



US00D482587S

(12) **United States Design Patent**  
**Moren et al.**

(10) **Patent No.:** **US D482,587 S**

(45) **Date of Patent:** **\*\* Nov. 25, 2003**

(54) **ABRASIVE PRODUCT**

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(73) Assignee: **3M Innovative Properties Company**,  
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(\*\*) Term: **14 Years**

(21) Appl. No.: **29/164,529**

(22) Filed: **Jul. 26, 2002**

(51) **LOC (7) Cl.** ..... **08-05**

(52) **U.S. Cl.** ..... **D8/90**

(58) **Field of Search** ..... D8/90; 451/524,  
451/525, 526, 527, 541, 540

(56) **References Cited**

**U.S. PATENT DOCUMENTS**

4,202,140	A	*	5/1980	Alessio	.....	451/527
5,076,024	A	*	12/1991	Akagawa et al.	.....	451/550
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*Primary Examiner*—Philip S. Hyder

(74) *Attorney, Agent, or Firm*—Richard Francis; Gregory  
D. Allen

(57) **CLAIM**

The ornamental design for an abrasive product, as shown  
and described.

**DESCRIPTION**

FIG. 1 is an isometric view of the abrasive product showing  
our design;

FIG. 2 is a top view thereof;

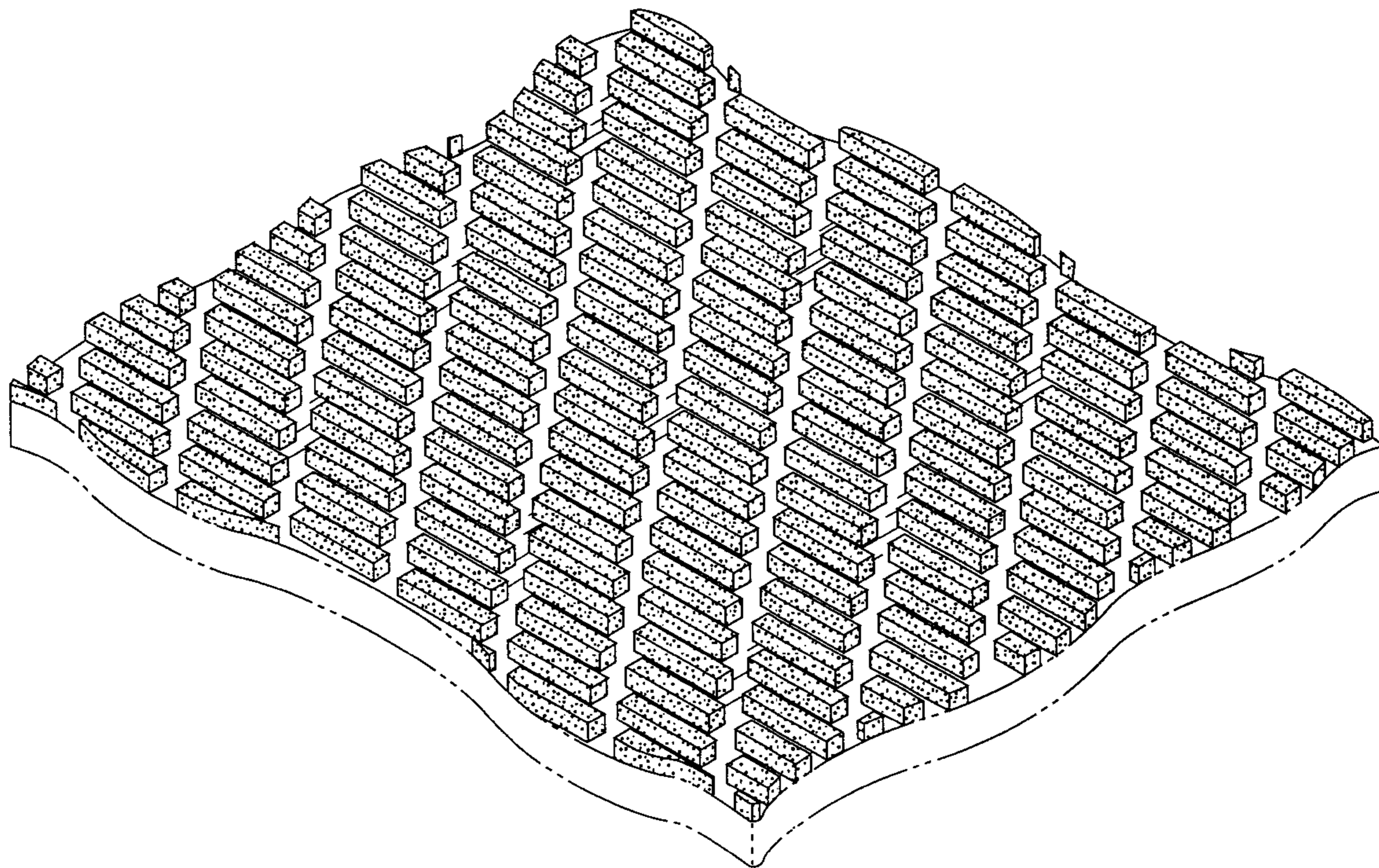
FIG. 3 is a front view thereof;

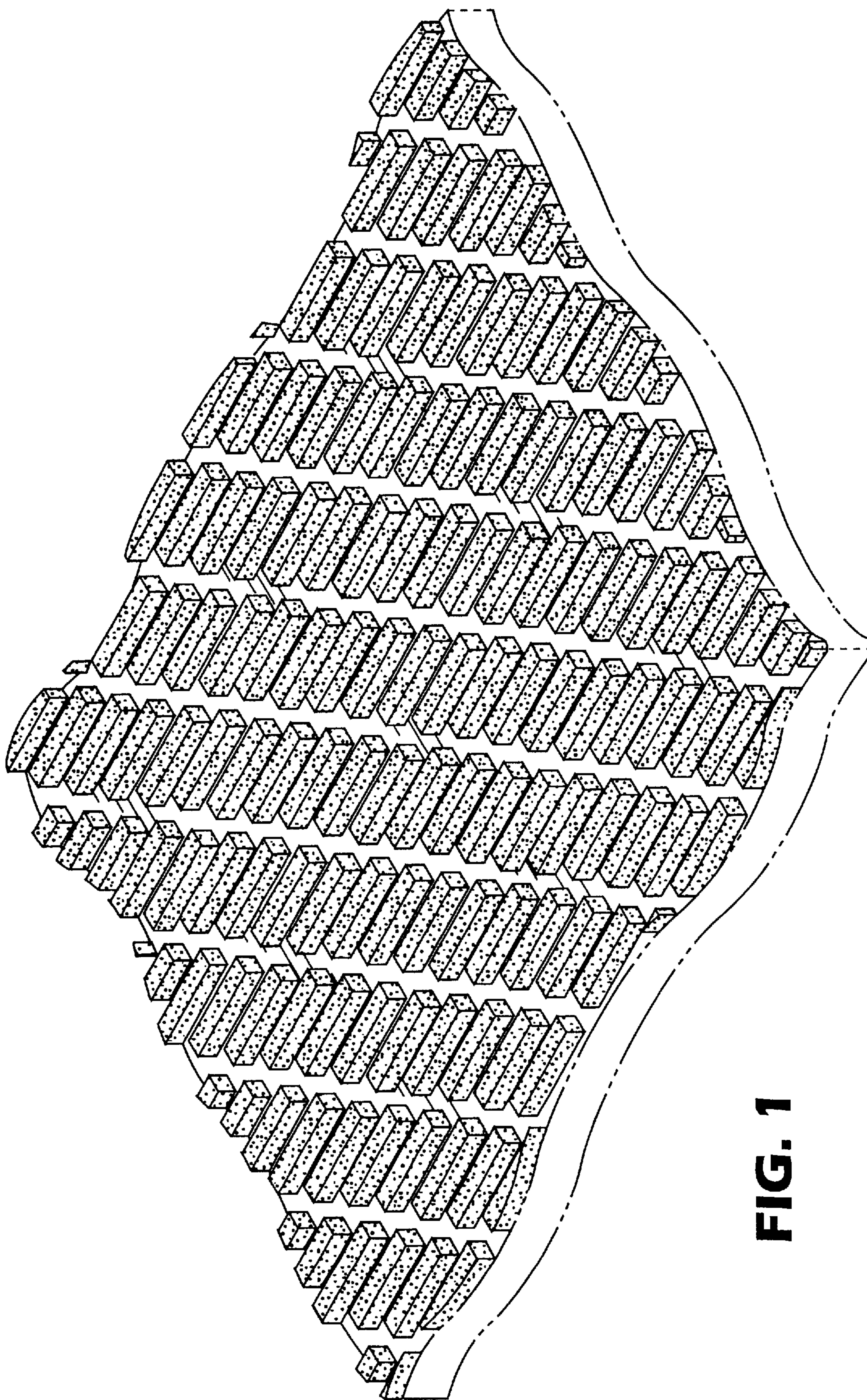
FIG. 4 is an side view thereof; and,

FIG. 5 is a bottom view thereof.

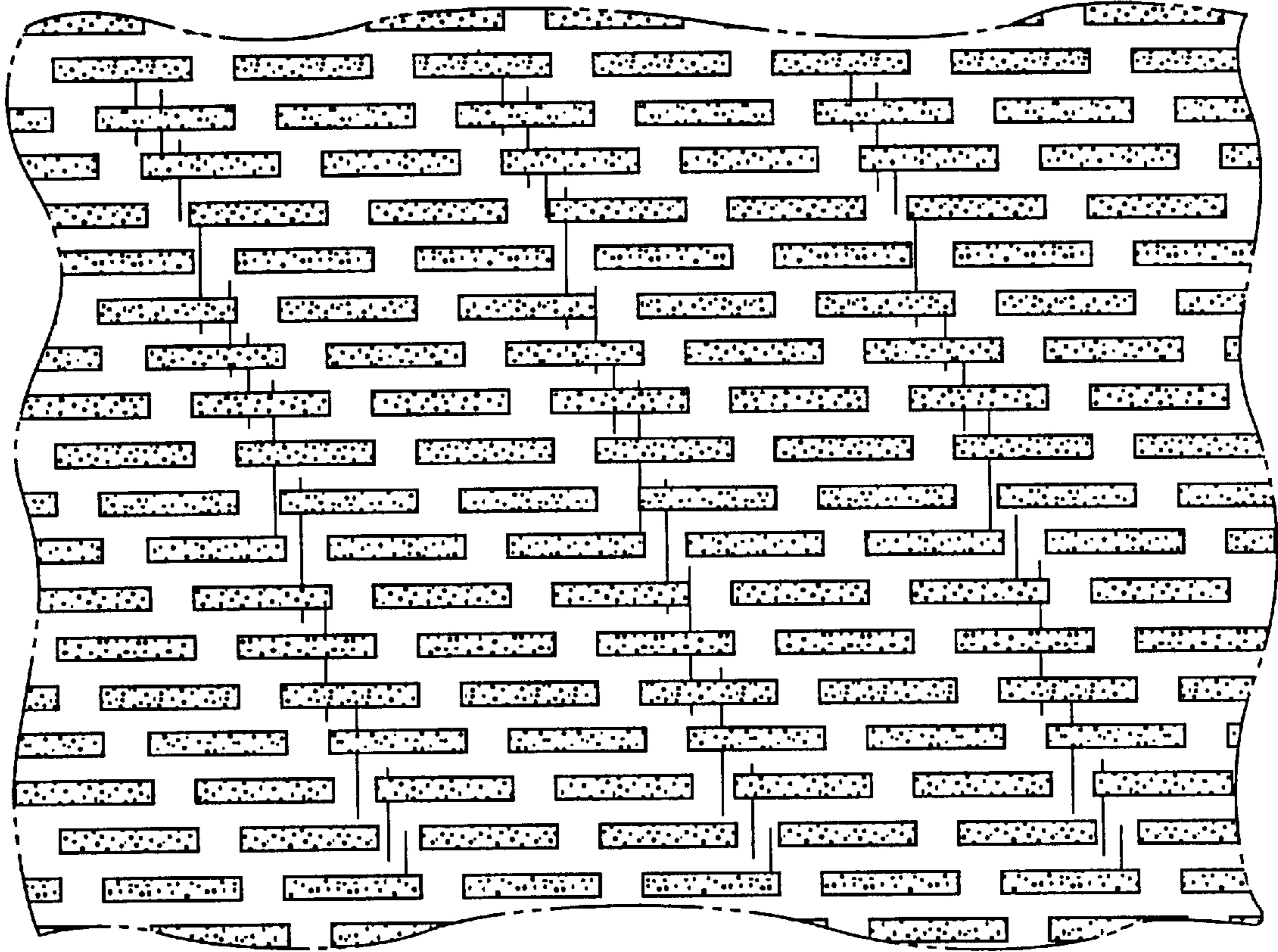
The phantom line shown forms no part of the claimed  
design. When used at the boundaries of the illustrated  
figures, the phantom lines indicate that the design may be of  
indeterminate length and width. The speckled shading is  
representative of an abrasive surface.

**1 Claim, 3 Drawing Sheets**





**FIG. 1**



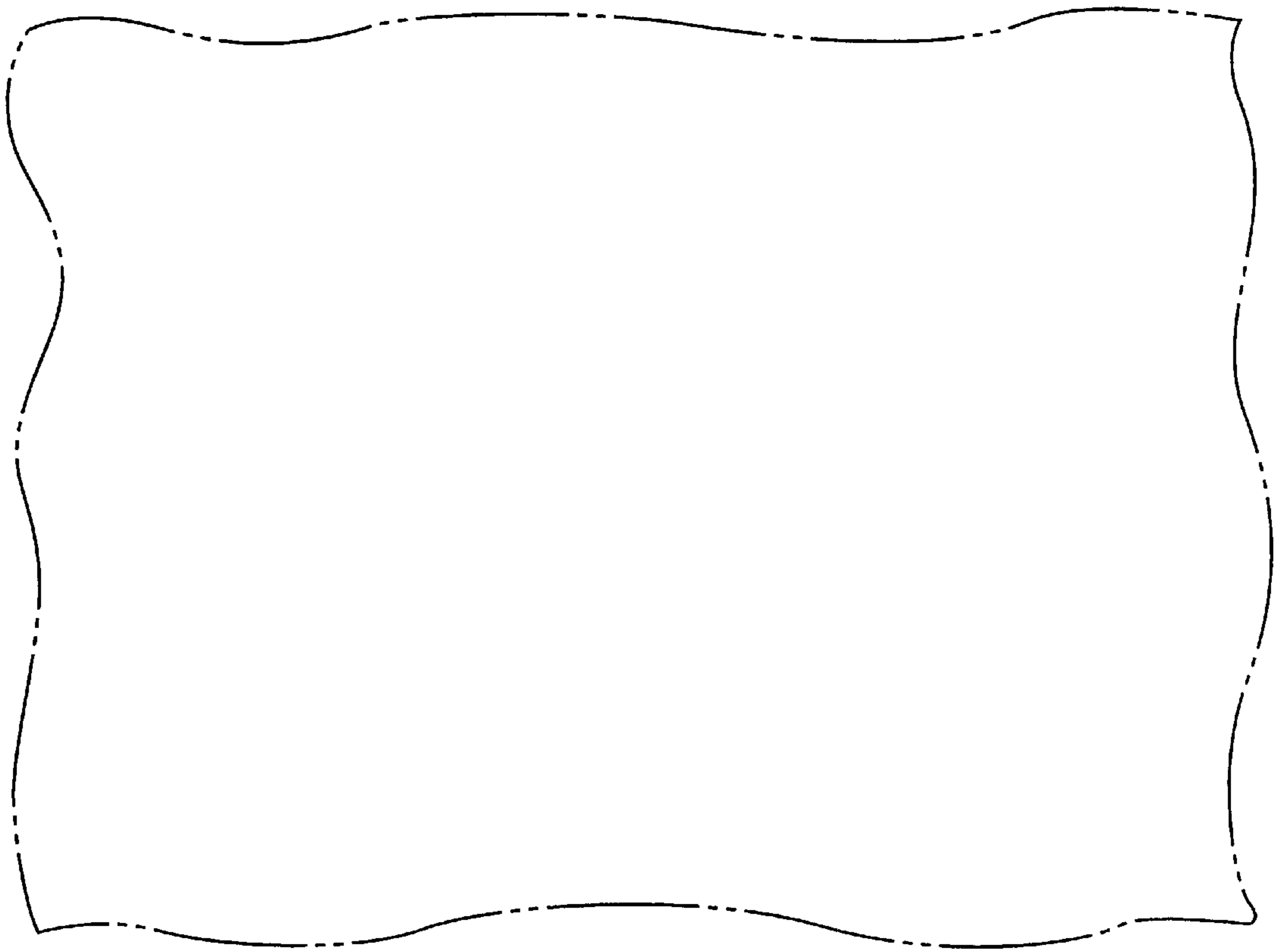
**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : Des. 482,587 S  
DATED : November 25, 2003  
INVENTOR(S) : Moren, Louis S.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

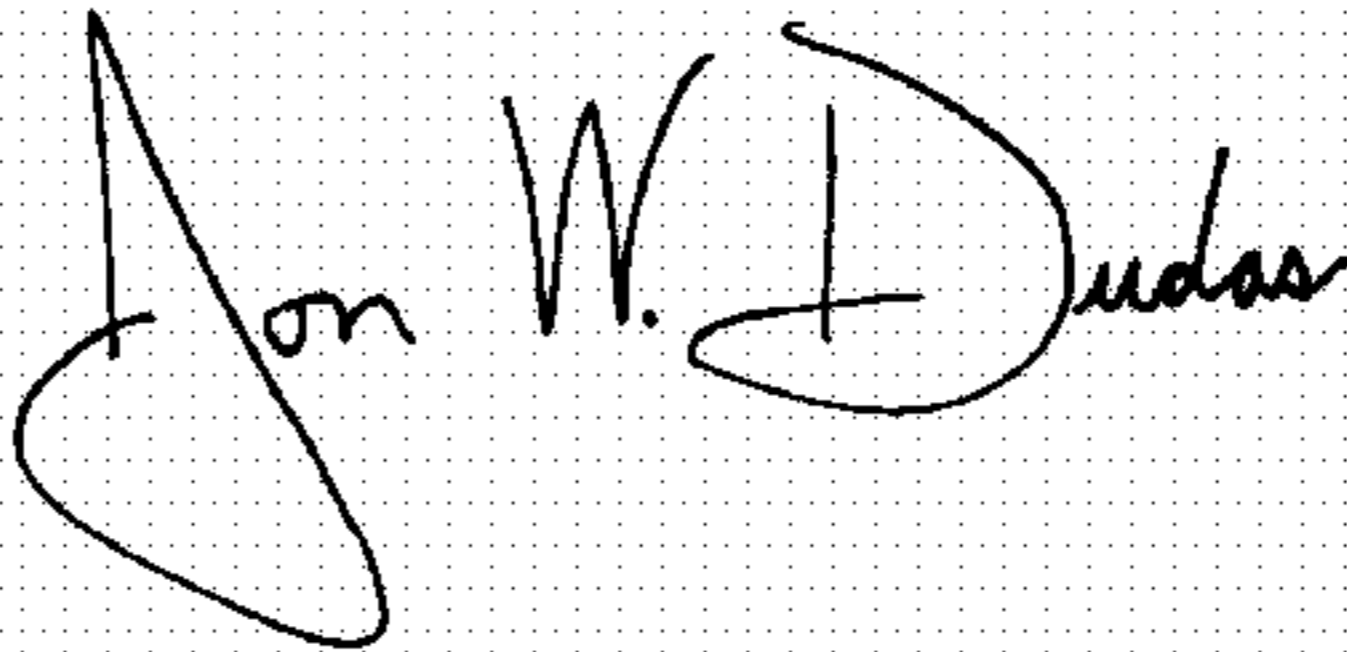
Title page,

Item [56], **References Cited**, U.S. PATENT DOCUMENTS, please add the following references:

-- 4,055,029	10-25-1977	Kalbow
5,489,235	02-06-1996	Gagliardi et al. --

Signed and Sealed this

Twenty-seventh Day of July, 2004

A handwritten signature in black ink on a dotted background. The signature reads "Jon W. Dudas" in a cursive style.

JON W. DUDAS

*Acting Director of the United States Patent and Trademark Office*