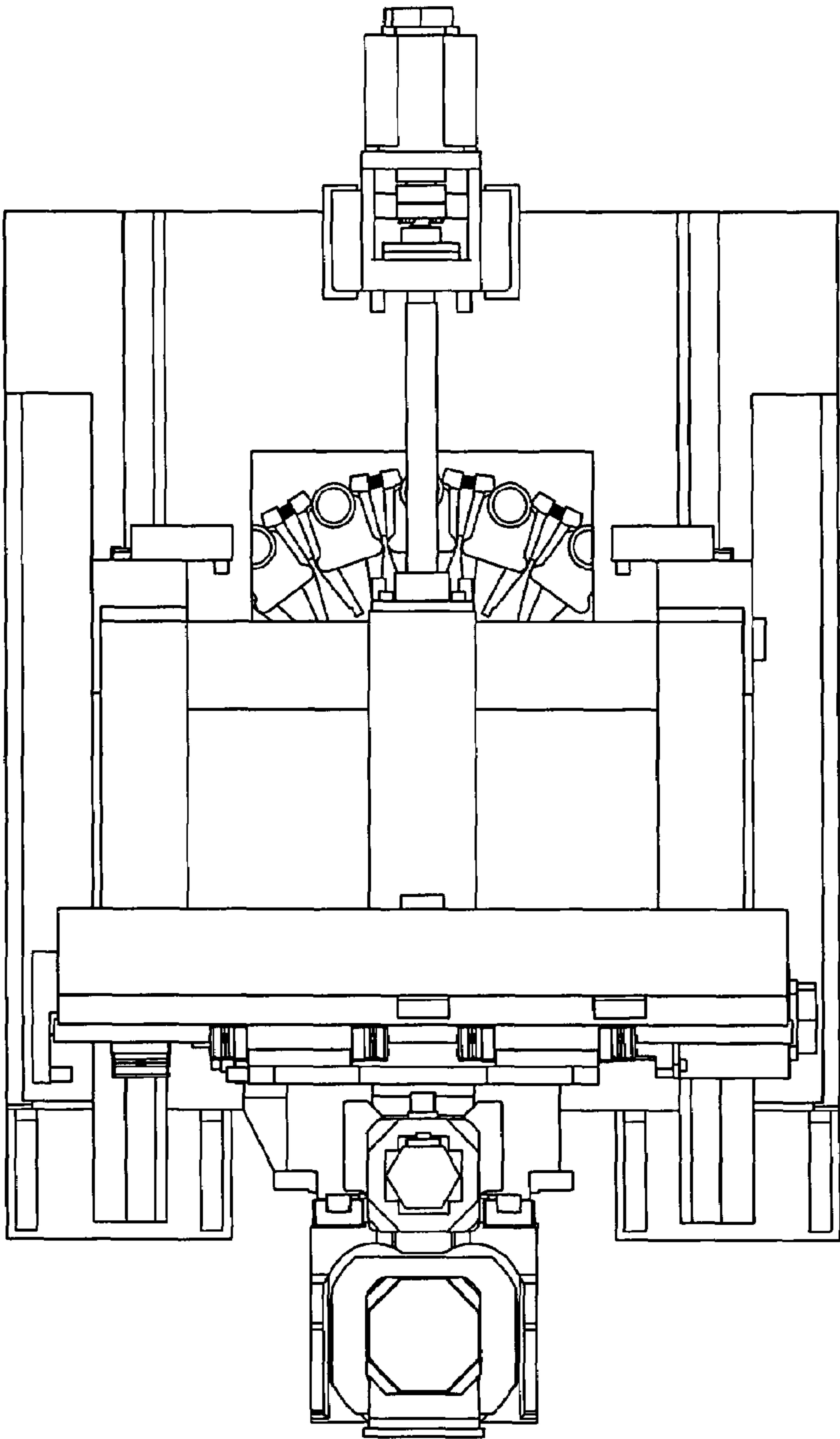
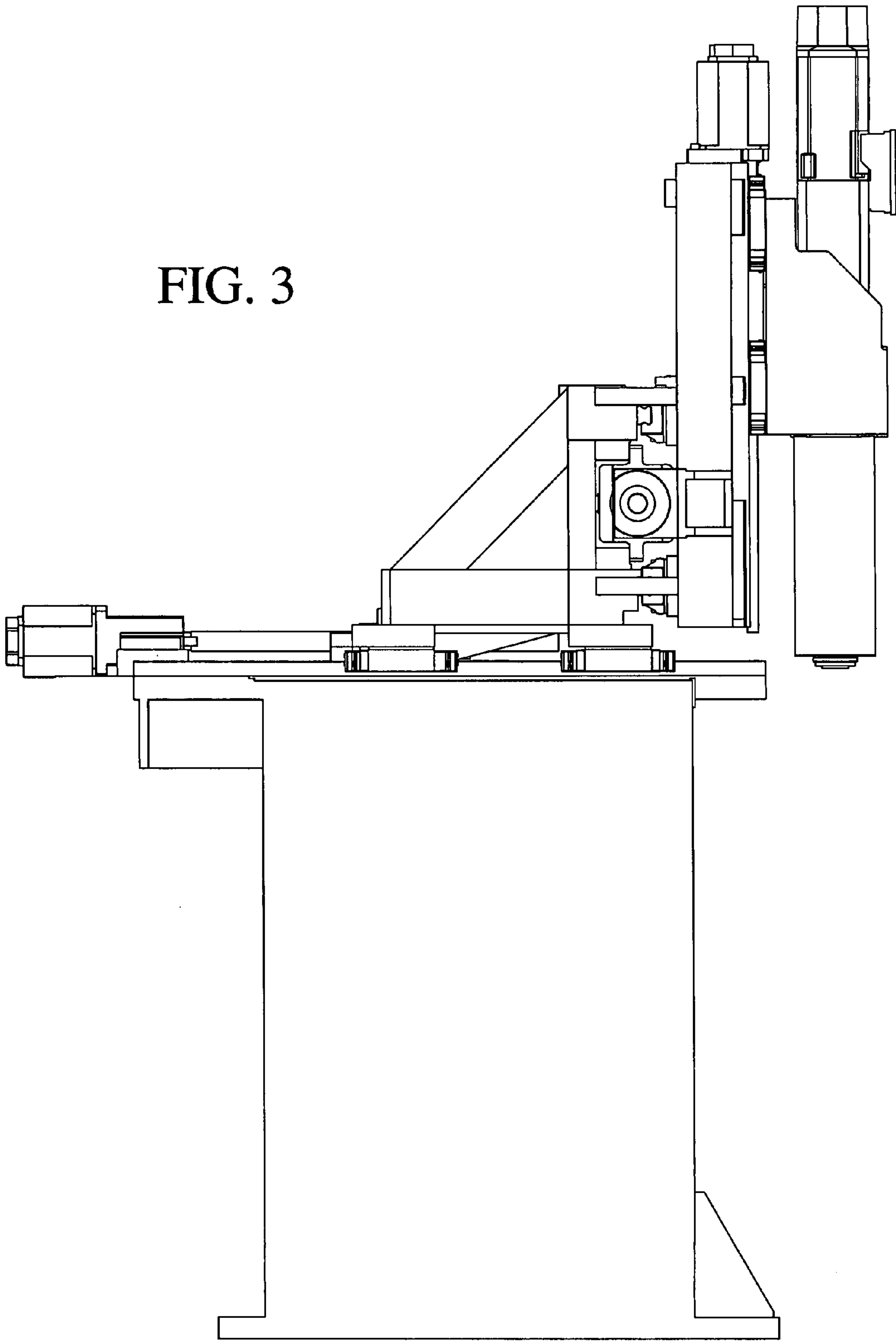


FIG. 2

FIG. 3



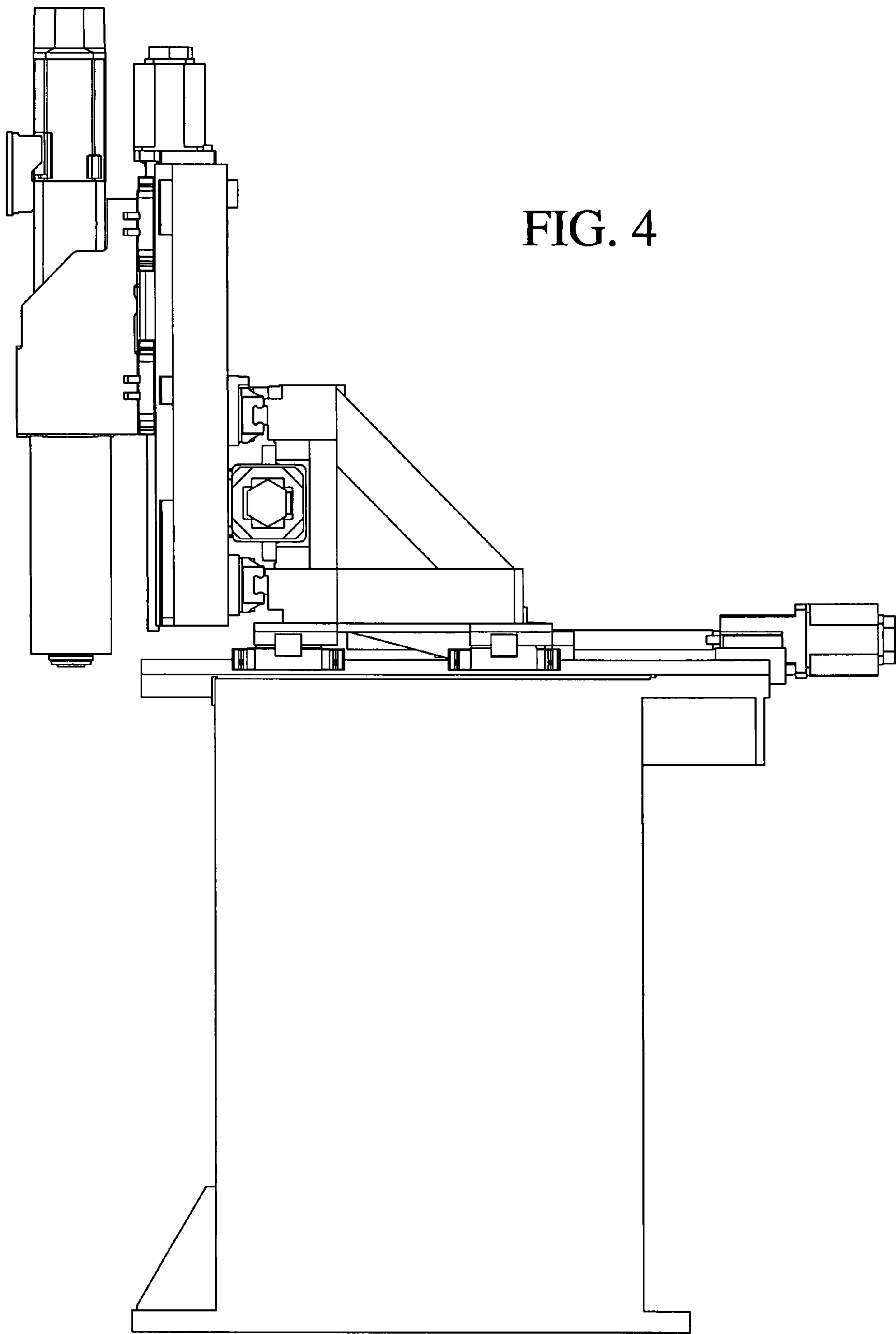
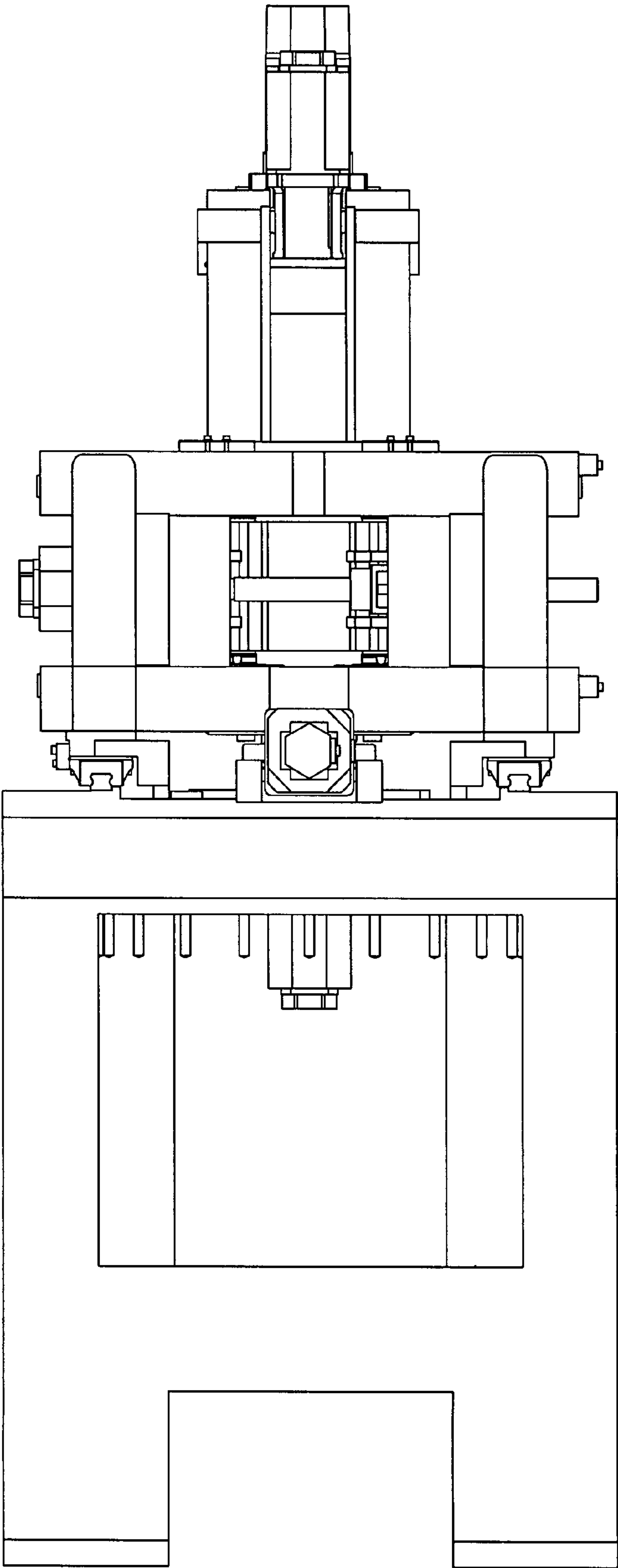


FIG. 4

FIG. 5



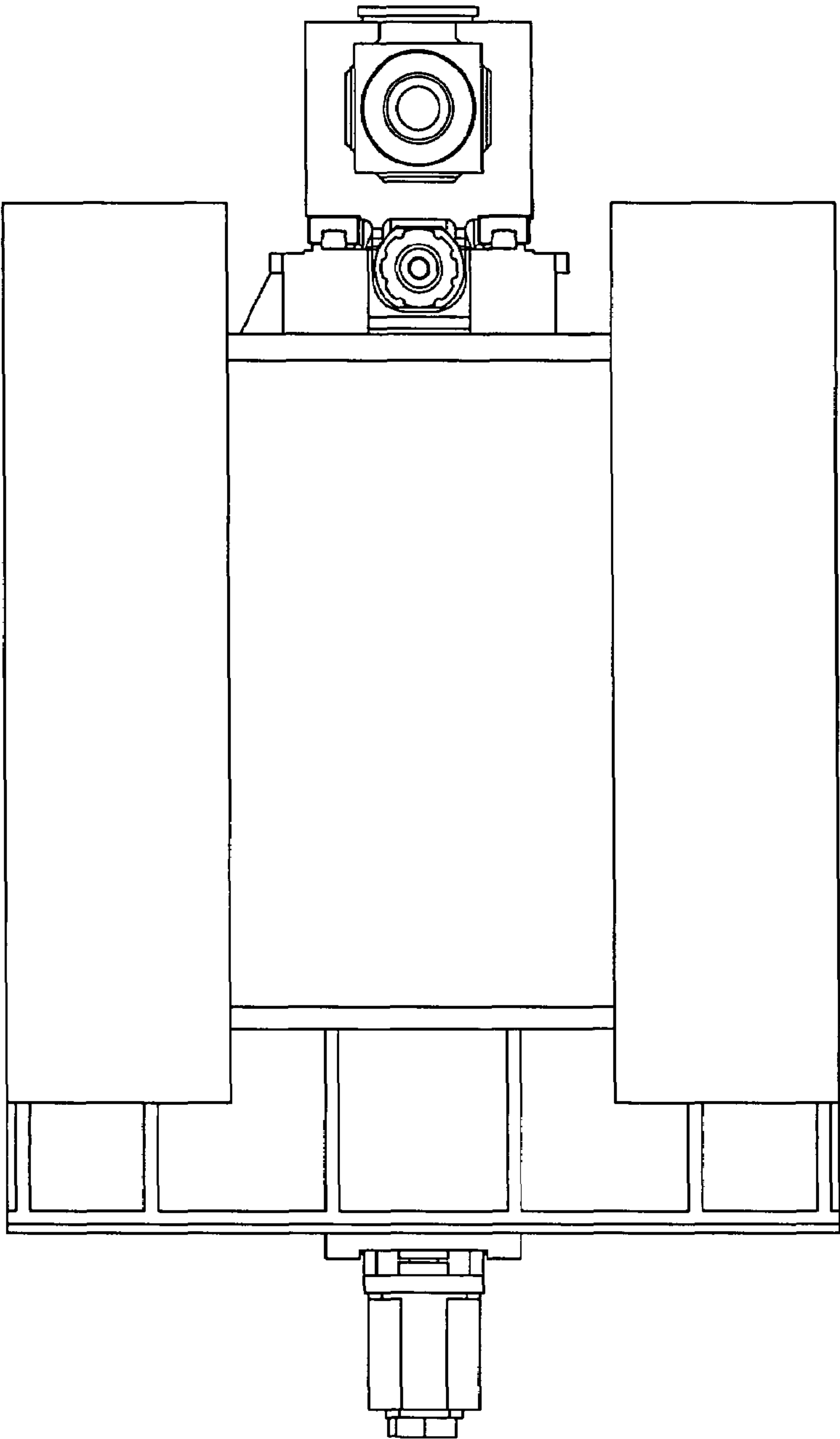


FIG. 6

