



US00D509471S

(12) **United States Design Patent** (10) **Patent No.:** **US D509,471 S**  
**Cronce et al.** (45) **Date of Patent:** **\*\* Sep. 13, 2005**

(54) **STANCHION (RS)**

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(73) Assignee: **SportRack LLC**, Sterling Heights, MI (US)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/201,942**

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(51) **LOC (8) Cl.** ..... **12-16**

(52) **U.S. Cl.** ..... **D12/414; D8/382**

(58) **Field of Search** ..... D12/406, 412, D12/414; D14/240, 217, 229, 224; D6/495, 455, 449; D8/363, 382; 224/309–310, 323–329

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(57) **CLAIM**

The ornamental design for stanchion (RS), as shown and described.

**DESCRIPTION**

FIG. 1 is a prospective view of the first embodiment of the stanchion of the present invention, wherein the structure shown in broken lines is not part of the design sought to be patented;

FIG. 2 is a front elevational view of the stanchion of FIG. 1, wherein the structure shown in broken lines is not part of the design sought to be patented;

FIG. 3 is a rear elevational view of the stanchion of FIG. 1;

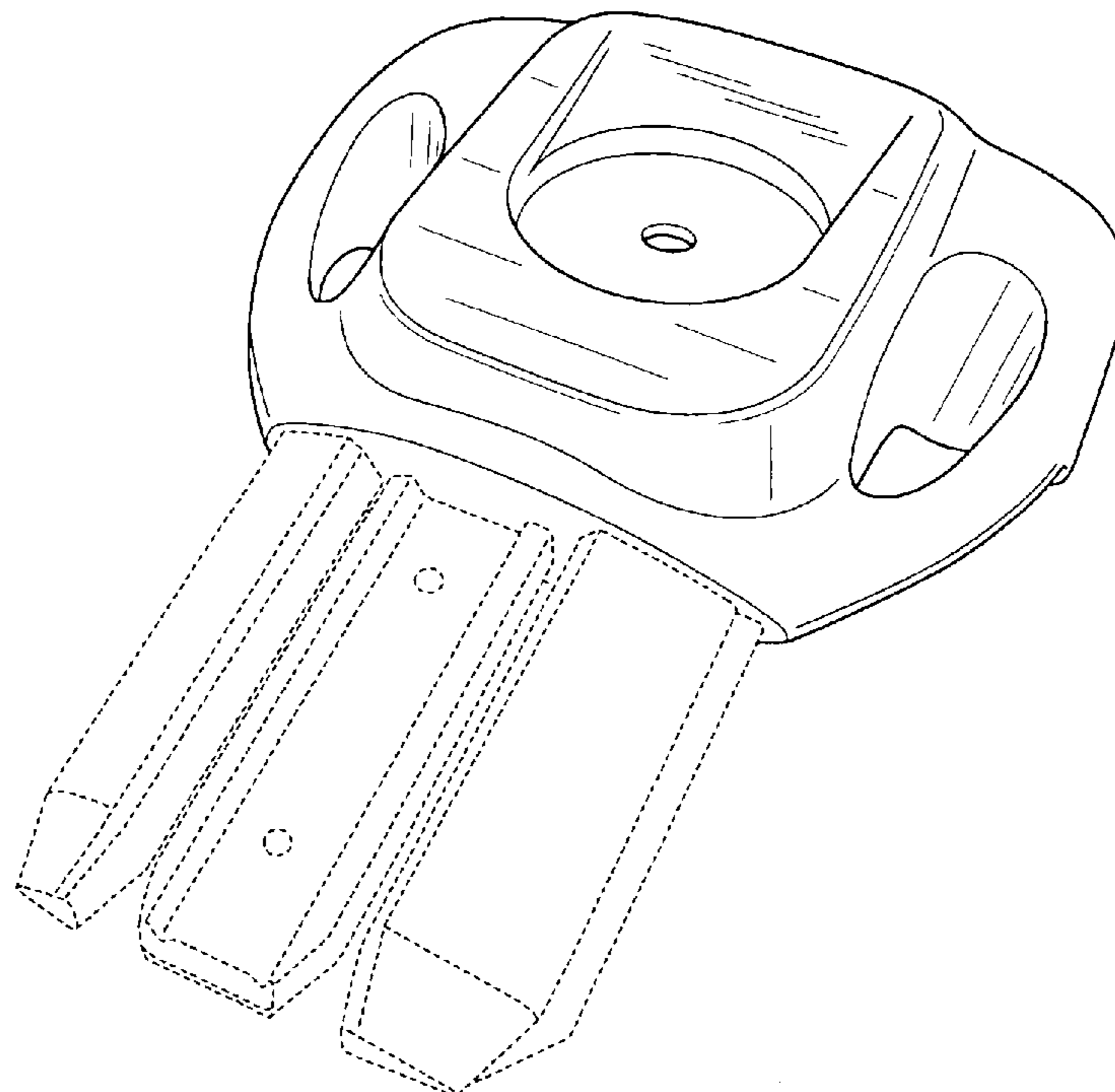
FIG. 4 is a right side elevational view of the stanchion of FIG. 1, wherein the structure shown in broken lines is not part of the design sought to be patented;

FIG. 5 is a left side elevational view of the stanchion of FIG. 1, wherein the structure shown in broken lines is not part of the design sought to be patented;

FIG. 6 is a top plan view of the stanchion of FIG. 1, wherein the structure shown in broken lines is not part of the design sought to be patented; and,

FIG. 7 is a bottom view of the stanchion of FIG. 1, wherein the structure shown in broken lines is not part of the design sought to be patented.

**1 Claim, 5 Drawing Sheets**



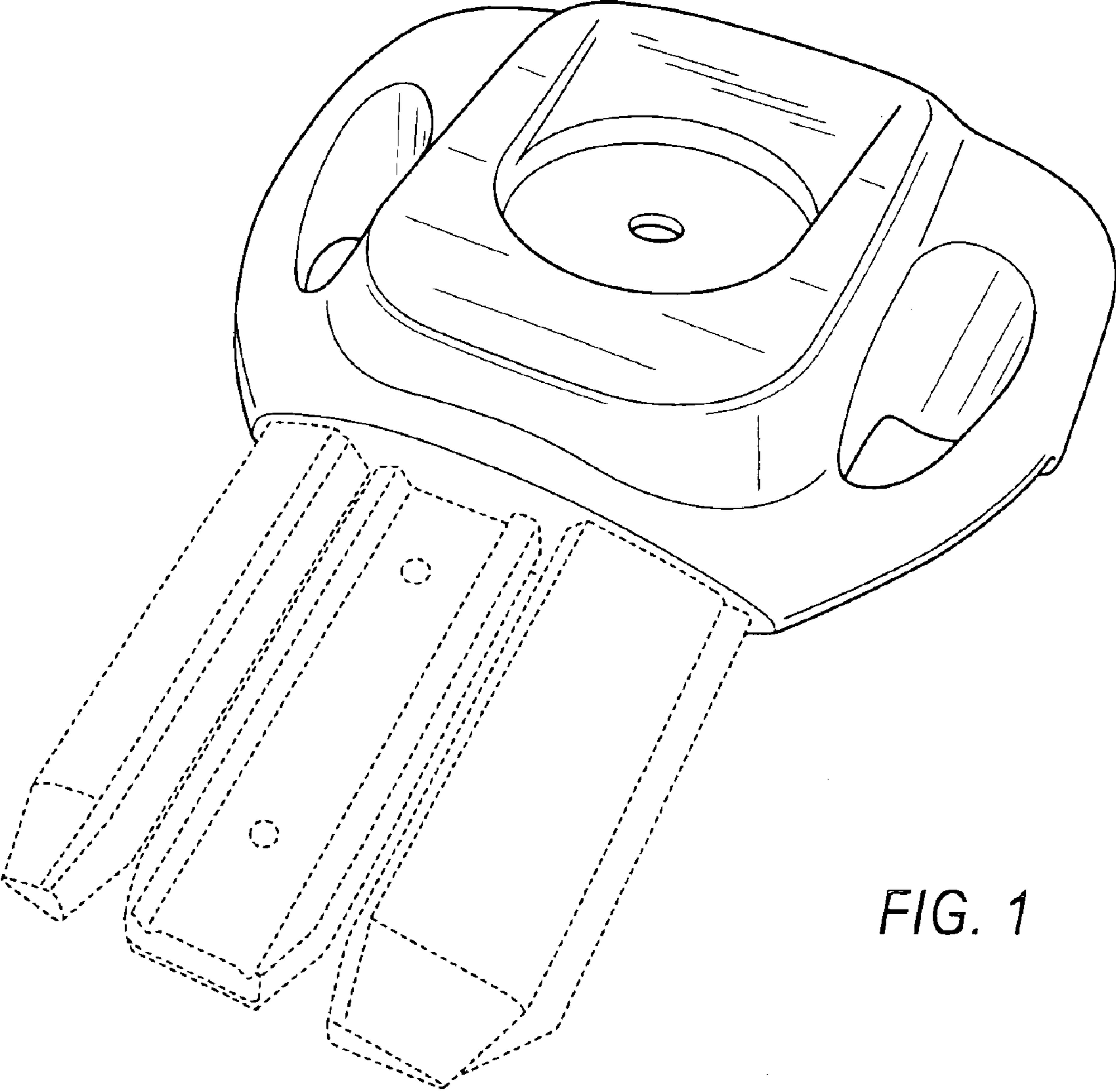


FIG. 1

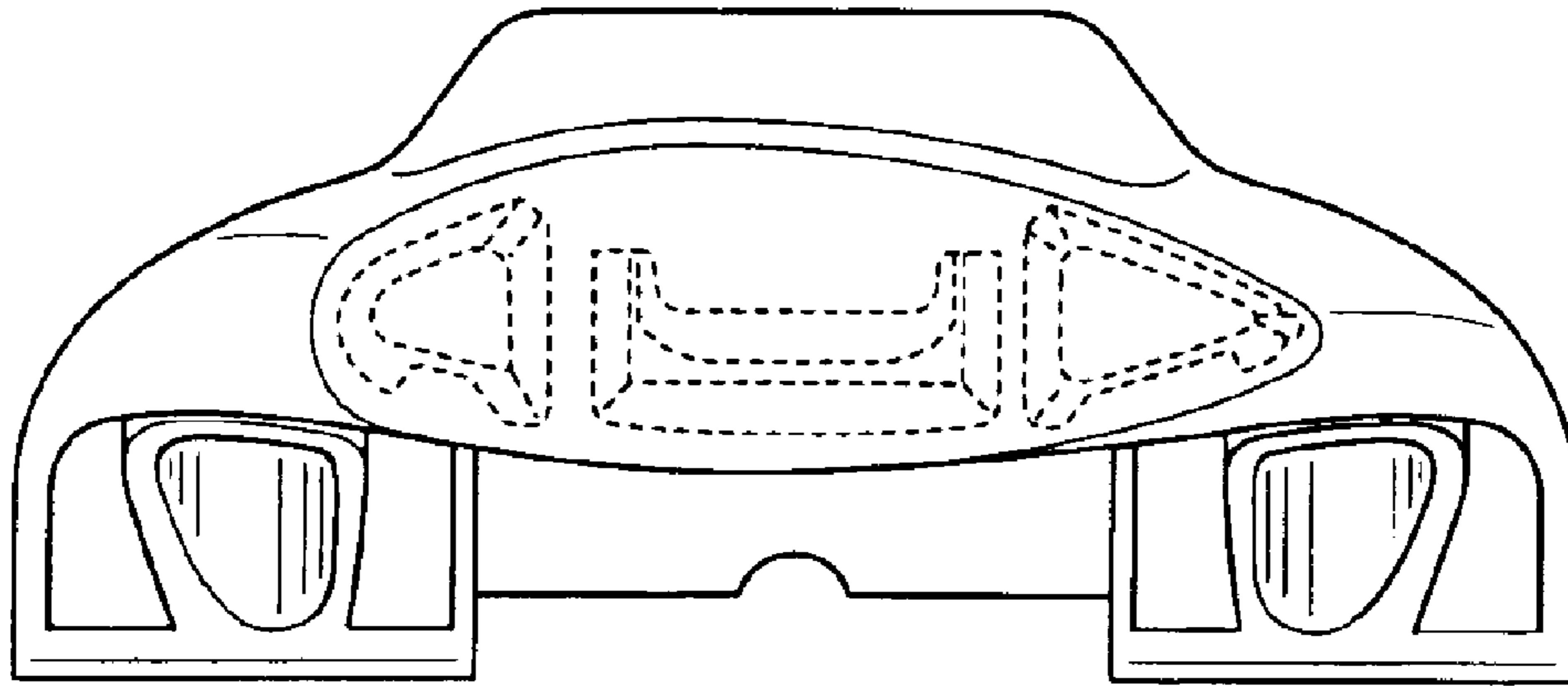


FIG. 2

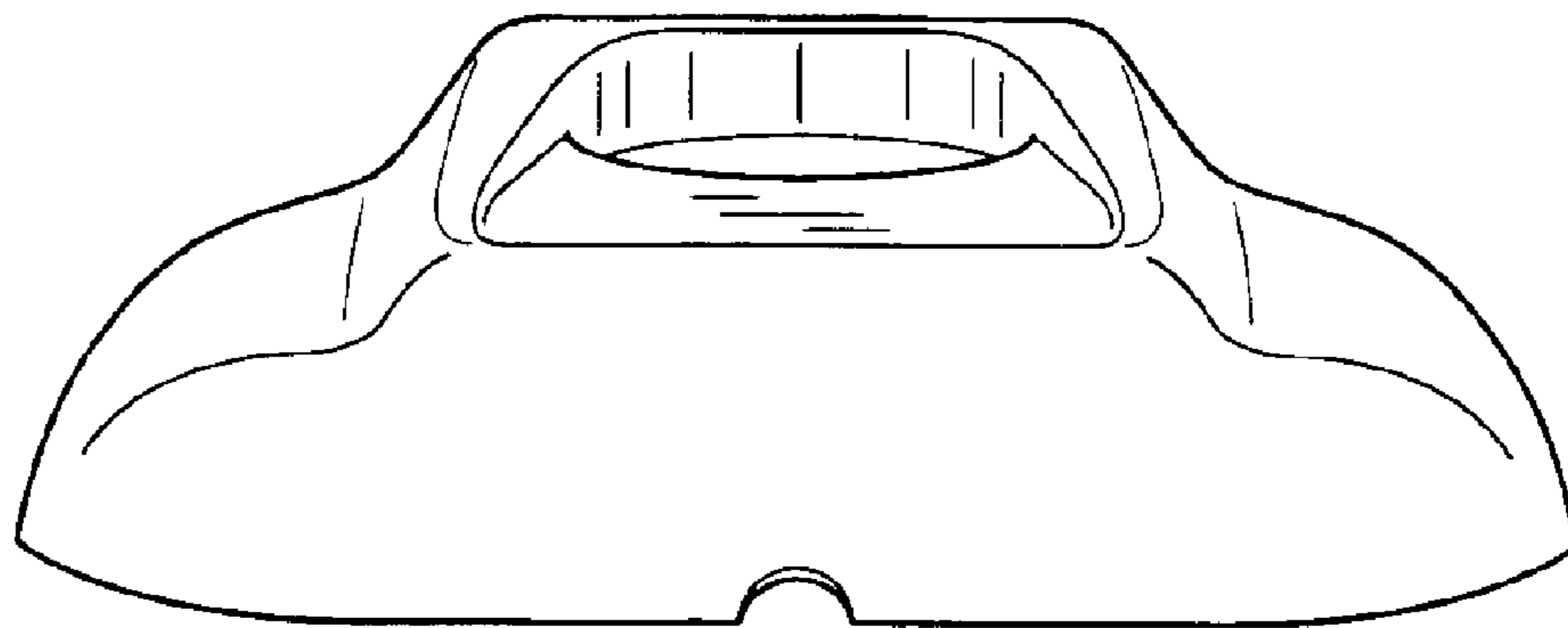


FIG. 3

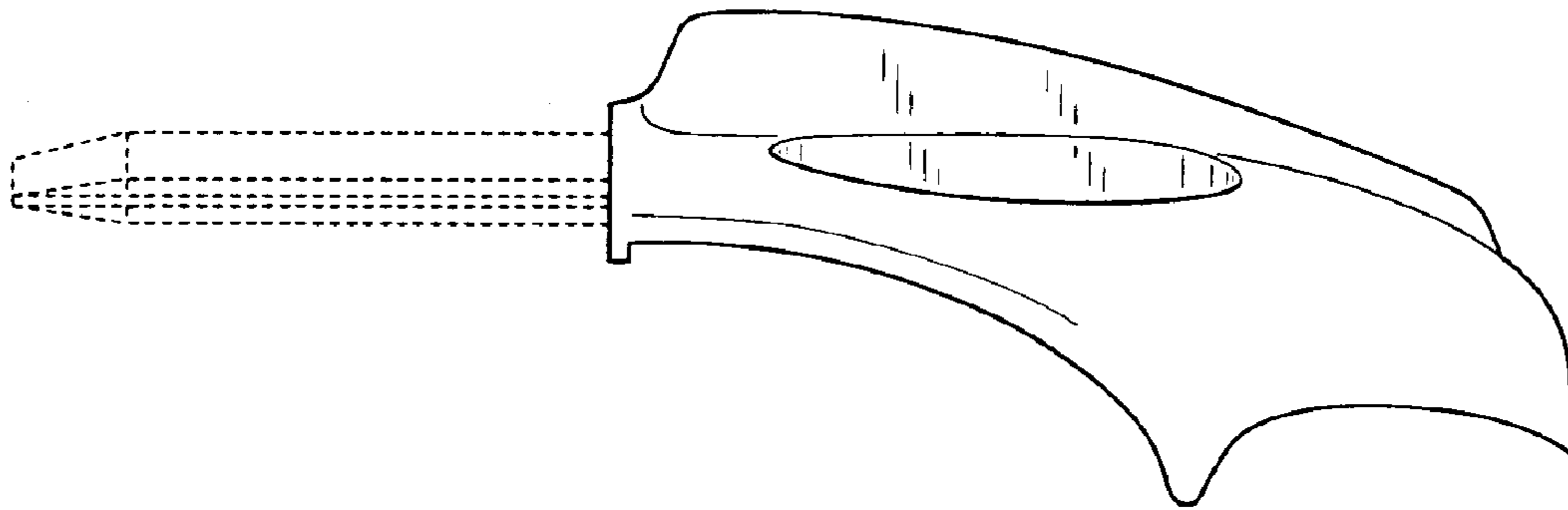


FIG. 4

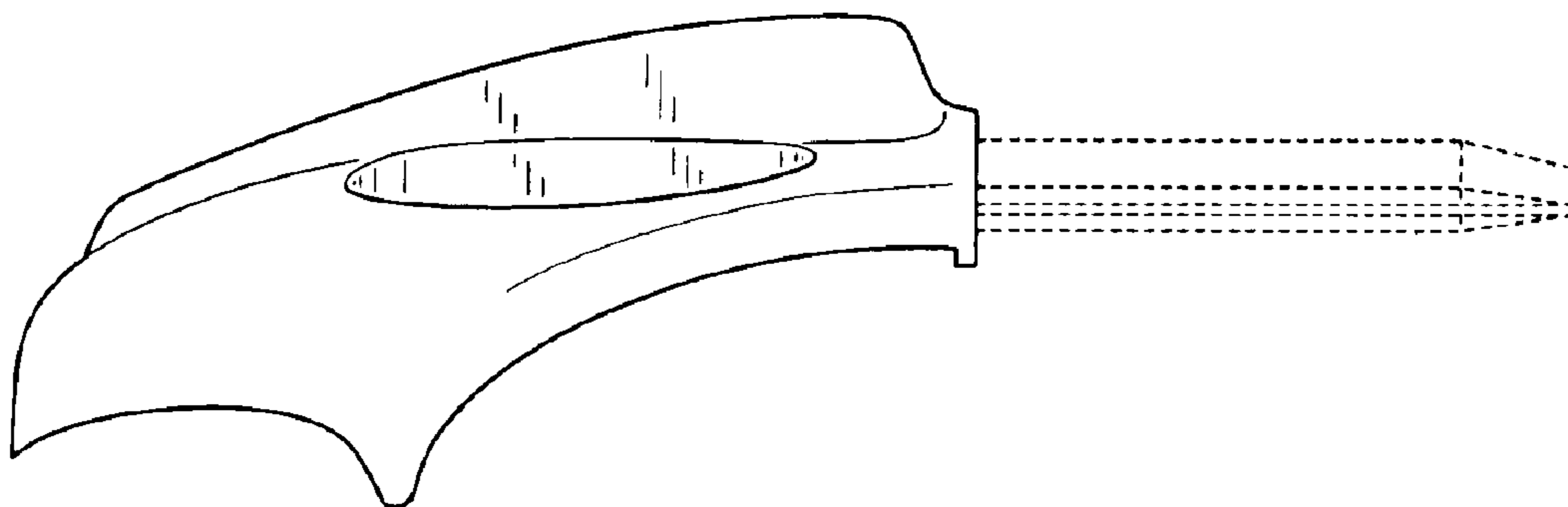


FIG. 5

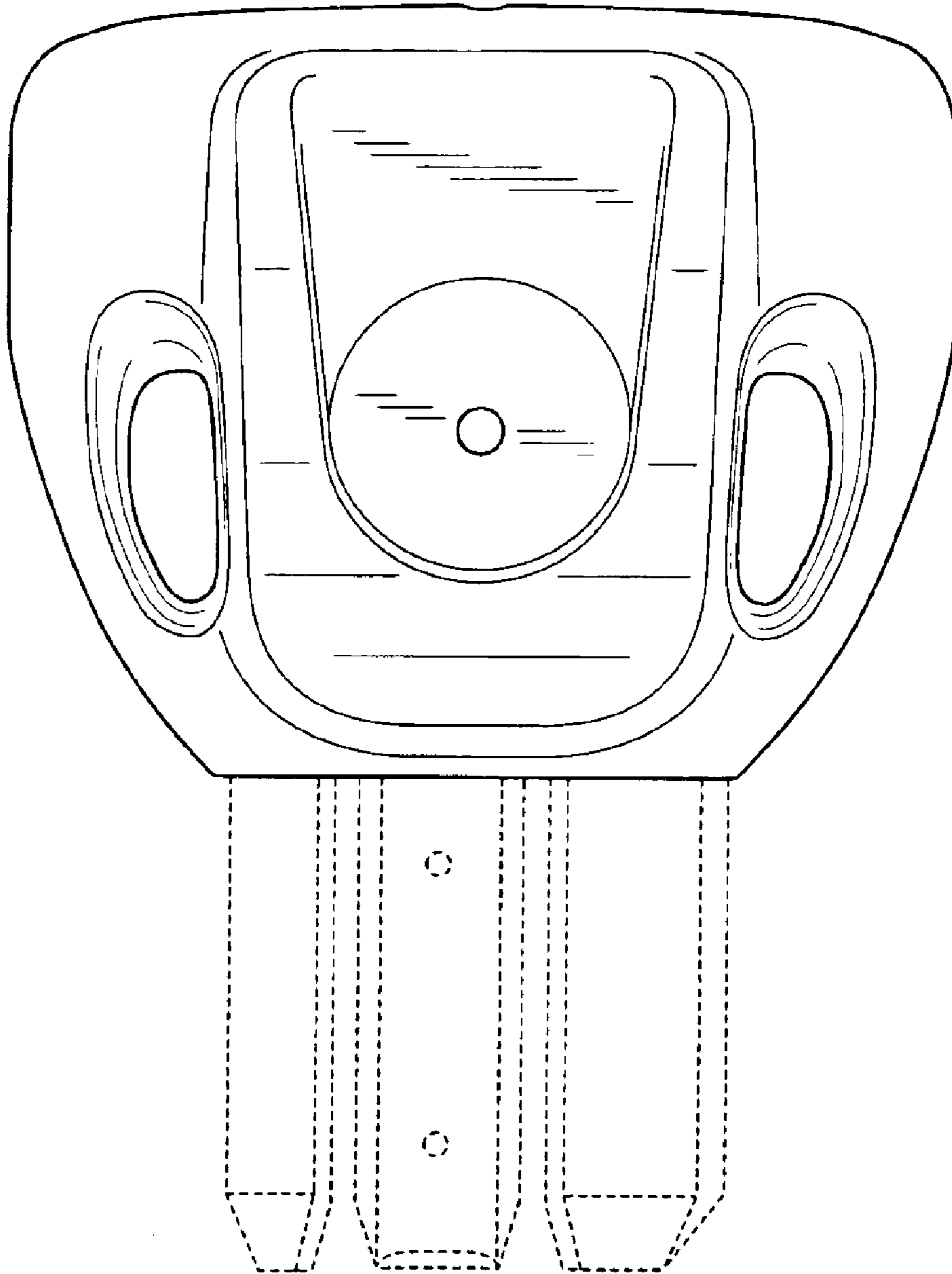


FIG. 6

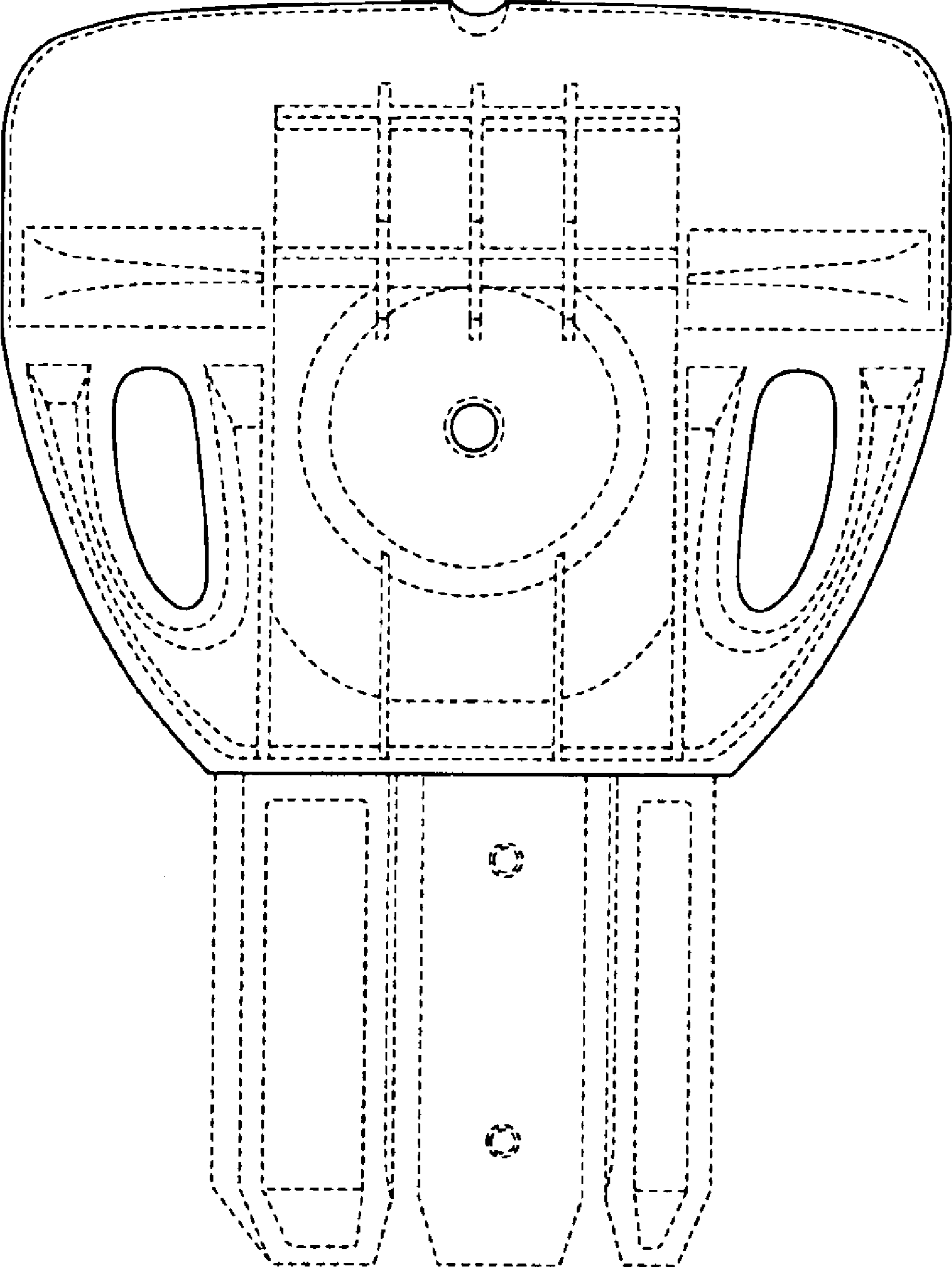


FIG. 7