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(12) **United States Design Patent** (10) **Patent No.:** **US D452,916 S**
Edger (45) **Date of Patent:** **** Jan. 8, 2002**

(54) **SILL FRAME EXTRUSION**

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(73) **Assignee:** **Royal Group Technologies Limited,**
Woodbridge (CA)

(**) **Term:** **14 Years**

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(51) **LOC (7) Cl.** **25-01**

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(58) **Field of Search** D25/124, 119,
D25/52, 60; 52/730.3, 656.6, 204.5, 204.56,
204.51, 730, 205.1, 202; 49/501, 504, DIG. 2,
404, 413, 419, 407, 408

(56)

References Cited

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Primary Examiner—Doris Clark

(57)

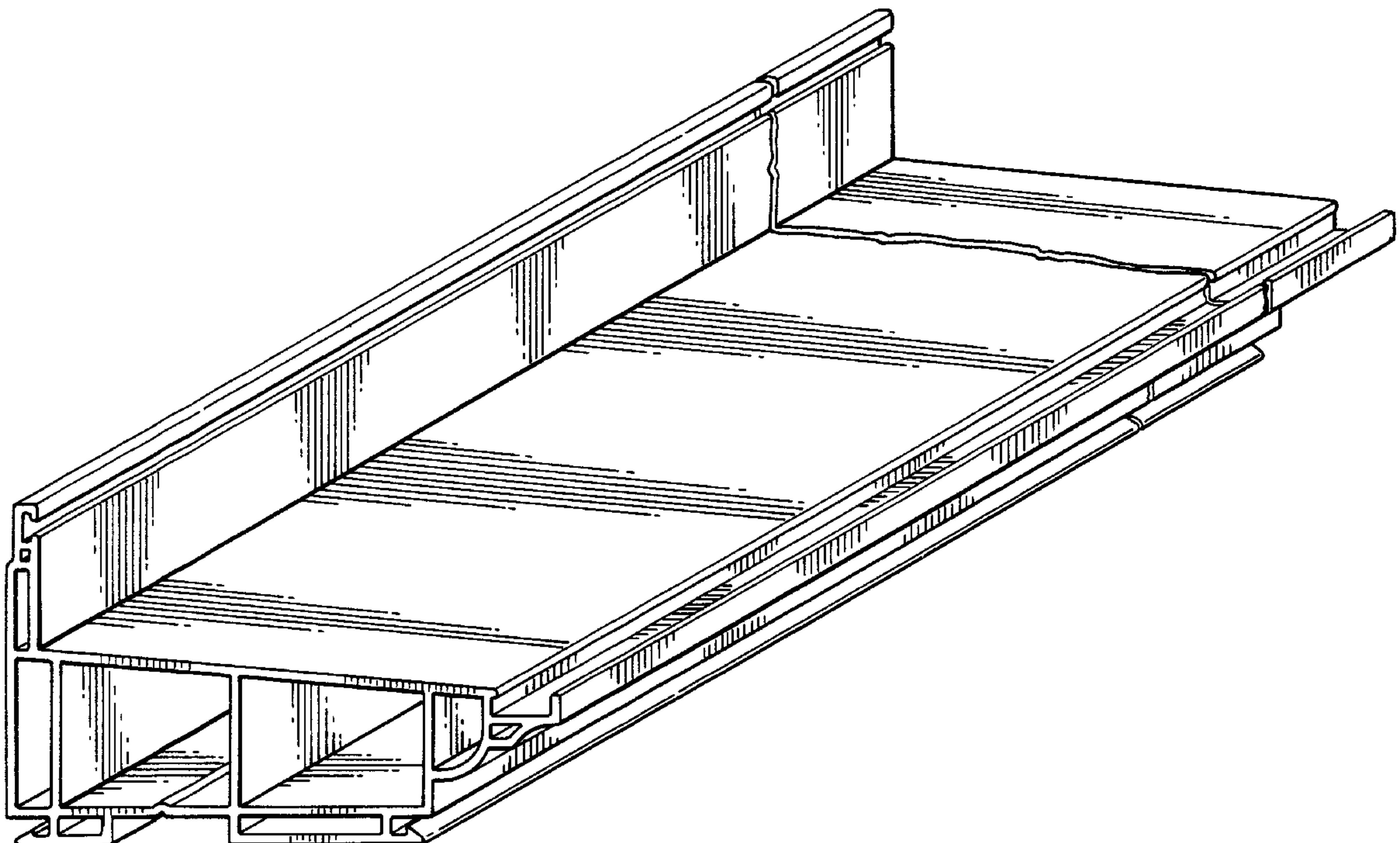
CLAIM

An ornamental design for a sill frame extrusion, as shown and described.

DESCRIPTION

FIG. 1 is a perspective of the sill frame extrusion showing my new design; and,
FIG. 2 is an end elevational view of the sill frame extrusion of FIG. 1.

1 Claim, 1 Drawing Sheet



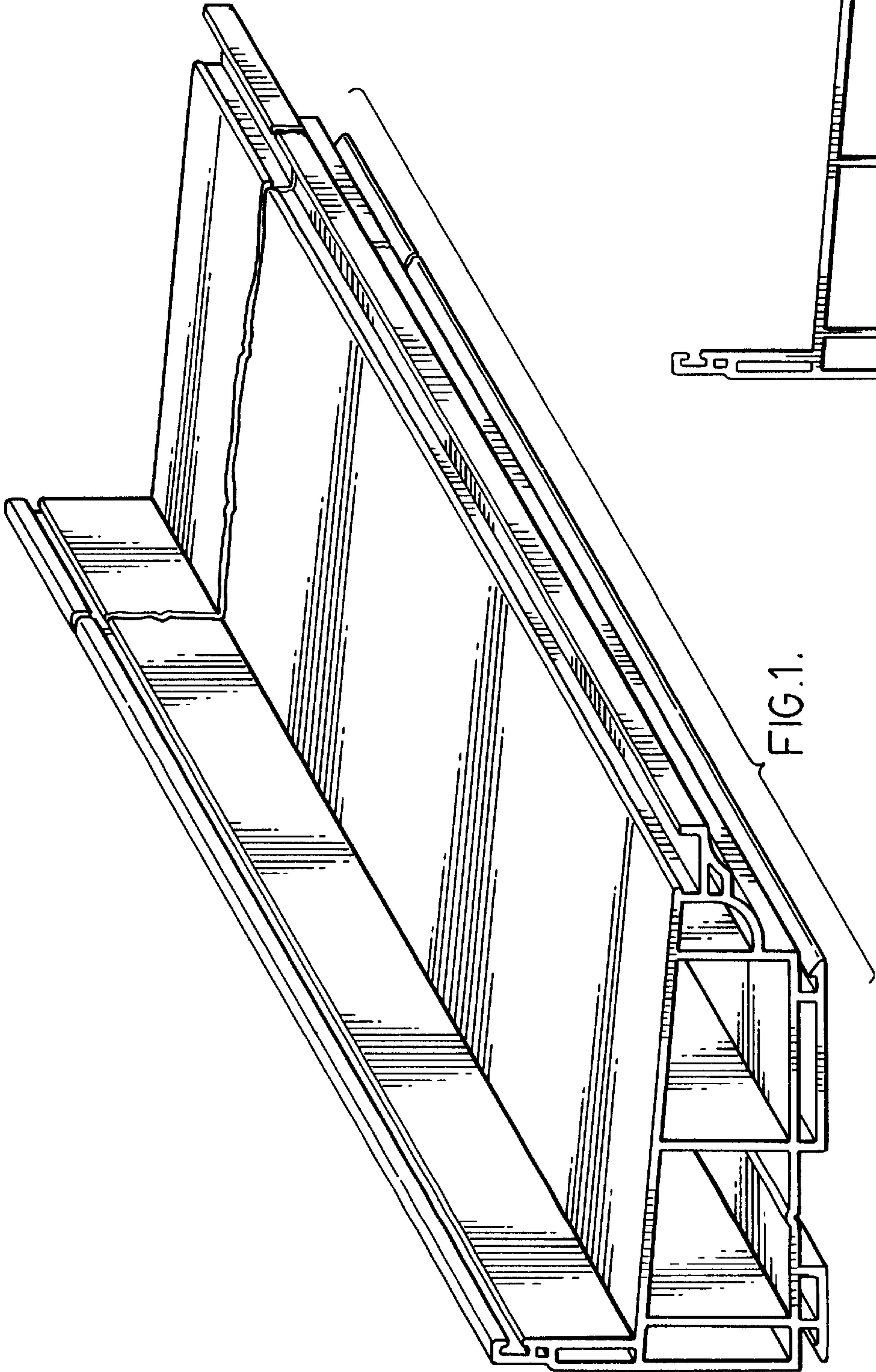


FIG.1.

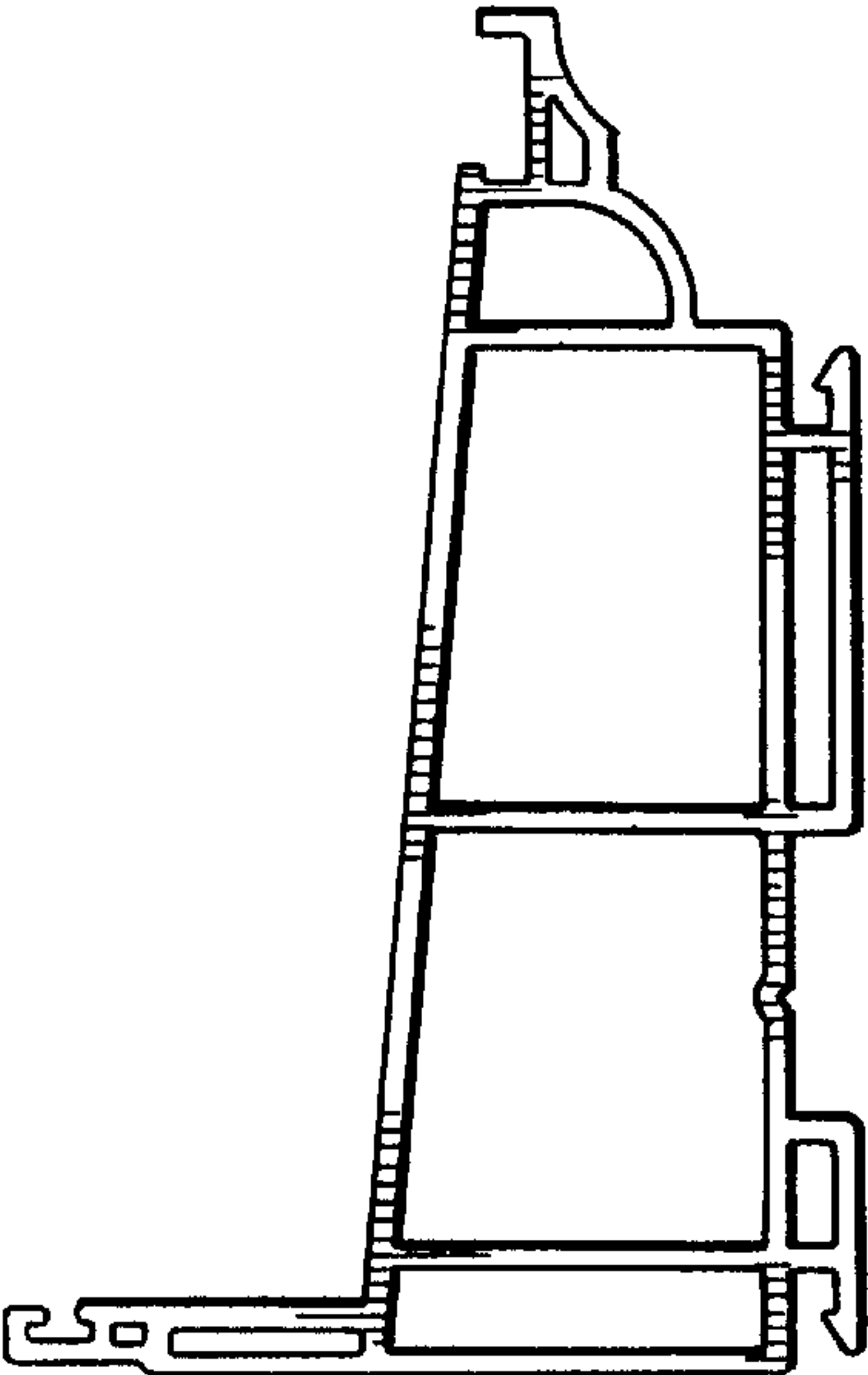


FIG.2.