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(12) **United States Design Patent**  
**Chiang**

(10) **Patent No.:** **US D515,560 S**

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(54) **PORTABLE VOCAL ACCOMPANIMENT MACHINE**

(75) Inventor: **Jung-Chieh Chiang**, Taichung (TW)

(73) Assignee: **Enhance Precision Electronics Co., Ltd.**, Taichung (TW)

(\*\*) Term: **14 Years**

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(30) **Foreign Application Priority Data**

Jul. 7, 2004 (TW) ..... 93304000

(51) **LOC (8) Cl.** ..... **14-99**

(52) **U.S. Cl.** ..... **D14/299**

(58) **Field of Classification Search** ..... D14/160,  
D14/167, 162, 168, 165, 172, 185, 188, 221,  
D14/225-226, 227, 229, 299, 210, 124, 135,  
D14/136, 214; D21/516; 181/199; 381/87,  
381/301, 302, 334; 434/307 A

See application file for complete search history.

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*Primary Examiner*—Paula A. Greene

(74) *Attorney, Agent, or Firm*—Alan D. Kamrath; Nikolai & Mersereau, P.A.

(57) **CLAIM**

The ornamental design for a portable vocal accompaniment machine, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of a portable vocal accompaniment machine, showing my new design;

FIG. 2 is a front view thereof;

FIG. 3 is a rear view thereof;

FIG. 4 is a left side view thereof;

FIG. 5 is a right side view thereof;

FIG. 6 is top view thereof;

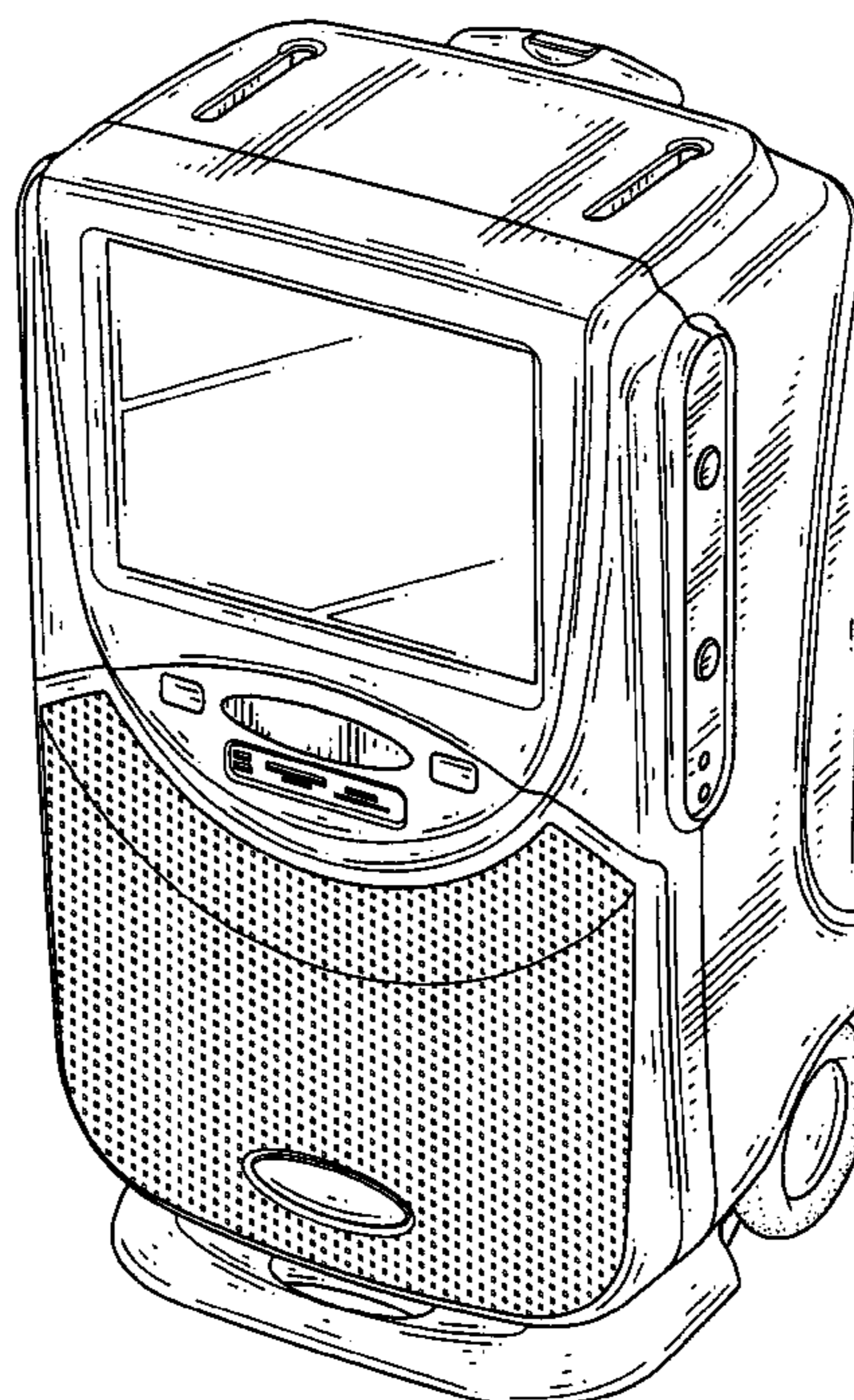
FIG. 7 is a bottom view thereof;

FIG. 8 is a front perspective view of FIG. 1, the broken lines are for illustrative purposes only and form no part of the claimed design;

FIG. 9 is a front perspective view of FIG. 1, the broken lines are for illustrative purposes only and forms no part of the claimed design; and,

FIG. 10 is a front perspective view of FIG. 1, the broken lines are for illustrative purposes only and forms no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



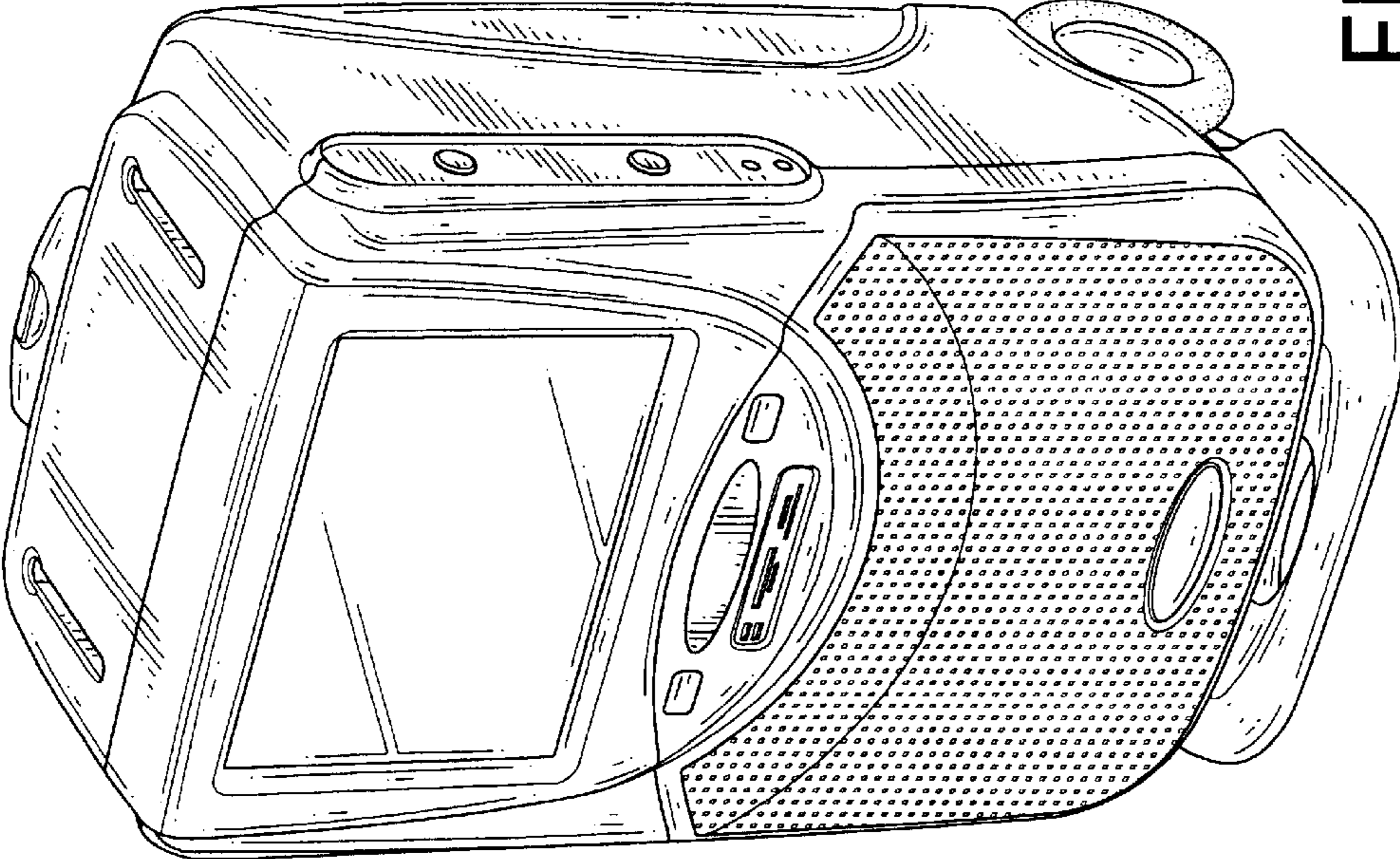


FIG.1

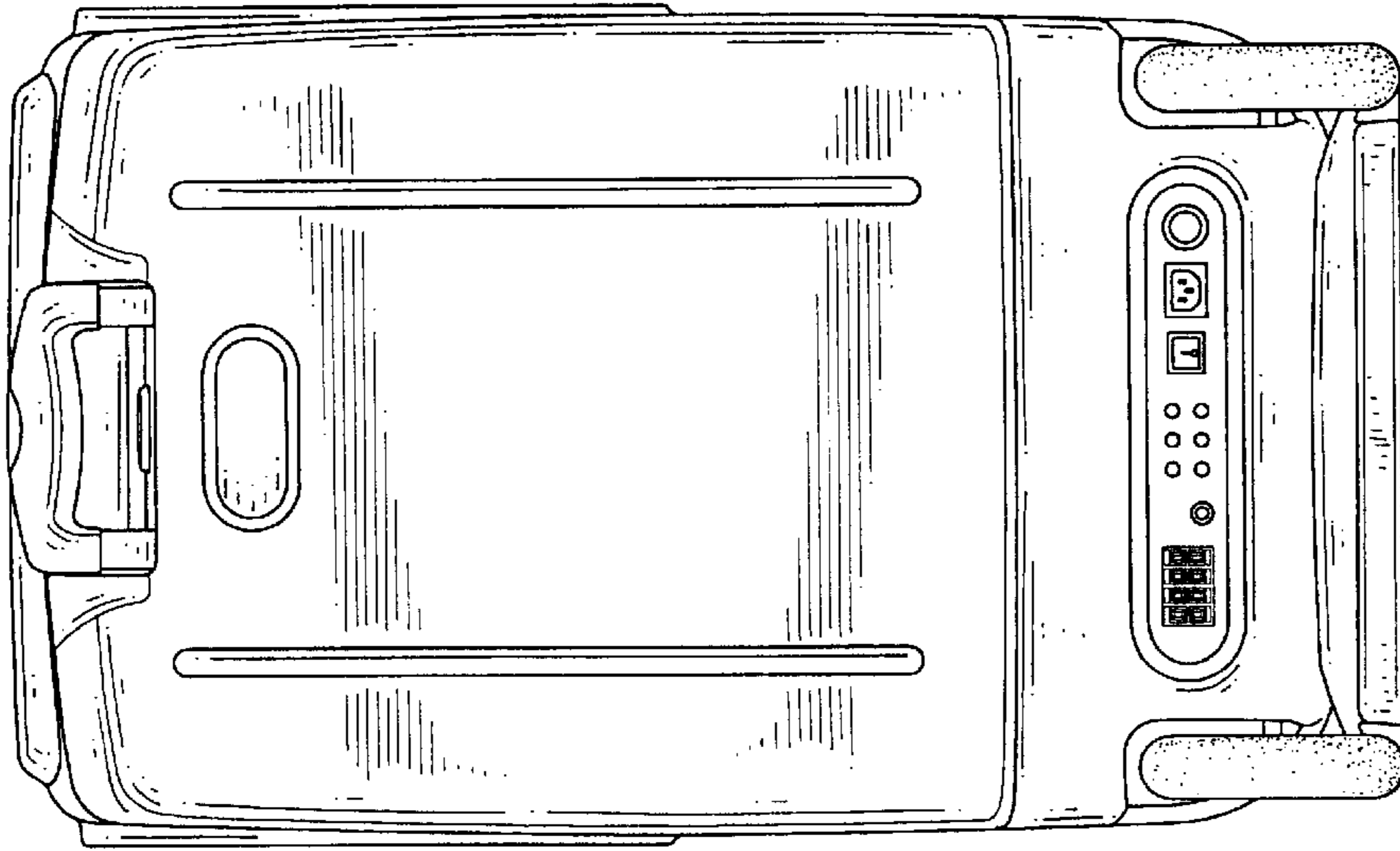


FIG.3

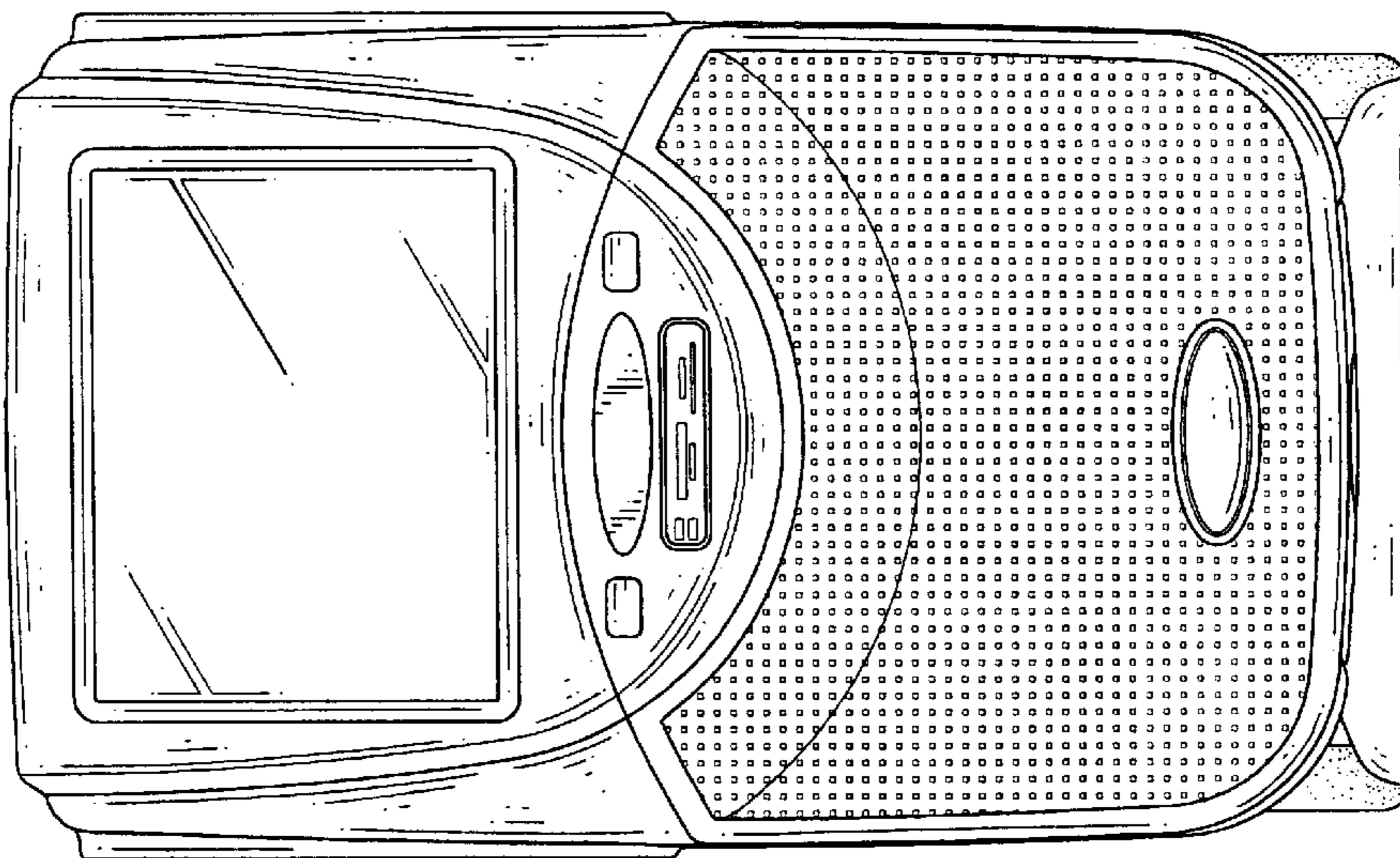


FIG.2

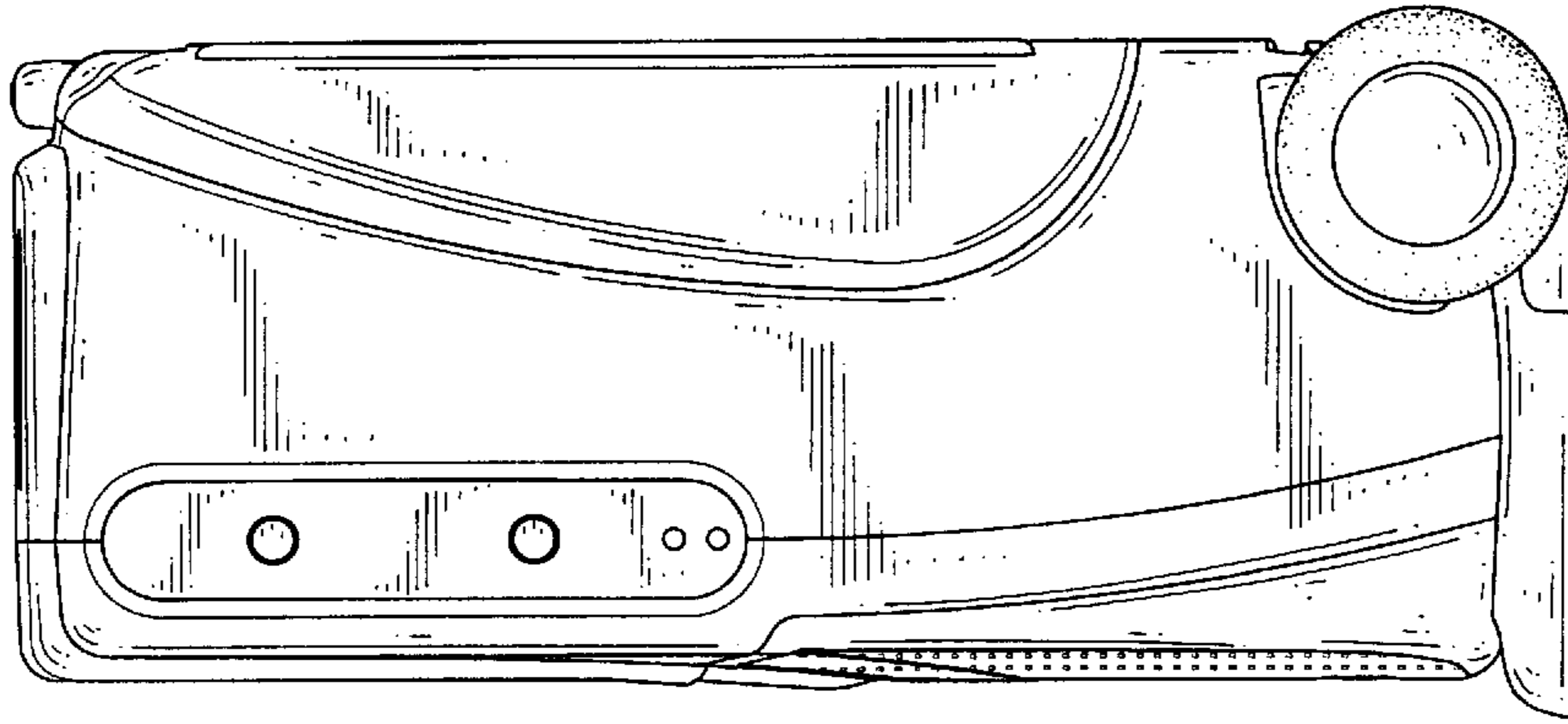


FIG.5

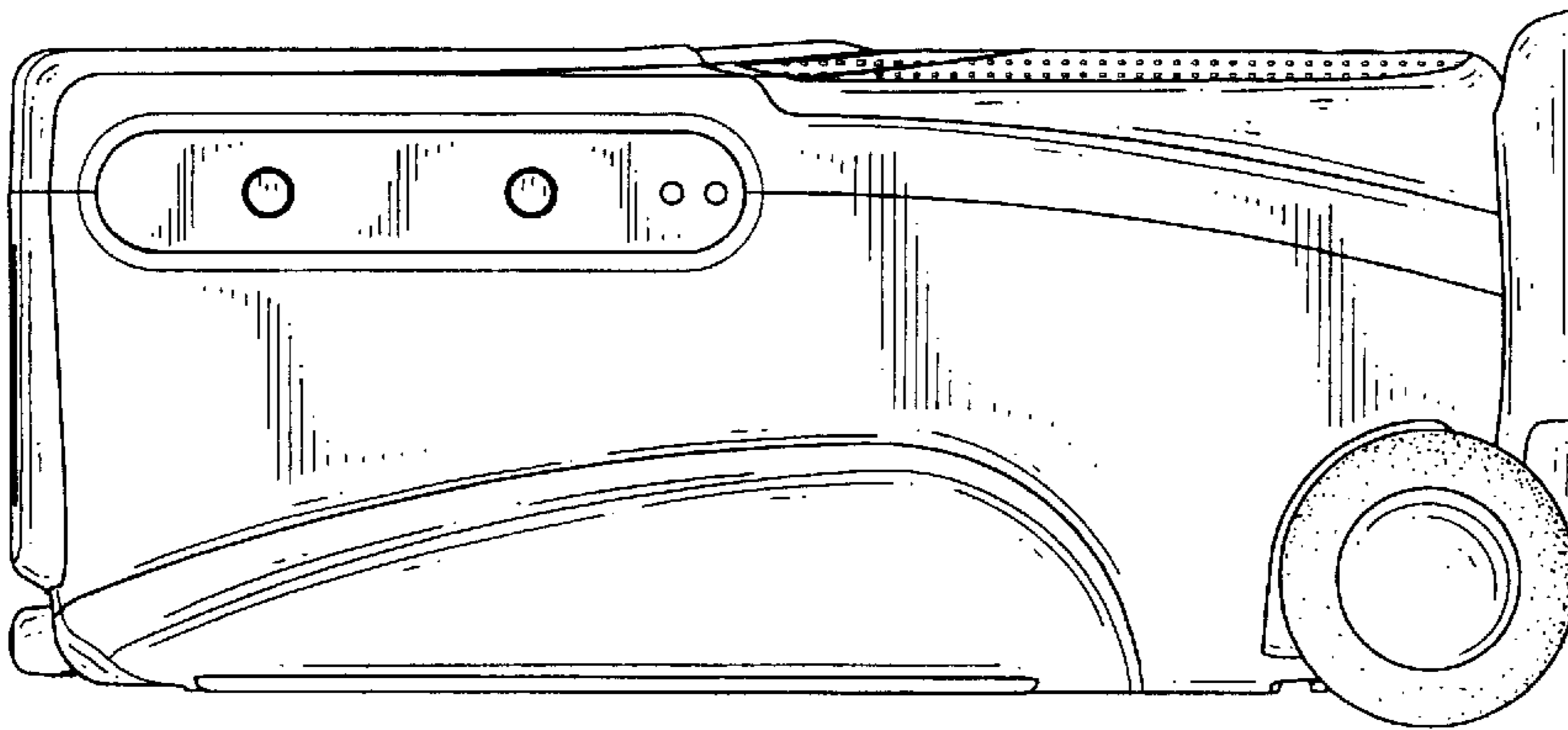


FIG.4

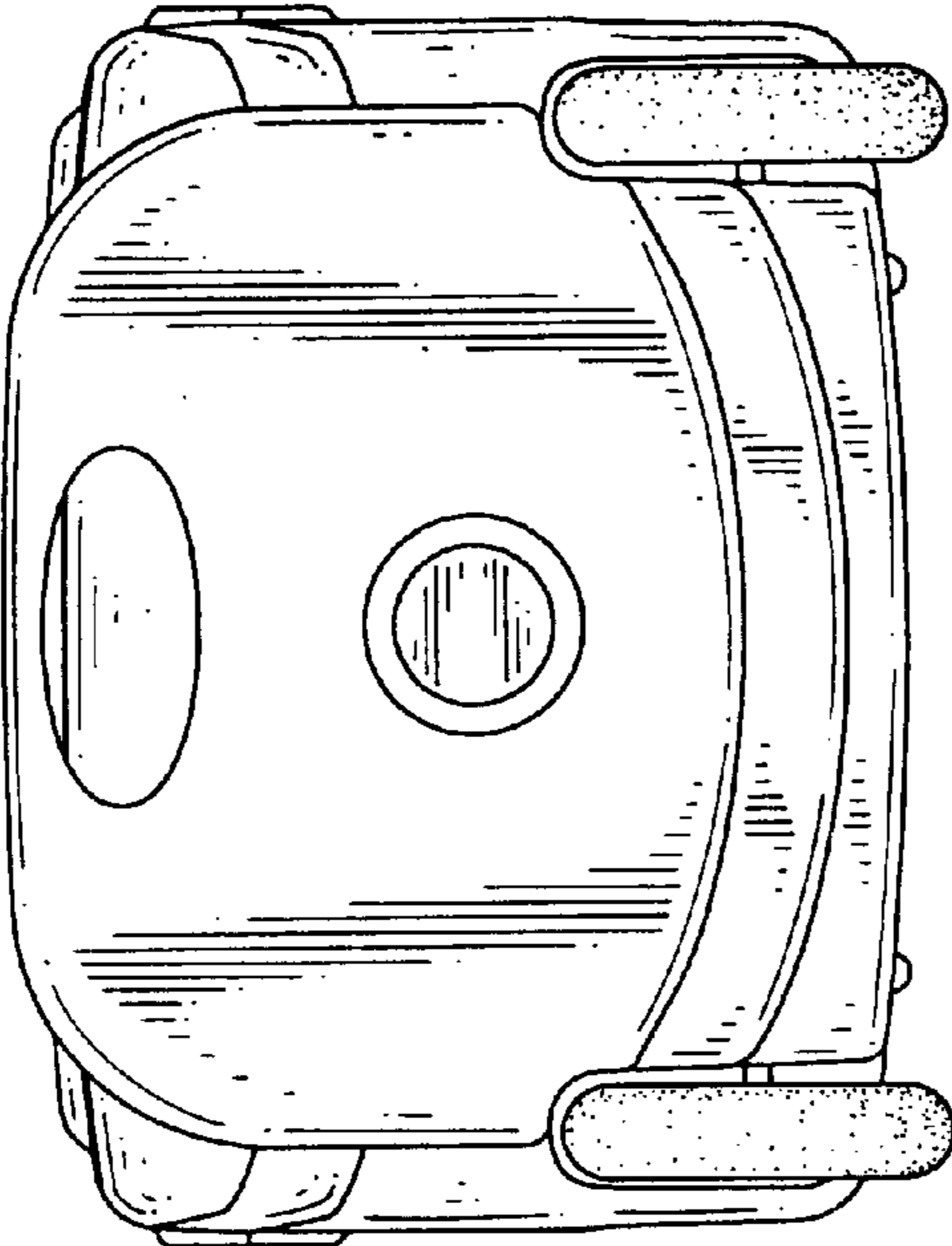


FIG. 7

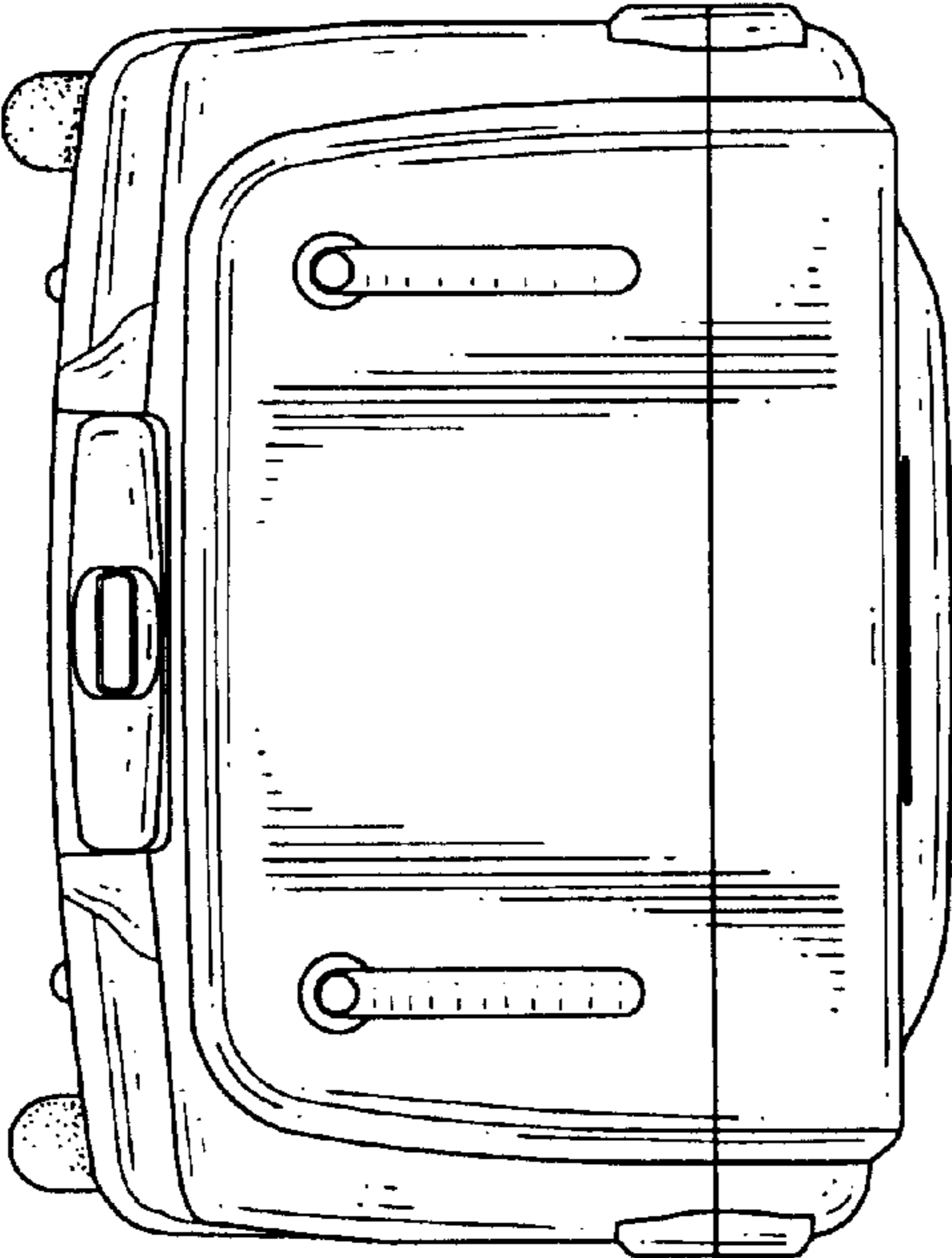


FIG. 6

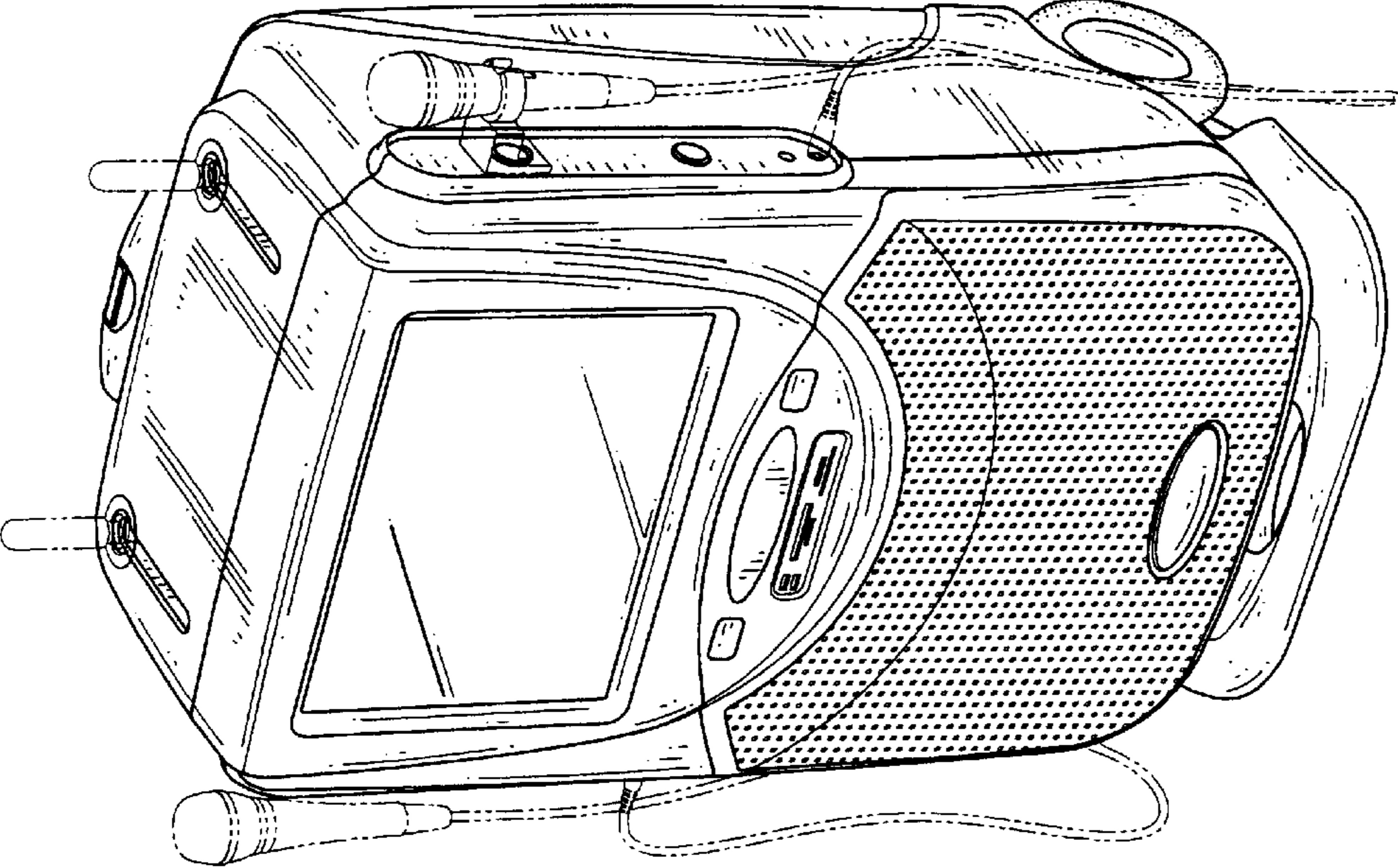


FIG.8

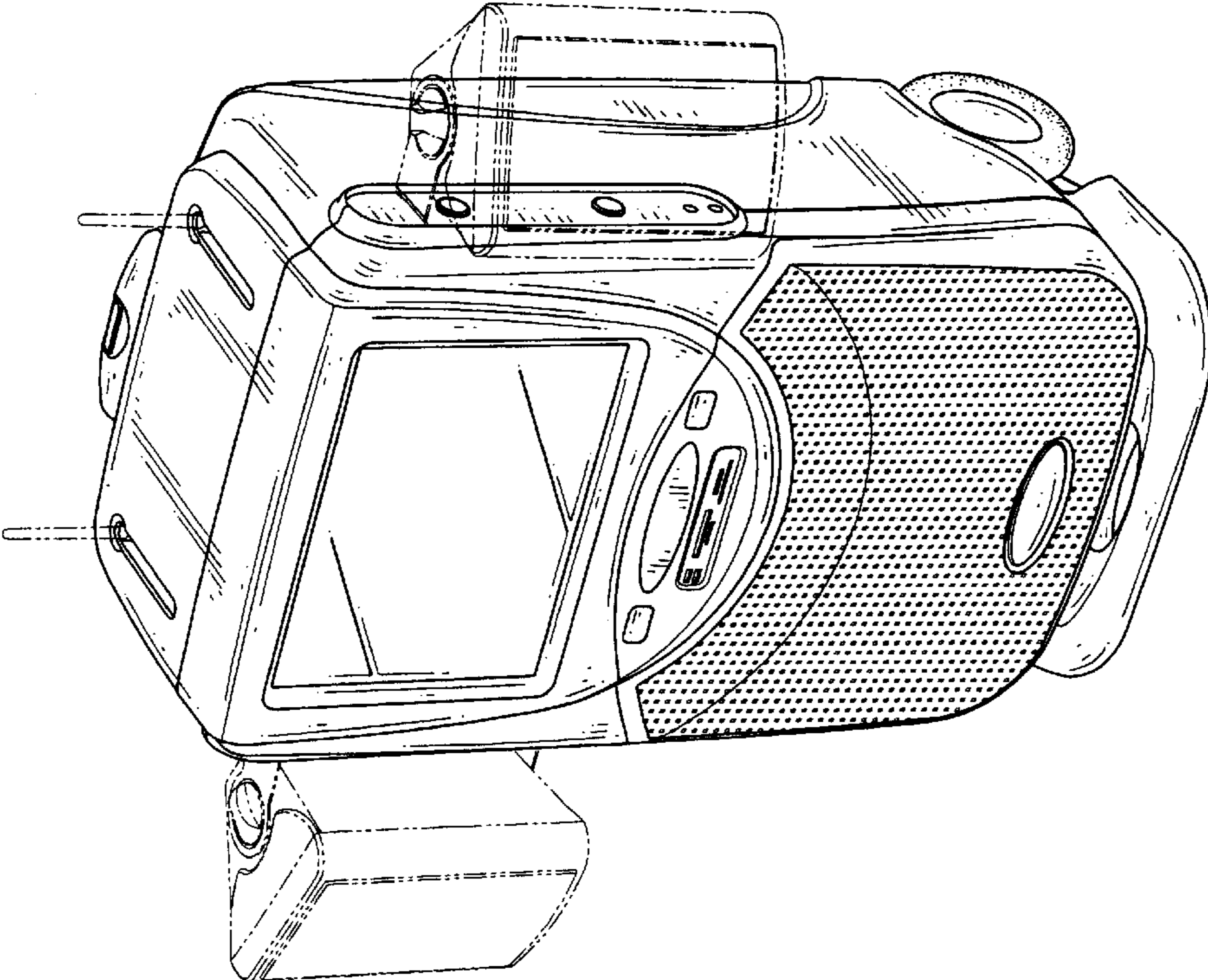


FIG.9

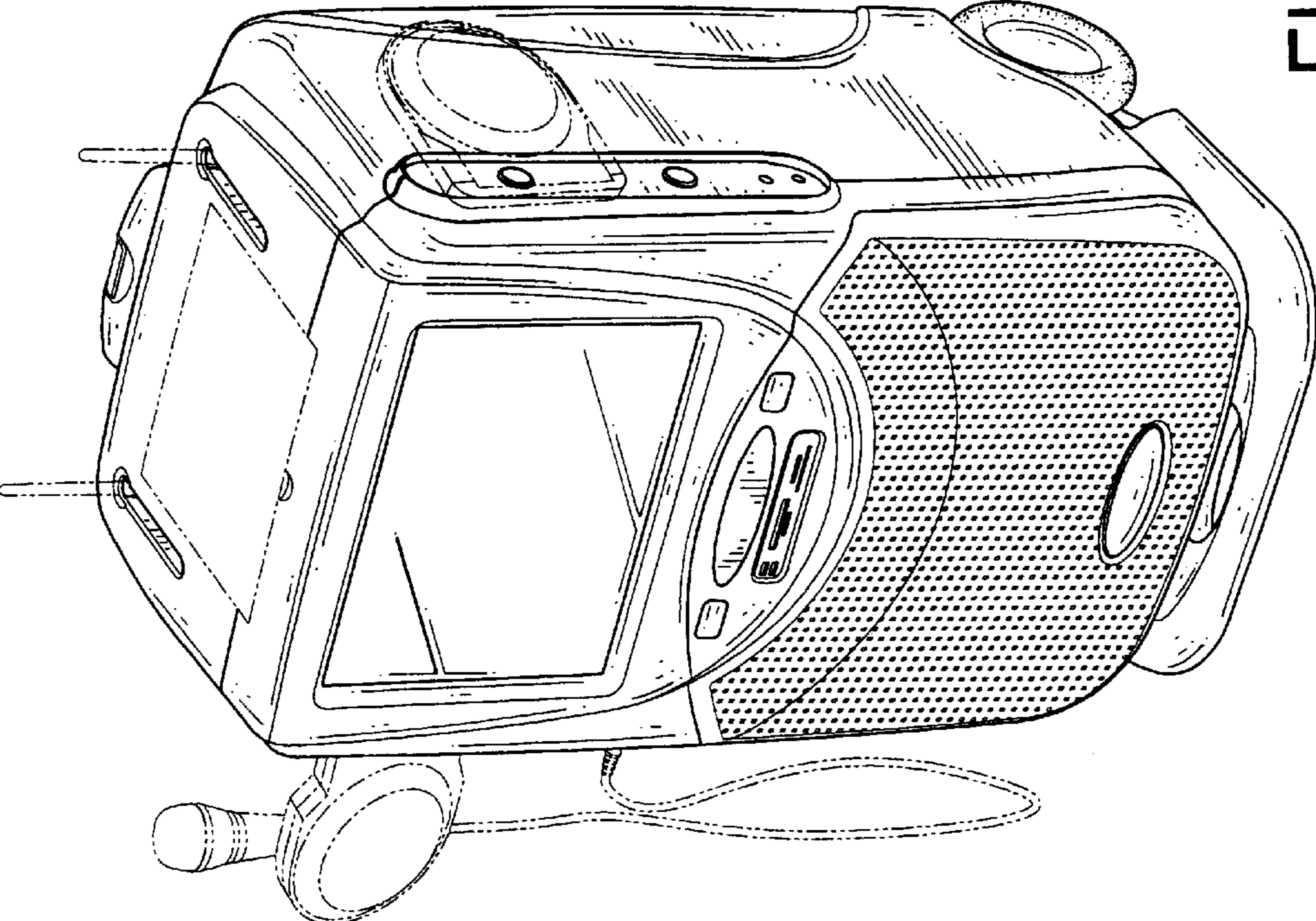


FIG.10