



US00D537854S

(12) **United States Design Patent** (10) **Patent No.:** **US D537,854 S**
Tong (45) **Date of Patent:** **** Mar. 6, 2007**

(54) **CUTTING INSERT**

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(73) Assignee: **Manchester Tool Company**, Akron, OH (US)

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(**) Term: **14 Years**

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(21) Appl. No.: **29/255,916**

ISCAR (Member IMC Group), Self-Grip Slitting Cutters, Iscar Turn Plus Catalog, Oct. 2001, p. F8, United States of America.

(22) Filed: **Mar. 14, 2006**

Sandvik Coromant, T-Max Q-Cut inserts (Parting and Grooving), Sandvik Turning Tools And inserts Catalog, Mar. 2000, p. B17, Sweden.

Related U.S. Application Data

Sandvik Coromant, T-Max Q-Cut insert geometries and grades (Parting and Grooving), Sandvik Turning Tools And Inserts Catalog, Mar. 2000, p. B7, Sweden.

(63) Continuation of application No. 29/220,307, filed on Dec. 29, 2004, now abandoned.

(51) **LOC (8) Cl.** **15-09**

Primary Examiner—Antoine D. Davis

(52) **U.S. Cl.** **D15/139**

Assistant Examiner—Patricia Palasik

(58) **Field of Classification Search** D15/138, D15/139; 407/35, 42, 112-119

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See application file for complete search history.

(57) **CLAIM**

(56) **References Cited**

The ornamental design for a cutting insert, as shown and described.

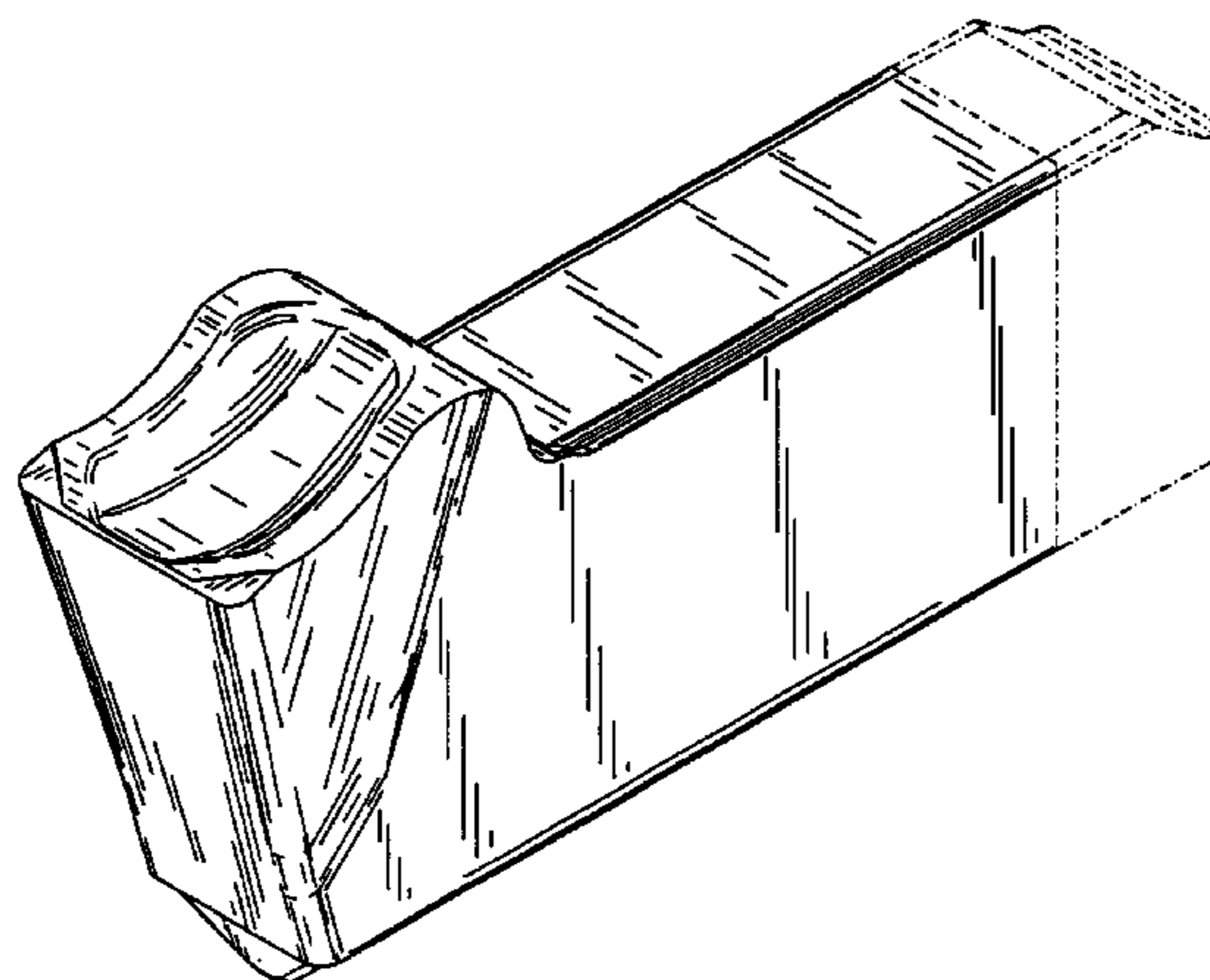
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FIG. 1 is a perspective view of a cutting insert showing my new design;
 FIG. 2 is a side elevational view of the cutting insert shown in FIG. 1;
 FIG. 3 is a top plan view of the cutting insert shown in FIG. 1;
 FIG. 4 is a bottom plan view of the cutting insert shown in FIG. 1.
 FIG. 5 is a left end view of the cutting insert shown in FIG. 1; and,
 FIG. 6 is a right end view of the cutting insert shown in FIG. 1.
 The broken lines in FIGS. 1-6 are for illustrative purposes only and do not form part of the invention shown in FIGS. 1-6.

1 Claim, 2 Drawing Sheets



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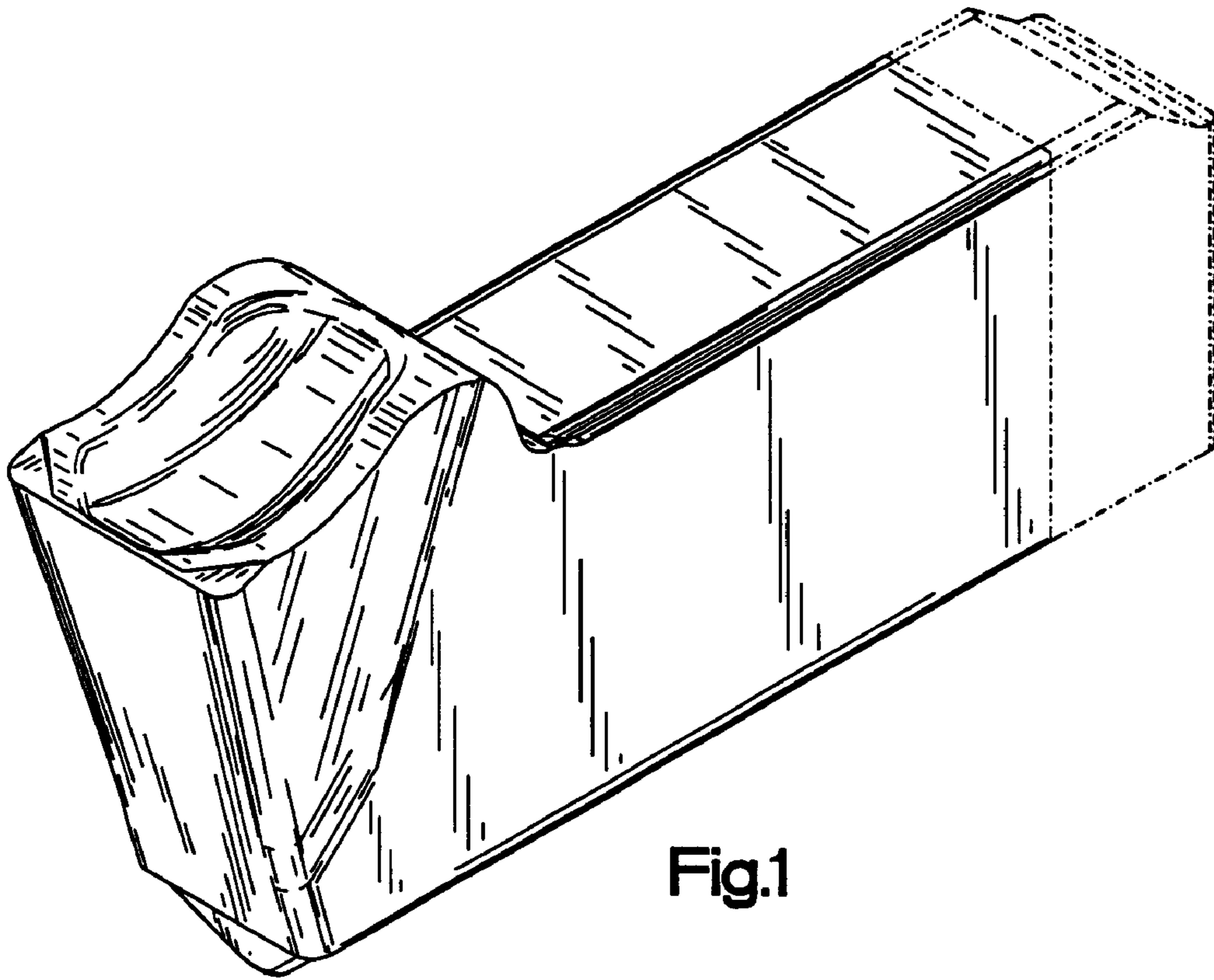


Fig.1

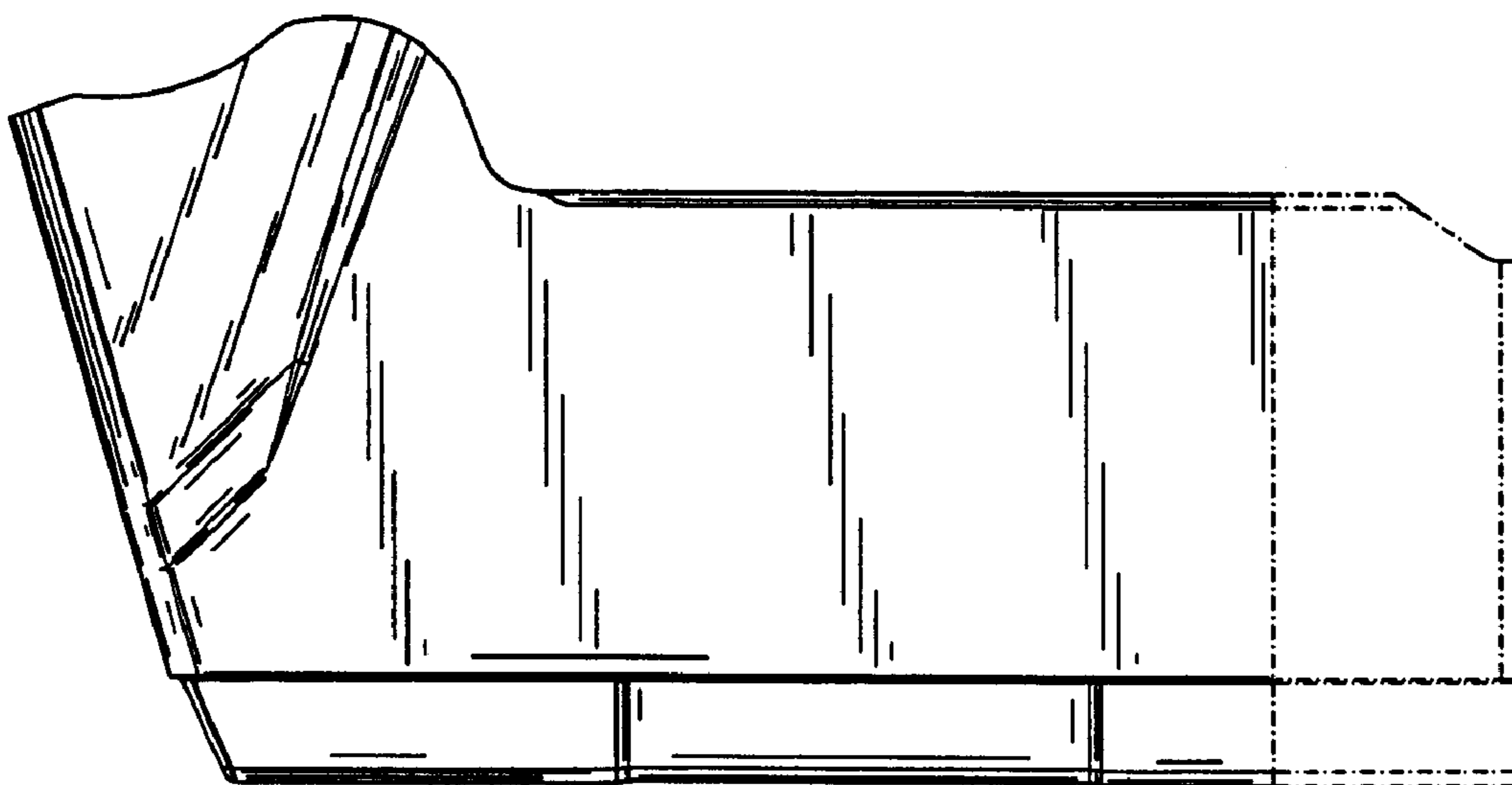


Fig.2

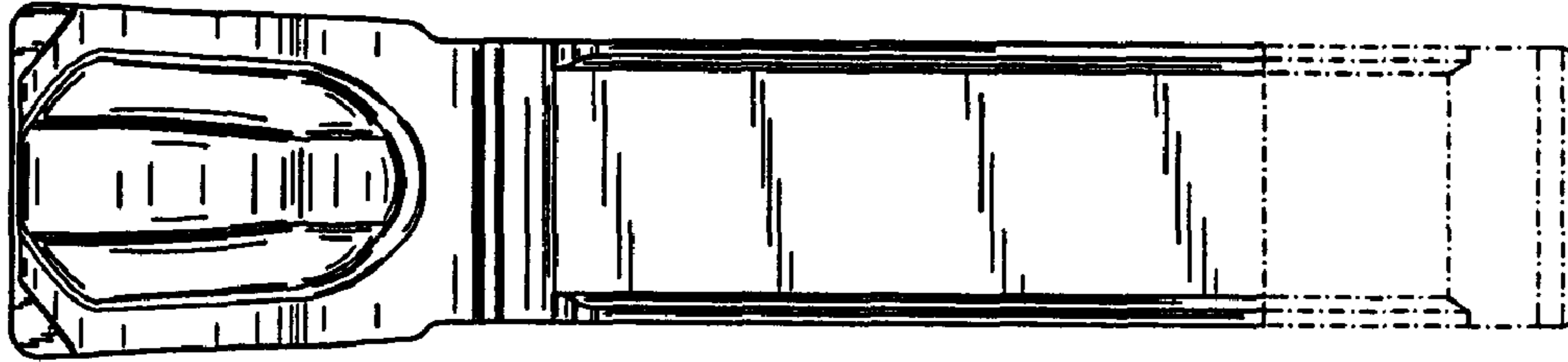


Fig.3

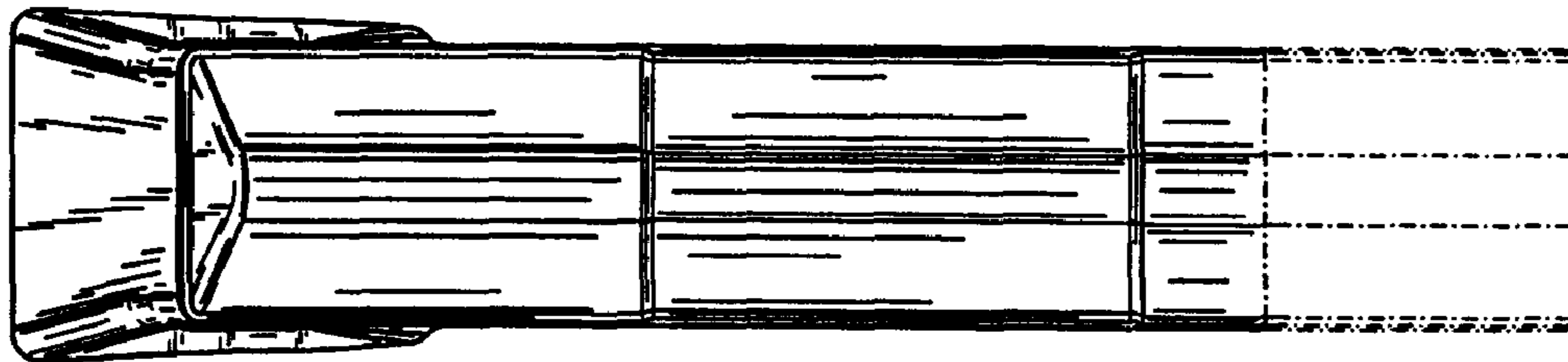


Fig.4

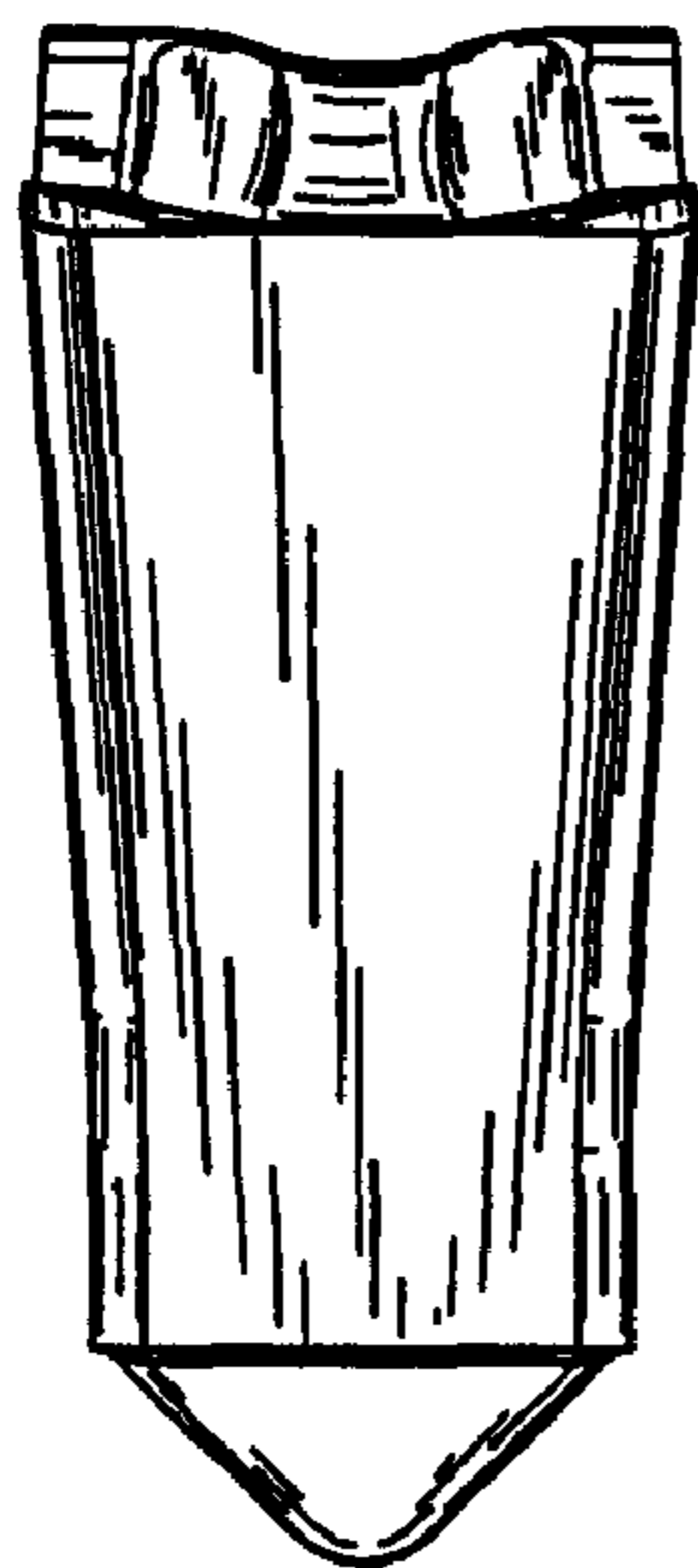


Fig.5

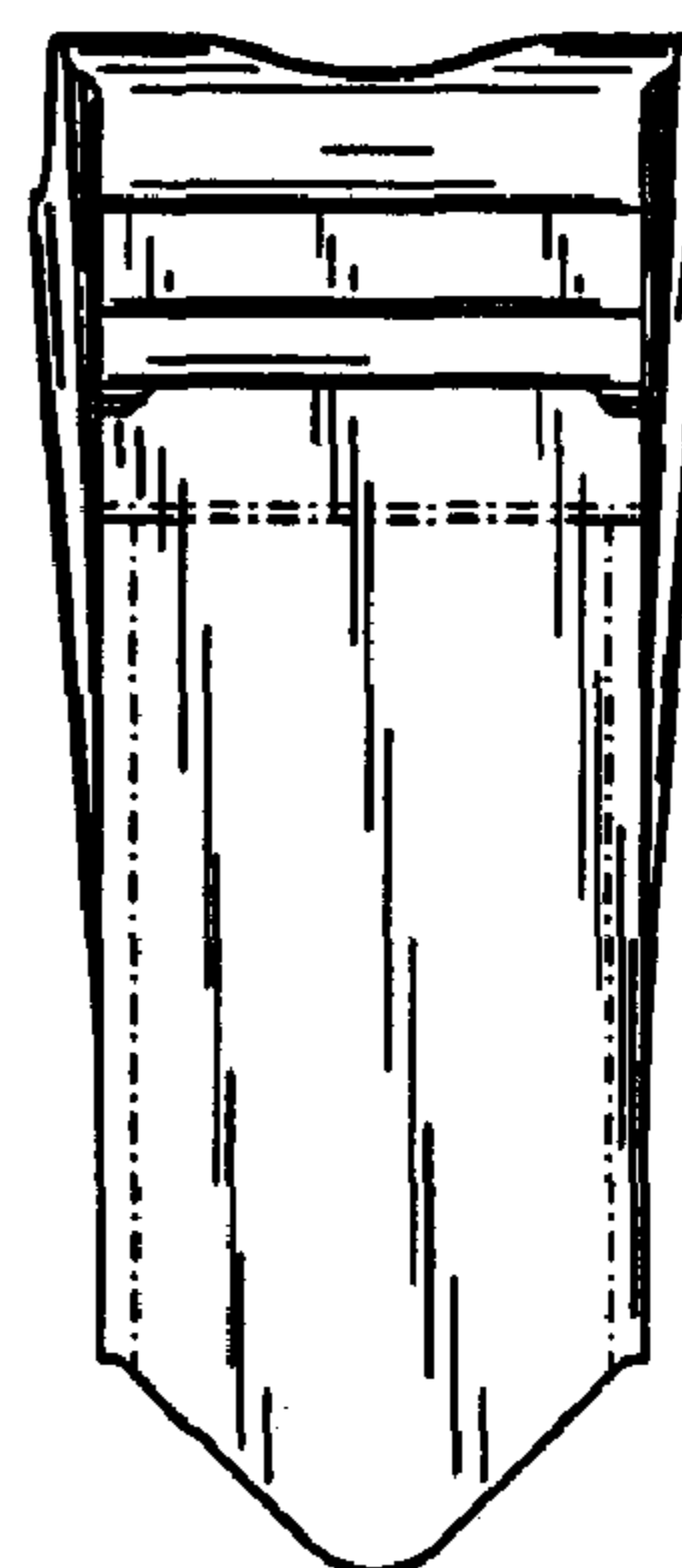


Fig.6