



US00D439499S

(12) **United States Design Patent** (10) **Patent No.:** **US D439,499 S**  
**Creely et al.** (45) **Date of Patent:** **\*\* Mar. 27, 2001**

(54) **DIE CAST KEY**

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Glen Mills, both of PA (US)

(73) Assignee: **Southco, Inc.**, Concordville, PA (US)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/120,548**

(22) Filed: **Mar. 21, 2000**

(51) **LOC (7) Cl.** ..... **08-07**

(52) **U.S. Cl.** ..... **D8/347**

(58) **Field of Search** ..... D8/346, 347, 348;  
70/393, 396, 408

(56) **References Cited**

**PUBLICATIONS**

Key E 3-5-15, Southco Latches Catalog 48NA.\*  
Southco Latches and Access hardware, Handbook, 2000,  
(1999) p. 77.

\* cited by examiner

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(57) **CLAIM**

I claim the ornamental design for a die cast key, as shown  
and described.

**DESCRIPTION**

FIG. 1 is a perspective view of the die cast key of the present  
invention.

FIG. 2 is a top plan view of the die cast key of FIG. 1.

FIG. 3 is a side view of the die cast key of FIG. 1.

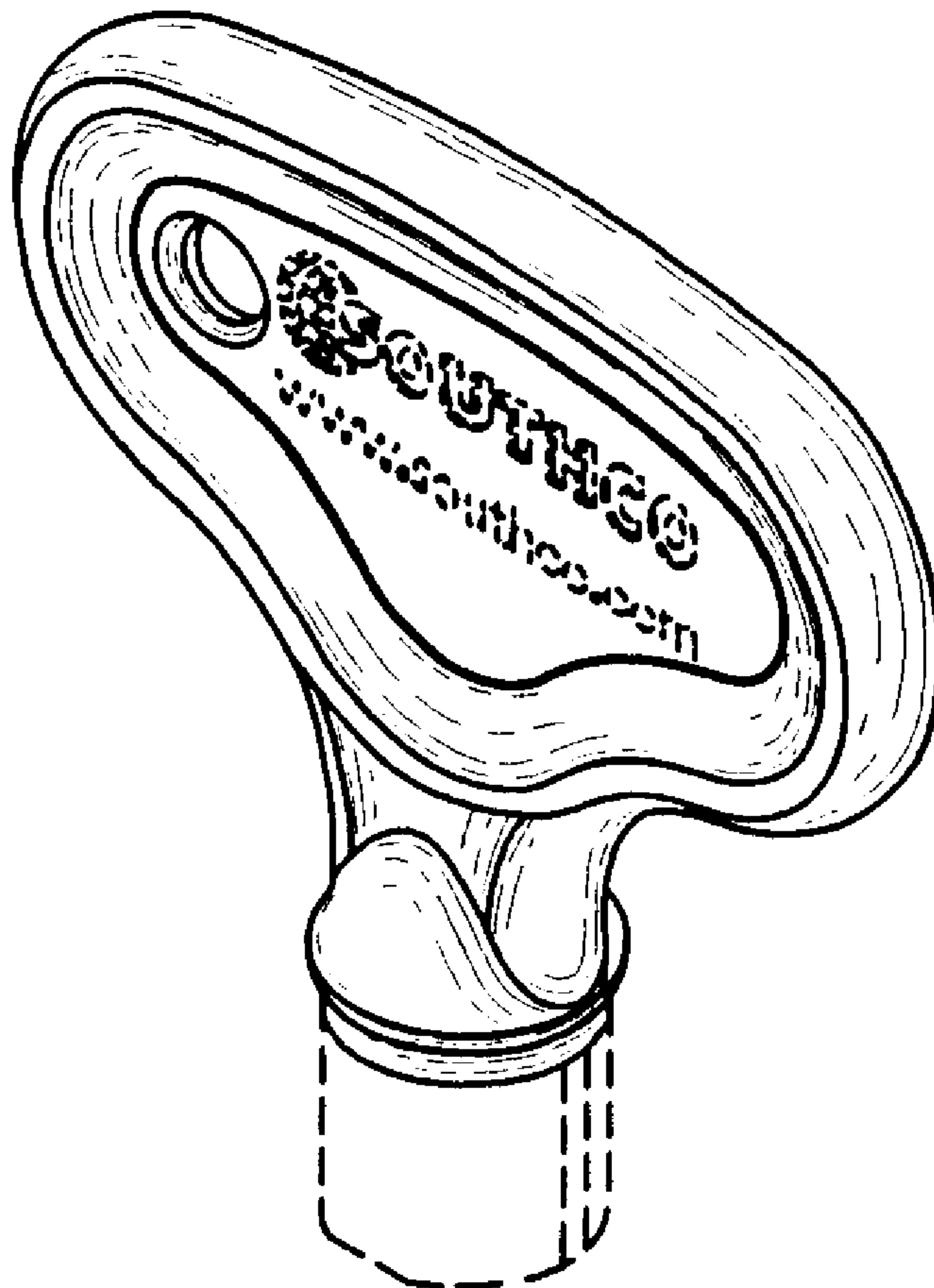
FIG. 4 is a front view of the die cast key of FIG. 1. The  
reverse side of the die cast key would be a mirror image.

FIG. 5 is the opposite side view of the die cast key of FIG.  
3; and,

FIG. 6 is a bottom view of the die cast key of FIG. 1.

The phantom lines are for illustrative purposes only and do  
not form part of the design of the die cast key. The broken  
lines which illustrate the wording and functional part are not  
part of the design.

**1 Claim, 1 Drawing Sheet**



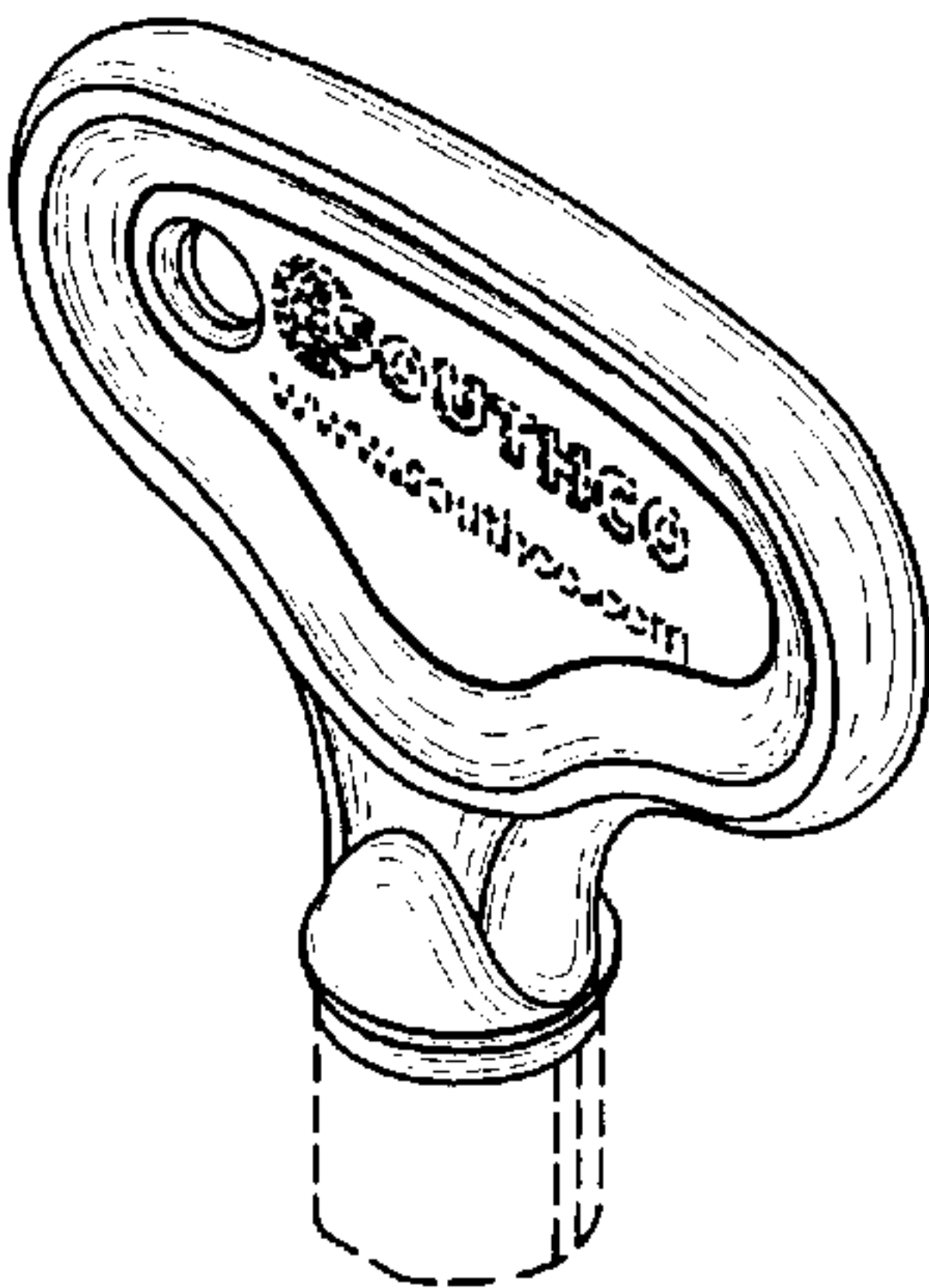


FIG. 1

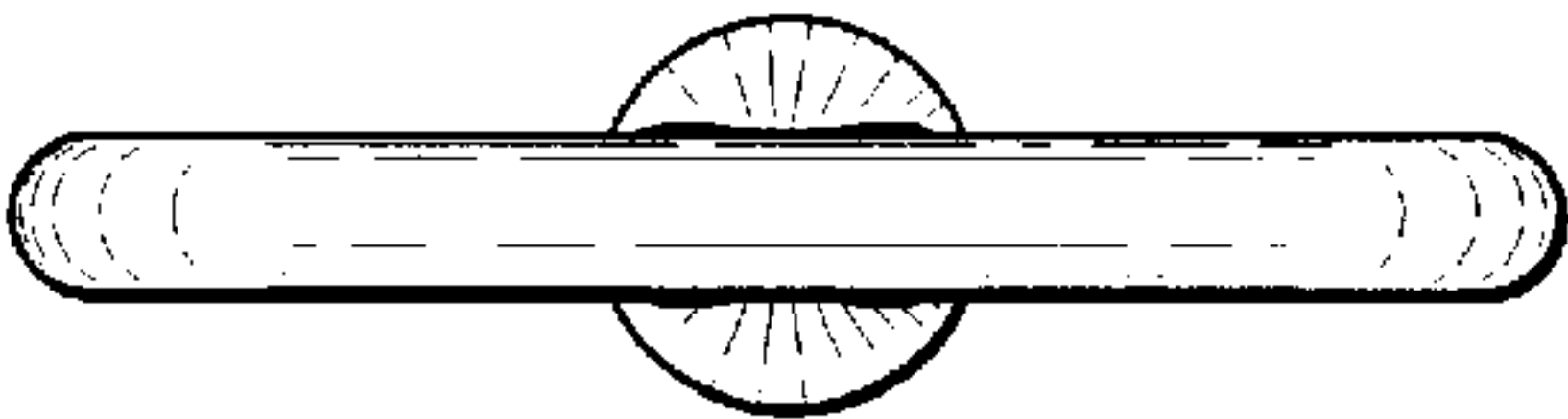


FIG. 2

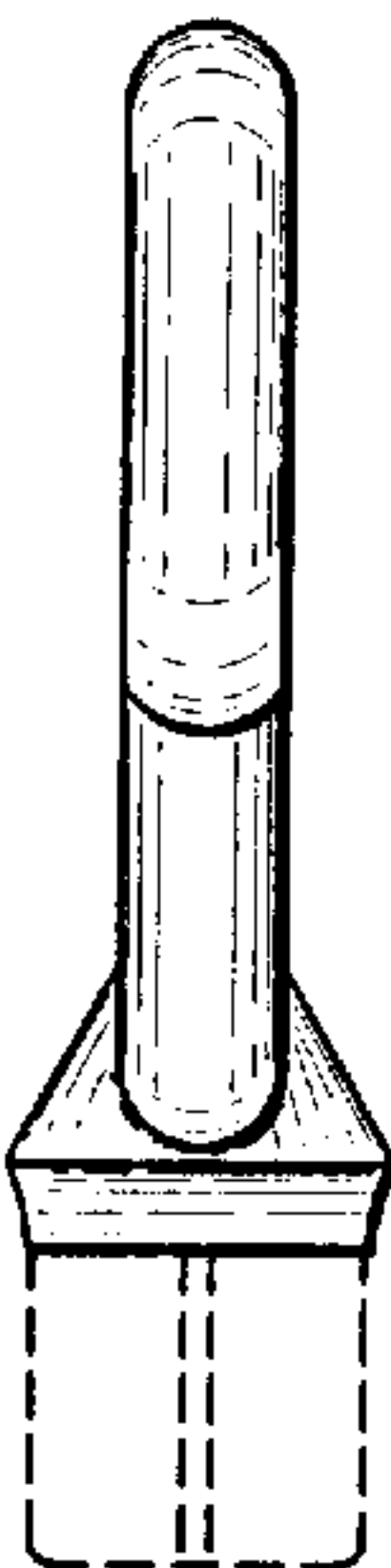


FIG. 3

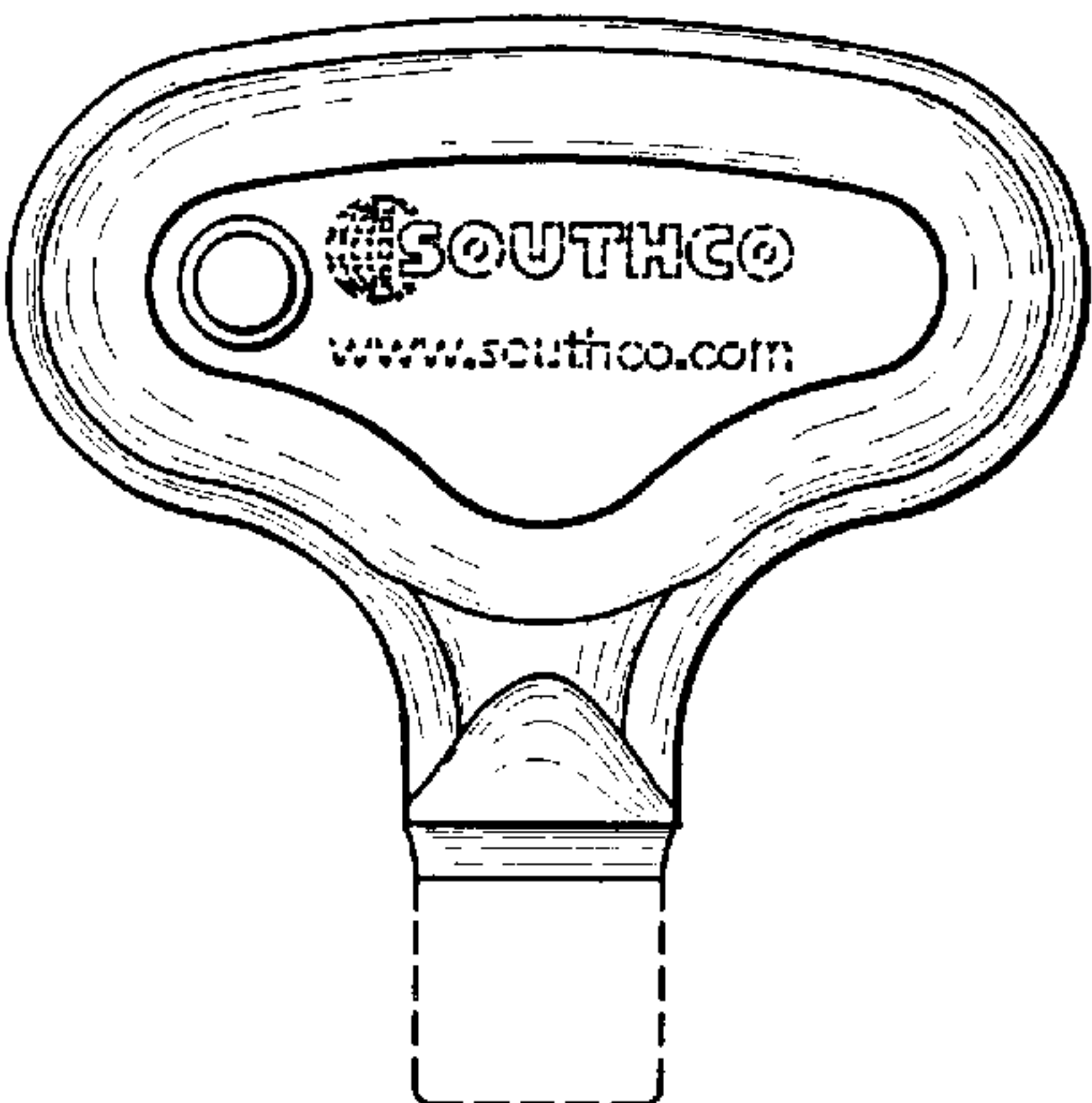


FIG. 4

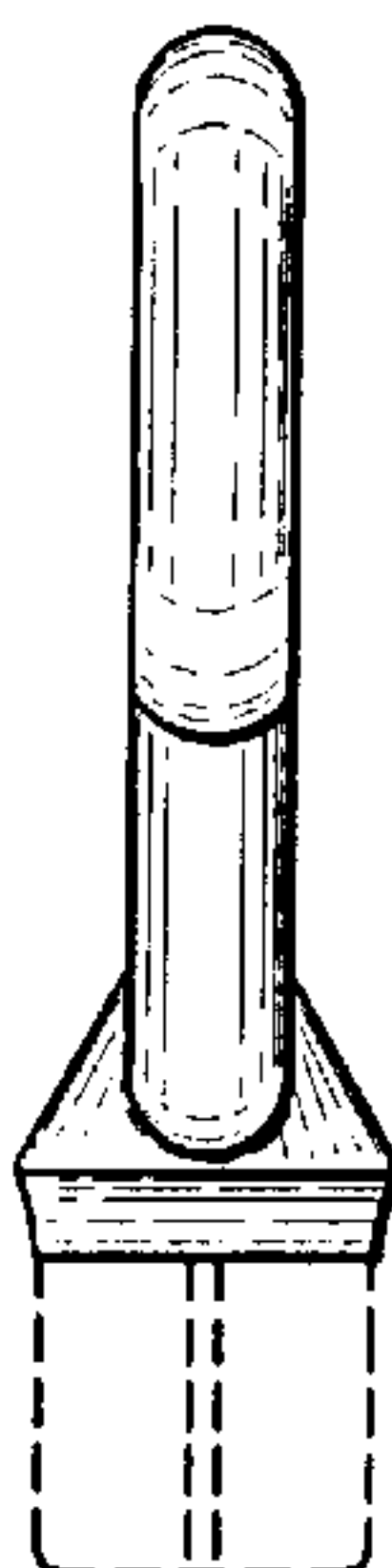


FIG. 5



FIG. 6