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(12) **United States Design Patent**  
**Charlez**

(10) **Patent No.:** **US D548,831 S**

(45) **Date of Patent:** **\*\* Aug. 14, 2007**

(54) **CHEST DRAINAGE UNIT**

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(73) Assignee: **Millicore AB**, Danderyd (SE)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/214,933**

(22) Filed: **Oct. 13, 2004**

(30) **Foreign Application Priority Data**

Apr. 15, 2004 (EM) ..... 000166475

(51) **LOC (8) Cl.** ..... **24-01**

(52) **U.S. Cl.** ..... **D24/108**

(58) **Field of Classification Search** ..... D24/106,  
D24/224, 229; D3/304, 310, 313; 604/4.01,  
604/6.11, 615, 317, 319-322; 137/205  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a chest drainage unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a front left perspective view of a chest drainage unit according to my new design;

FIG. 2 is a front view thereof;

FIG. 3 is a back view thereof;

FIG. 4 is a left side view thereof;

FIG. 5 is a right side view thereof;

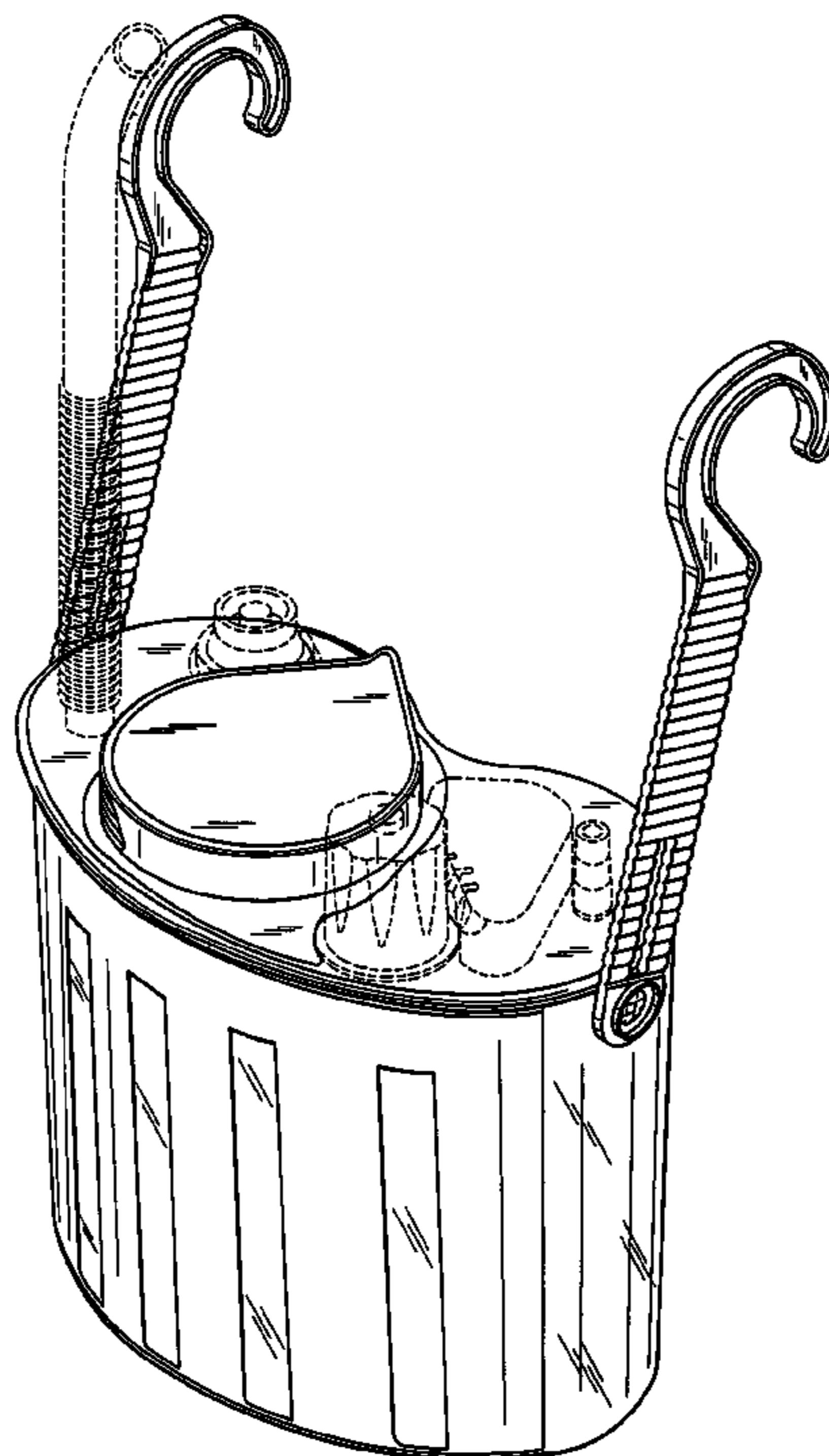
FIG. 6 is a top plan view thereof;

FIG. 7 is a bottom plan view thereof; and,

FIG. 8 is a bottom perspective view thereof.

The broken lines shown in the drawings are for illustrative purposes only and form no part of the claimed design.

**1 Claim, 8 Drawing Sheets**



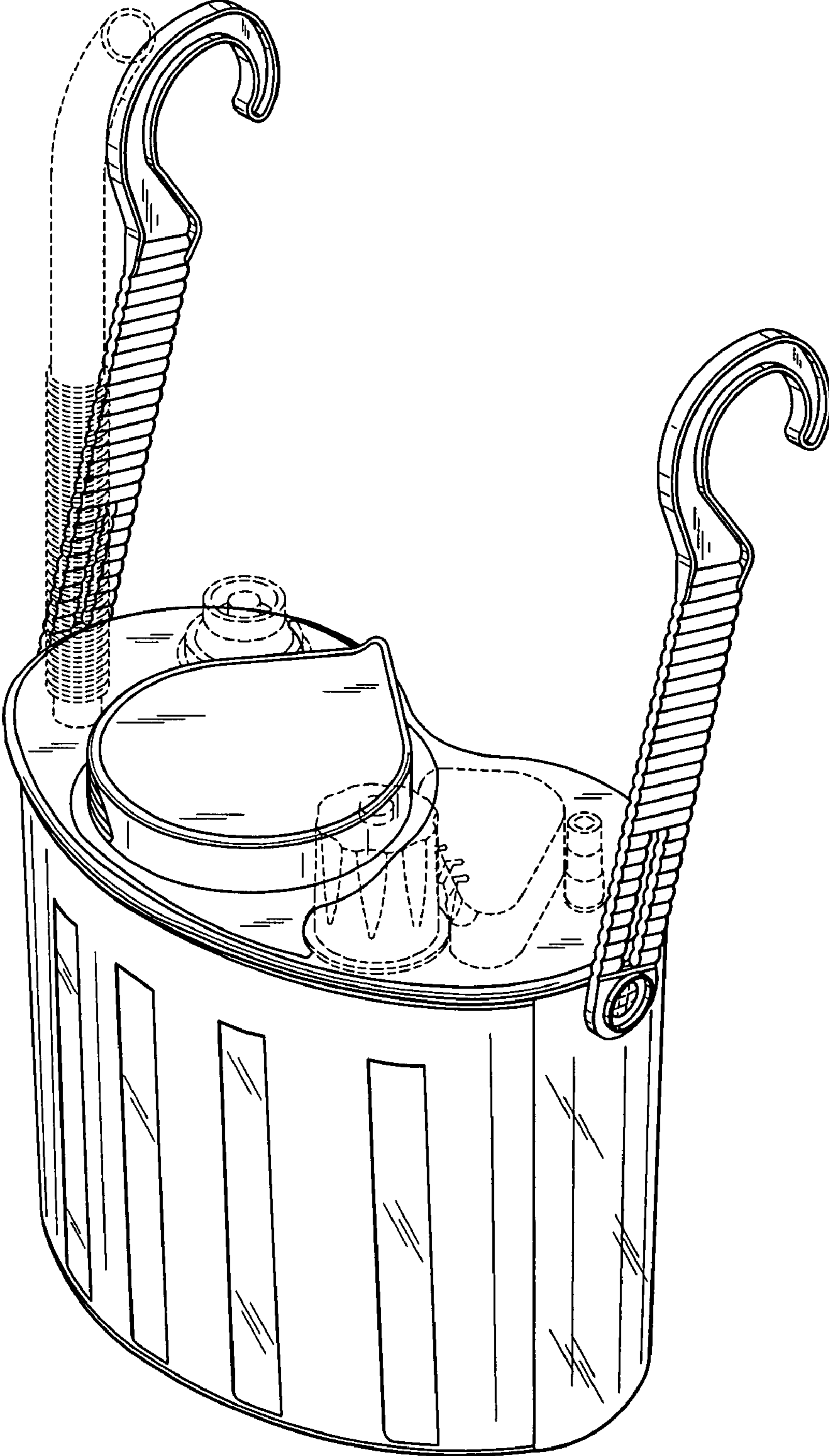


FIG. 1

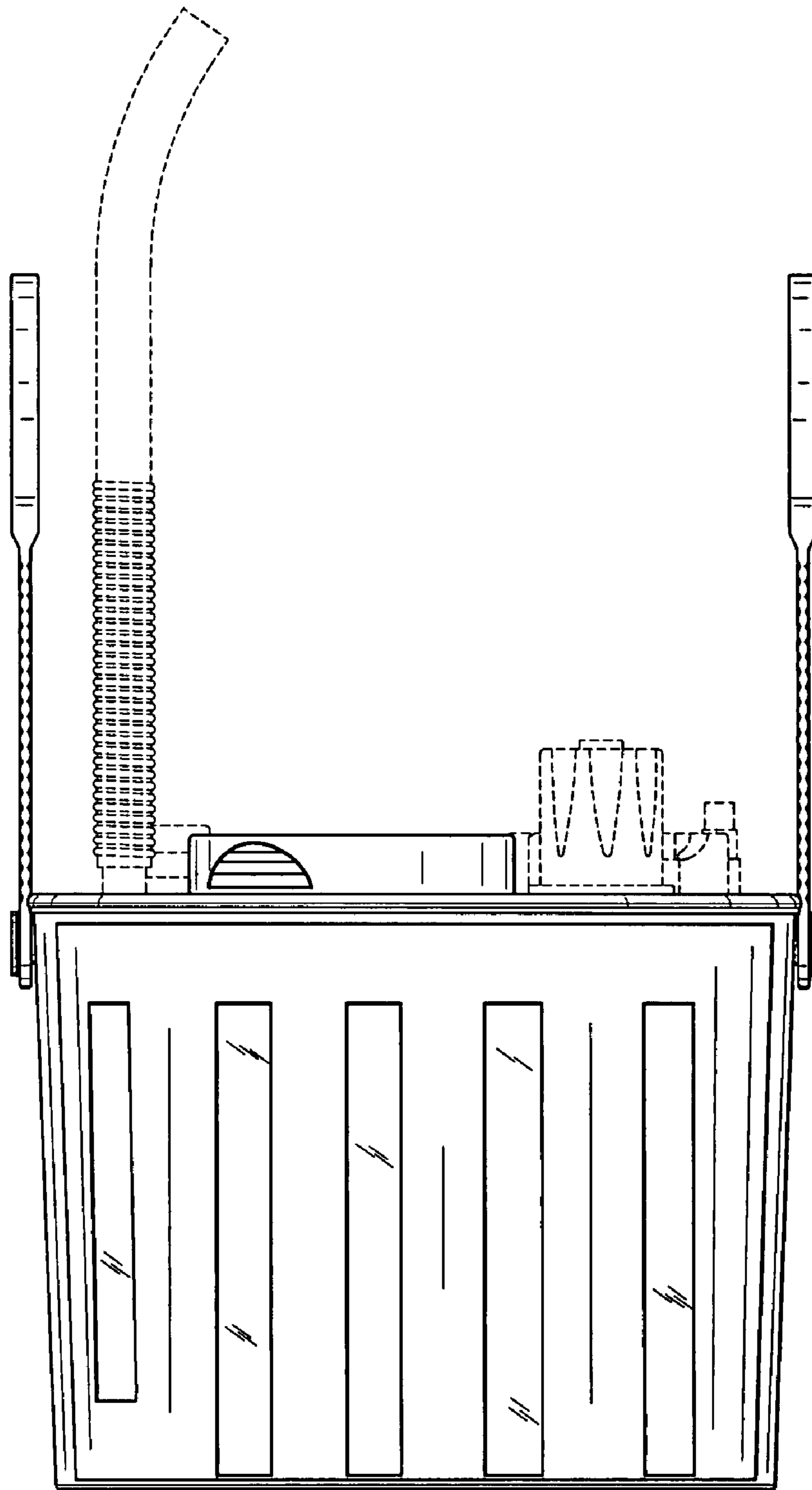


FIG. 2

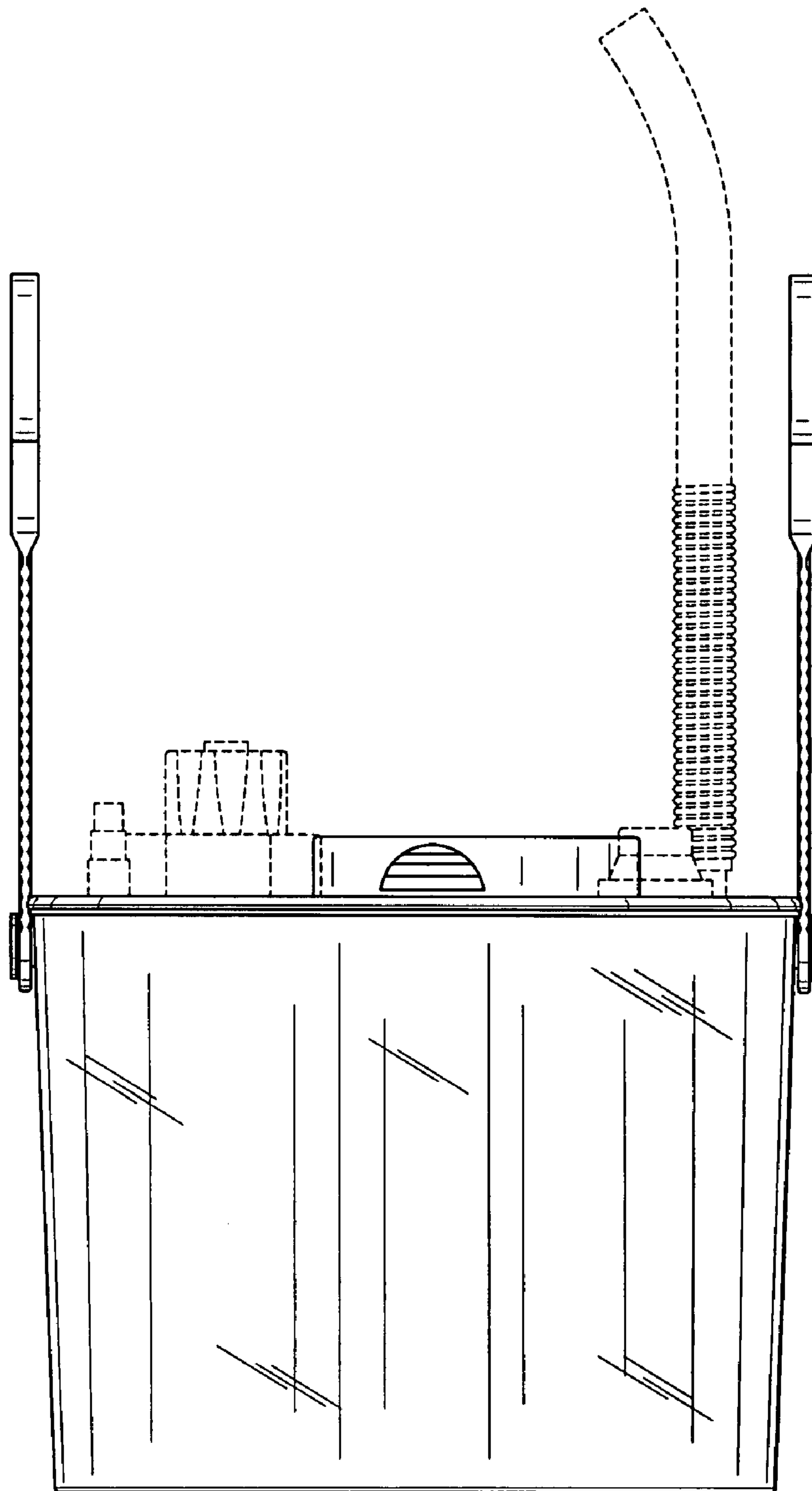


FIG. 3

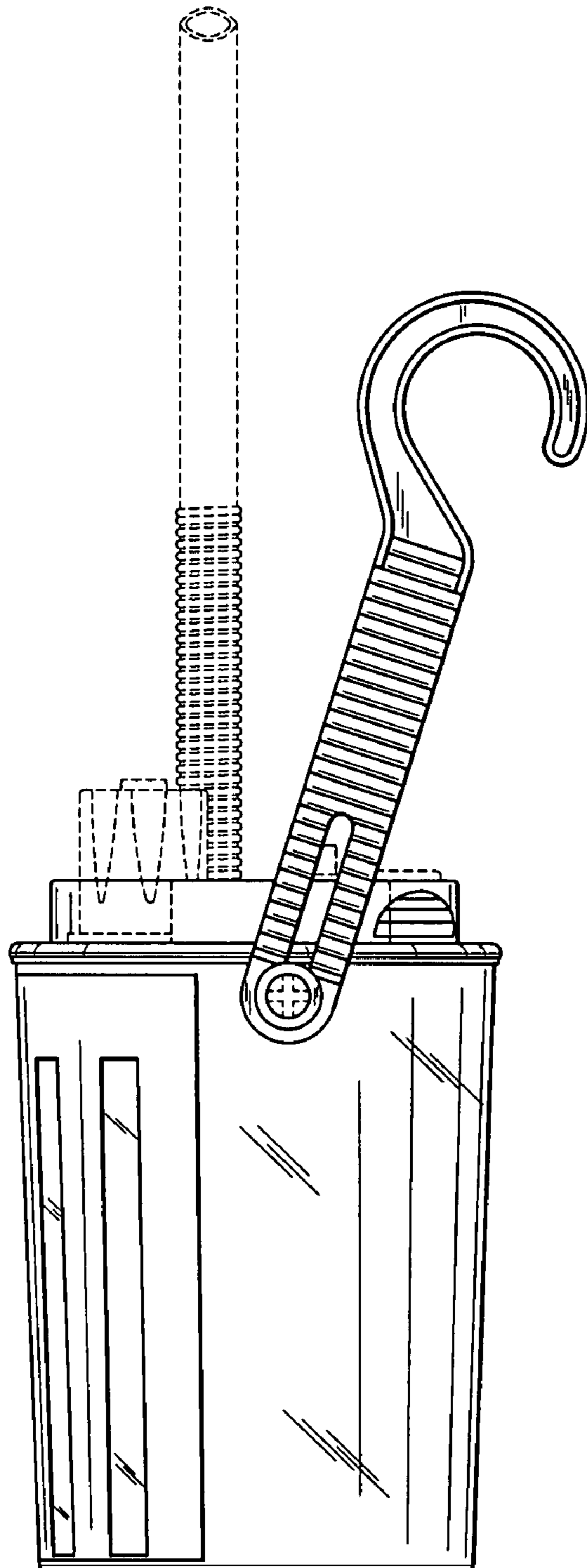


FIG. 4

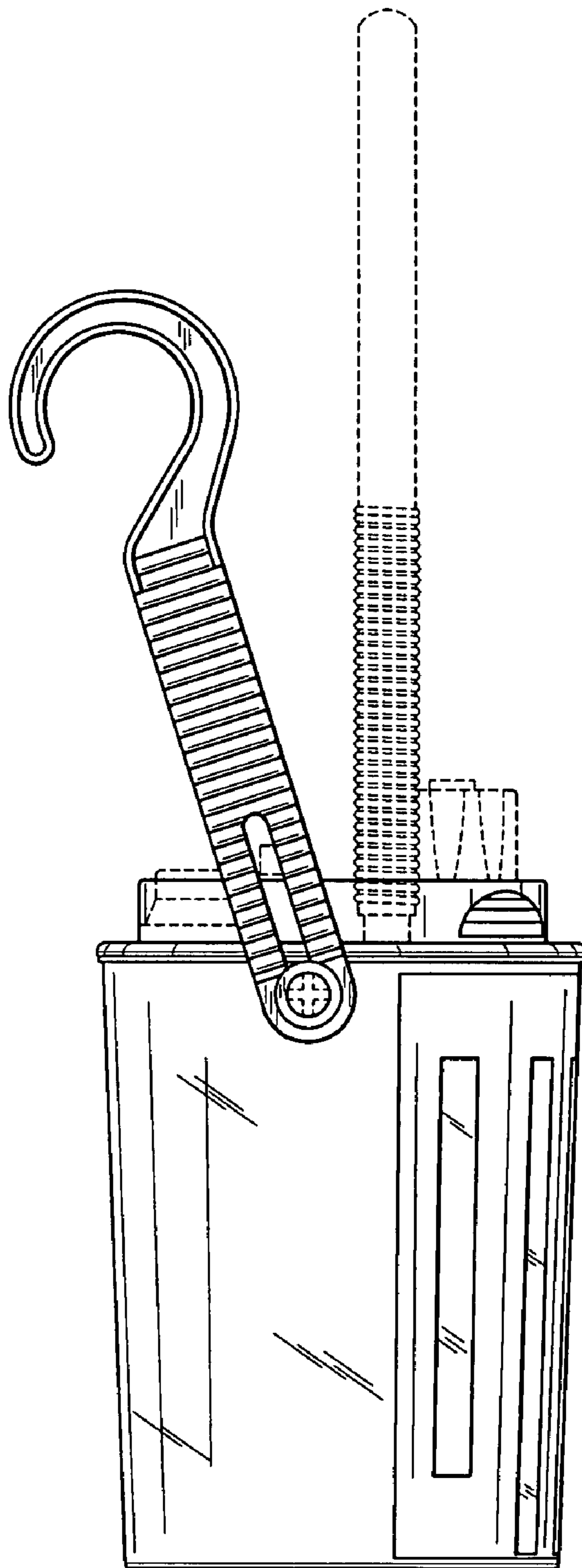


FIG. 5

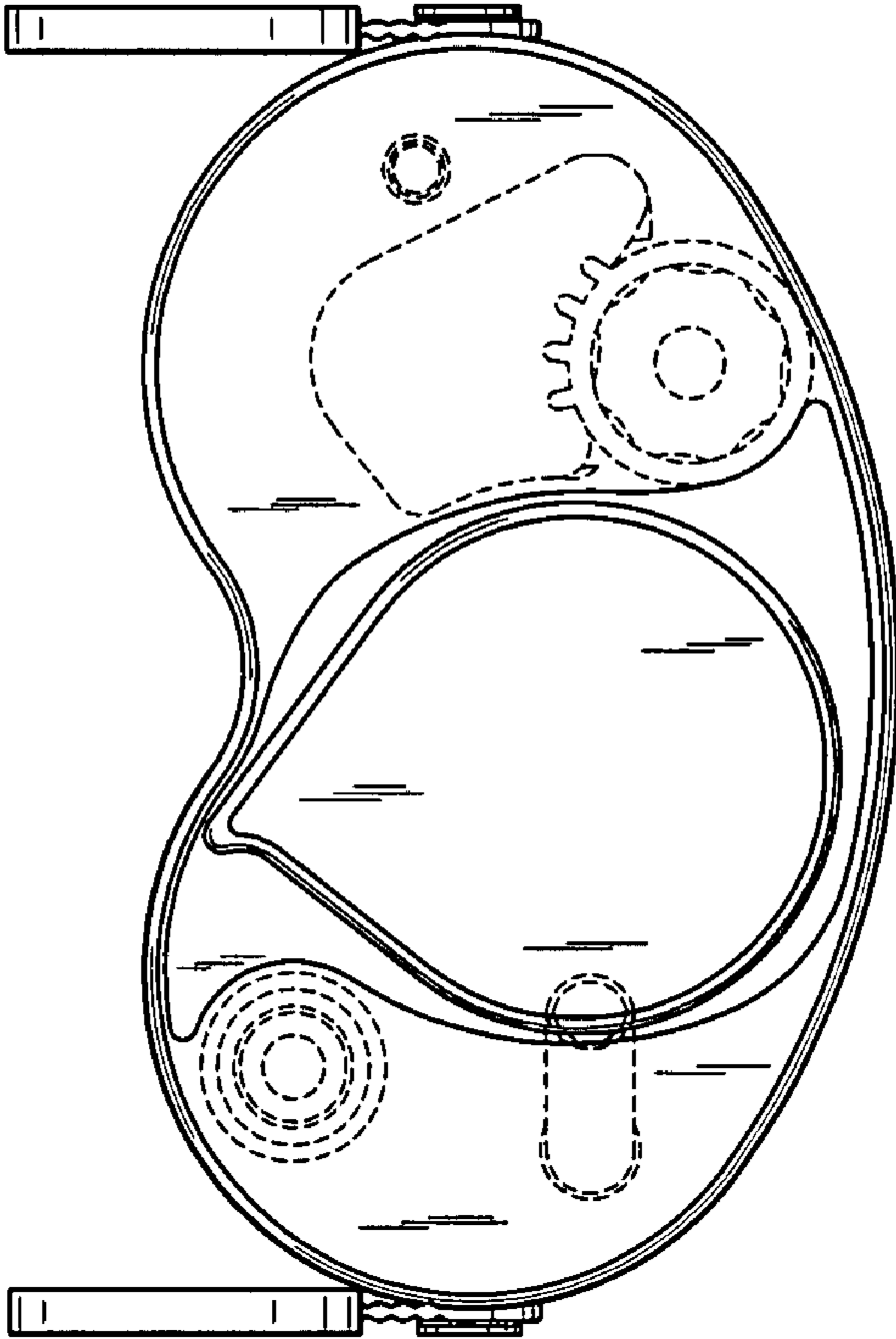


FIG. 6

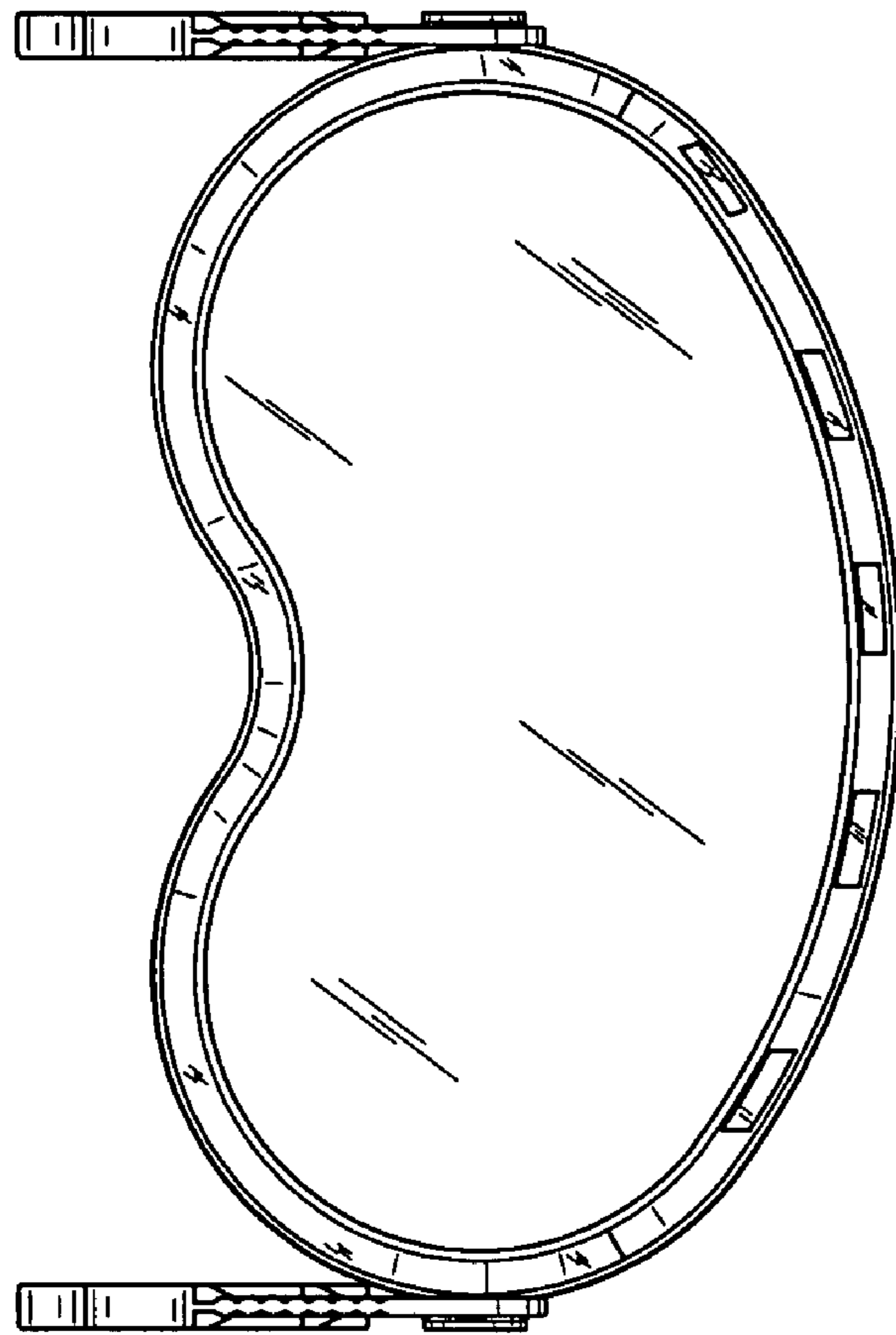


FIG. 7



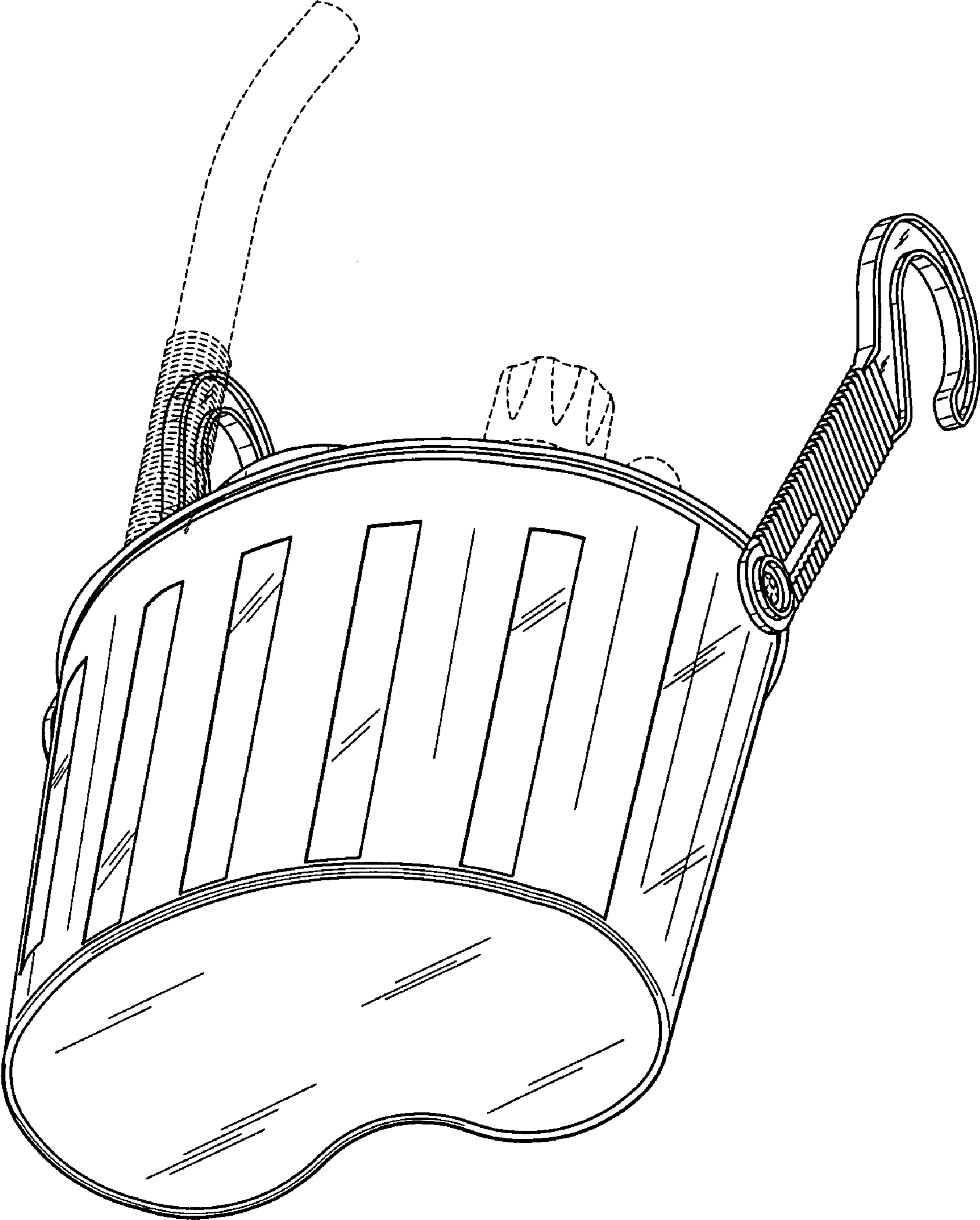


FIG. 8