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(12) **United States Design Patent**
Proud et al.

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(45) **Date of Patent:** **** Sep. 19, 2006**

- (54) **EXERCISE STATION**
- (75) Inventors: **Ian Proud**, Selinsgrove, PA (US); **Eric Tritsch**, Spring Mills, PA (US)
- (73) Assignee: **Playworld Systems, Inc.**, Lewisburg, PA (US)
- (**) Term: **14 Years**
- (21) Appl. No.: **29/240,450**
- (22) Filed: **Oct. 13, 2005**

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Primary Examiner—Philip S. Hyder
(74) *Attorney, Agent, or Firm*—Drinker Biddle & Reath LLP

Related U.S. Application Data

- (62) Division of application No. 29/194,595, filed on Nov. 25, 2003.
- (51) **LOC (8) Cl.** **21-02**
- (52) **U.S. Cl.** **D21/686**
- (58) **Field of Classification Search** D21/662,
D21/688, 691, 814; D25/16, 23; 482/35,
482/36, 37, 148, 908; 472/136
See application file for complete search history.

(57) **CLAIM**

The ornamental design for an exercise station, as shown and described.

DESCRIPTION

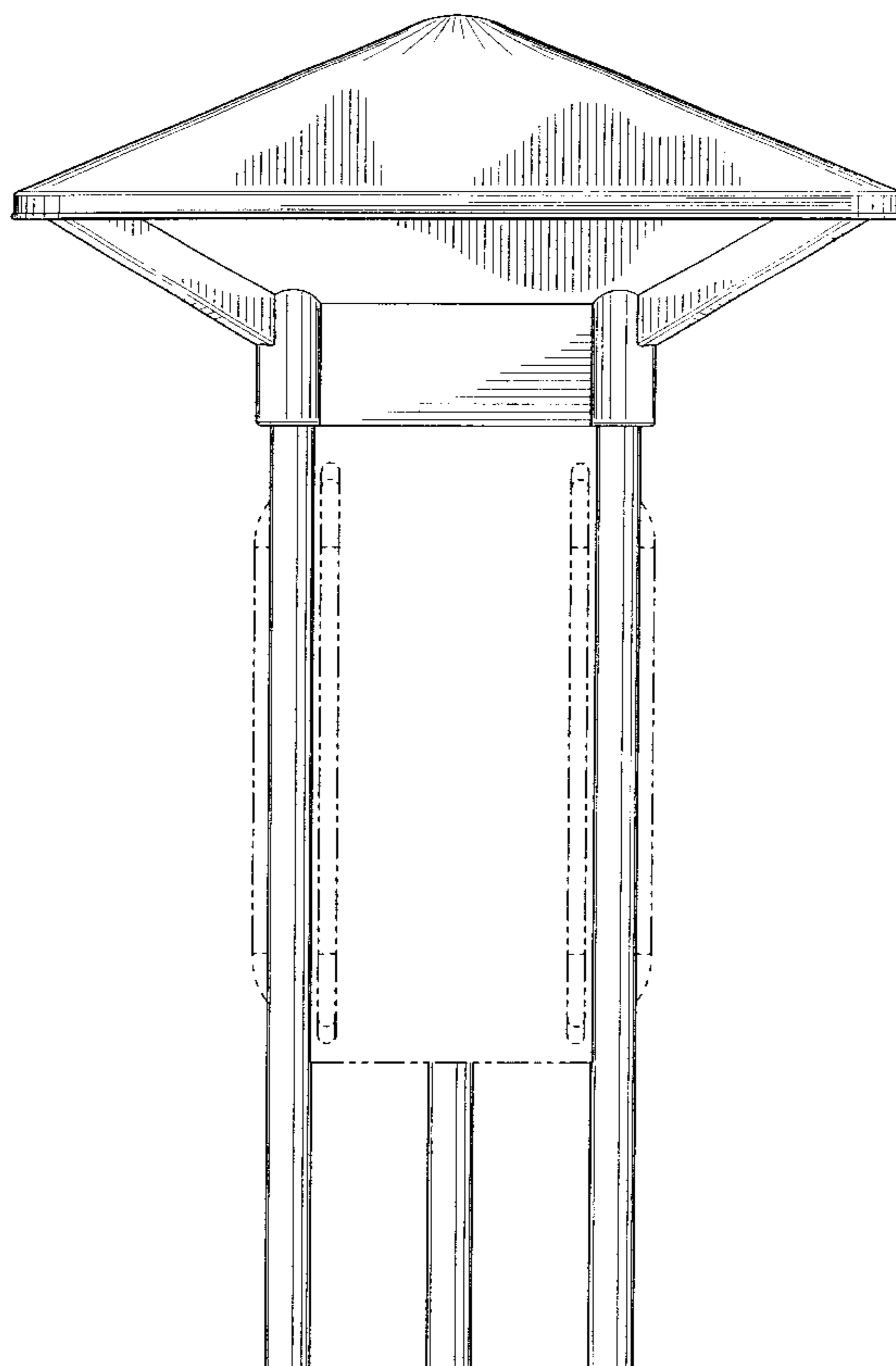
FIG. 1 is a front view of an exercise station according to our new design.
FIG. 2 is a right side view of the exercise station shown in FIG. 1, the left side view being a mirror image of the right side view; and,
FIG. 3 is a top plan view of the exercise station shown in FIG. 1.
The portions of the drawings appearing in broken line are for environment only and do not form a part of the design.

(56) **References Cited**

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1 Claim, 3 Drawing Sheets



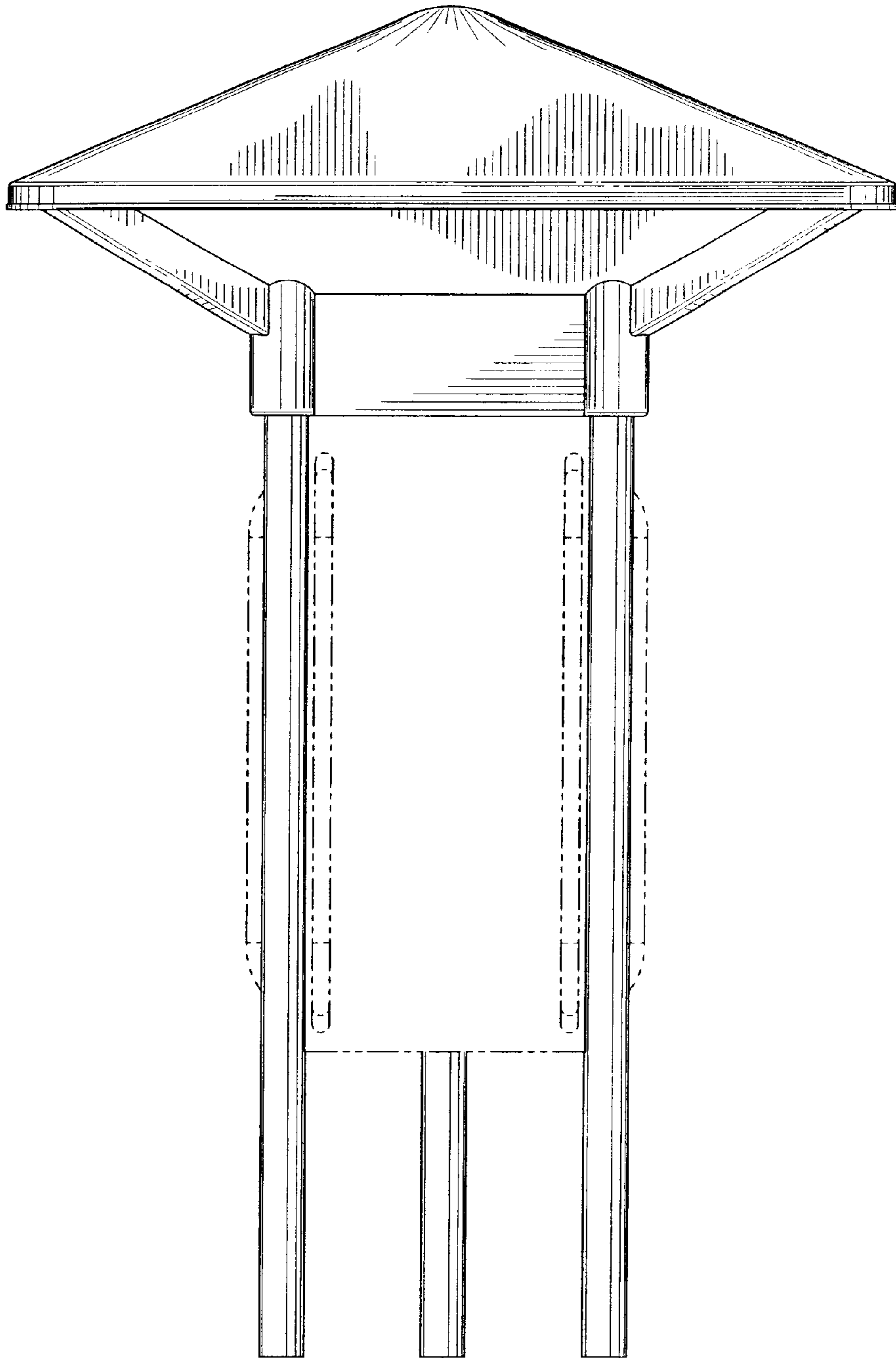


FIG. 1

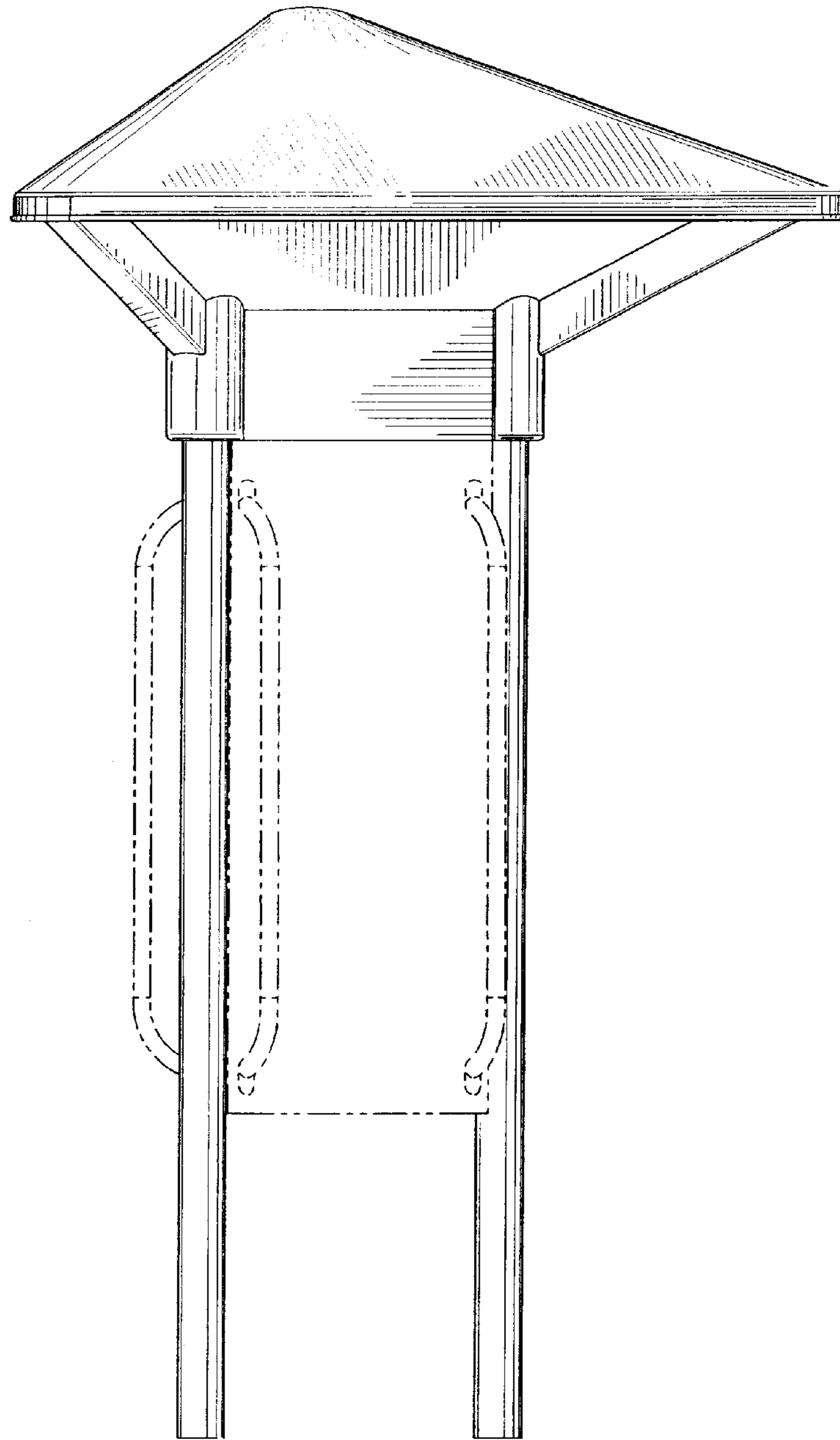


FIG. 2

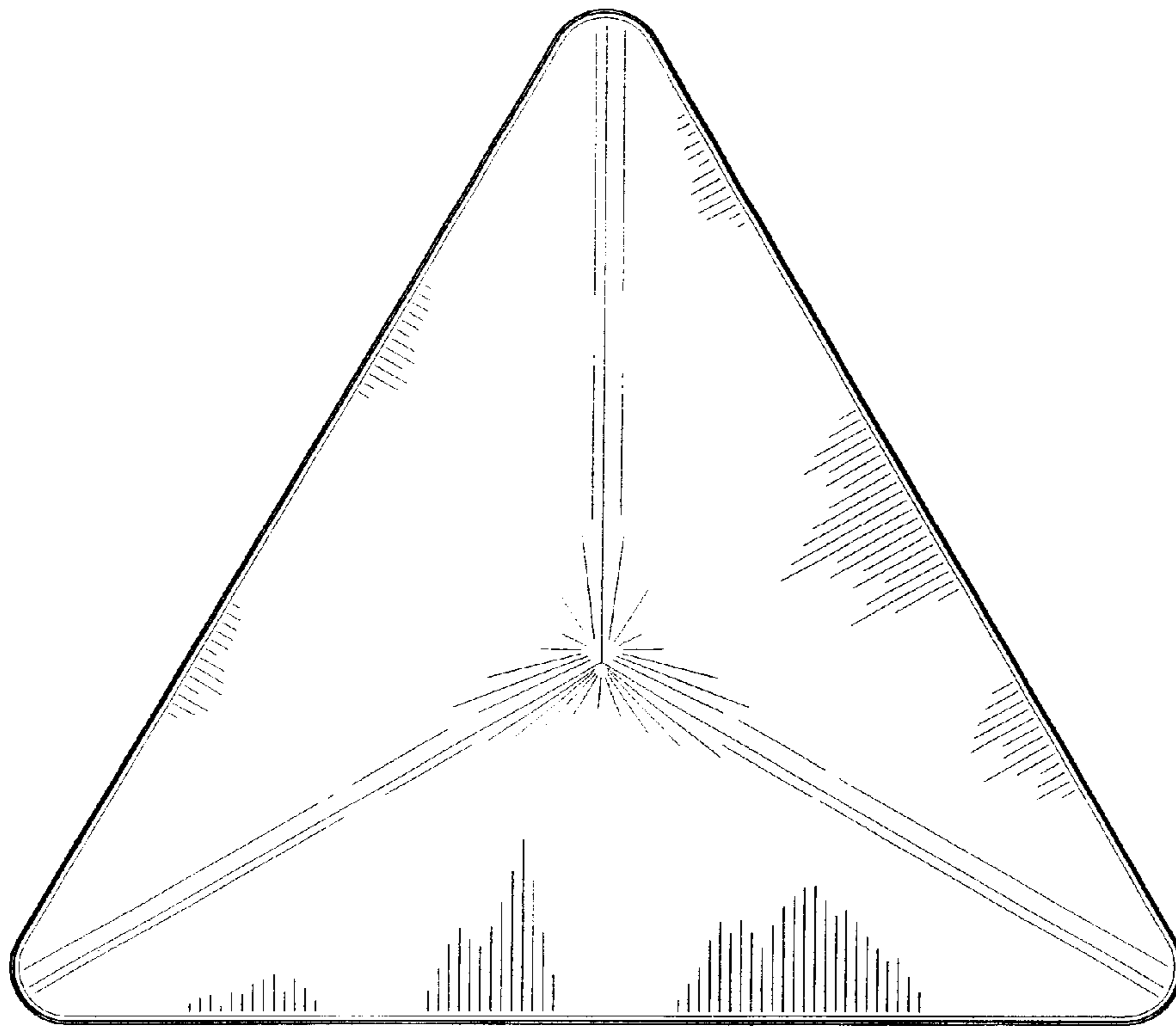


FIG. 3