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(12) **United States Design Patent**  
**Van Hooydonk et al.**

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(54) **STACKABLE WELDED ONE-PIECE  
ALUMINUM CHAIR FRAME AND PLASTIC  
CONTOURED SEAT AND BACK**

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Beach, CA (US)

(57) **CLAIM**

The ornamental design for a stackable welded one-piece  
aluminum chair frame and plastic contoured seat and back,  
as shown and described.

(73) Assignee: **Emeco Industries, Inc.**, Hanover, PA  
(US)

(\*\*) Term: **14 Years**

**DESCRIPTION**

(21) Appl. No.: **29/225,538**

FIG. 1 is a perspective view of a stackable welded one-piece  
aluminum chair frame and plastic contoured seat and back in  
accordance with the new design;

(22) Filed: **Mar. 17, 2005**

(51) **LOC (8) Cl.** ..... **06-01**

(52) **U.S. Cl.** ..... **D6/374; D6/380**

(58) **Field of Classification Search** ..... D6/334,  
D6/335, 374, 375, 376, 379, 380, 500–502;  
297/239, 445.1, 446.1

FIG. 2 is a top view thereof;

FIG. 3 is a front elevational view thereof;

FIG. 4 is a left side elevational view thereof, a right side  
elevational view being a mirror image thereof;

See application file for complete search history.

FIG. 5 is a rear elevation view thereof; and,

(56) **References Cited**

**U.S. PATENT DOCUMENTS**

D433,836 S	*	11/2000	Barile, Sr.	.....	D6/374
D474,349 S	*	5/2003	Striebel	.....	D6/379
D474,620 S	*	5/2003	Striebel	.....	D6/374
D486,975 S	*	2/2004	Lundstrom	.....	D6/380

FIG. 6 is a perspective view of a plurality of the stackable  
welded one-piece aluminum chair frame and plastic con-  
toured seat and back of FIG. 1 shown in a stacked configu-  
ration.

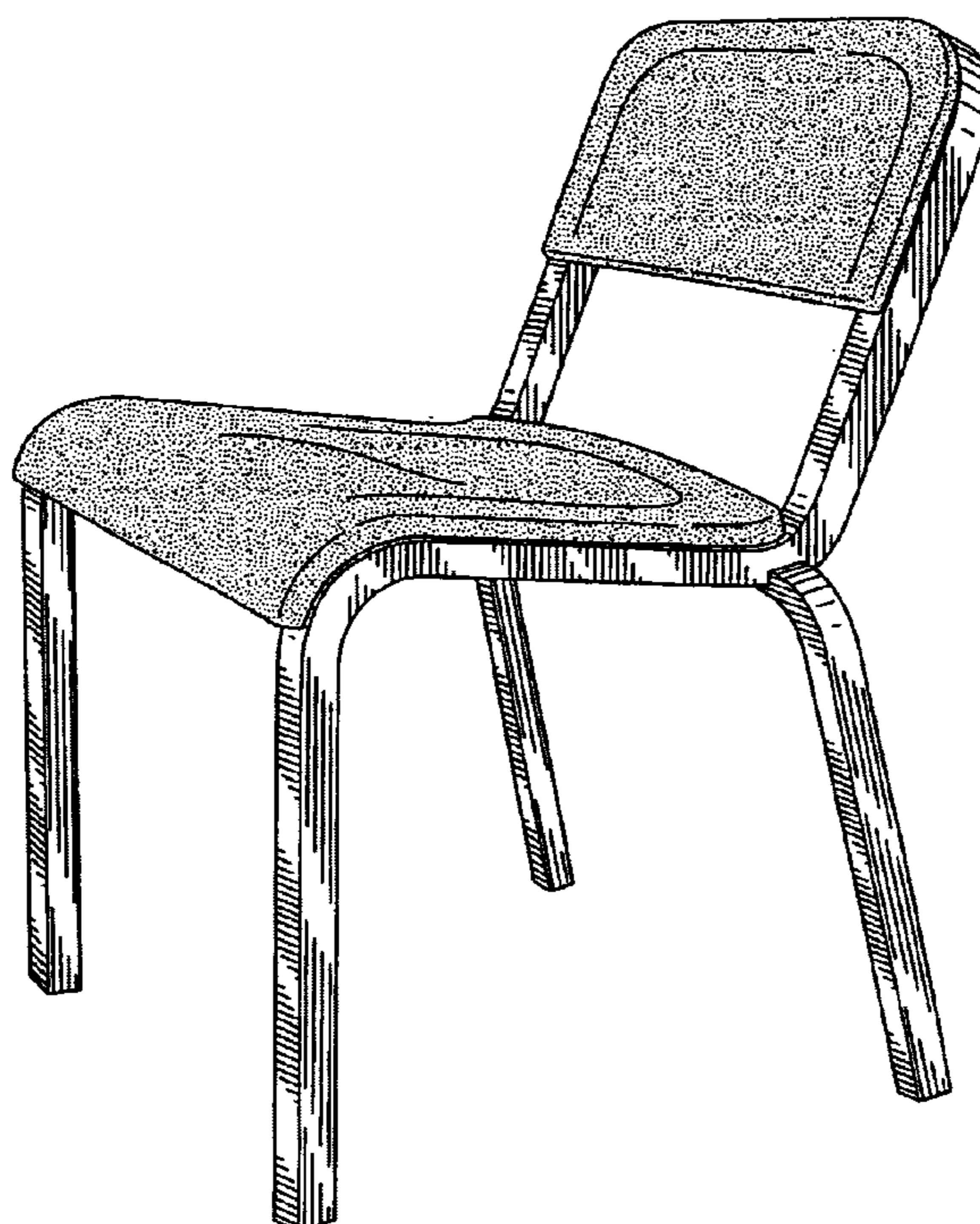
The broken lines showing of the two chairs in FIG. 6 are for  
illustrative purposes only and form no part of the claimed  
design.

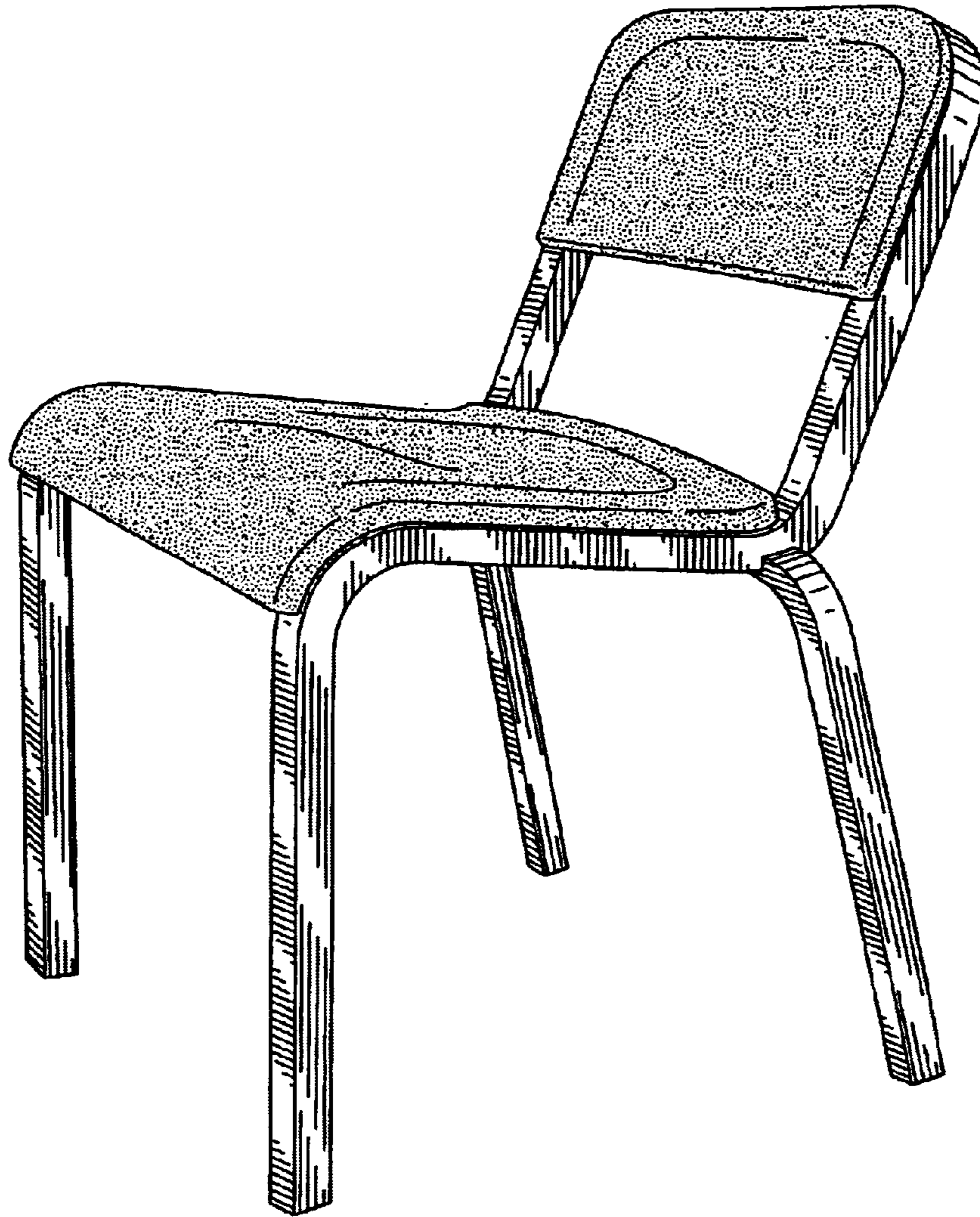
**OTHER PUBLICATIONS**

U.S. Navy Hospital Chair, Manufactured by Emeco,  
3-images, 1951.

\* cited by examiner

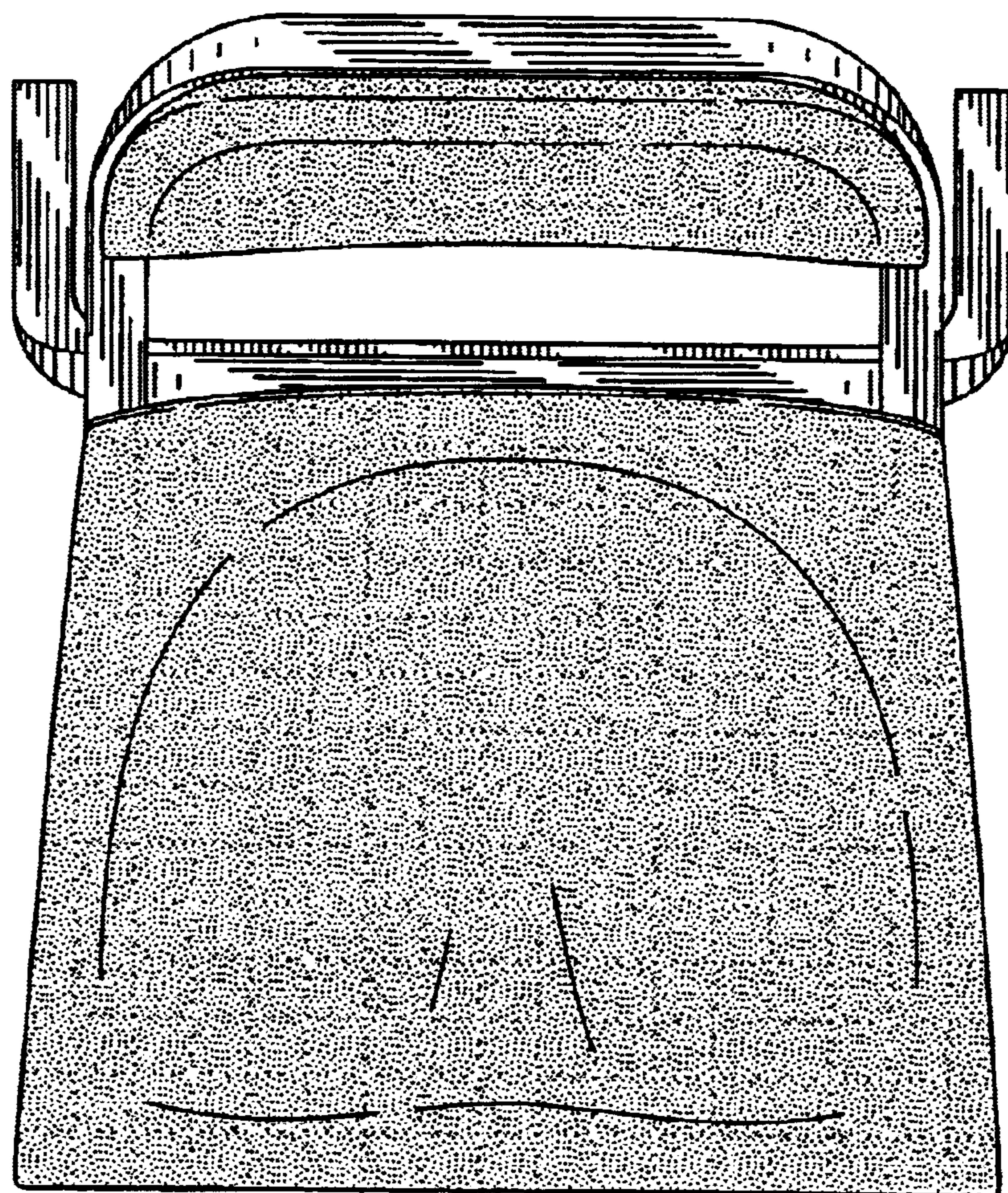
**1 Claim, 6 Drawing Sheets**





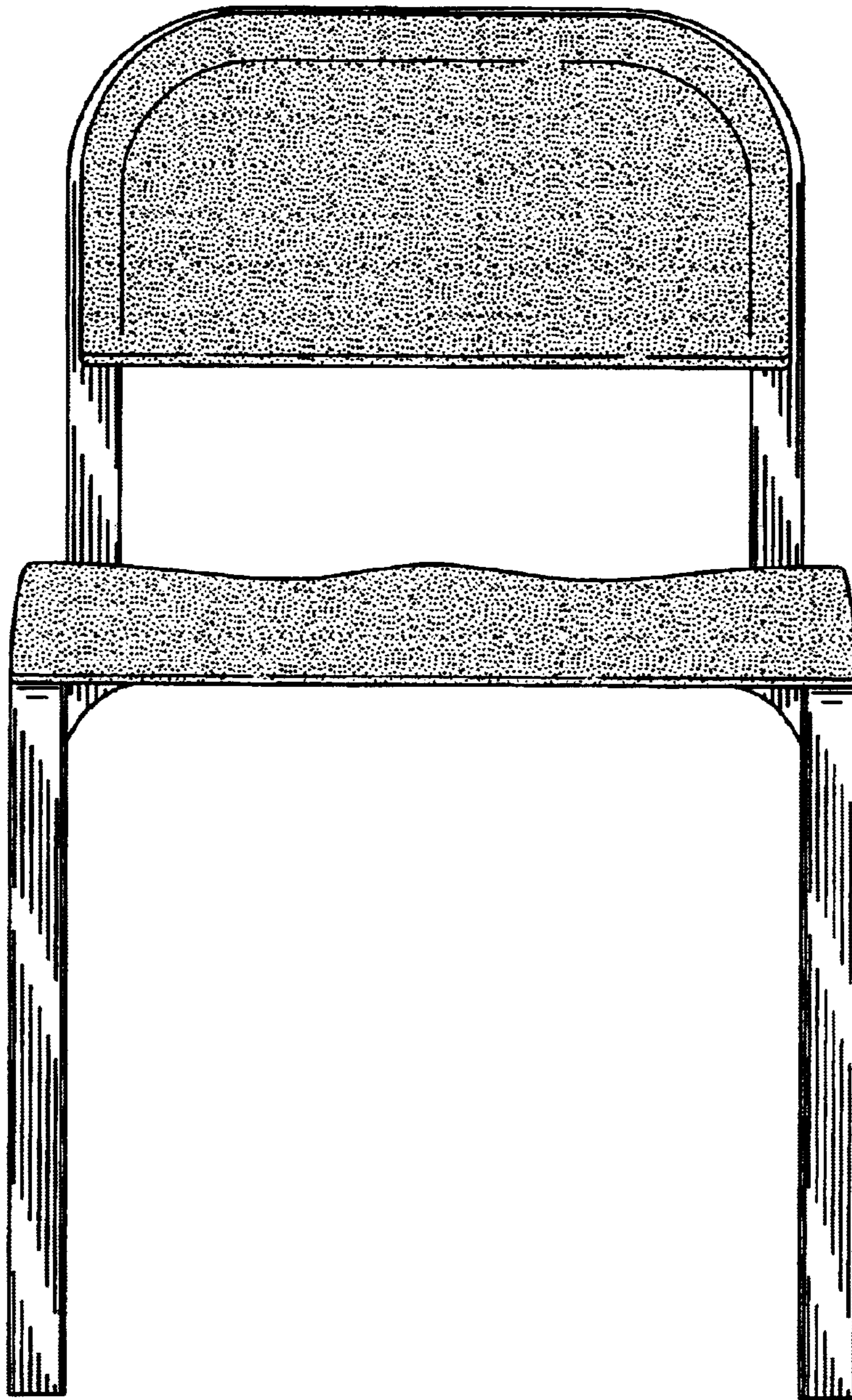
**FIG. 1**



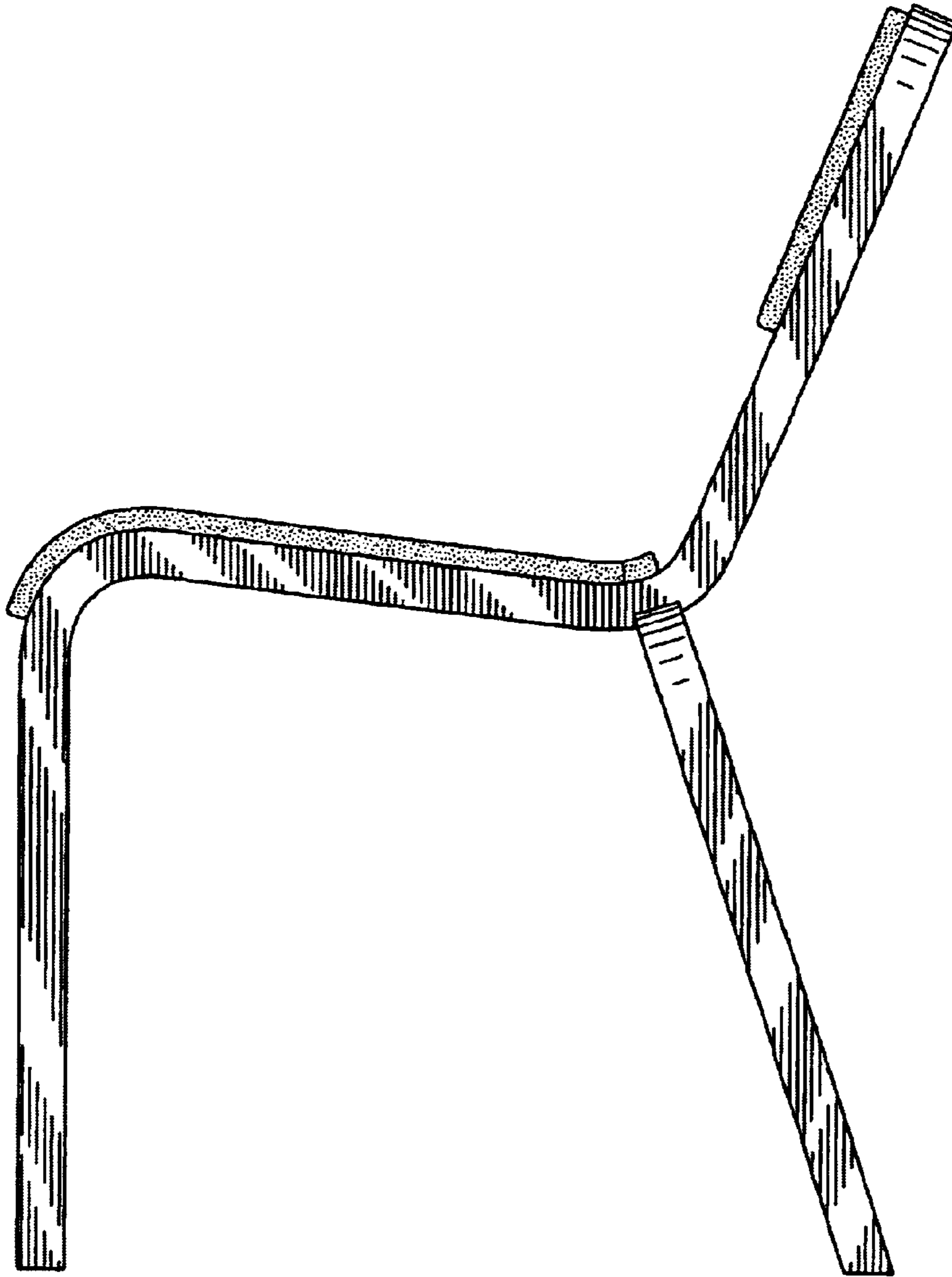


**FIG. 2**

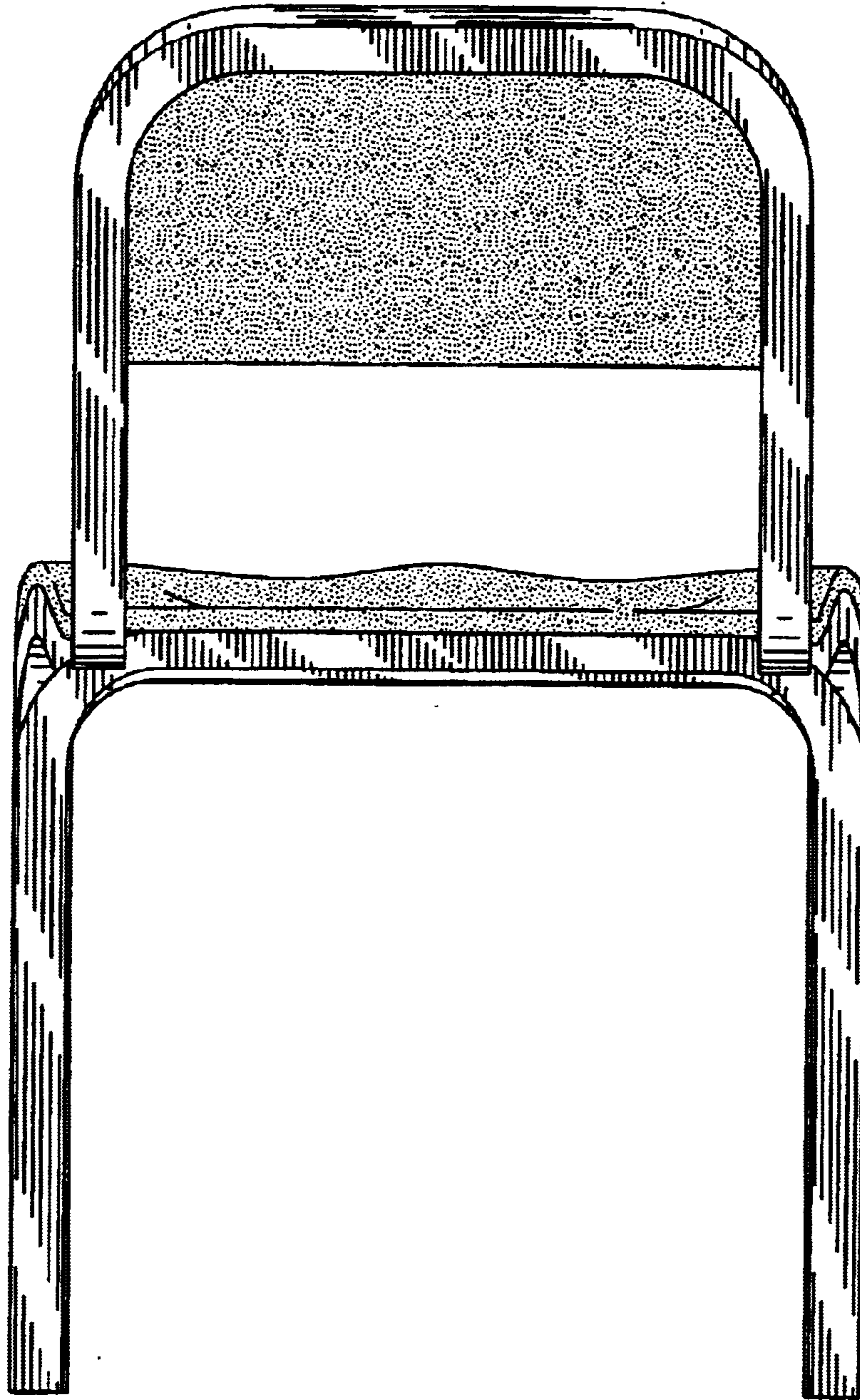




**FIG. 3**

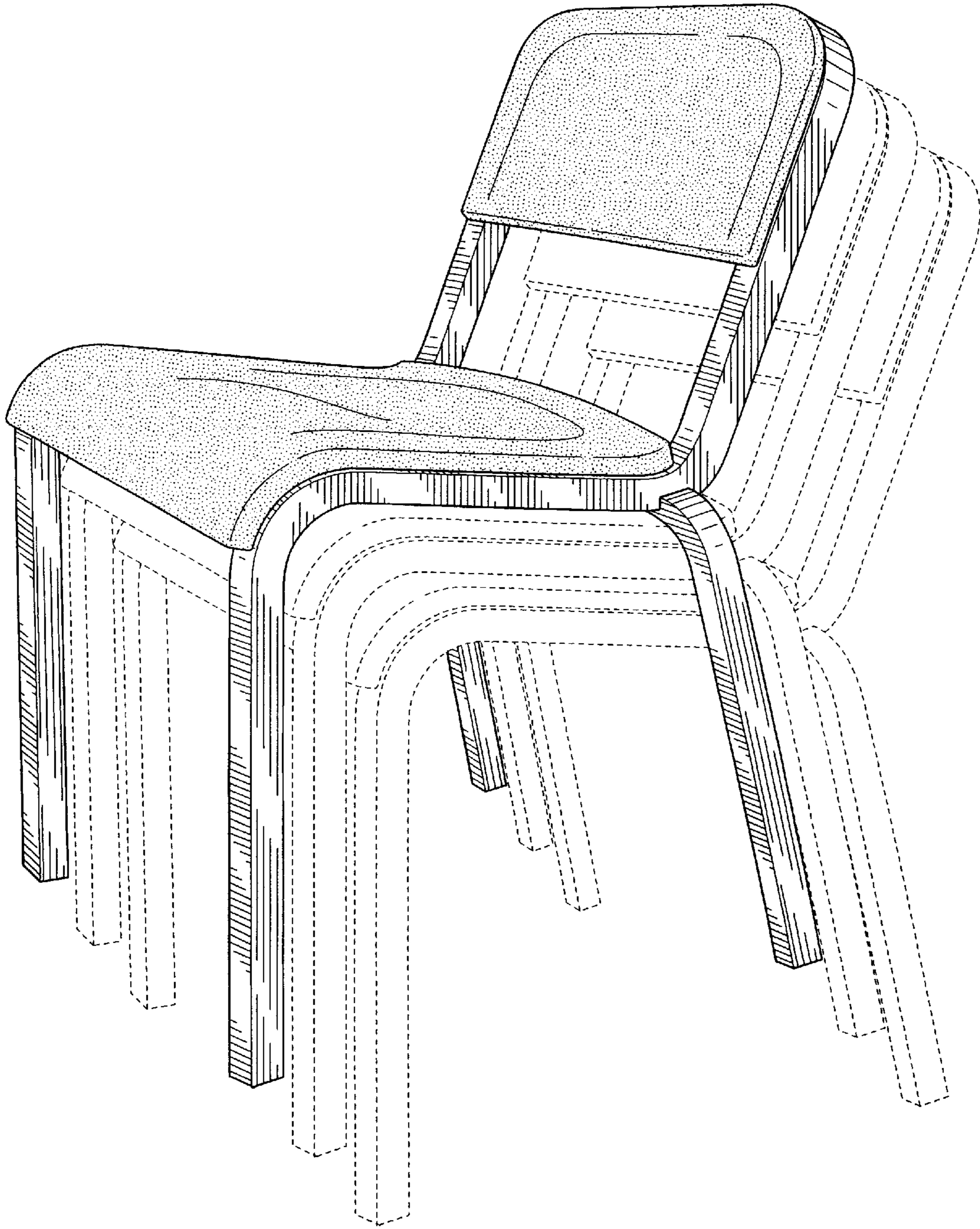


**FIG. 4**



**FIG. 5**





**FIG. 6**