



US00D551736S

(12) **United States Design Patent**  
**Lipshultz et al.**

(10) **Patent No.:** **US D551,736 S**

(45) **Date of Patent:** **\*\* Sep. 25, 2007**

(54) **WATER PURIFICATION UNIT**

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(\*\*) Term: **14 Years**

(21) Appl. No.: **29/254,034**

(22) Filed: **Feb. 16, 2006**

(51) **LOC (8) Cl.** ..... **23-01**

(52) **U.S. Cl.** ..... **D23/207**

(58) **Field of Classification Search** ..... D23/207,  
D23/209; 210/94, 167.21, 167.23, 172.1  
See application file for complete search history.

(56) **References Cited**

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\* cited by examiner

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(57) **CLAIM**

The ornamental design of a water purification unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a downward frontal right sided prospective view of a water purification unit according to my design;

FIG. 2 is a front elevational view thereof;

FIG. 3 is a rear elevational view thereof;

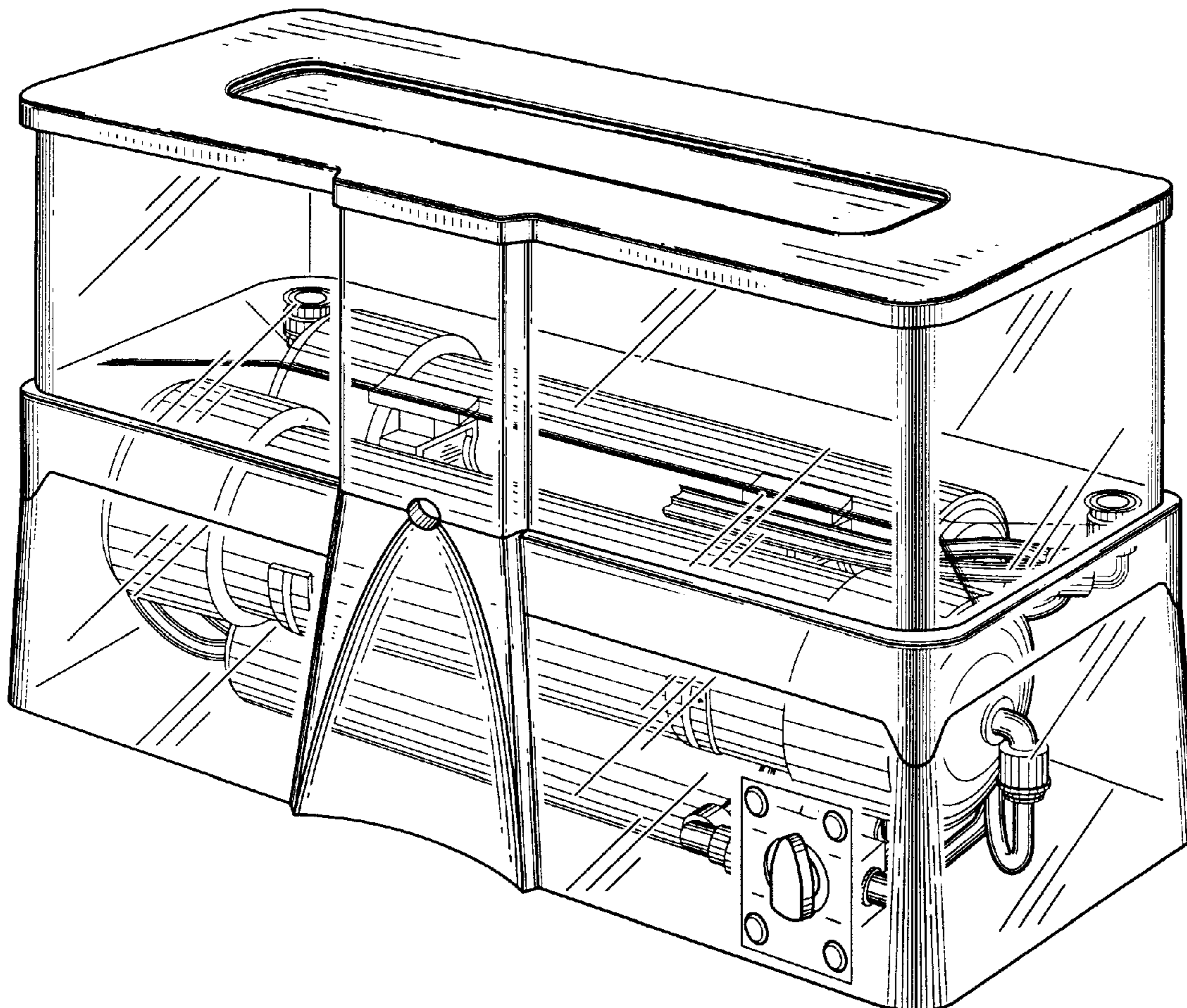
FIG. 4 is a top plan view thereof;

FIG. 5 is a bottom plan view thereof;

FIG. 6 is a left elevational view thereof; and,

FIG. 7 is a right elevational view thereof.

**1 Claim, 6 Drawing Sheets**



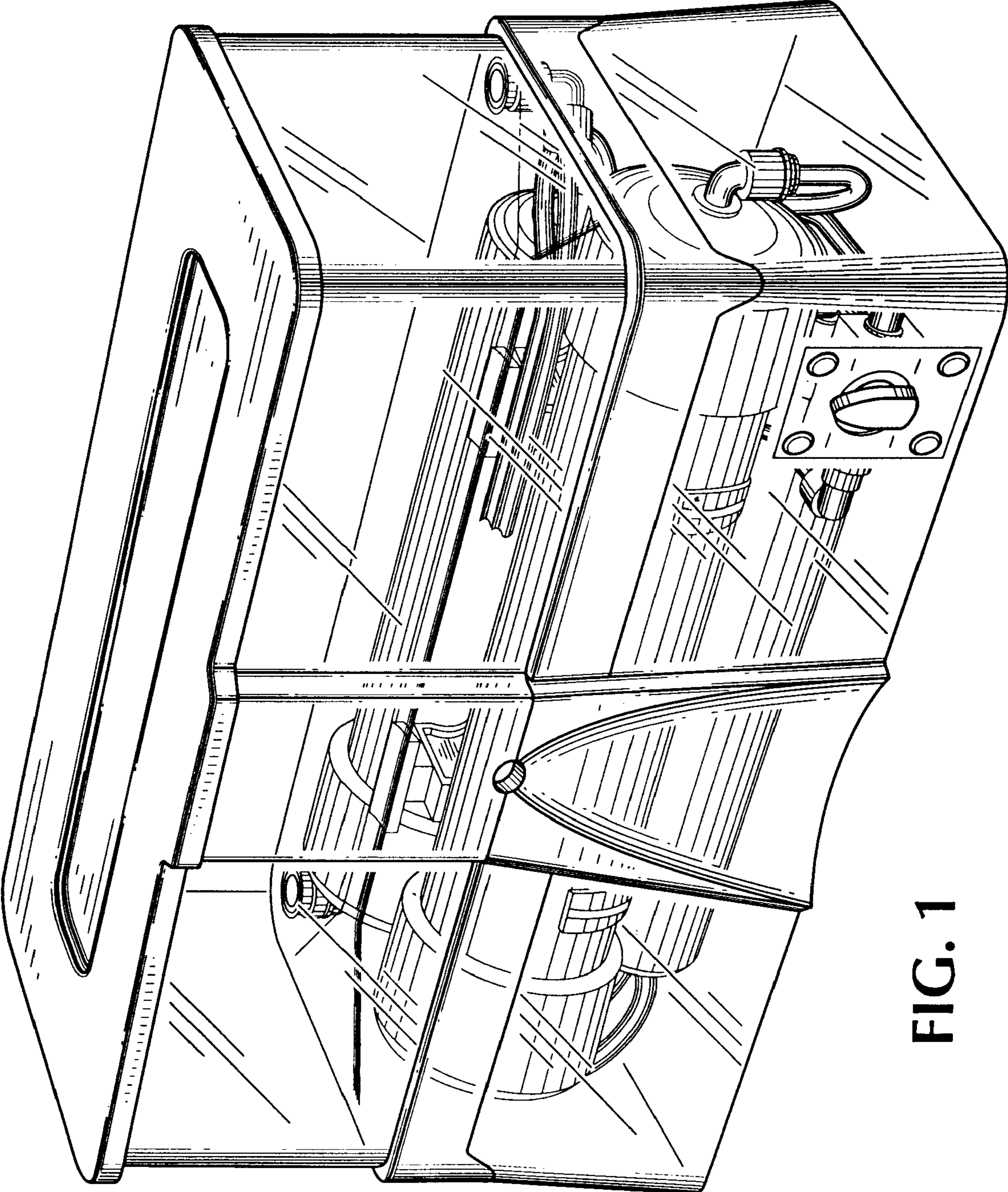


FIG. 1



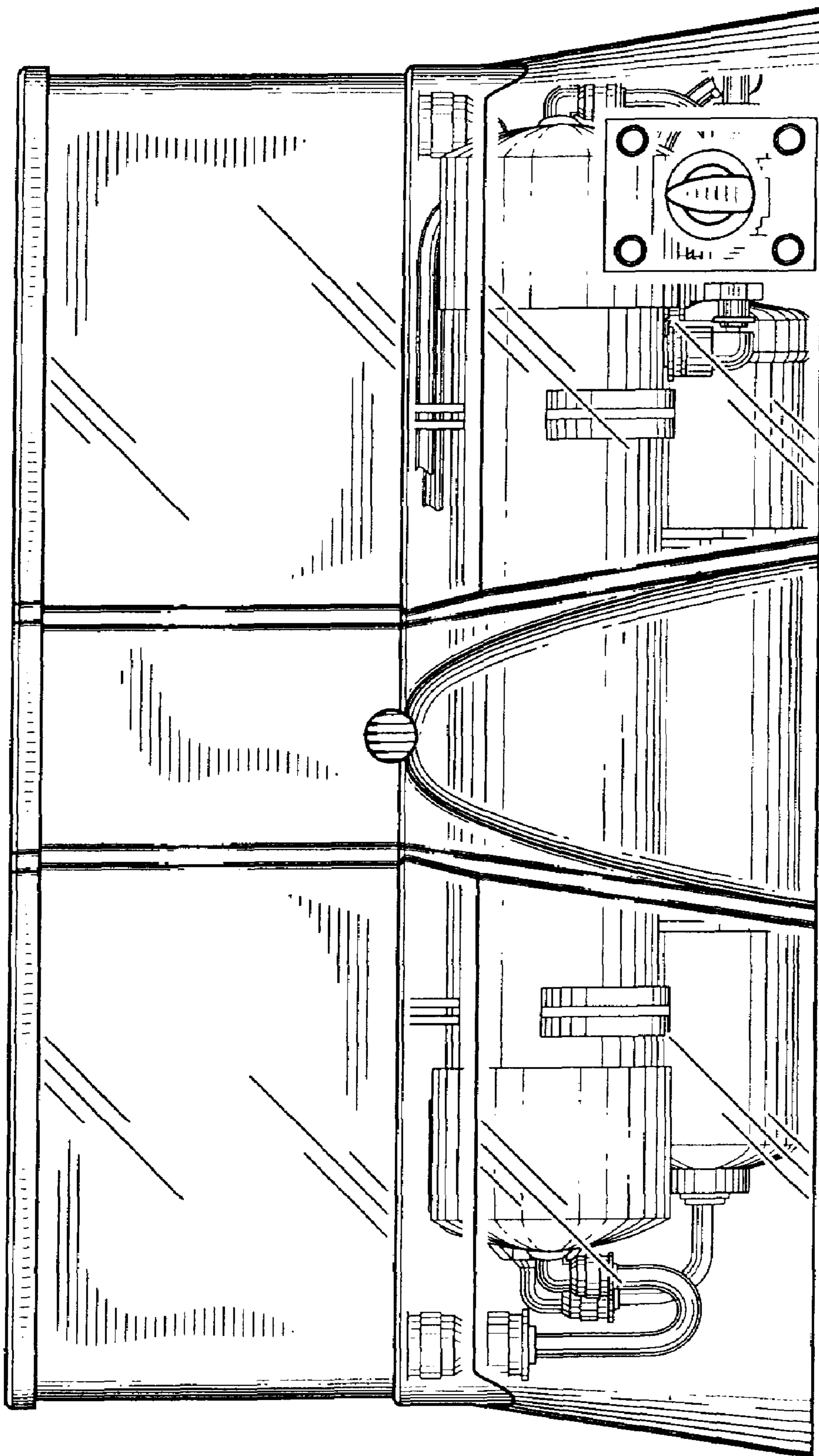


FIG. 2

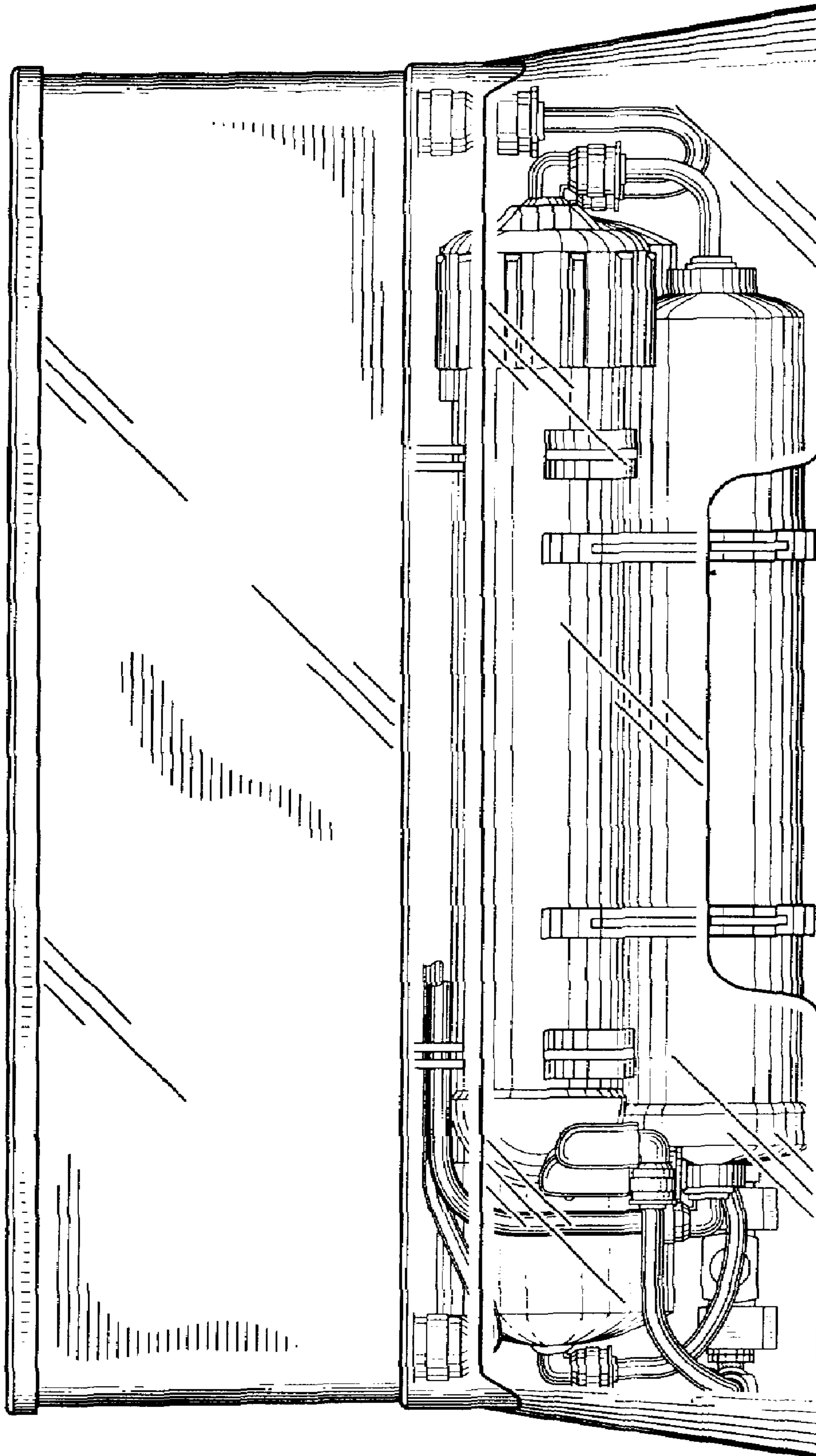


FIG. 3

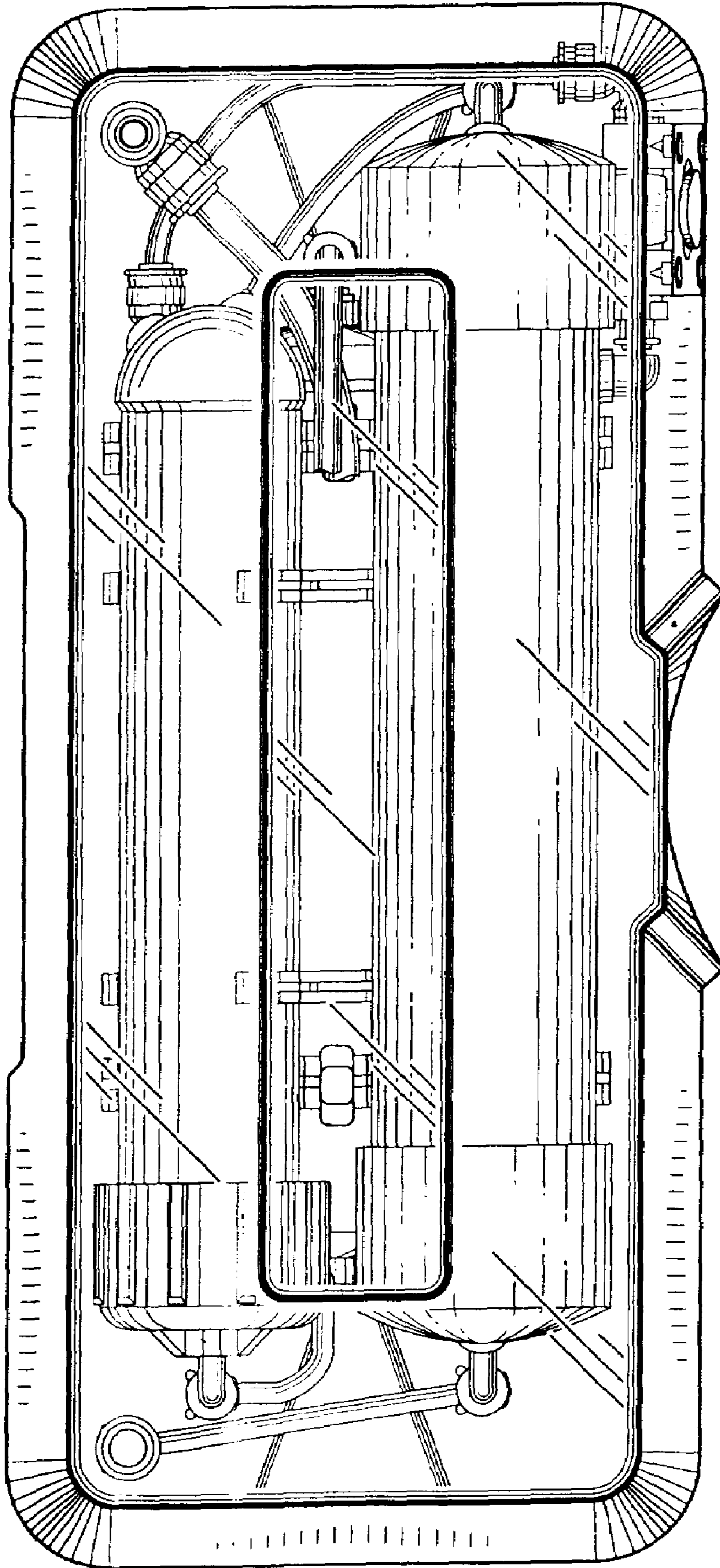


FIG. 4



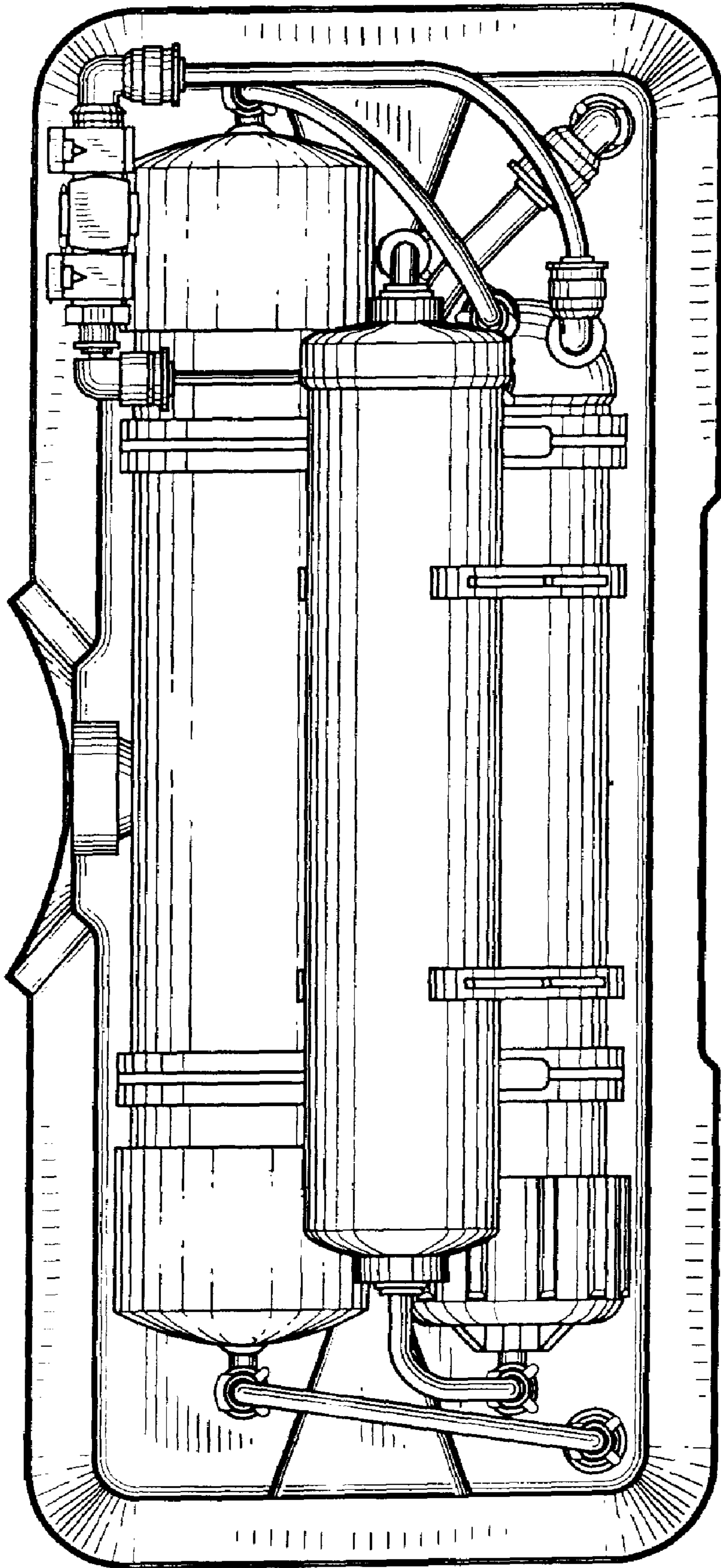


FIG. 5

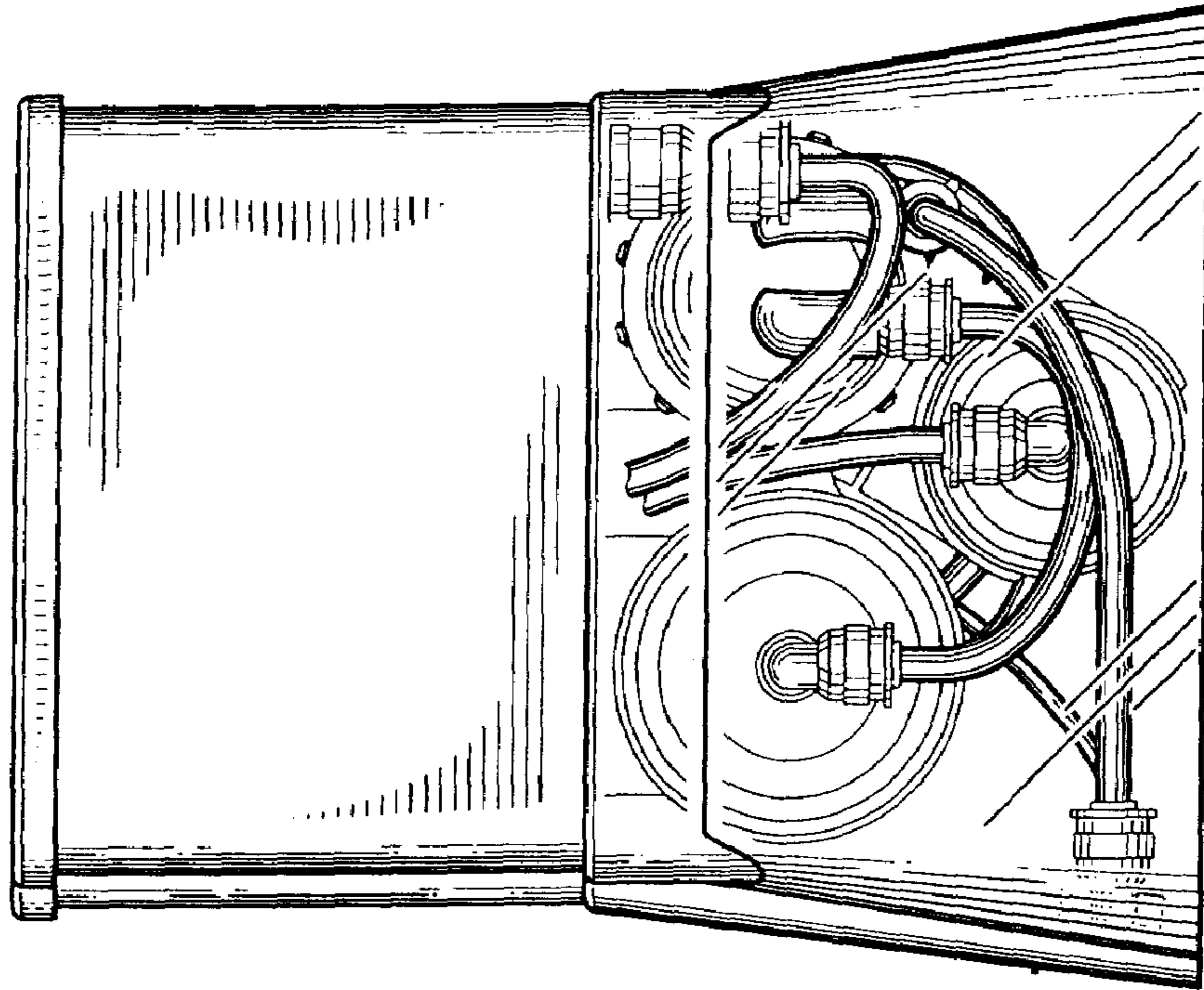


FIG. 7

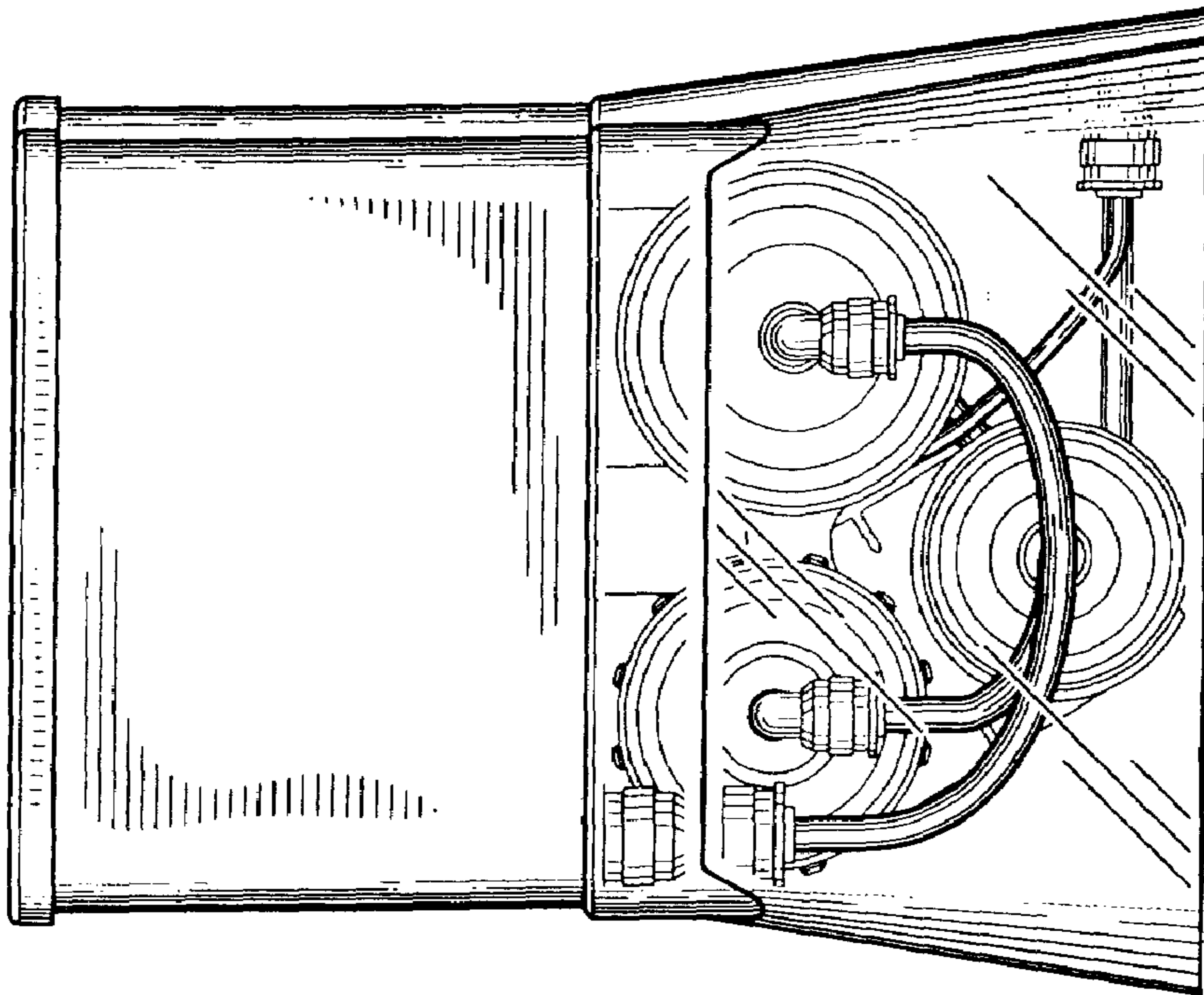


FIG. 6