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(12) **United States Design Patent**
Schwartz et al.(10) Patent No.: **US D446,868 S**
(45) Date of Patent: ** Aug. 21, 2001(54) **INJECTION MOLDED STAKE**(75) Inventors: **Carl I. Schwartz; Richard C. Kruyer**,
both of Grand Blanc; **Richard A. Gauthier**, Marlette, all of MI (US)(73) Assignee: **Plastics Research Corporation**, Flint,
MI (US)(**) Term: **14 Years**(21) Appl. No.: **29/129,251**(22) Filed: **Sep. 8, 2000**(51) LOC (7) Cl. **25-01**(52) U.S. Cl. **D25/131**(58) Field of Search D25/126, 131;
256/DIG. 5, 50, 51, 54, 58; 135/118, 907;
248/508, 500, 501-507; 47/442, 44 L, 44 W,
45, 46 R, 47, 47 R, 47 F, 47 S, 47 L; D26/67;
D8/1, 545, 840; 52/155, 166(56) **References Cited**

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(57) **CLAIM**

The ornamental design for an injection molded stake, as shown and described.

DESCRIPTION

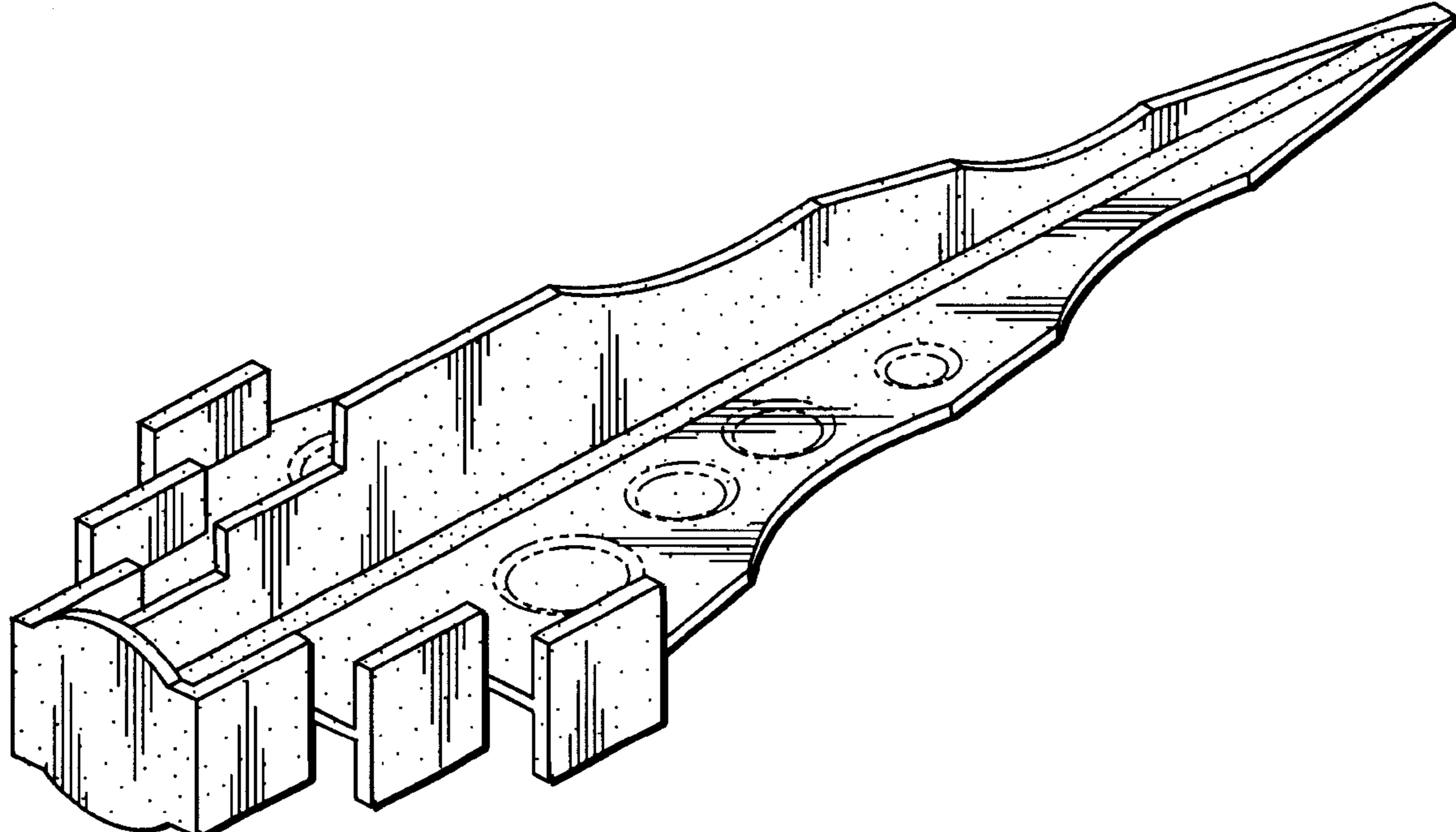
FIG. 1 is a front perspective view of the injected molded stake;

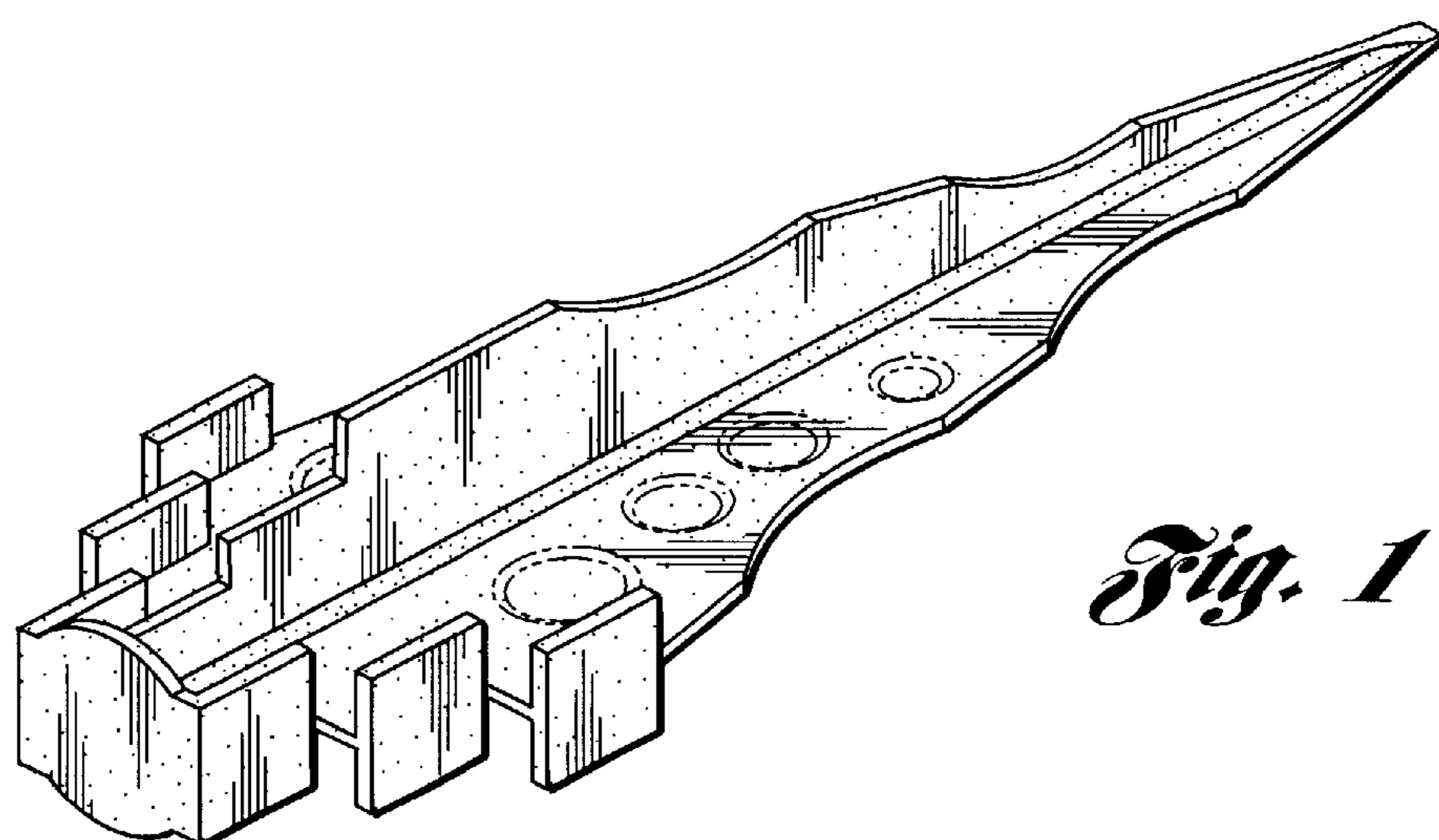
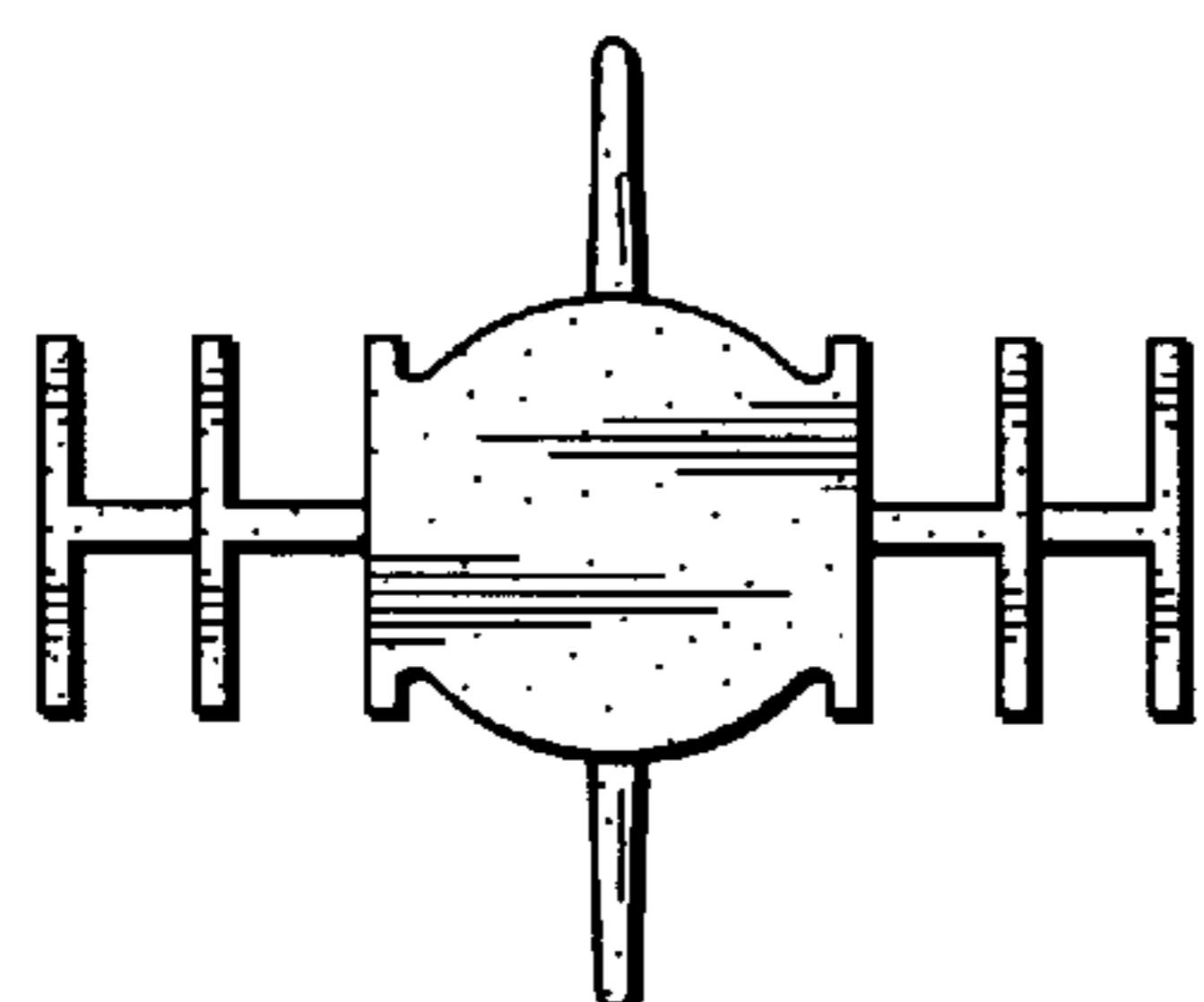
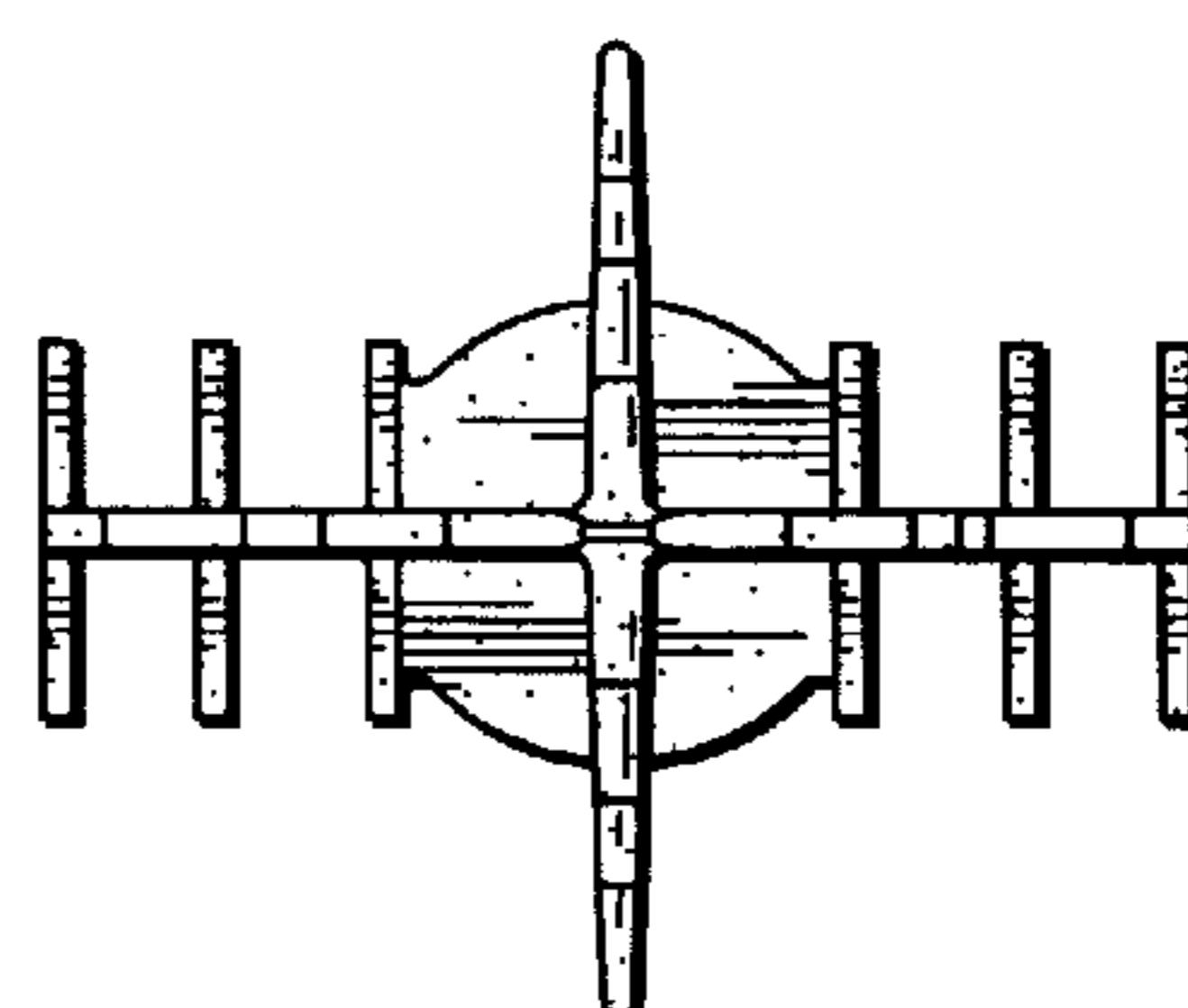
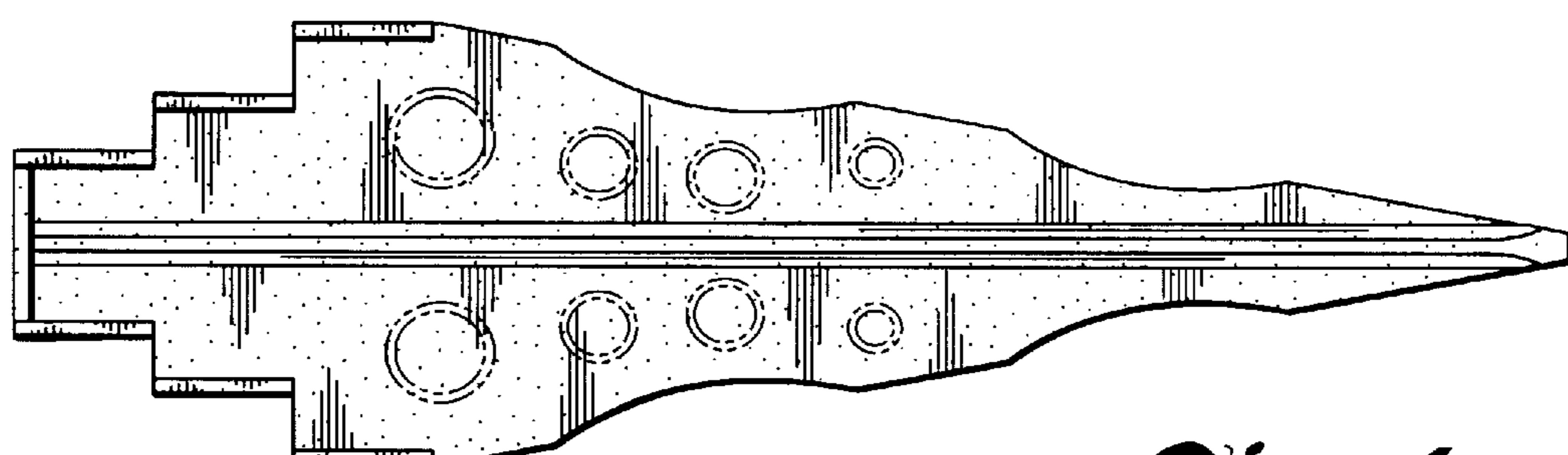
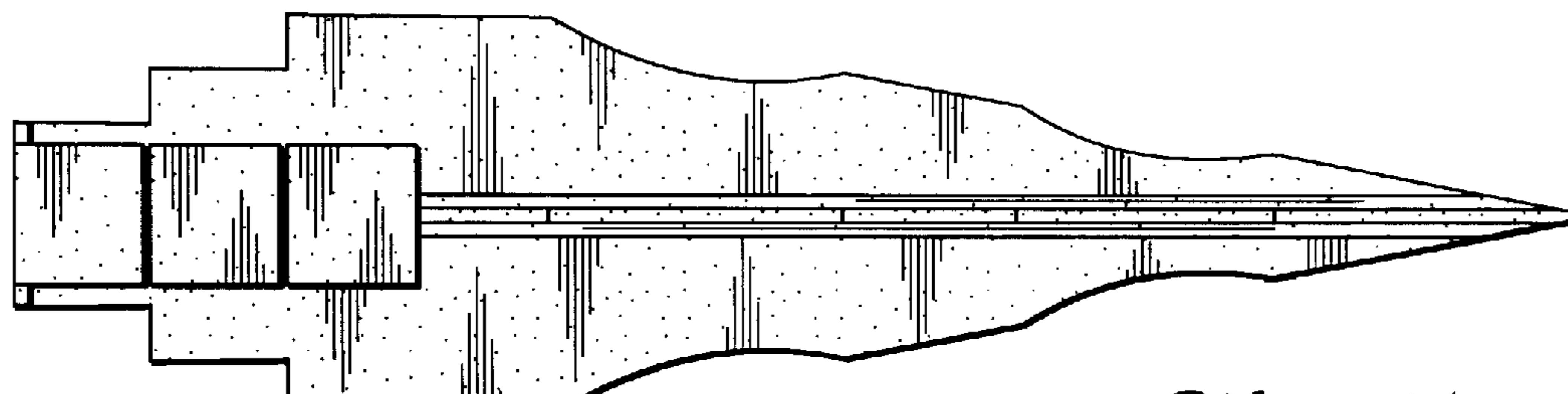
FIG. 2 is a top plan view of the injection molded stake;

FIG. 3 is a bottom plan view of the injection molded stake;

FIG. 4 is a front view of the first embodiment of the injection molded stake, wherein the front and back are mirror images of the other; and,

FIG. 5 is a side view of the first embodiment of the injected molded stake, both sides being mirror images of the other. The broken lines are for illustrative purposes only and form no part of the claimed design.

1 Claim, 1 Drawing Sheet

*Fig. 1**Fig. 2**Fig. 3**Fig. 4**Fig. 5*