



US00D534257S

(12) **United States Design Patent**  
**Nakagawa et al.**

(10) **Patent No.:** **US D534,257 S**  
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(54) **HEAT EXCHANGE UNIT**

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(73) Assignee: **TIG Co., Ltd.** (JP)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/230,072**

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(51) **LOC (8) Cl.** ..... **23-04**

(52) **U.S. Cl.** ..... **D23/323**

(58) **Field of Classification Search** ..... D23/314,  
D23/330, 322-323; 165/157, 135, 178, 154,  
165/901-902

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a heat exchange unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a front view of my new heat exchange unit;  
 FIG. 2 is a rear view thereof;  
 FIG. 3 is a plan view thereof;  
 FIG. 4 is a bottom view thereof;  
 FIG. 5 is a left side view thereof;  
 FIG. 6 is a right side view thereof;  
 FIG. 7 is an enlarged view of a portion of the heat exchange unit cut away at line A—A' of FIG. 1; and,  
 FIG. 8 is an enlarged sectional view of the heat exchange unit cut away along line B—B' of FIG. 7 thereof.

**1 Claim, 5 Drawing Sheets**

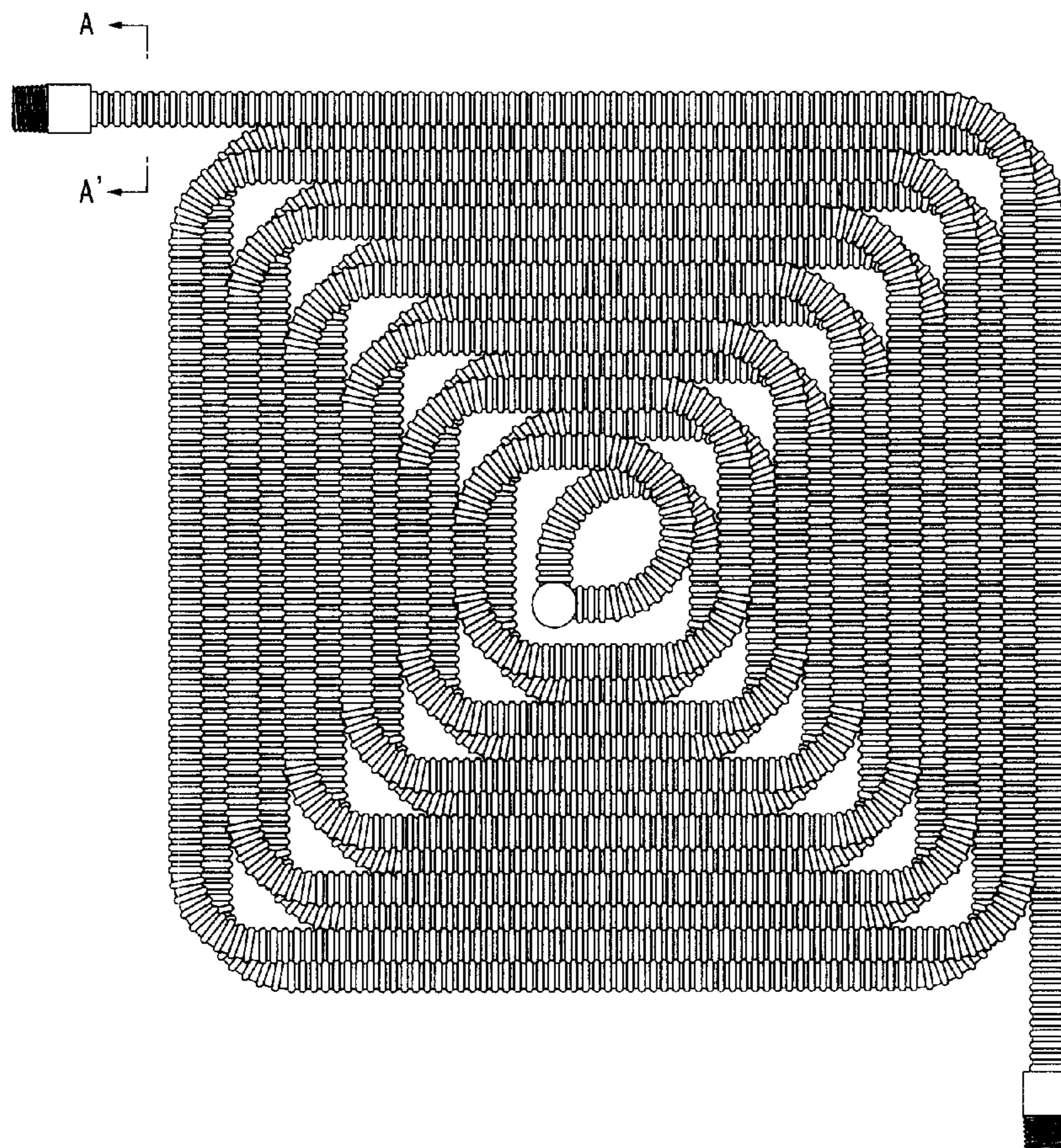


FIG. 1

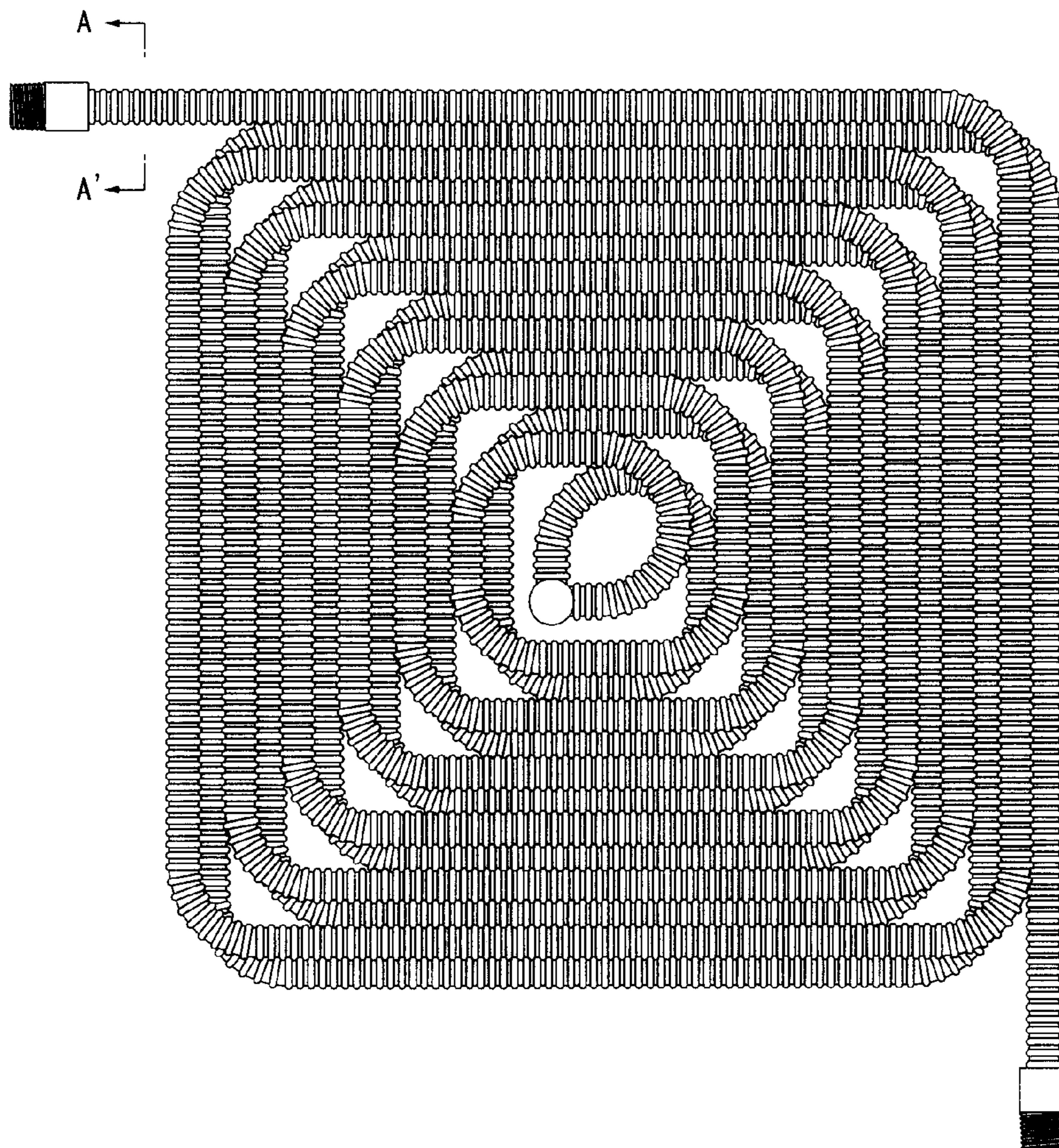


FIG. 2

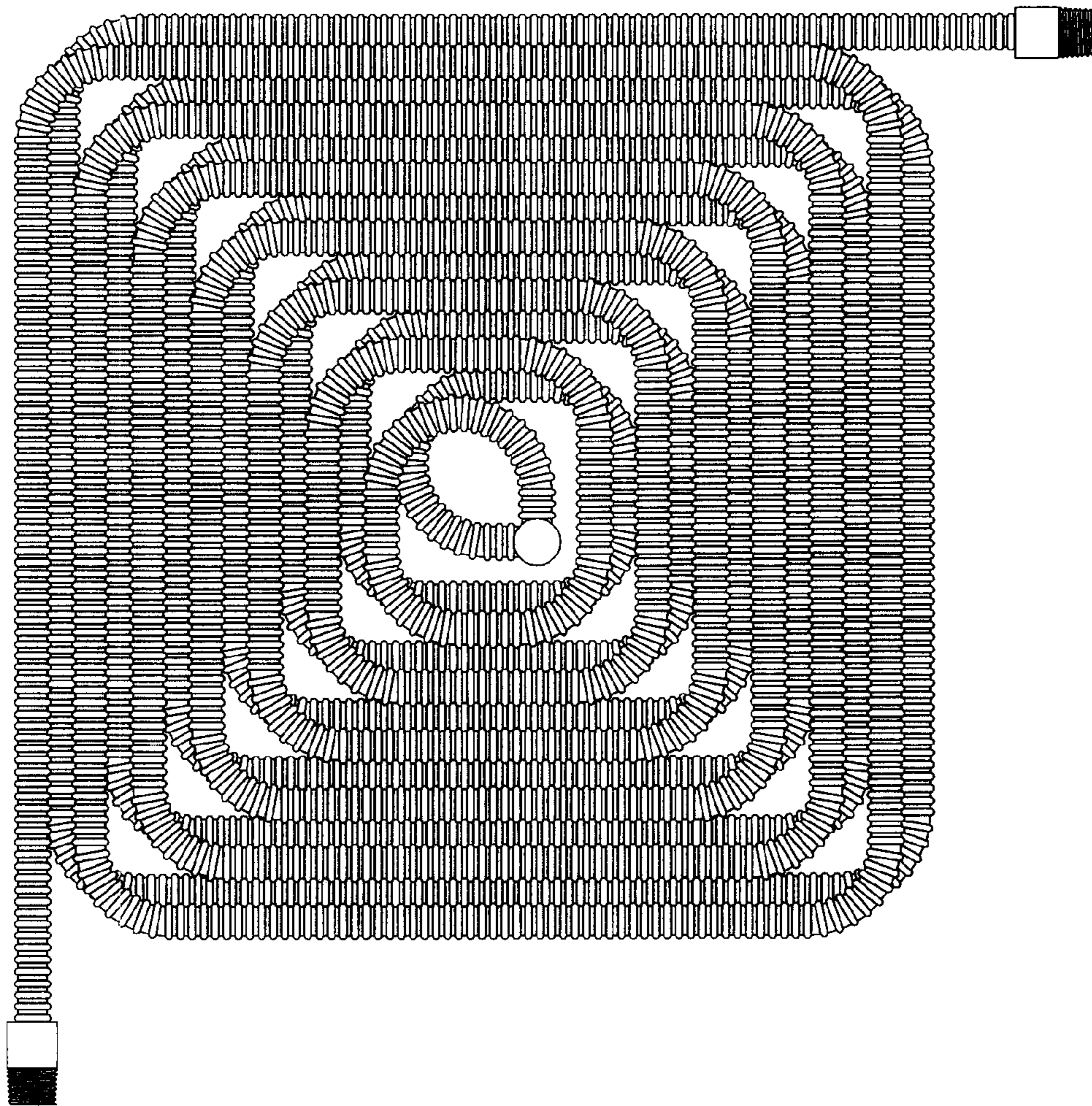


FIG. 3

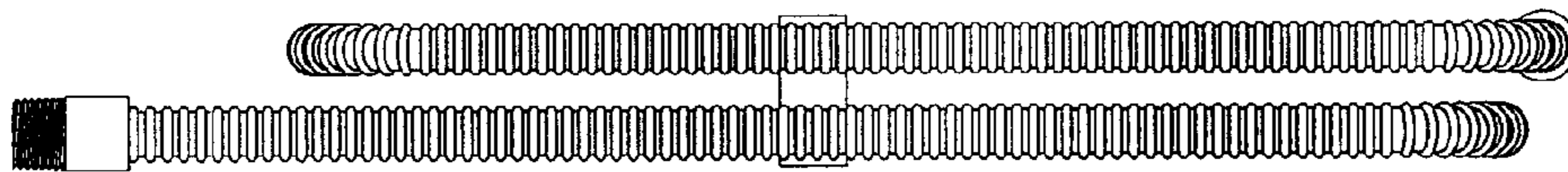


FIG. 4

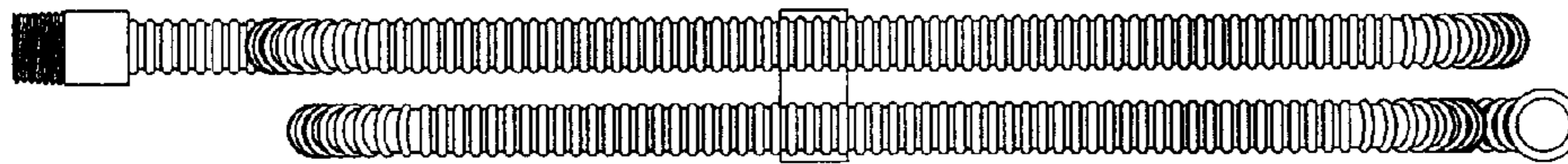


FIG. 6

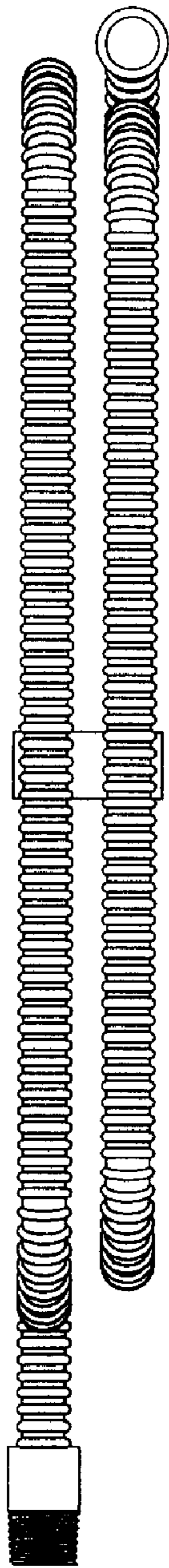


FIG. 5

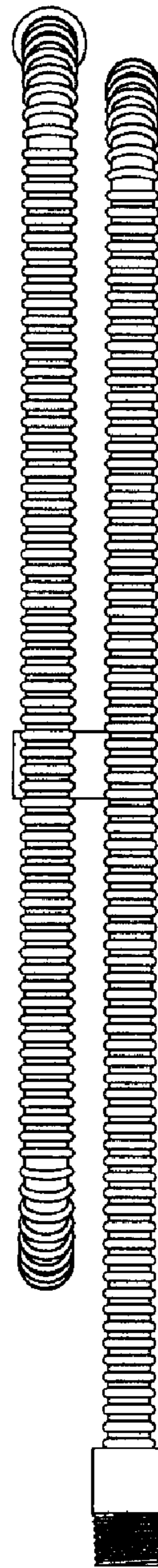


FIG. 7

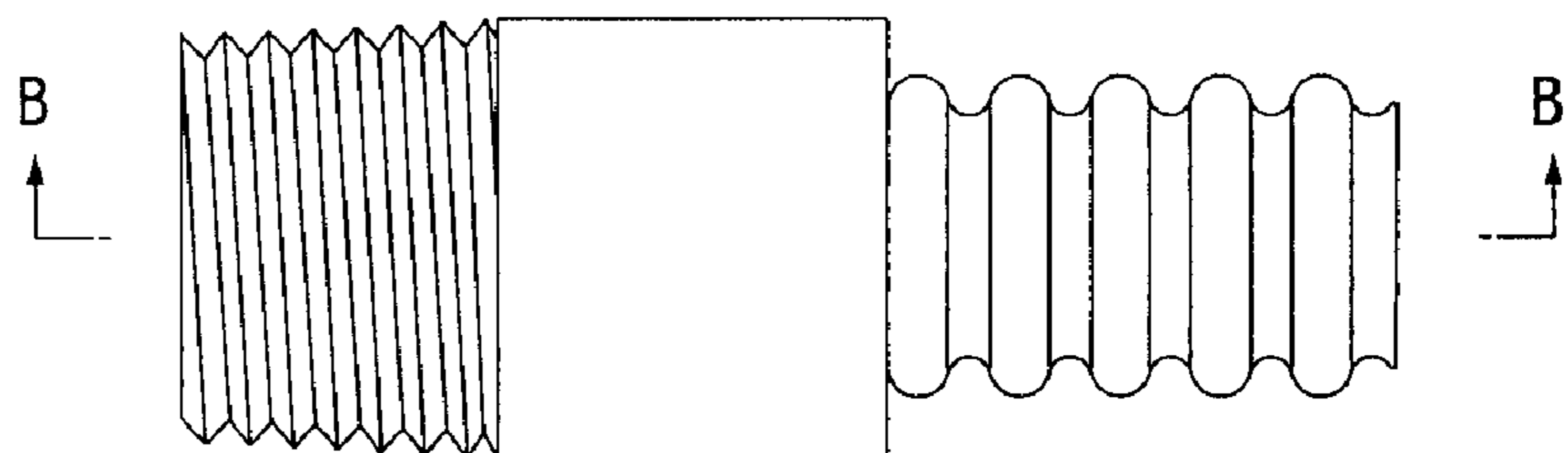


FIG. 8

