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(12) **United States Design Patent**  
**Viol**

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(45) **Date of Patent:** **\*\* Dec. 26, 2006**

(54) **CUTTING INSERT FOR CHIP REMOVAL**

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(73) Assignee: **Seco Tools AB**, Fagersta (SE)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/219,485**

(22) Filed: **Dec. 20, 2004**

(30) **Foreign Application Priority Data**

Jun. 24, 2004 (SE) ..... 04-0484

(51) **LOC (8) Cl.** ..... **15-09**

(52) **U.S. Cl.** ..... **D15/139**

(58) **Field of Classification Search** ..... D15/138,  
D15/139; 407/113-117

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a cutting insert for chip removal, as shown and described.

**DESCRIPTION**

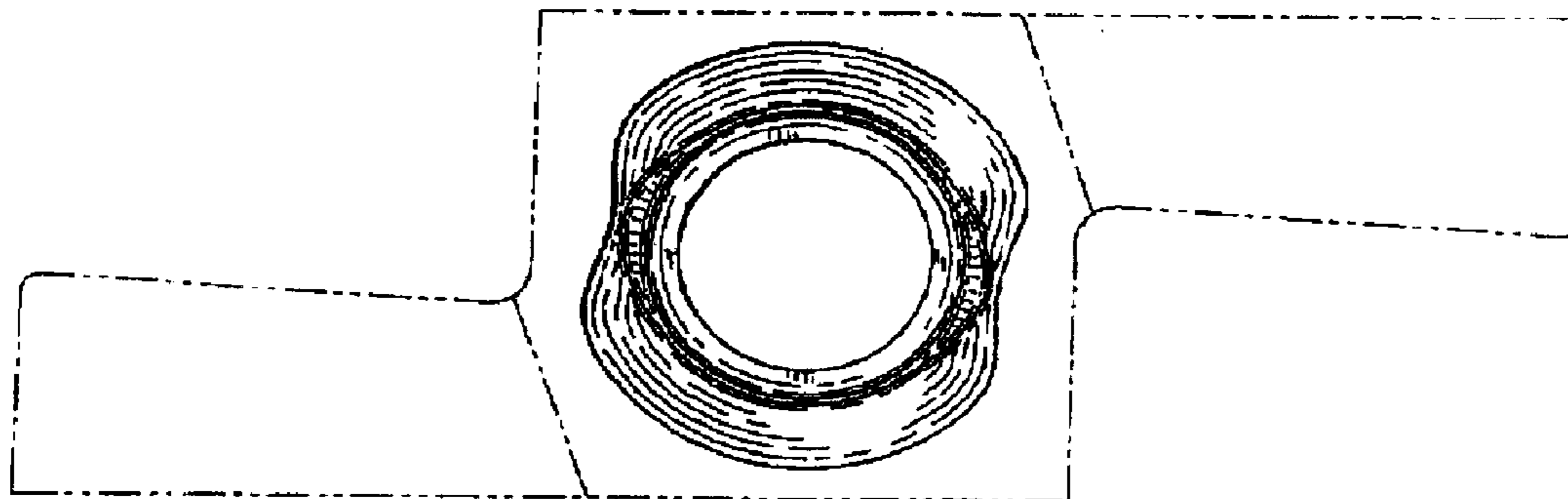
FIG. 1 is a top view of the cutting insert for chip removal; FIG. 2 is a side view of the cutting insert for chip removal; FIG. 3 is a bottom view of the cutting insert for chip removal;

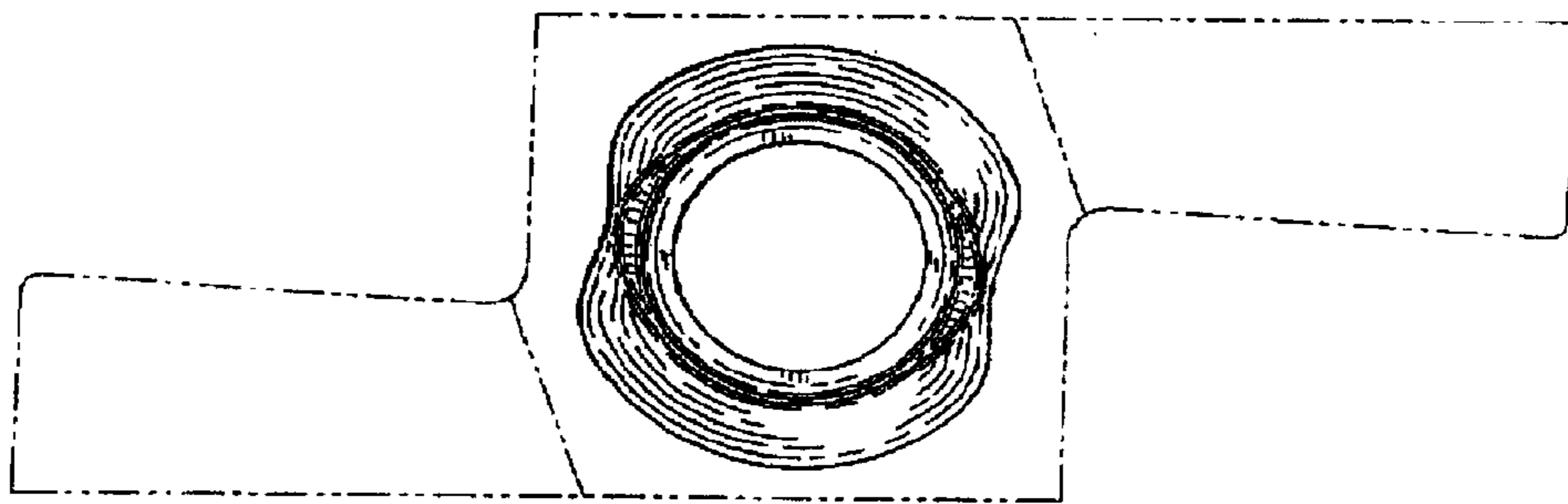
FIG. 4 is a perspective view of the cutting insert for chip removal; and,

FIG. 5 is an end view of the cutting insert for chip removal.

The broken lines show the environment with which the design is associated, are for illustrative purposes only, and form no part of the claimed design or a specified embodiment thereof.

**1 Claim, 2 Drawing Sheets**

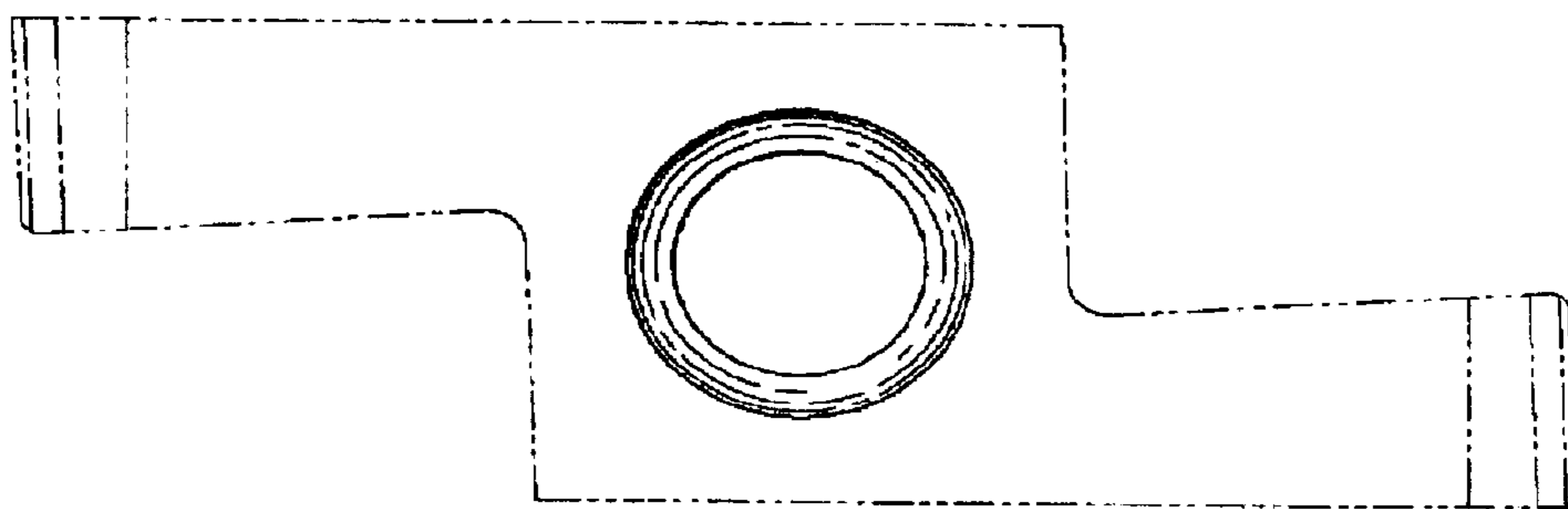




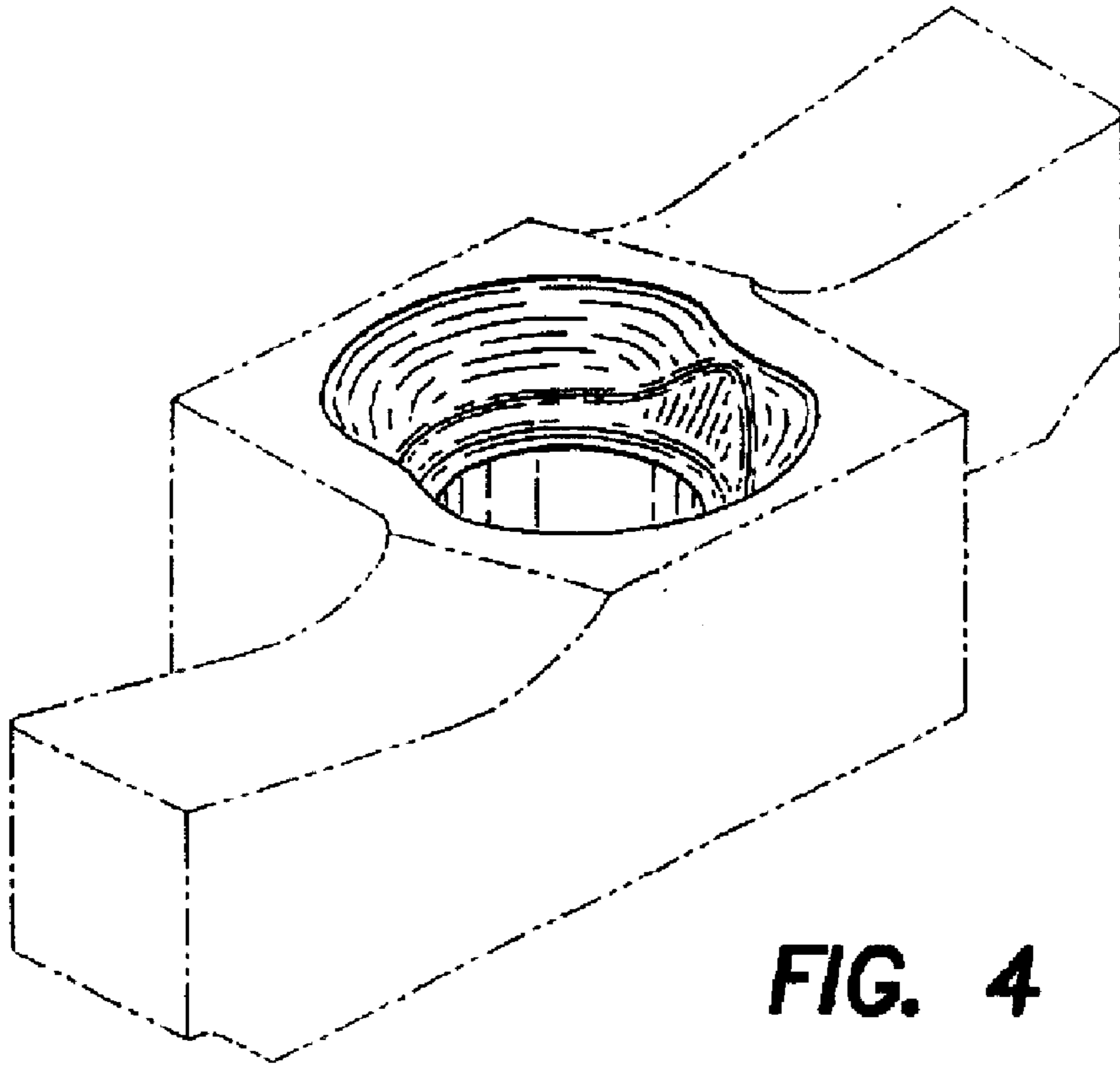
**FIG. 1**



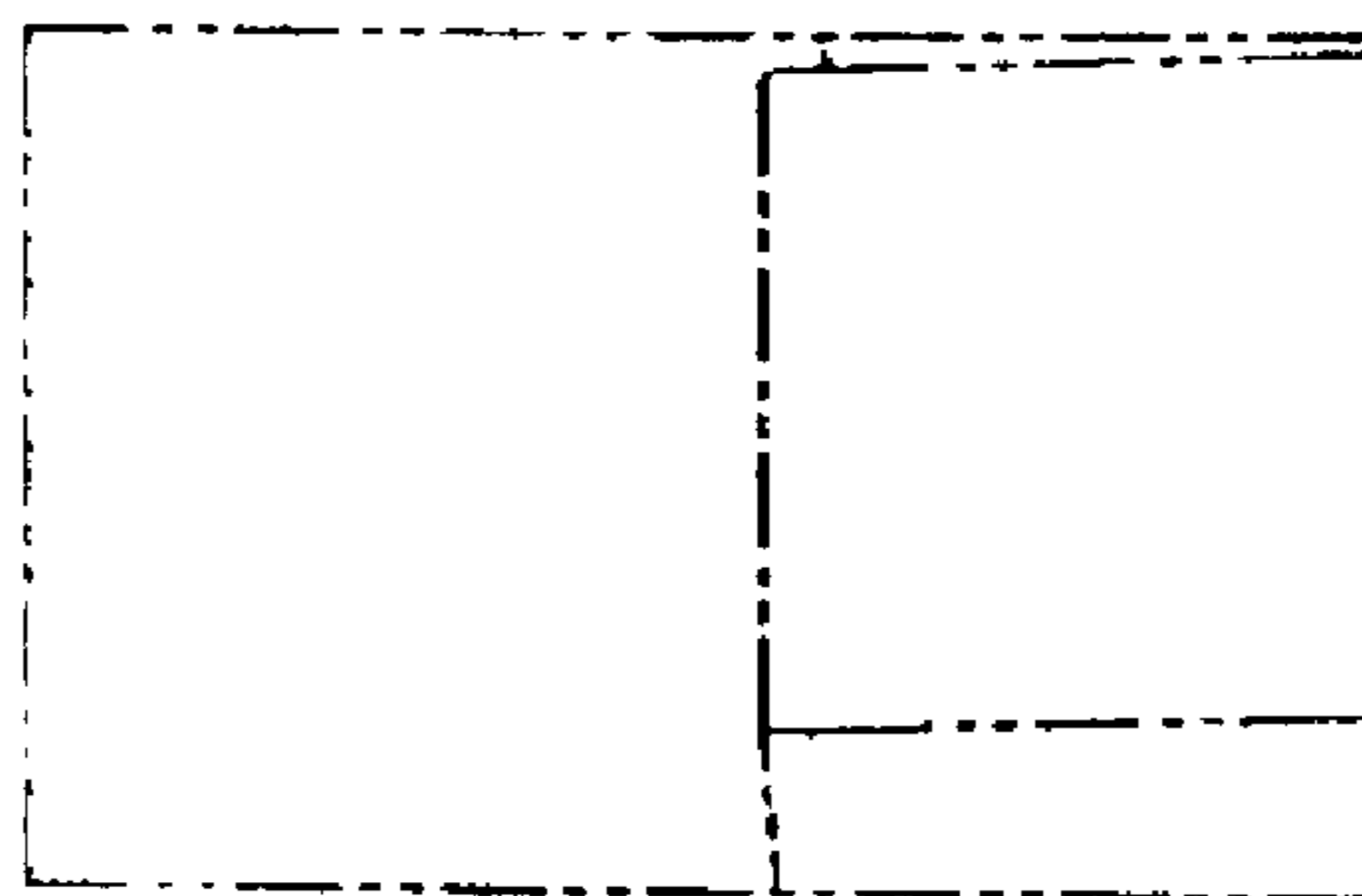
**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**