



US00D423273S

United States Patent [19]
Sankey et al.

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[45] **Date of Patent: ** Apr. 25, 2000**

[54] **INJECTION MOLDED CASE FOR RECORDED MEDIA**

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- [73] Assignee: **Alpha Enterprises, Inc.**, North Canton, Ohio
- [**] Term: **14 Years**
- [21] Appl. No.: **29/106,766**
- [22] Filed: **Jun. 22, 1999**

Related U.S. Application Data

- [63] Continuation-in-part of application No. 29/097,890, Dec. 17, 1998, abandoned.
- [51] **LOC (6) Cl.** **06-04**
- [52] **U.S. Cl.** **D6/632**
- [58] **Field of Search** D3/218, 201; D6/407, D6/631, 632, 633, 634; 206/307, 308.1, 309, 310, 311, 312

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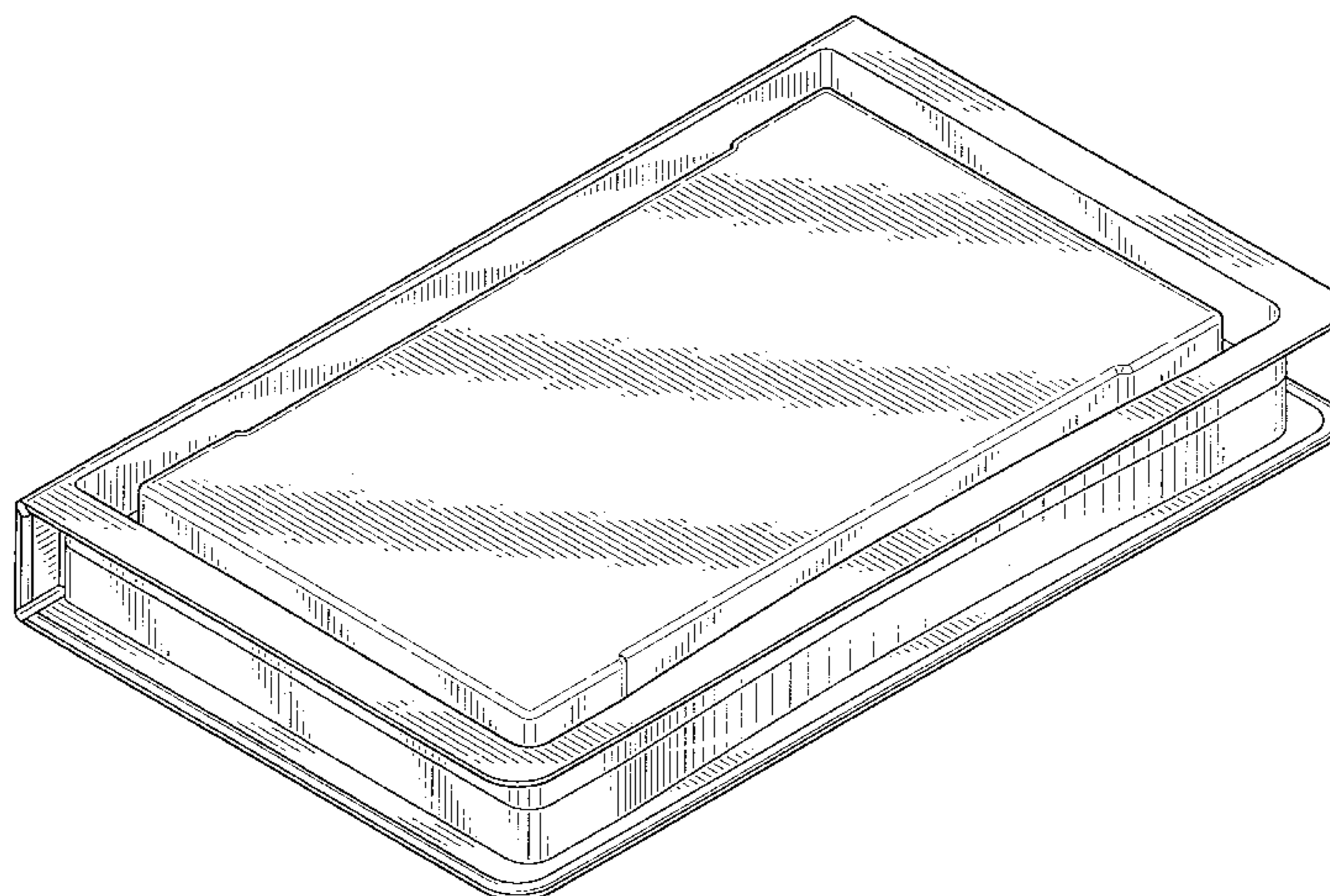
[57] **CLAIM**

The ornamental design for an injection molded case for recorded media, as shown and described.

DESCRIPTION

FIG. 1 is a perspective view of an injection molded case for recorded media showing our new design;
 FIG. 2 is a top plan view of the injection molded case for recorded media;
 FIG. 3 is a front elevational view of the injection molded case for recorded media of FIG. 2;
 FIG. 4 is a right side elevational view of FIG. 3, the left side being a mirror image thereof;
 FIG. 5 is a bottom plan view of FIG. 3;
 FIG. 6 is a rear elevational view of FIG. 3;
 FIG. 7 is a perspective view of an injection molded case for recorded media showing a modified design;
 FIG. 8 is a top plan view of the injection molded case for recorded media of FIG. 7;
 FIG. 9 is a front elevational view of the injection molded case for recorded media of FIG. 8;
 FIG. 10 is a right side elevational view of FIG. 9, the left side being a mirror image thereof;
 FIG. 11 is a bottom plan view of FIG. 8;
 FIG. 12 is a rear elevational view of FIG. 8;
 FIG. 13 is a perspective view of an injection molded case for recorded media showing another modified design;
 FIG. 14 is a top plan view of the injection molded case for recorded media of FIG. 13;
 FIG. 15 is a front elevational view of the injection molded case for recorded media of FIG. 14;
 FIG. 16 is a right side elevational view of FIG. 15, the left side being a mirror image thereof;
 FIG. 17 is a bottom plan view of FIG. 15;
 FIG. 18 is a rear elevational view of FIG. 15;
 FIG. 19 is a perspective view of an injection molded case for recorded media showing a further modified design;
 FIG. 20 is a top plan view of the injection molded case for recorded media of FIG. 19;
 FIG. 21 is a front elevational view of the injection molded case for recorded media of FIG. 20;
 FIG. 22 is a right side elevational view of FIG. 21 (left side being a mirror image thereof);
 FIG. 23 is a bottom plan view of FIG. 21; and,
 FIG. 24 is a rear elevational view of FIG. 21.

1 Claim, 15 Drawing Sheets



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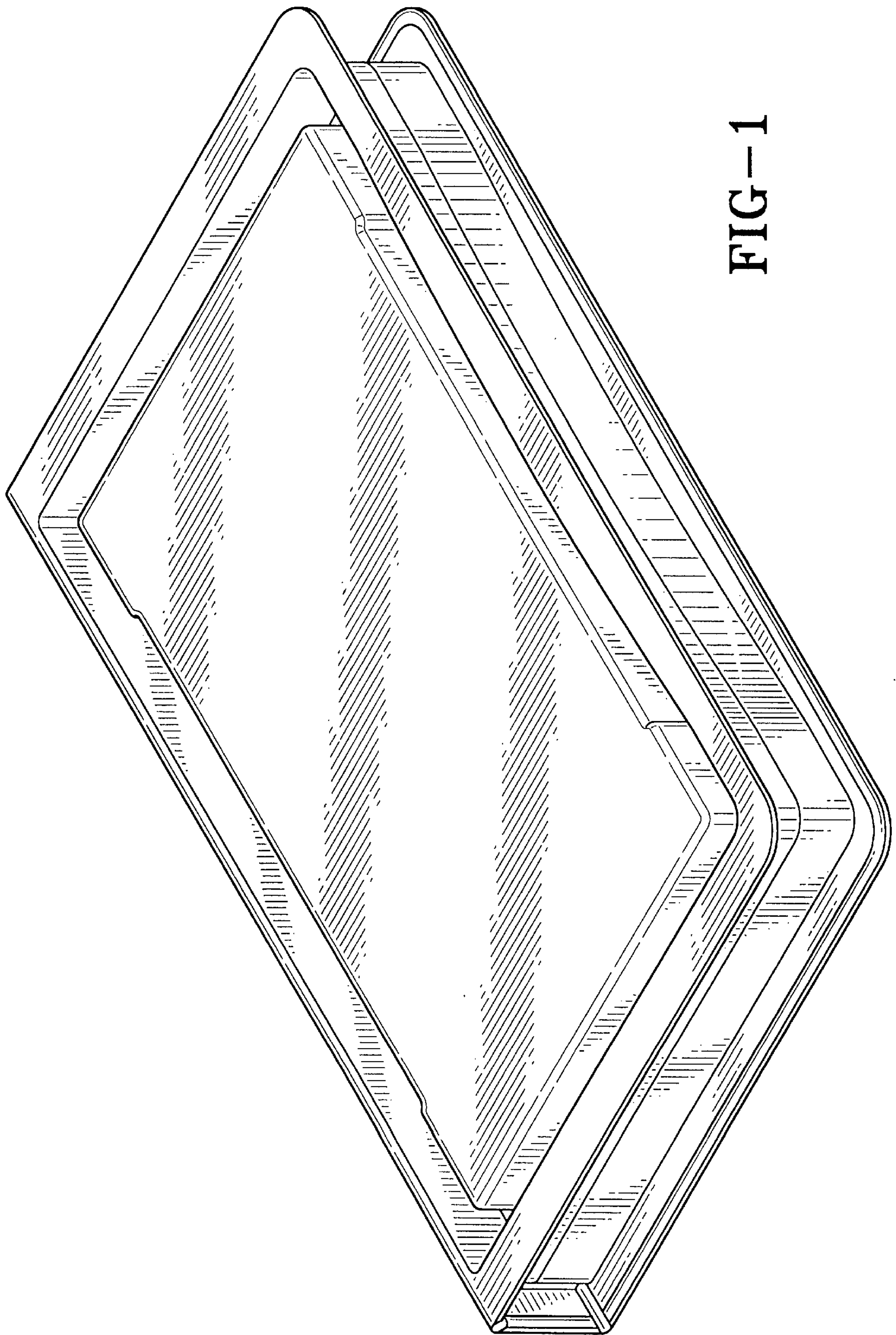


FIG-1

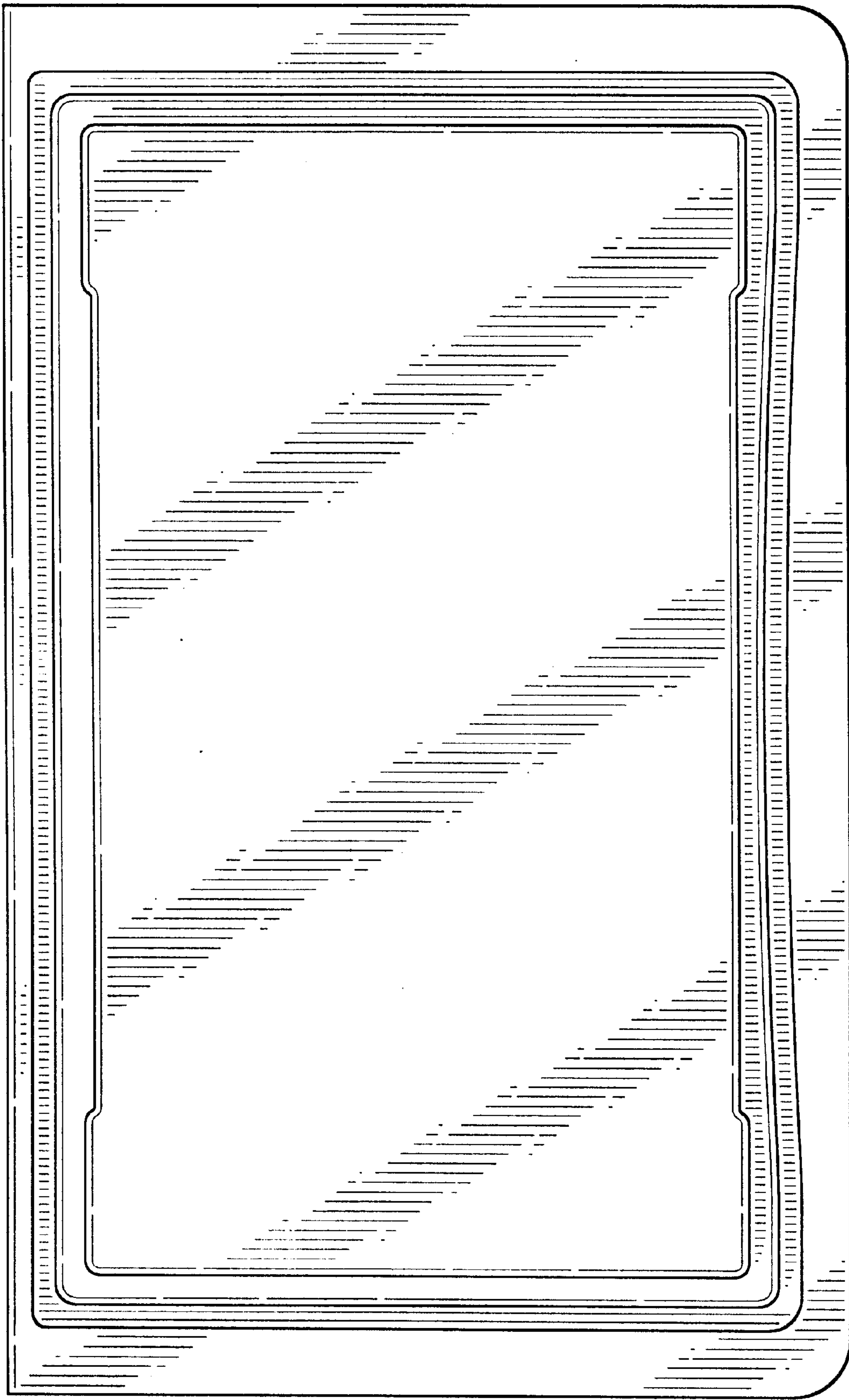


FIG-2

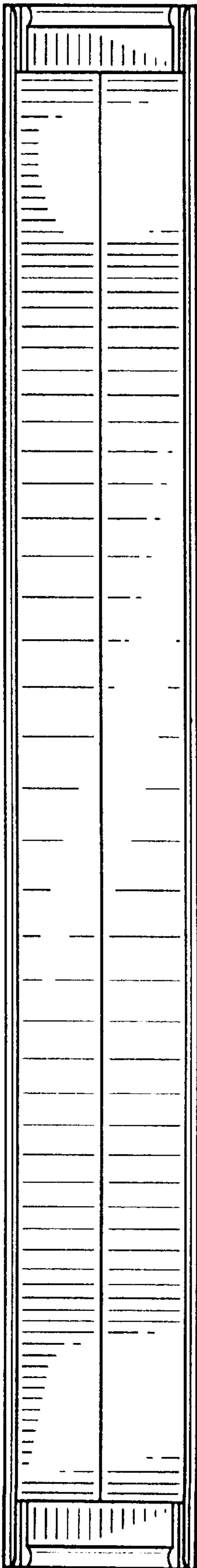


FIG-3

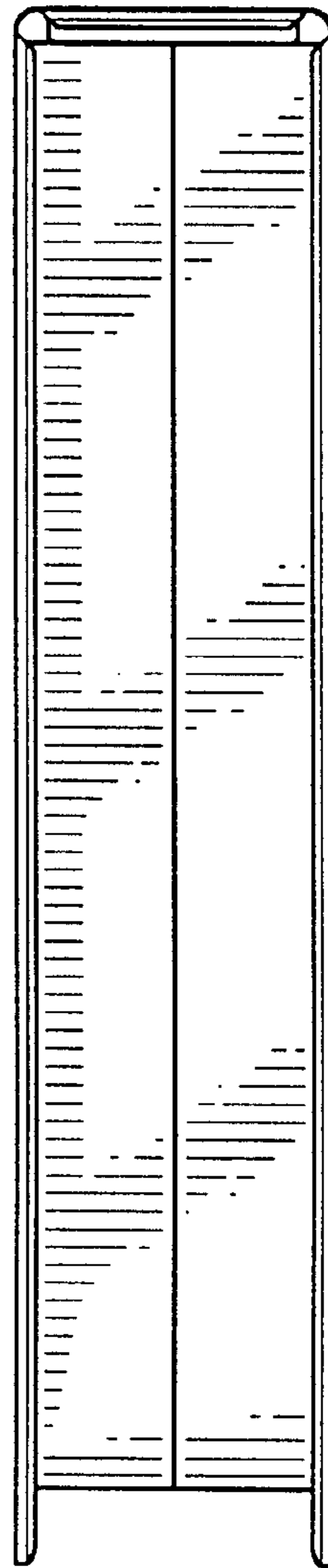


FIG-4

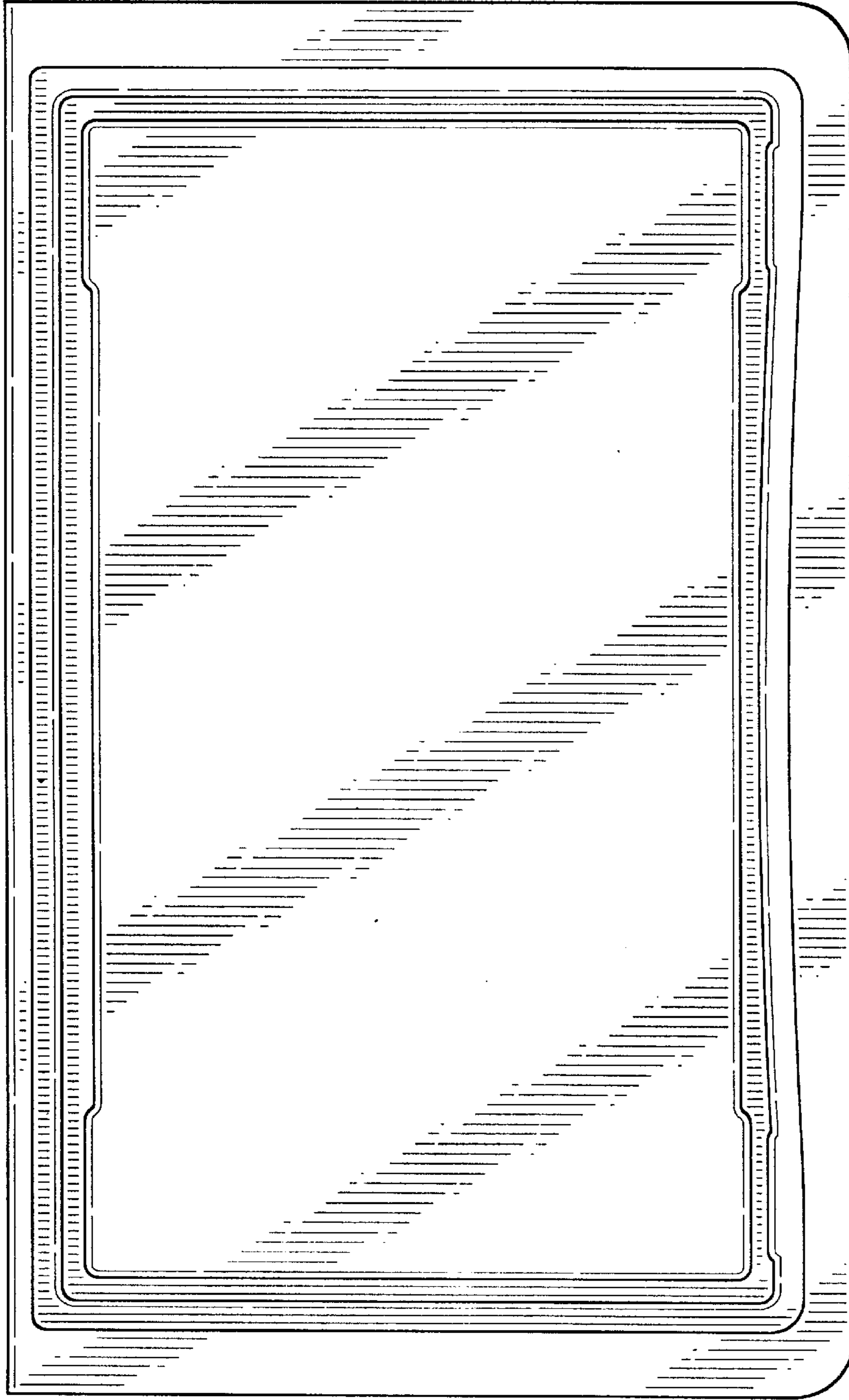


FIG-5

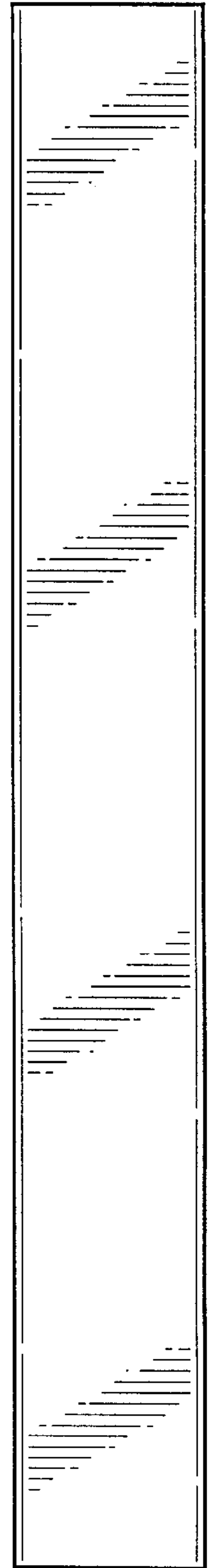


FIG-6

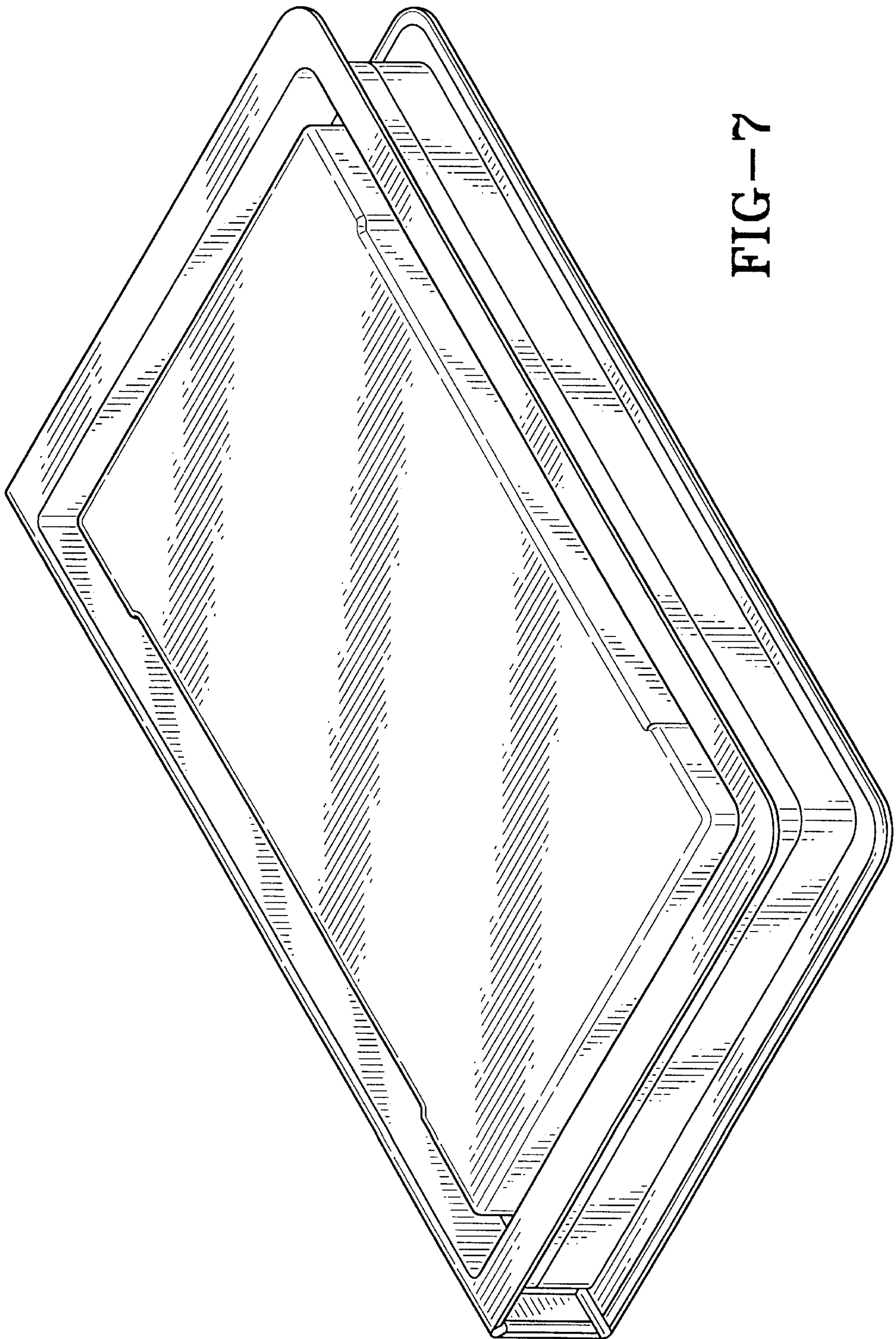


FIG-7

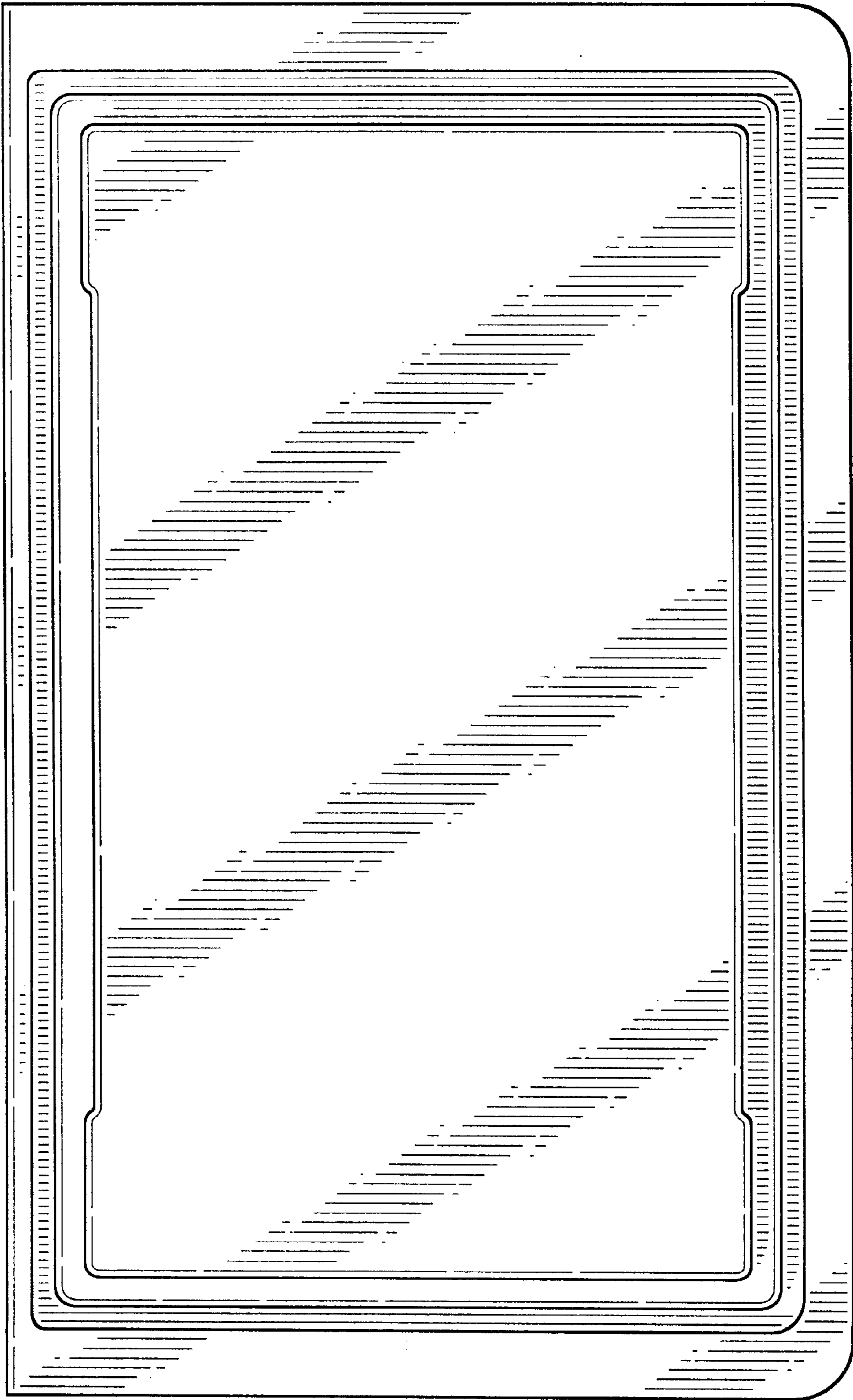


FIG-8

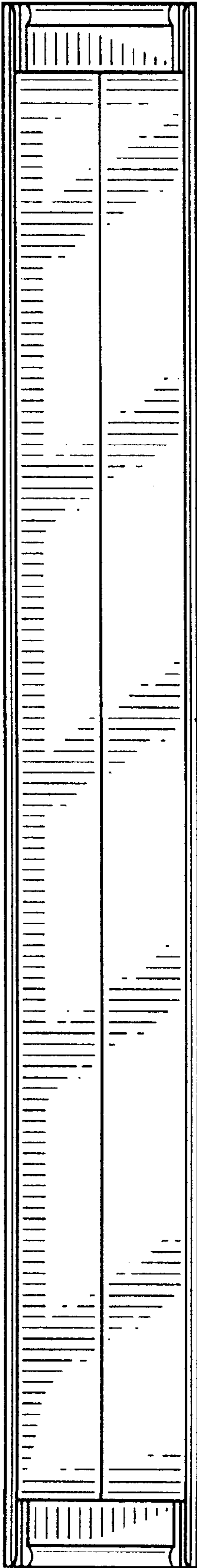


FIG-9

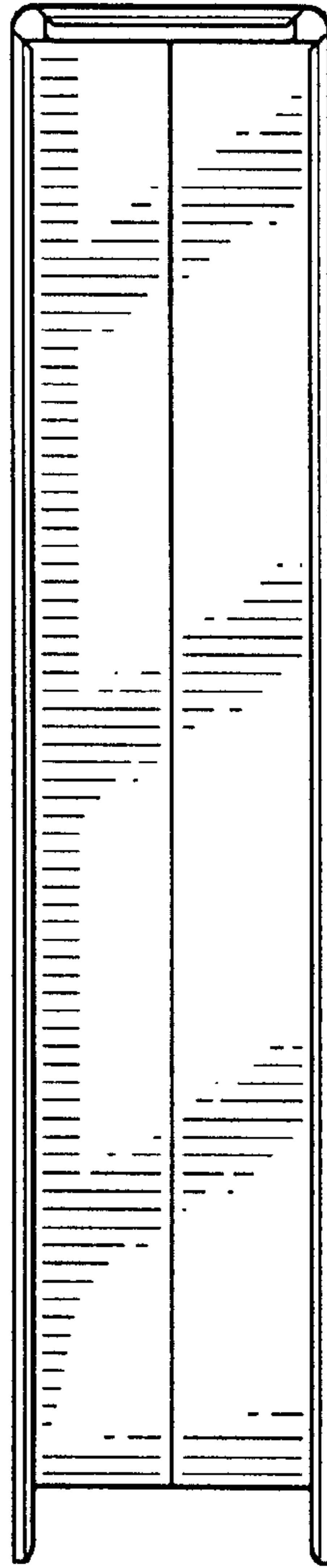


FIG-10

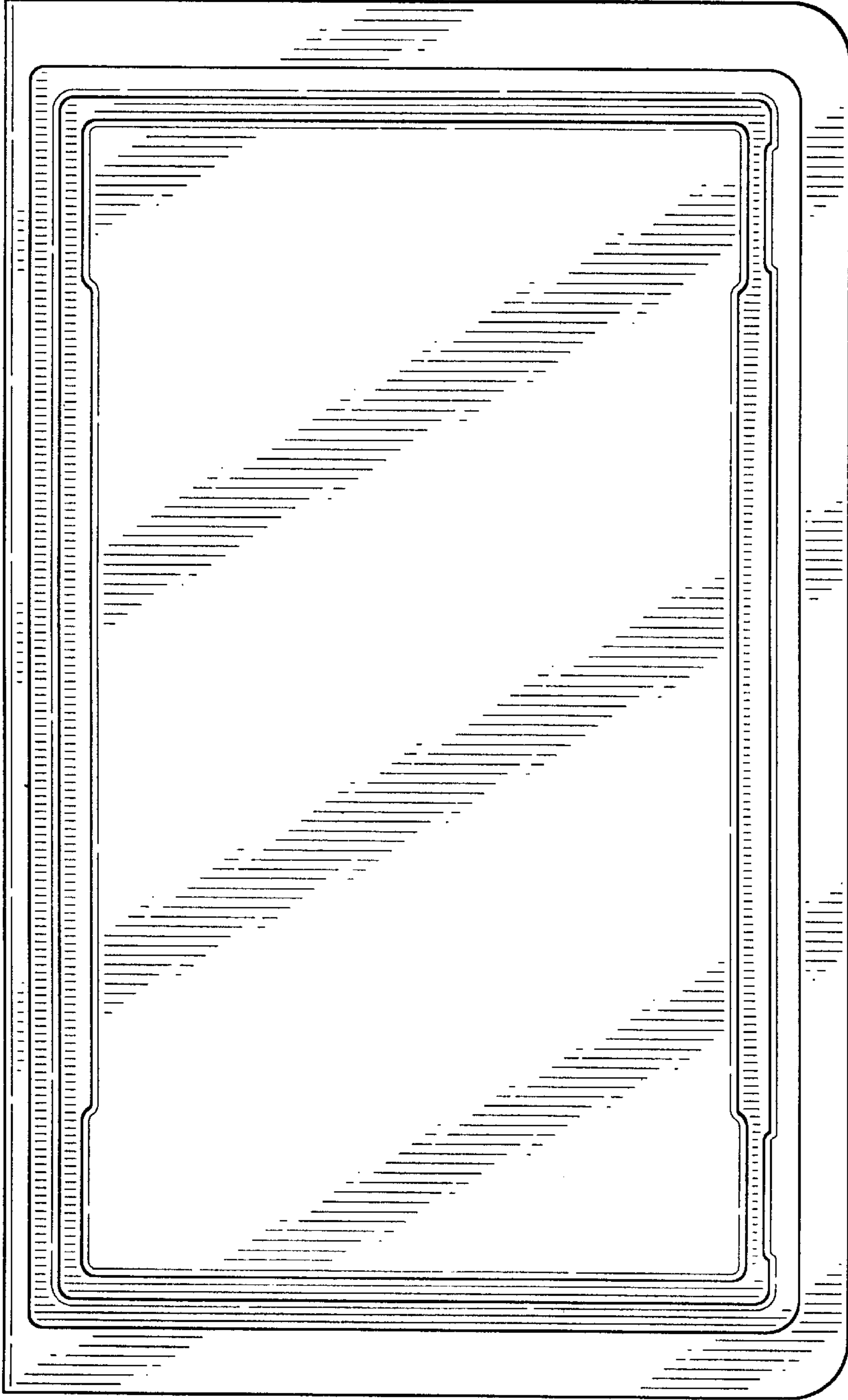


FIG-11

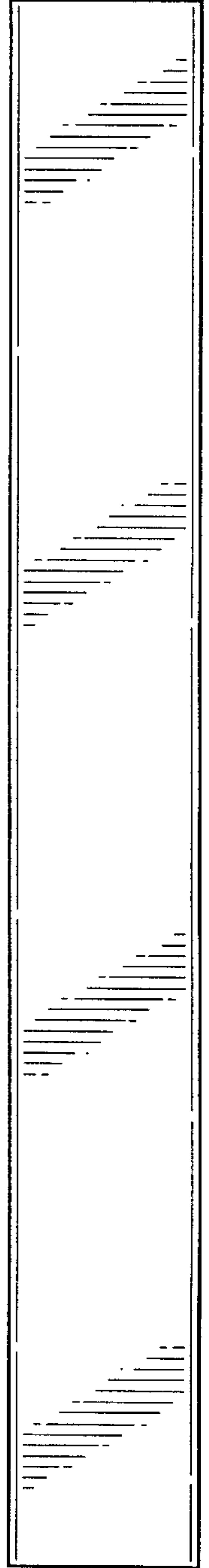


FIG-12

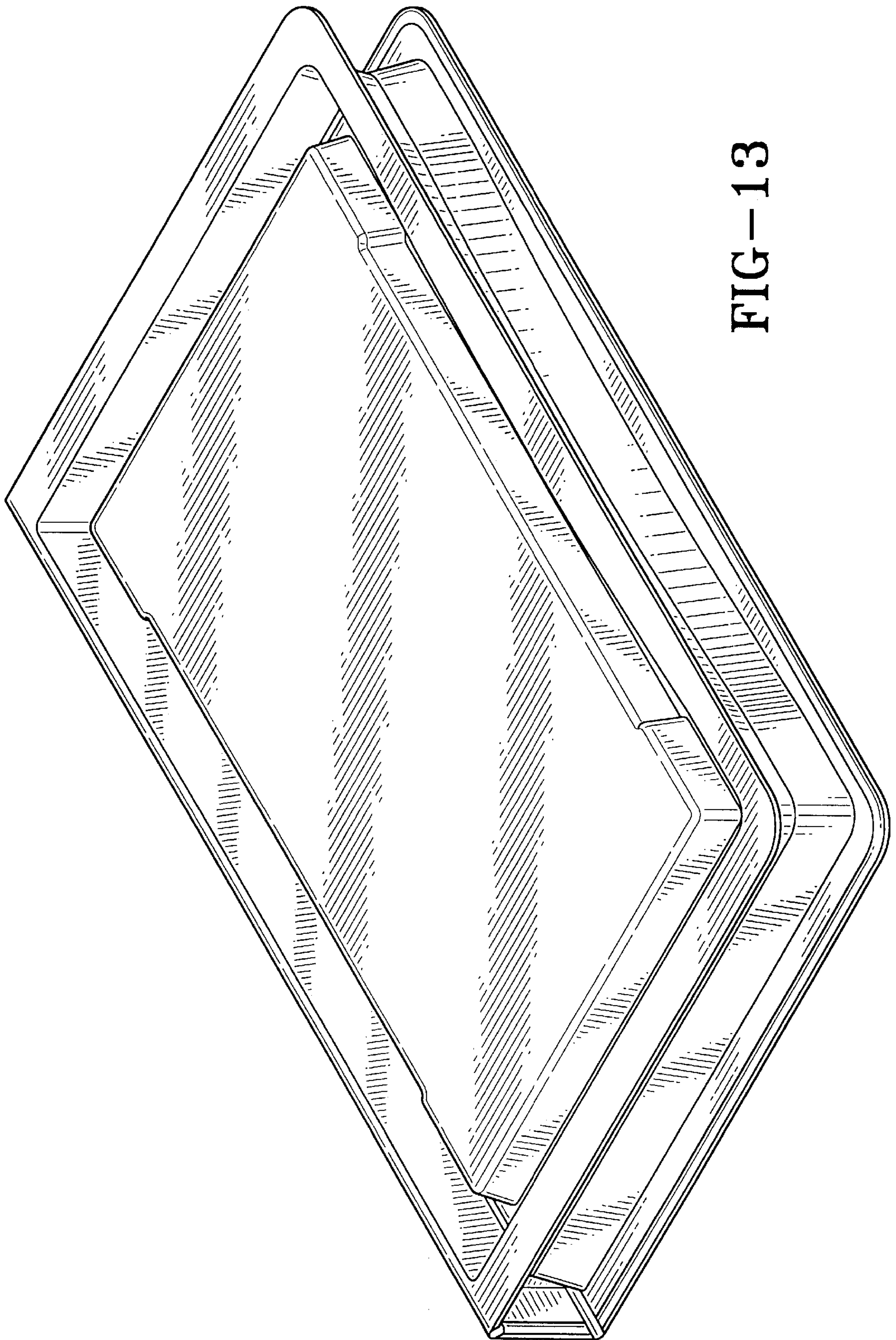


FIG-13

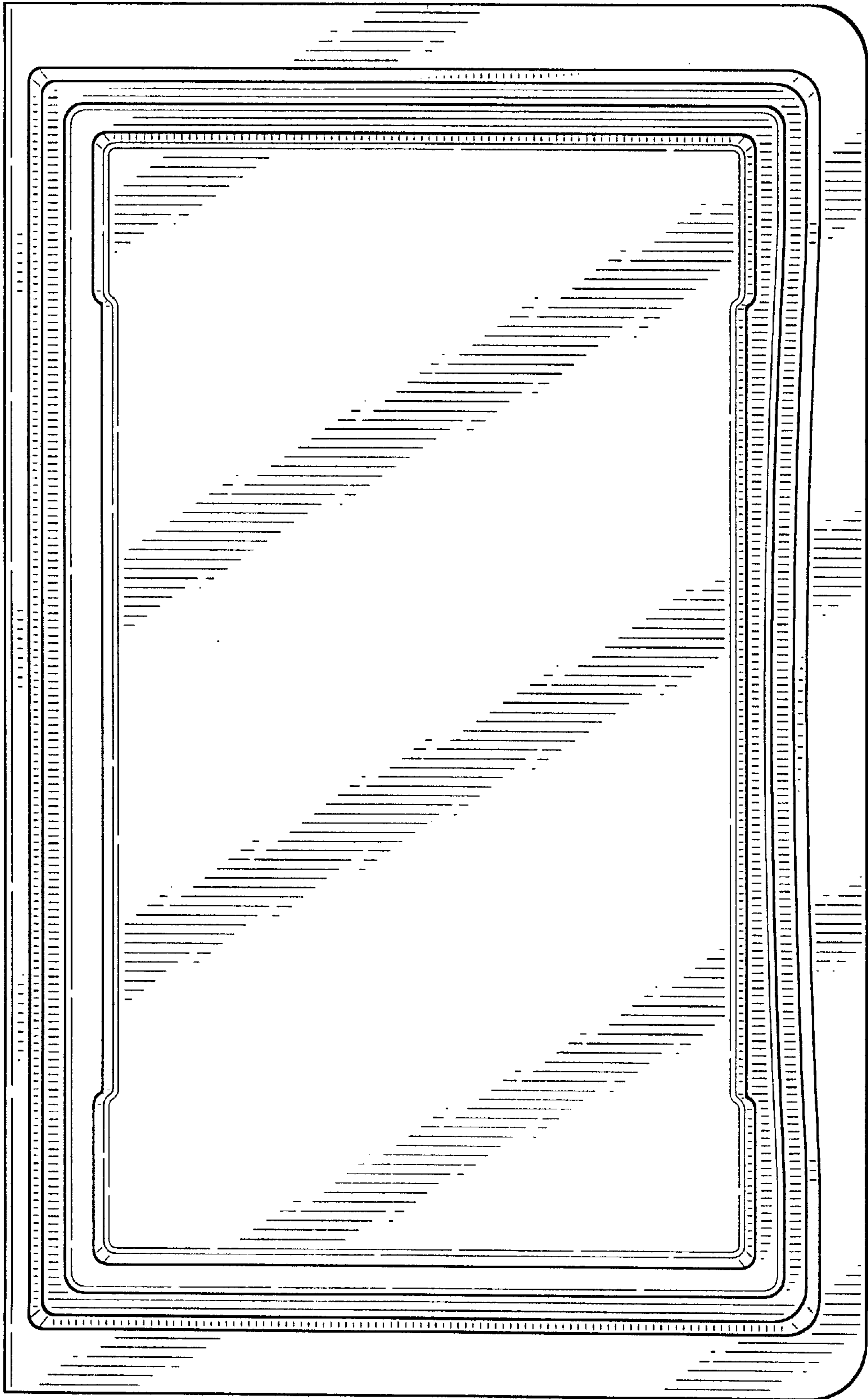


FIG-14

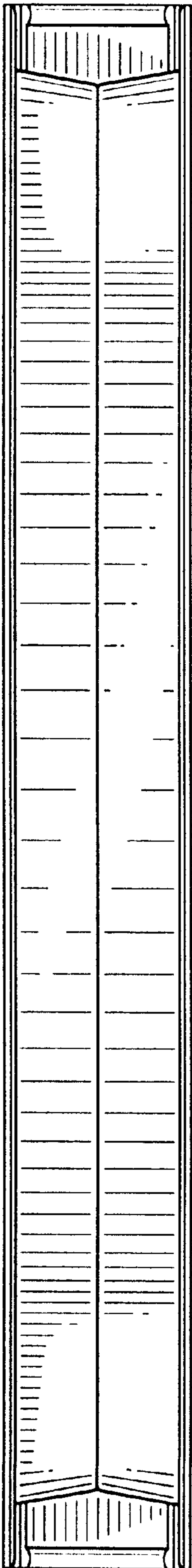


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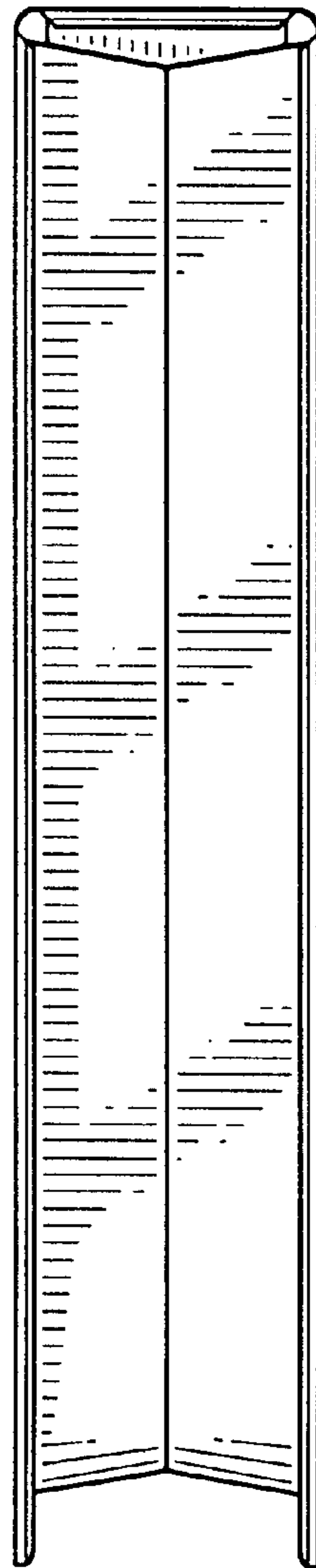


FIG-16

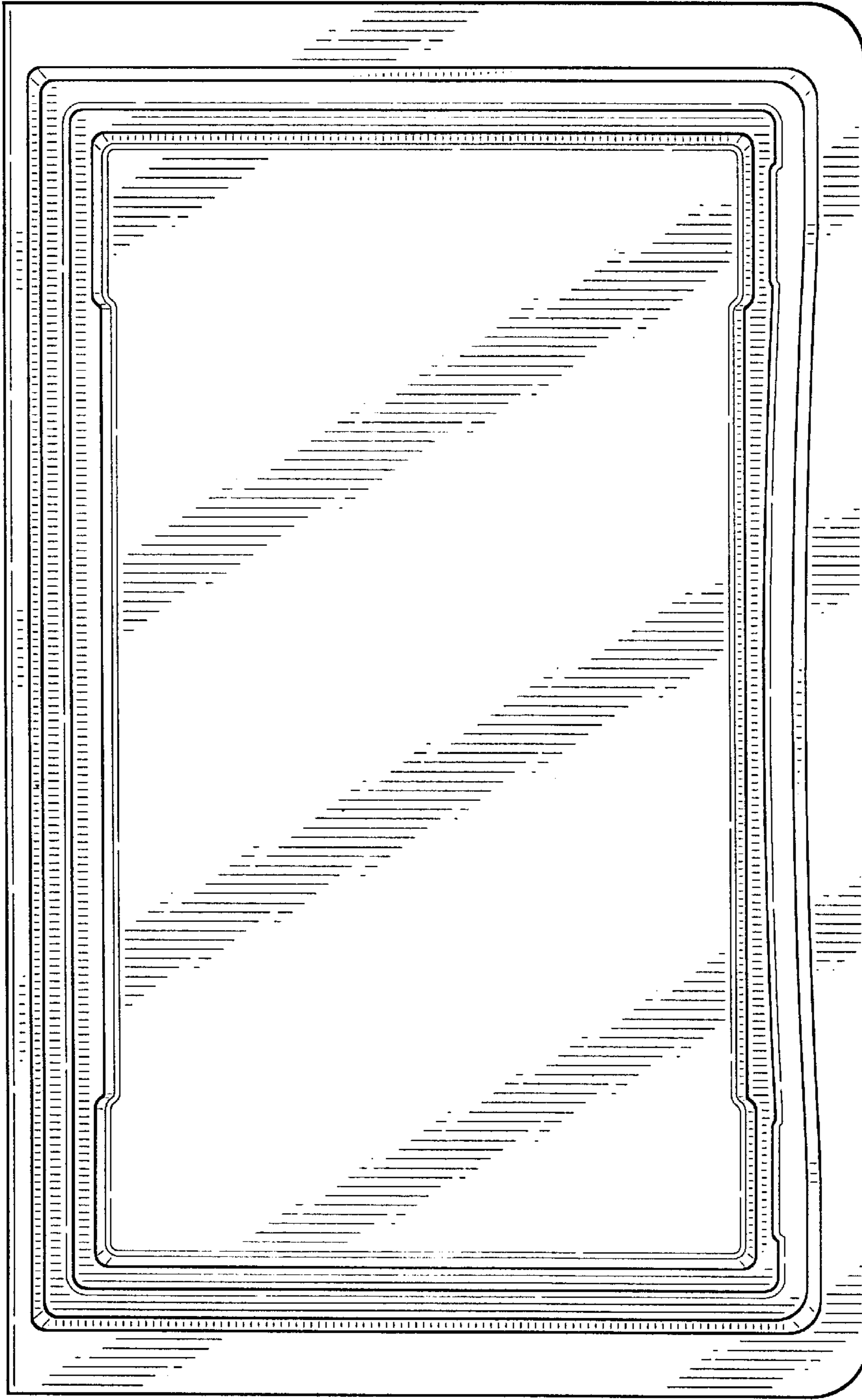


FIG-17

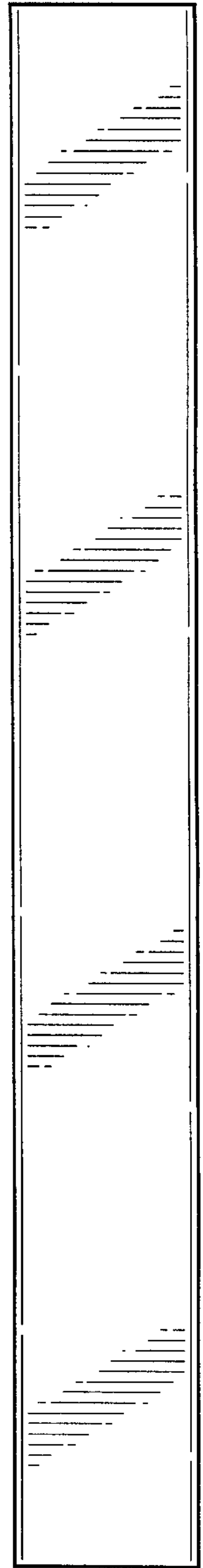


FIG-18

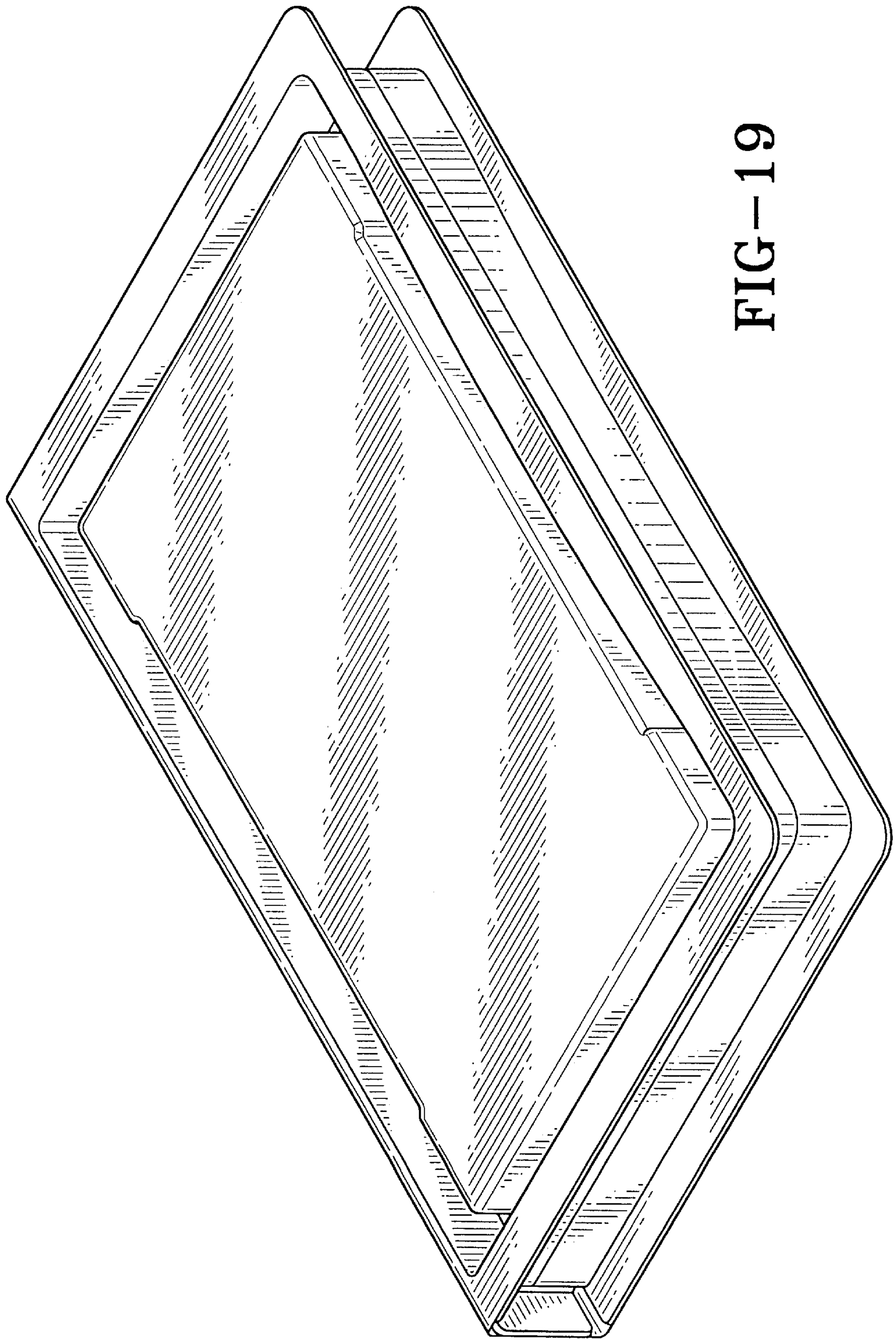


FIG-19

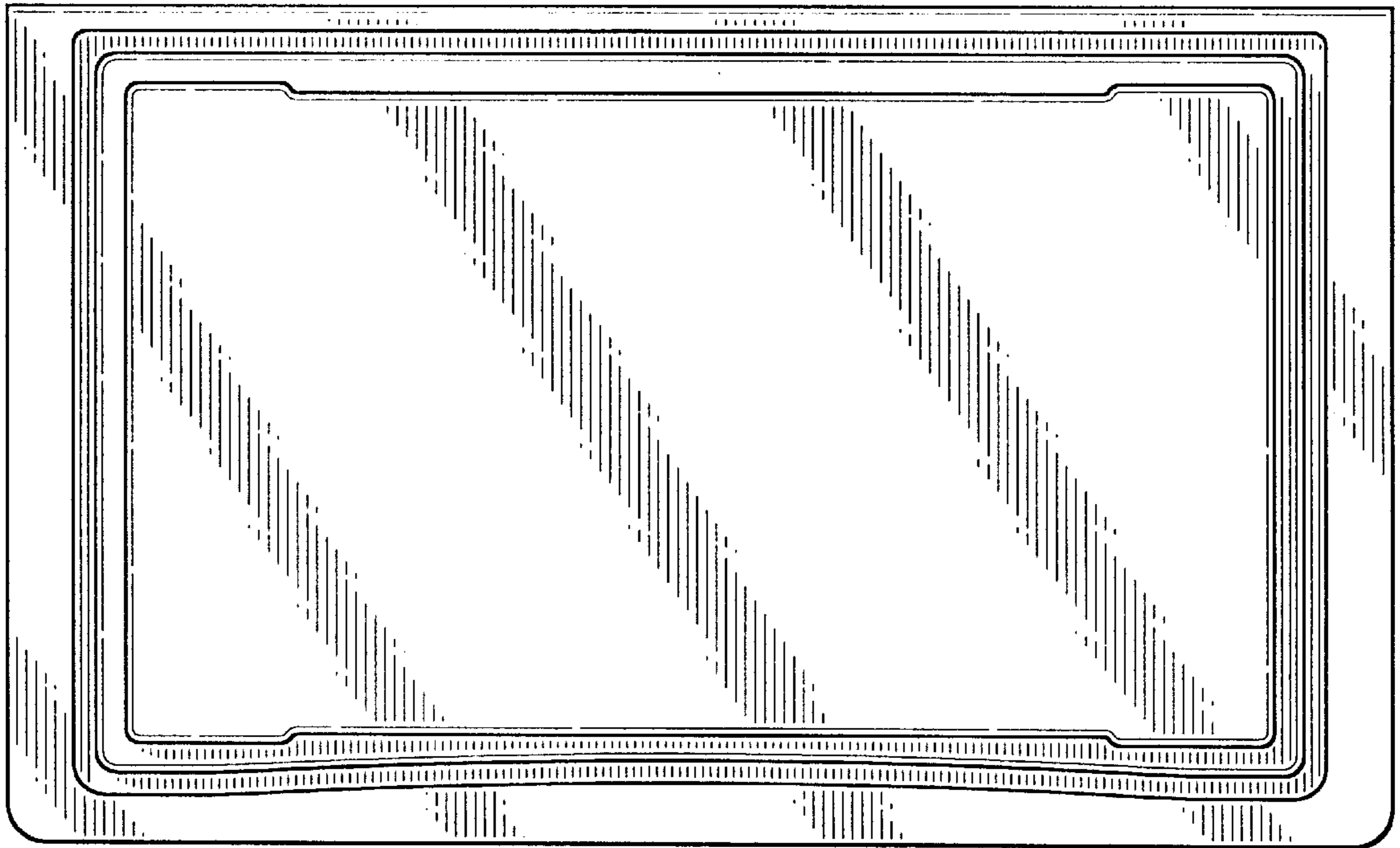


FIG-20

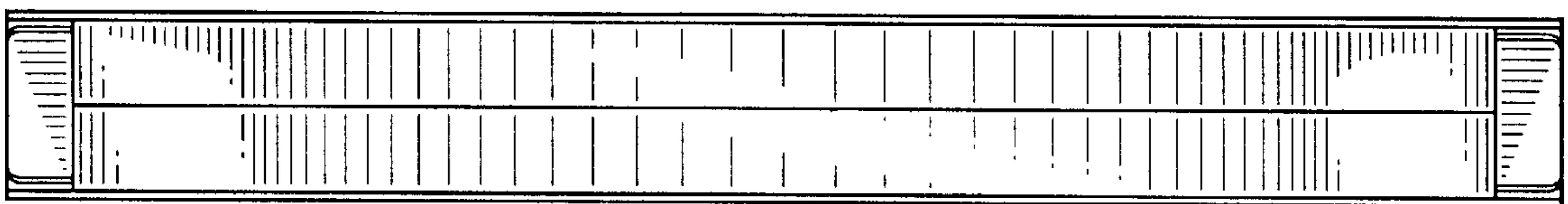


FIG-21

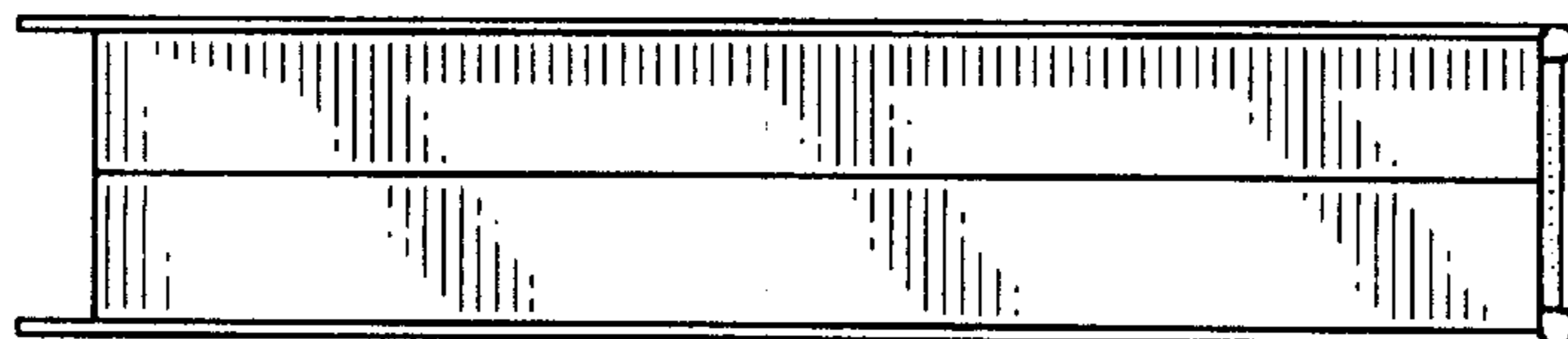


FIG-22

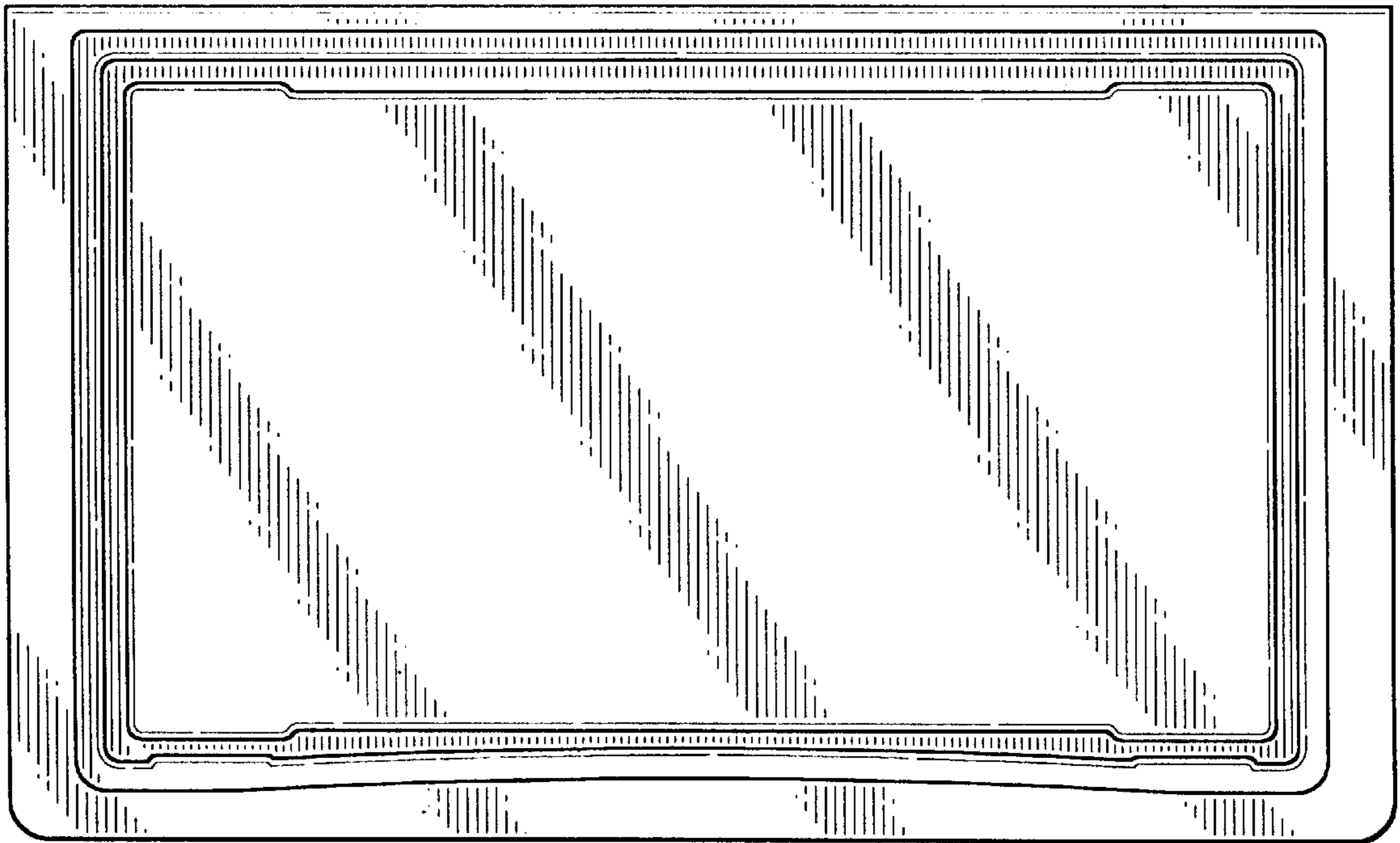


FIG-23

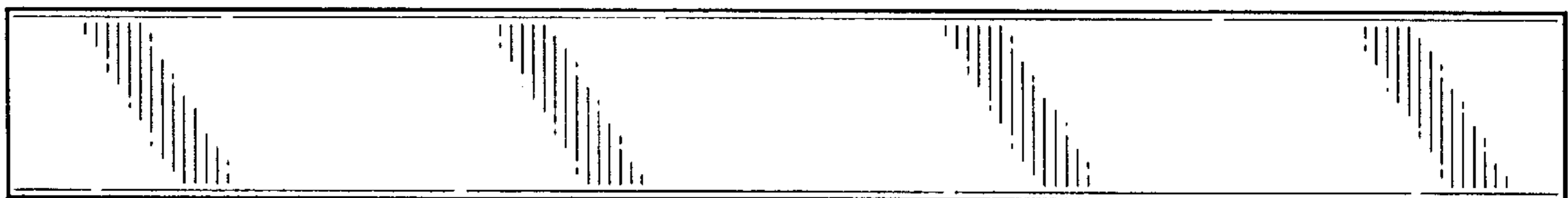


FIG-24