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(12) **United States Design Patent**
Nakagawa et al.

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(54) **HEAT EXCHANGE UNIT**

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(73) Assignee: **TIG Co., Ltd.** (JP)

(**) Term: **14 Years**

(21) Appl. No.: **29/230,072**

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(51) **LOC (8) Cl.** **23-04**

(52) **U.S. Cl.** **D23/323**

(58) **Field of Classification Search** D23/314,
D23/330, 322-323; 165/157, 135, 178, 154,
165/901-902

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a heat exchange unit, as shown and described.

DESCRIPTION

FIG. 1 is a front view of my new heat exchange unit;
 FIG. 2 is a rear view thereof;
 FIG. 3 is a plan view thereof;
 FIG. 4 is a bottom view thereof;
 FIG. 5 is a left side view thereof;
 FIG. 6 is a right side view thereof;
 FIG. 7 is an enlarged view of a portion of the heat exchange unit cut away at line A—A' of FIG. 1; and,
 FIG. 8 is an enlarged sectional view of the heat exchange unit cut away along line B—B' of FIG. 7 thereof.

1 Claim, 5 Drawing Sheets

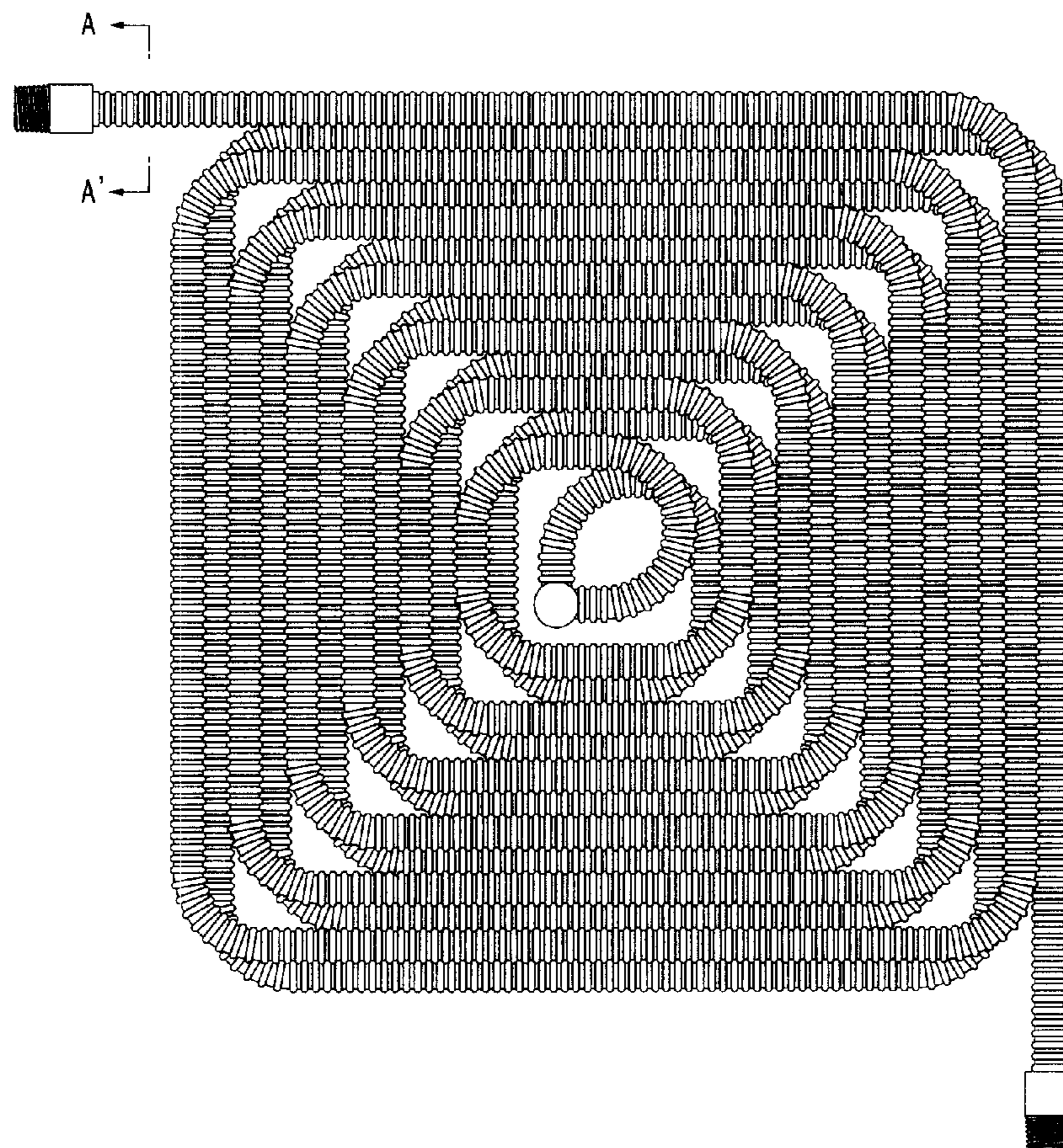


FIG. 1

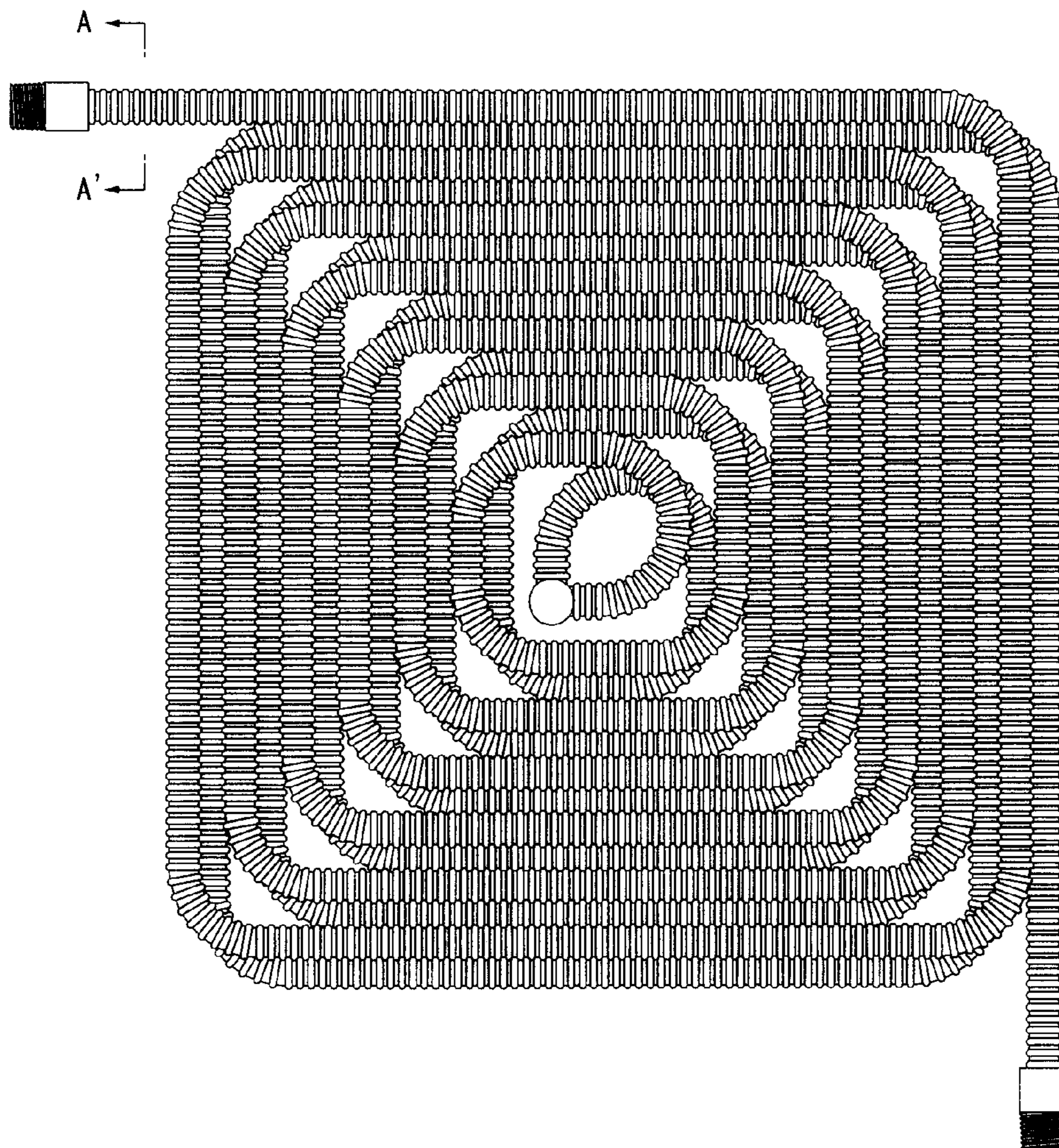


FIG. 2

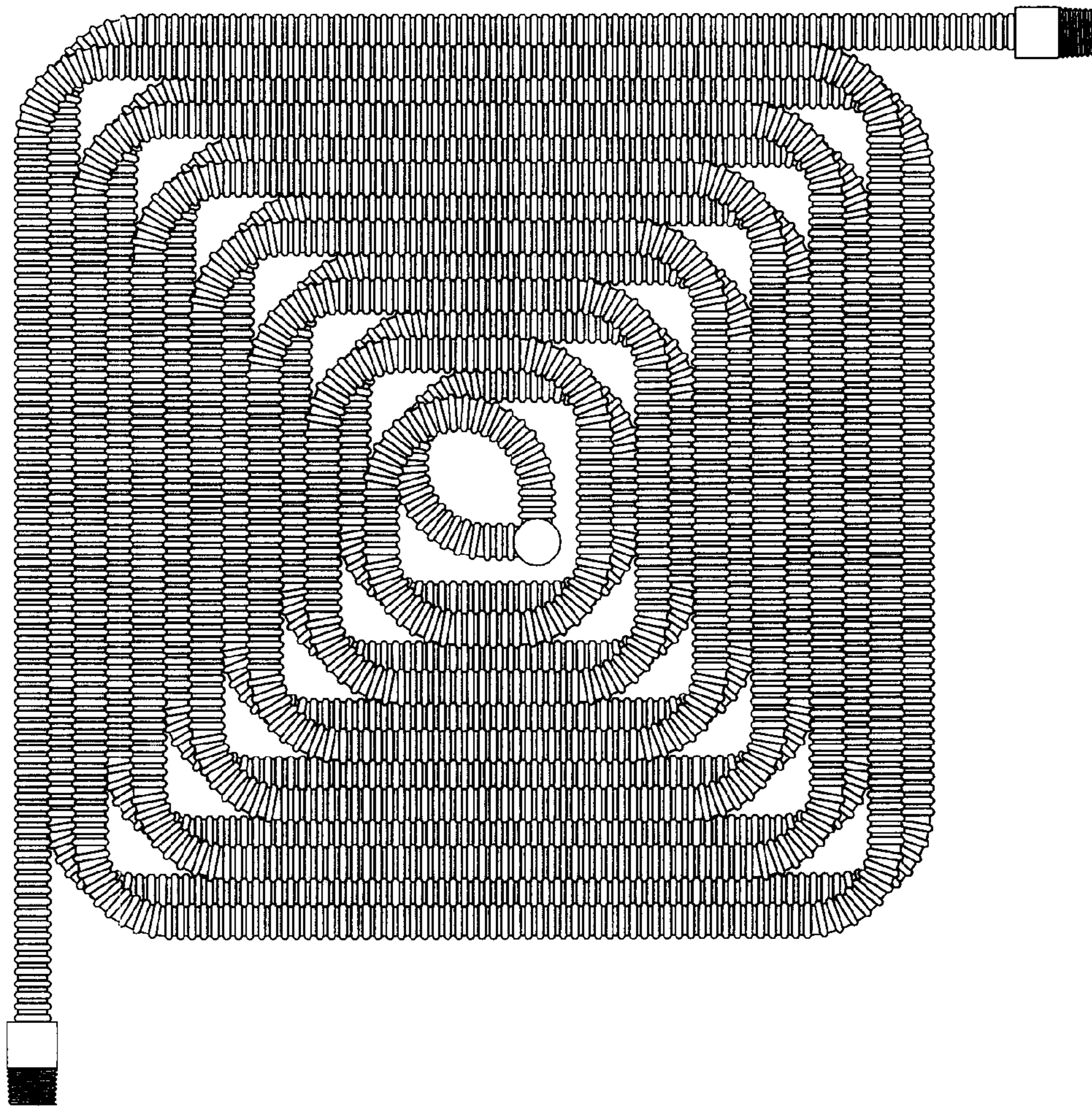


FIG. 3

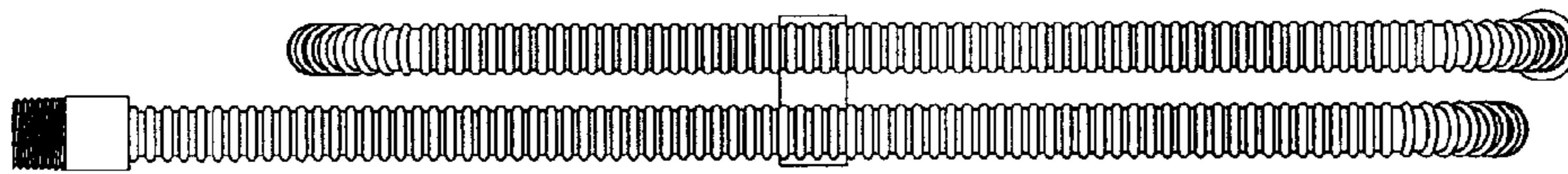


FIG. 4

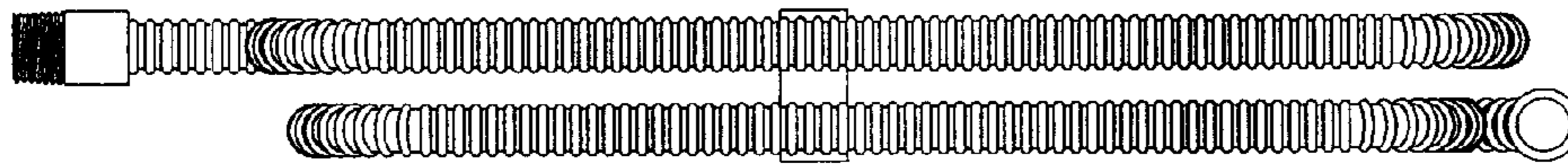


FIG. 6

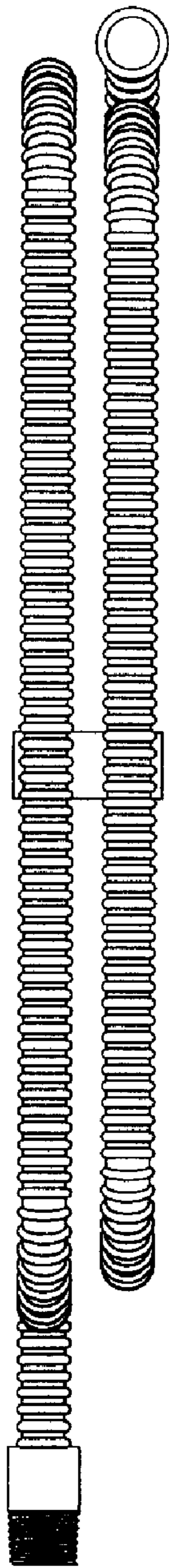


FIG. 5

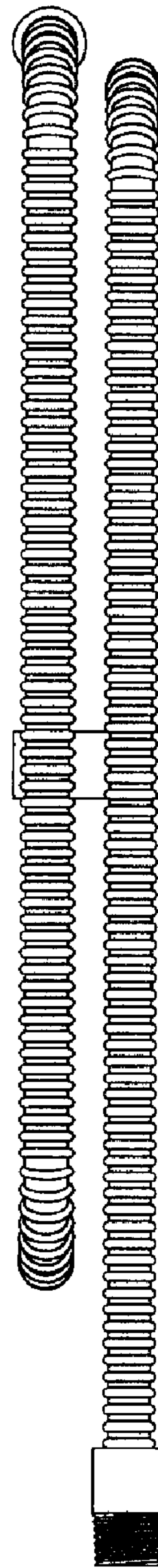


FIG. 7

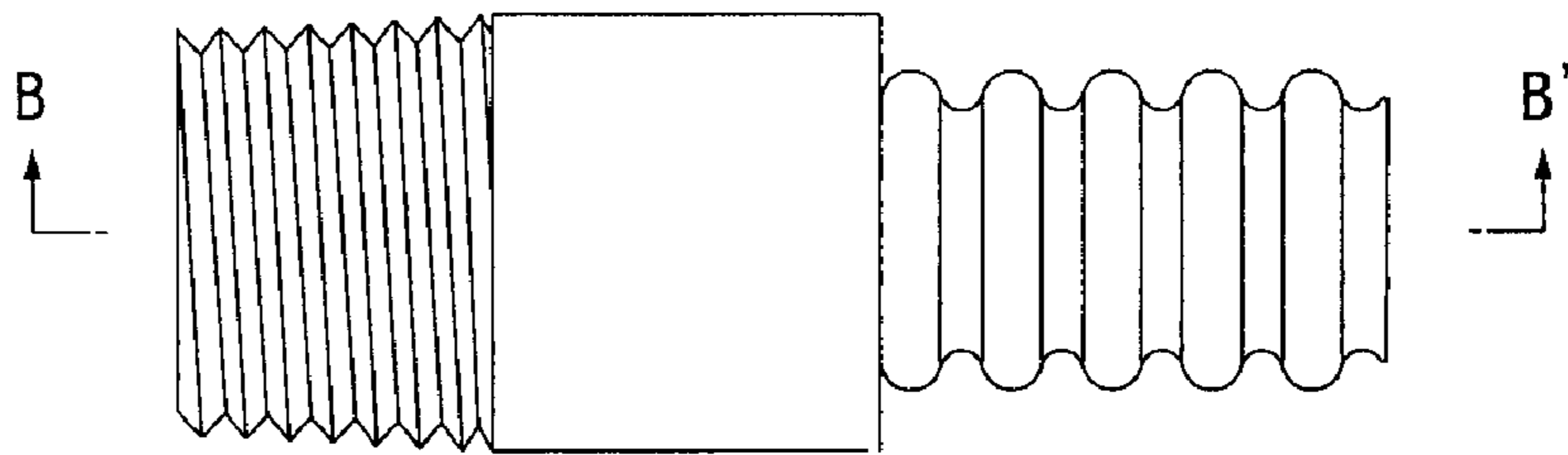


FIG. 8

