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(12) **United States Design Patent** (10) **Patent No.:** **US D446,862 S**
Larsen et al. (45) **Date of Patent:** **** Aug. 21, 2001**

(54) **SPA SHELL**

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(73) Assignee: **Watkins Manufacturing Corporation**, Vista, CA (US)

(**) Term: **14 Years**

(21) Appl. No.: **29/114,668**

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(51) **LOC (7) Cl.** **24-04**

(52) **U.S. Cl.** **D24/204**

(58) **Field of Search** D24/204, 201;
4/541.1, 541.2, 541.3, 541.4, 541.5, 541.6

(56) **References Cited**

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D. 436,178	*	1/2001	Larsen et al.	D24/204

* cited by examiner

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(57) **CLAIM**

We claim the ornamental design for a spa shell, as shown and described.

DESCRIPTION

FIG. 1 is a top front perspective of a spa shell showing our new design, the broken lines are for illustrative purposes only and form no part of the claimed design;

FIG. 2 is a top plan view of the spa shell of FIG. 1;

FIG. 3 is a cross-sectional view taken along line 3—3 of FIG. 2; and;

FIG. 4 is a cross-sectional view taken along line 4—4 of FIG. 2;

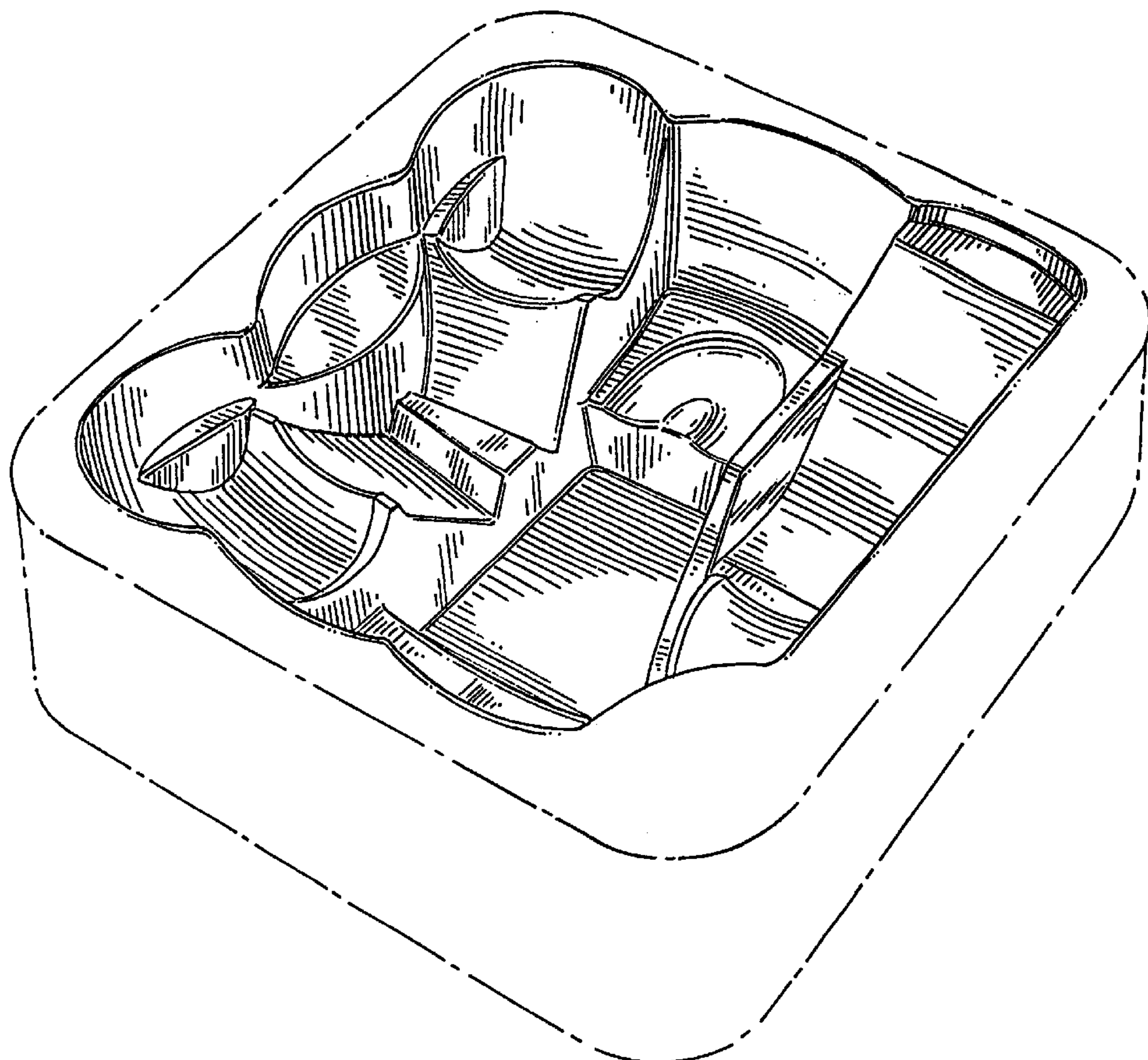
FIG. 5 is a cross-sectional view taken along line 5—5 of FIG. 2;

FIG. 6 is a cross-sectional view taken along line 6—6 of FIG. 2; and,

FIG. 7 is a cross-sectional view taken along line 7—7 of FIG. 2.

The bottom is plain and unornamented.

1 Claim, 4 Drawing Sheets



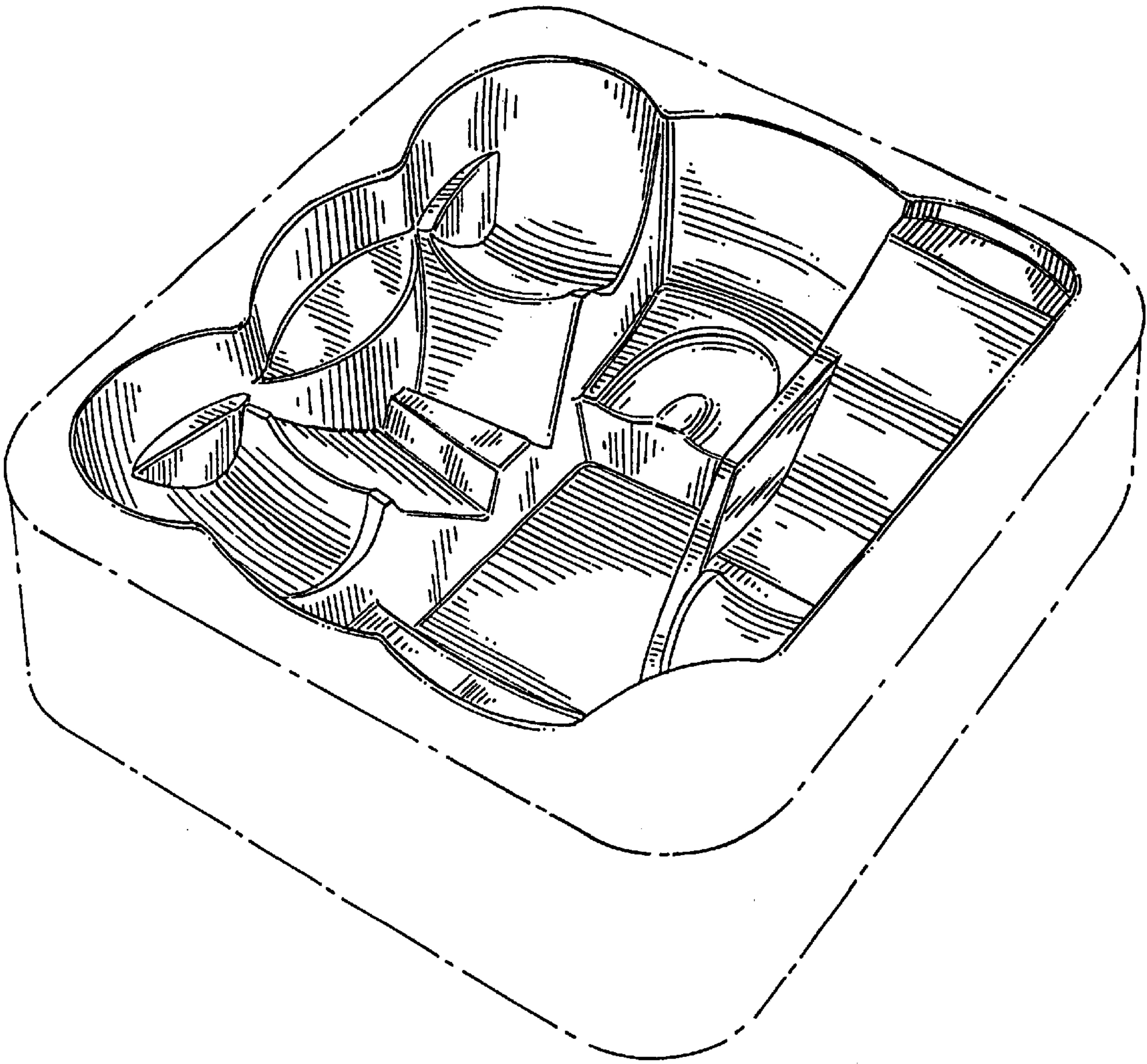


FIG. 1

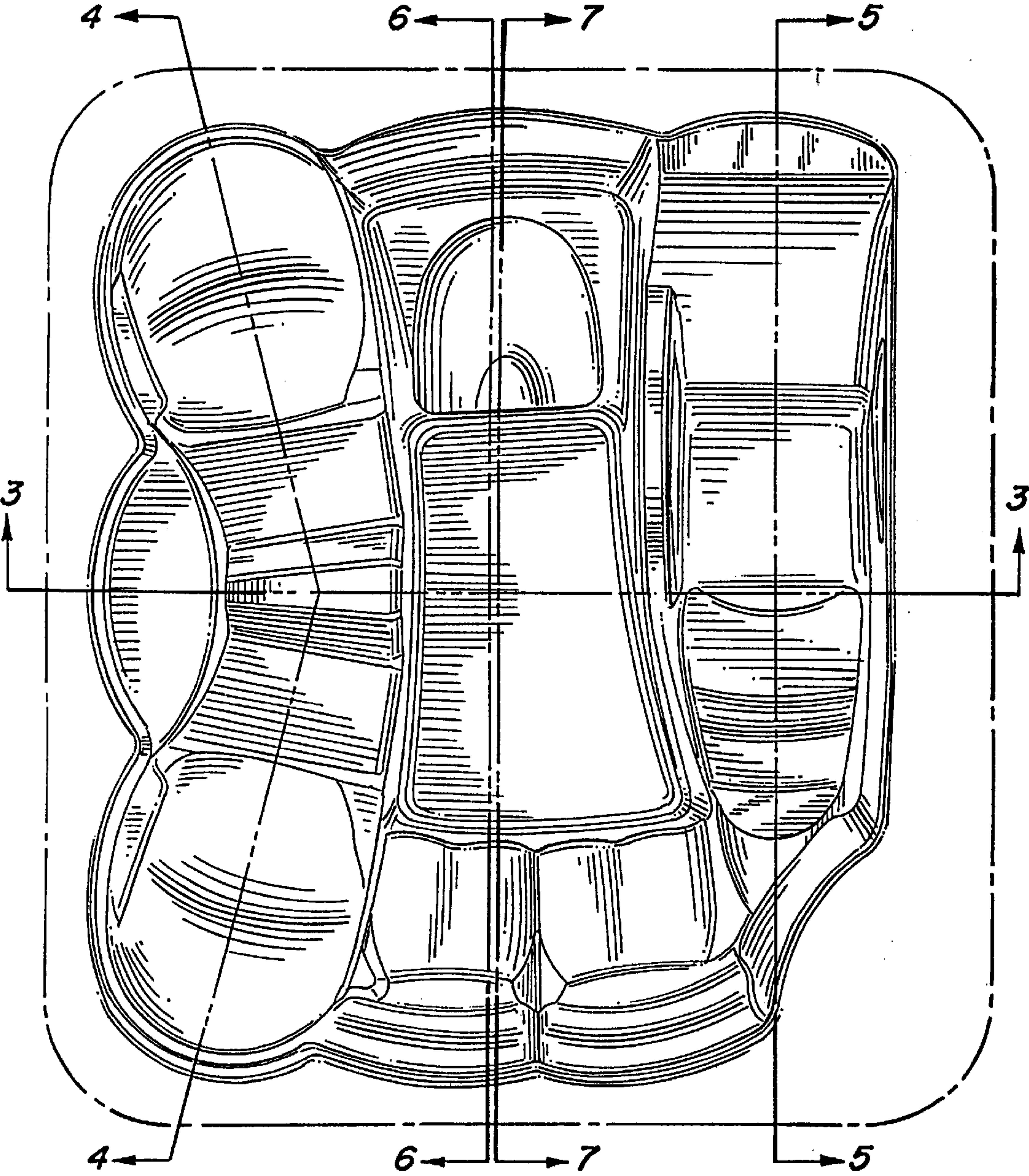


FIG. 2

FIG. 3

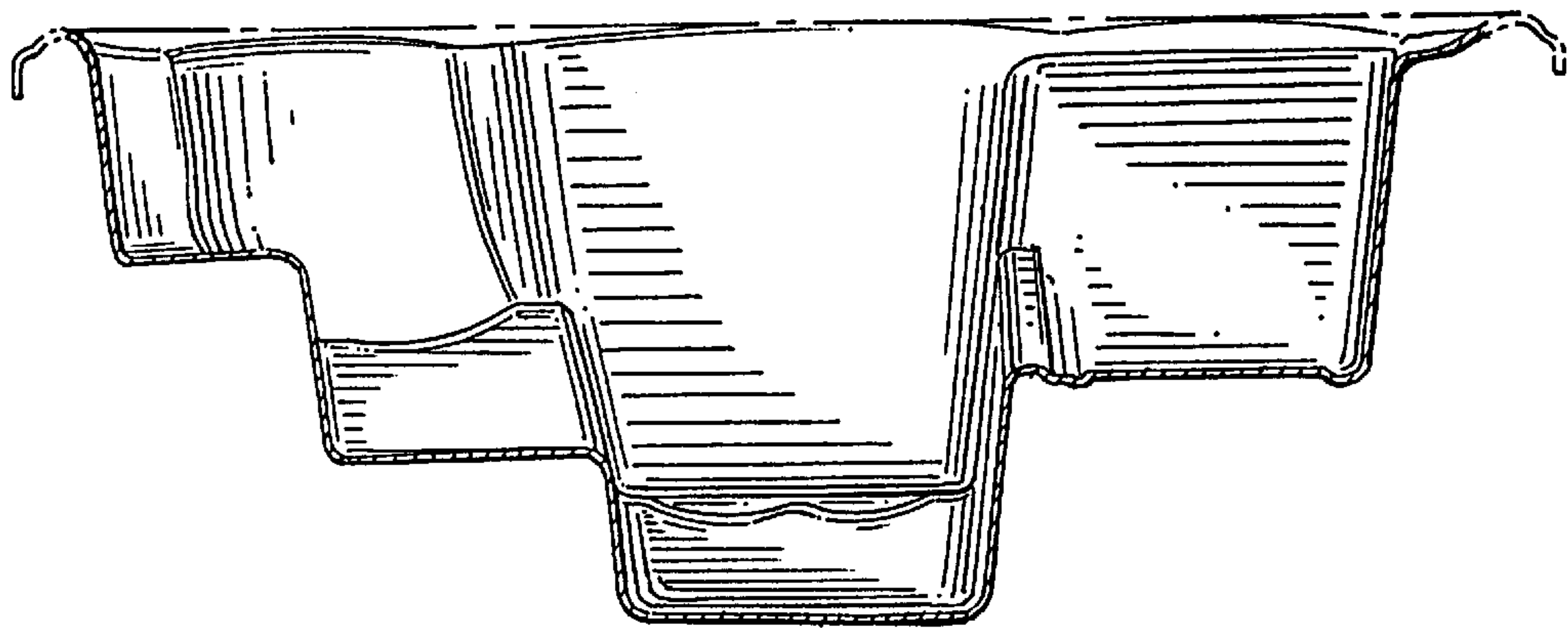


FIG. 4

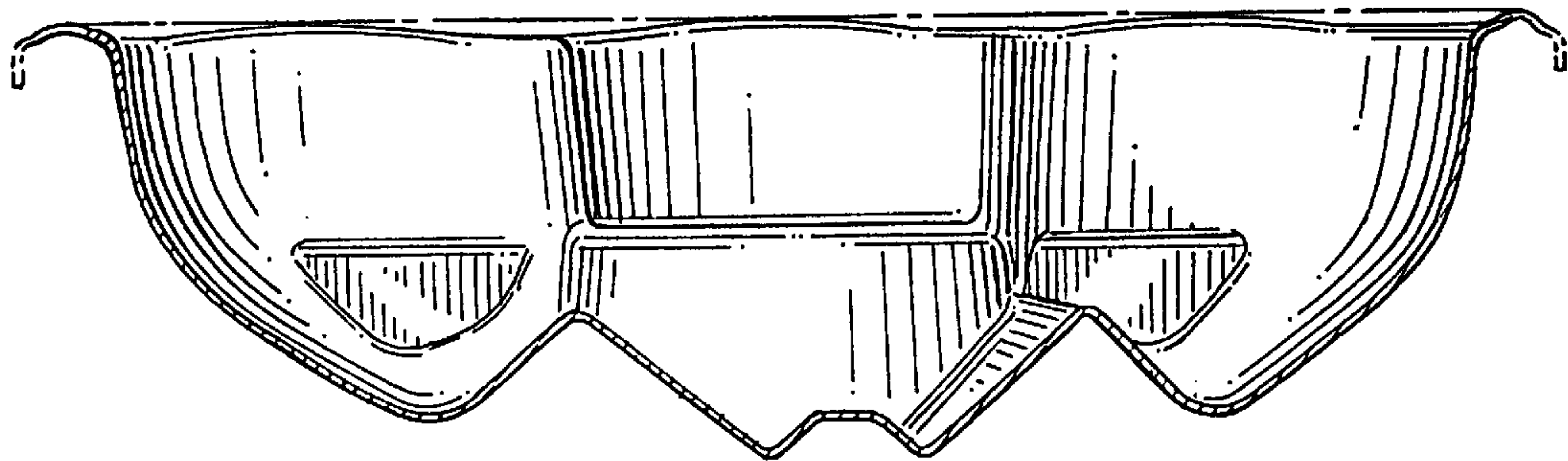


FIG. 5

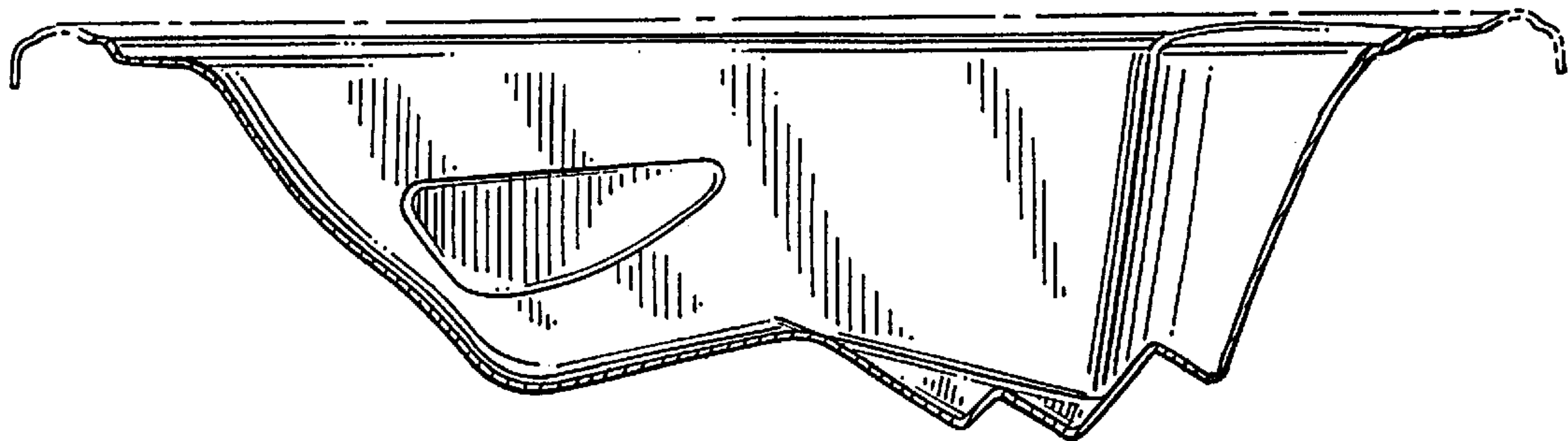


FIG. 6

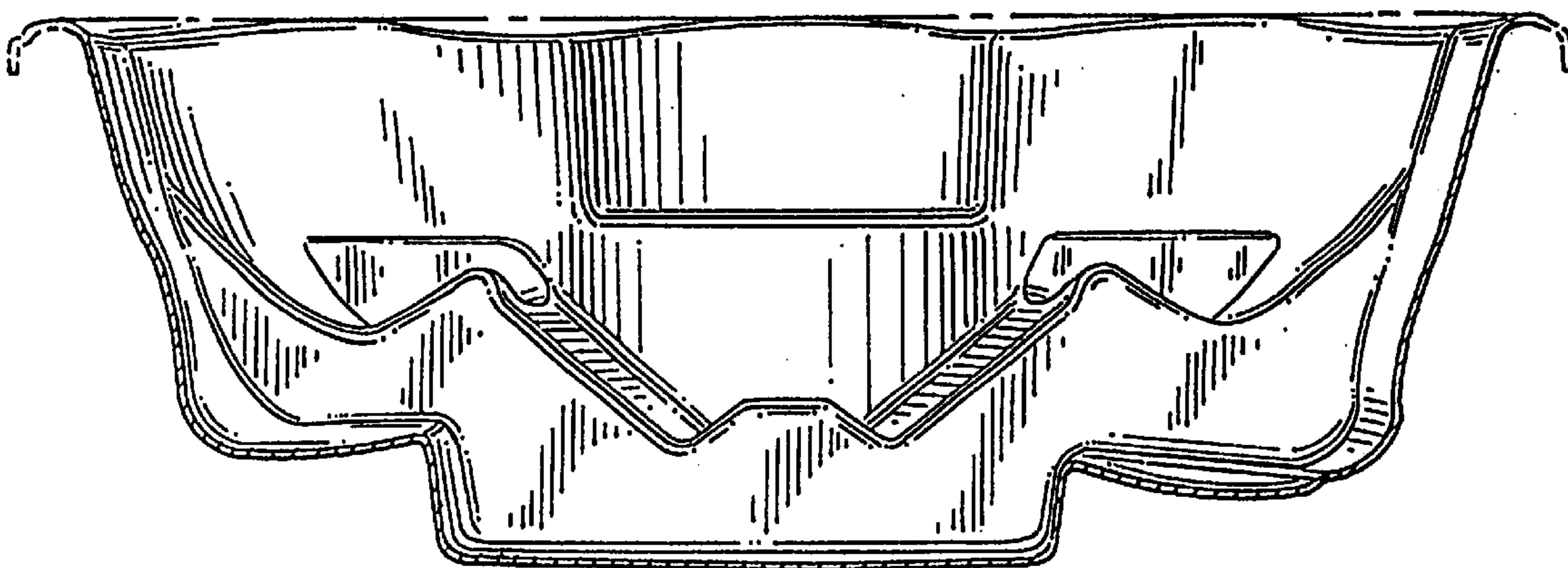


FIG. 7

