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(12) **United States Design Patent** (10) **Patent No.:** **US D531,729 S**
Larsen (45) **Date of Patent:** **** *Nov. 7, 2006**

(54) **SPA CHAIR**

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- (73) Assignee: **Watkins Manufacturing Corporation**, Vista, CA (US)
- (*) Notice: This patent is subject to a terminal disclaimer.
- (**) Term: **14 Years**
- (21) Appl. No.: **29/213,994**

(22) Filed: **Sep. 24, 2004**

- (51) **LOC (8) Cl.** **24-01**
- (52) **U.S. Cl.** **D24/201**
- (58) **Field of Classification Search** D24/201, D24/204, 205; D23/277; 601/154-158; 4/541.1-541.6, 4/547, 578.1, 579
See application file for complete search history.

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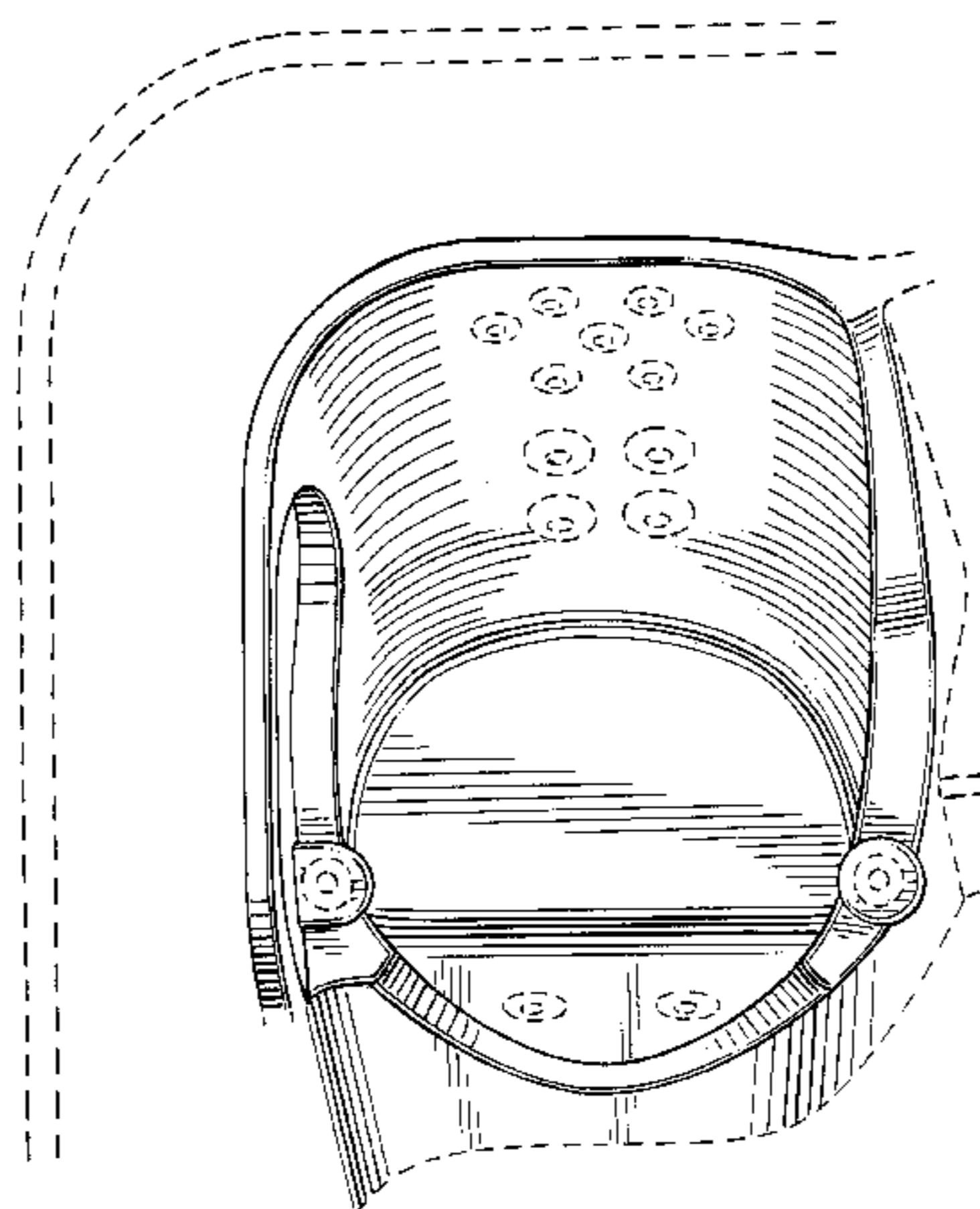
(57) **CLAIM**

I claim the ornamental design for a spa chair, as shown and described.

DESCRIPTION

FIG. 1 is a top perspective view of the spa chair; FIG. 2 is a side perspective of the spa chair; and, FIG. 3 is a side perspective of an alternate embodiment of the spa chair. The broken lines are for illustrative purposes only and form no part of the claimed ornamental design.

1 Claim, 3 Drawing Sheets



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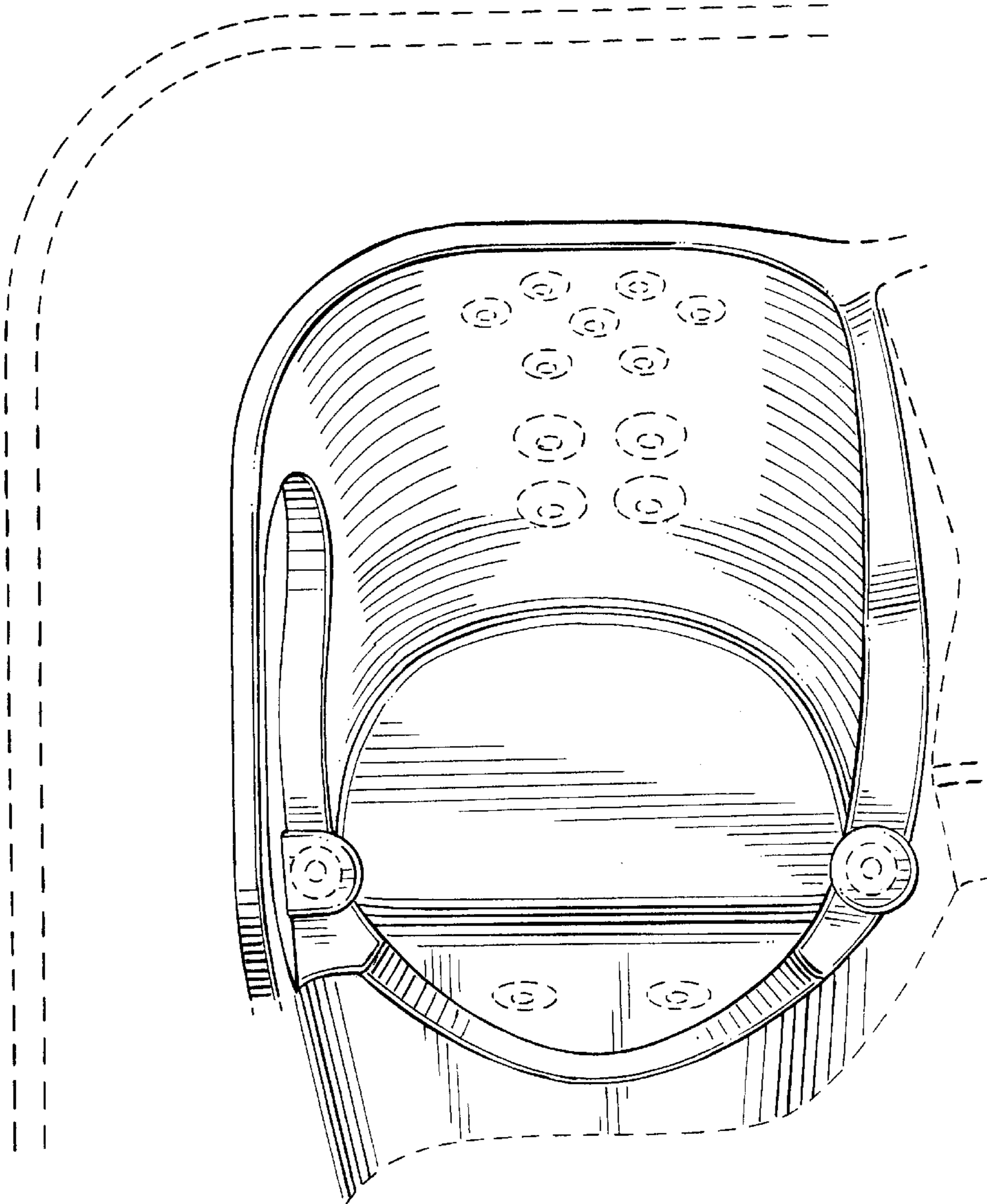


FIG. 1

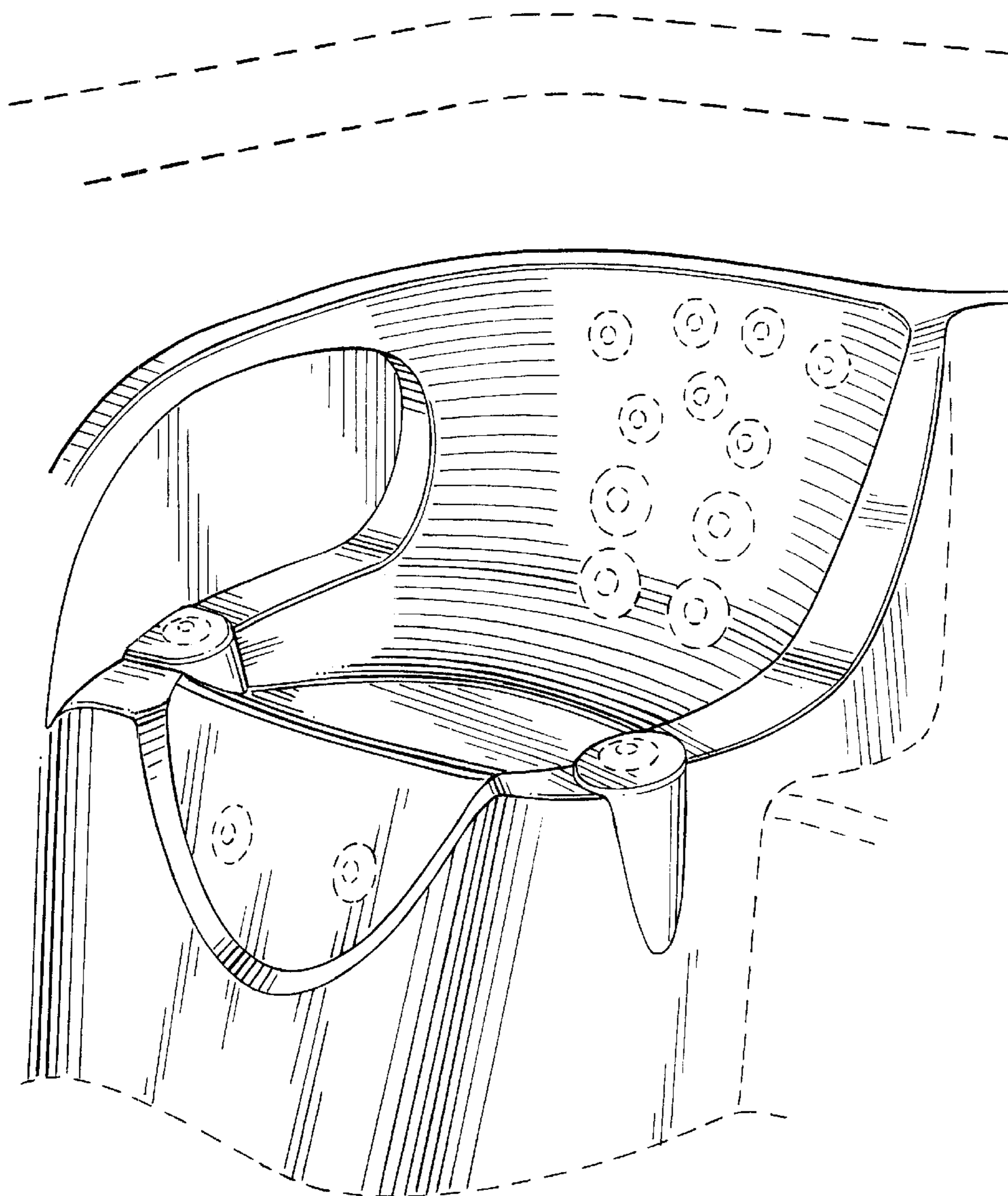


FIG. 2

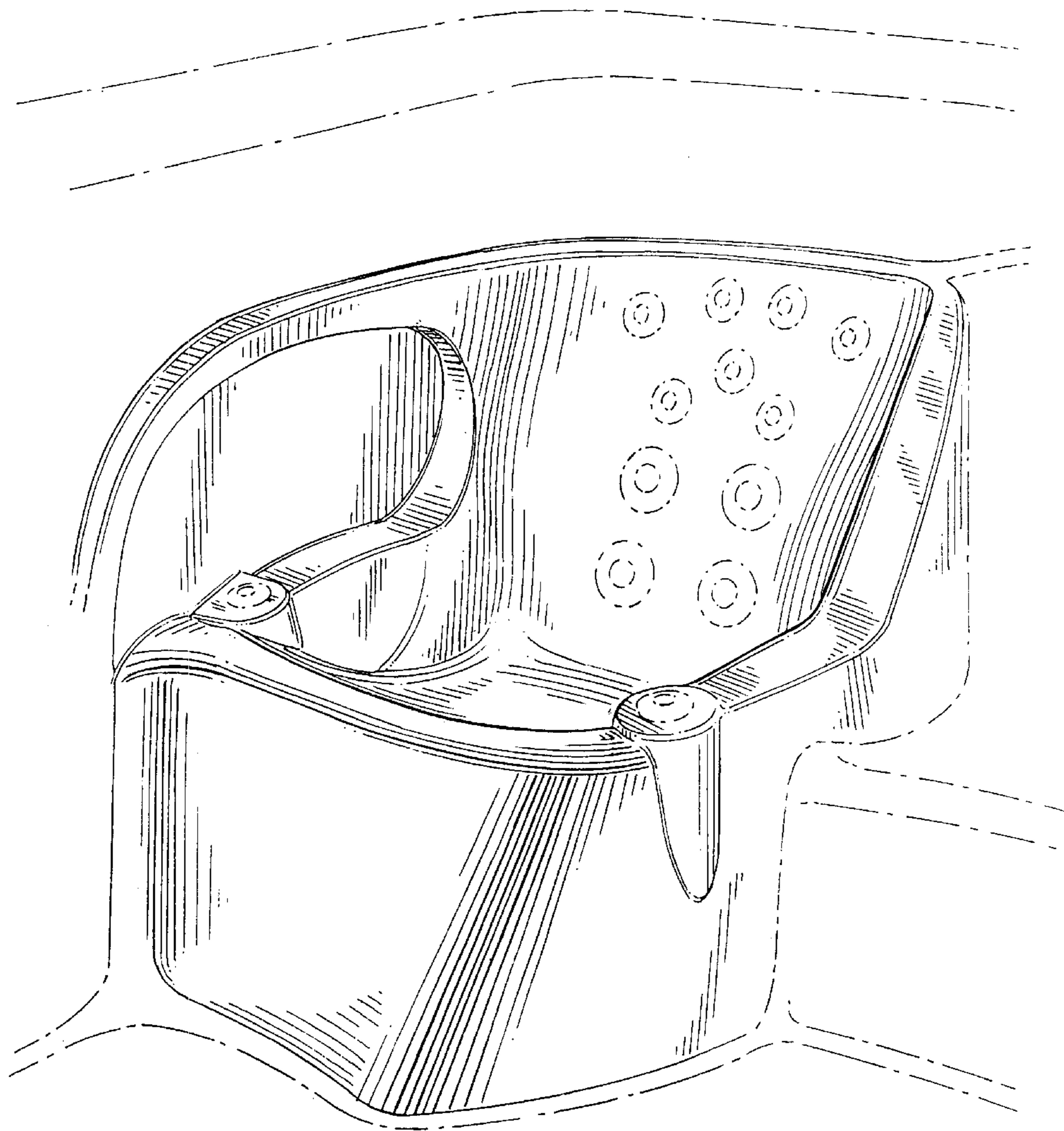


FIG. 3