



US00D406505S

# United States Patent [19]

Arroyo et al.

[11] **Patent Number: Des. 406,505**

[45] **Date of Patent: \*\*Mar. 9, 1999**

[54] **COMBINED FOOTBALL HELMET BOTTLE  
TWIST-OFF OPENER AND KEY CHAIN**

D. 383,954 9/1997 Biunno ..... D8/38 X

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[57] **CLAIM**

The ornamental design for a combined football helmet bottle  
twist-off opener and key chain, as shown and described.

[\*\*] Term: **14 Years**

**DESCRIPTION**

[21] Appl. No.: **68,763**

FIG. 1 is a top left side perspective view of a combined  
football helmet bottle twist-off opener and key chain show-  
ing our new design;

[22] Filed: **Apr. 3, 1997**

FIG. 2 is a left side view thereof, the undisclosed right side  
view being a mirror image thereof;

[51] **LOC (6) Cl.** ..... **07-99**

FIG. 3 is a front view thereof;

[52] **U.S. Cl.** ..... **D8/38; D3/211**

FIG. 4 is a bottom view thereof;

[58] **Field of Search** ..... D8/33-43; 7/151-156;  
30/400; 81/3.07, 3.09, 3.29, 3.4, 3.41; D3/207,  
208, 211; D2/865, 869, 870, 878; D29/102,  
105

FIG. 5 is a top view thereof; and,

FIG. 6 is a back view thereof.

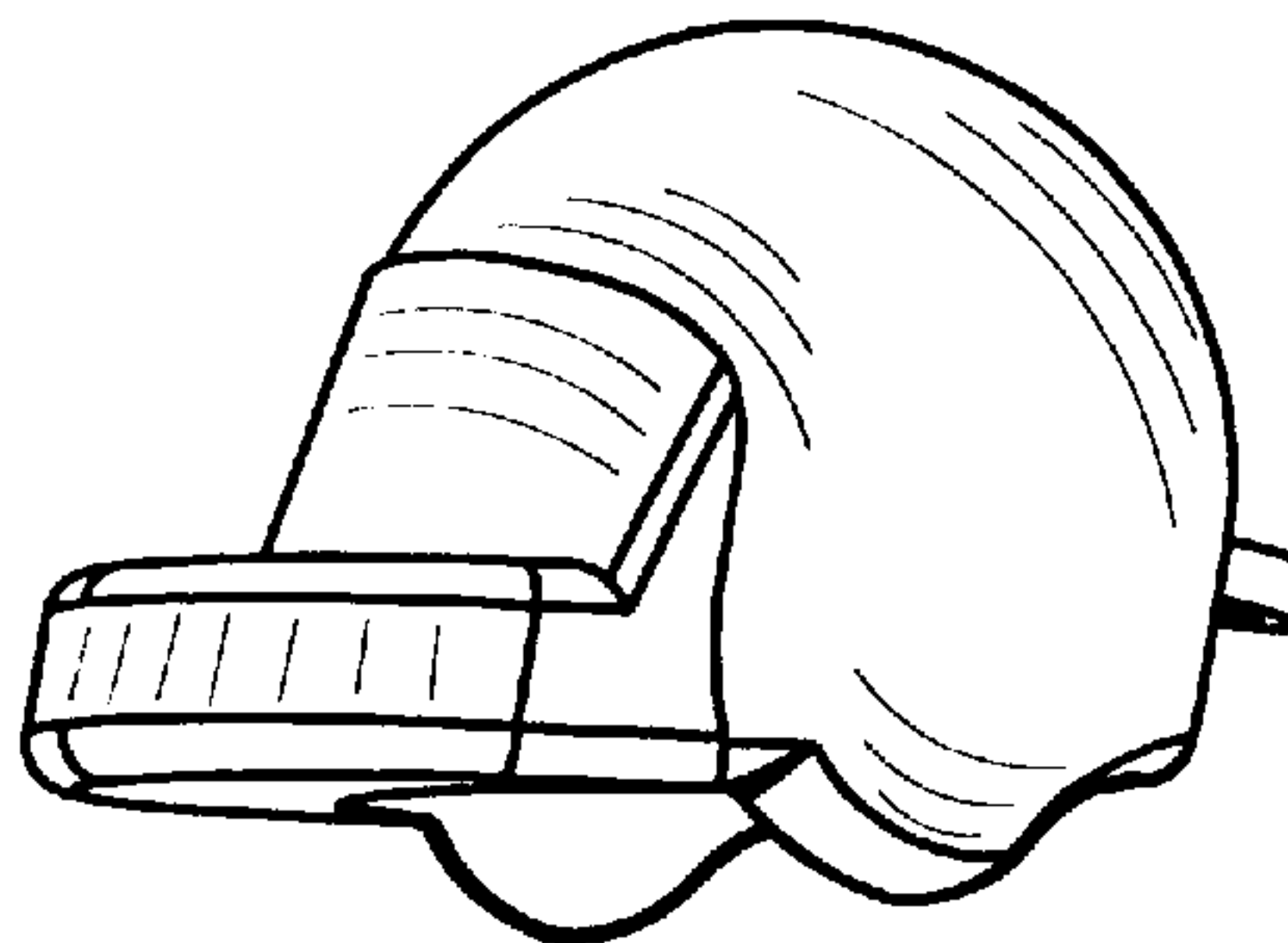
The key chain is omitted in FIGS. 1-6 for ease of illustra-  
tion.

[56] **References Cited**

**U.S. PATENT DOCUMENTS**

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**1 Claim, 3 Drawing Sheets**



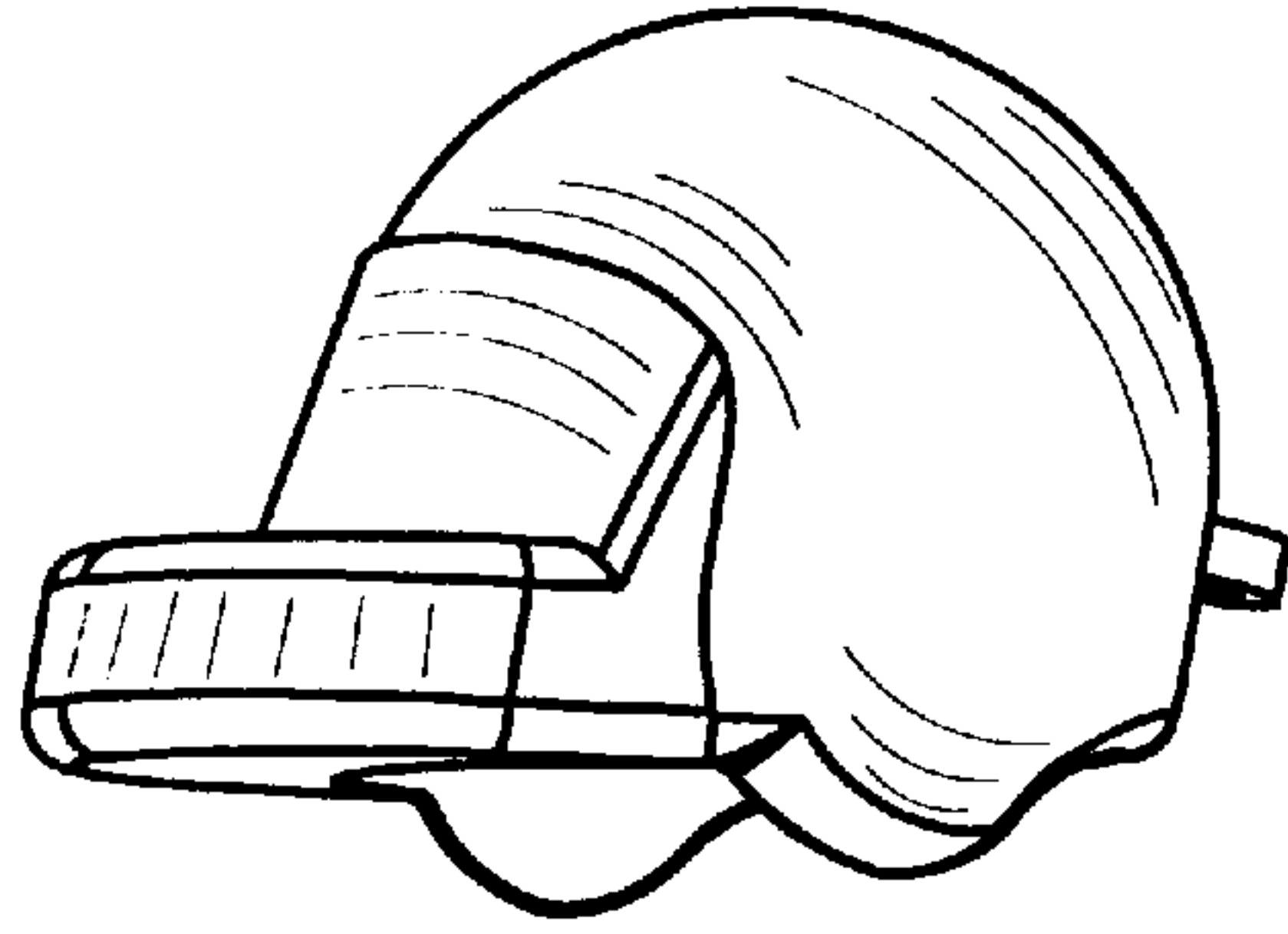


FIG. 1

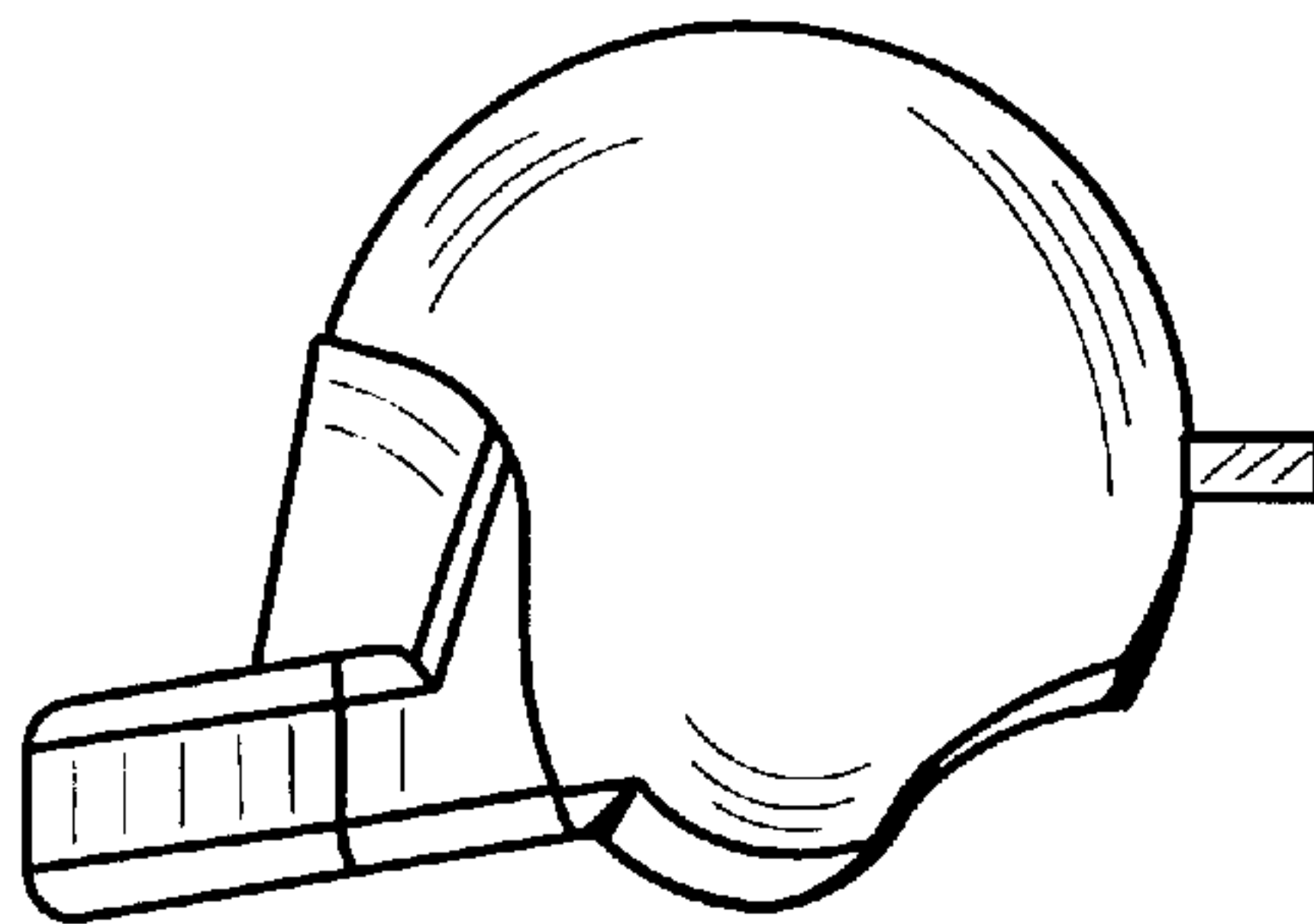


FIG. 2

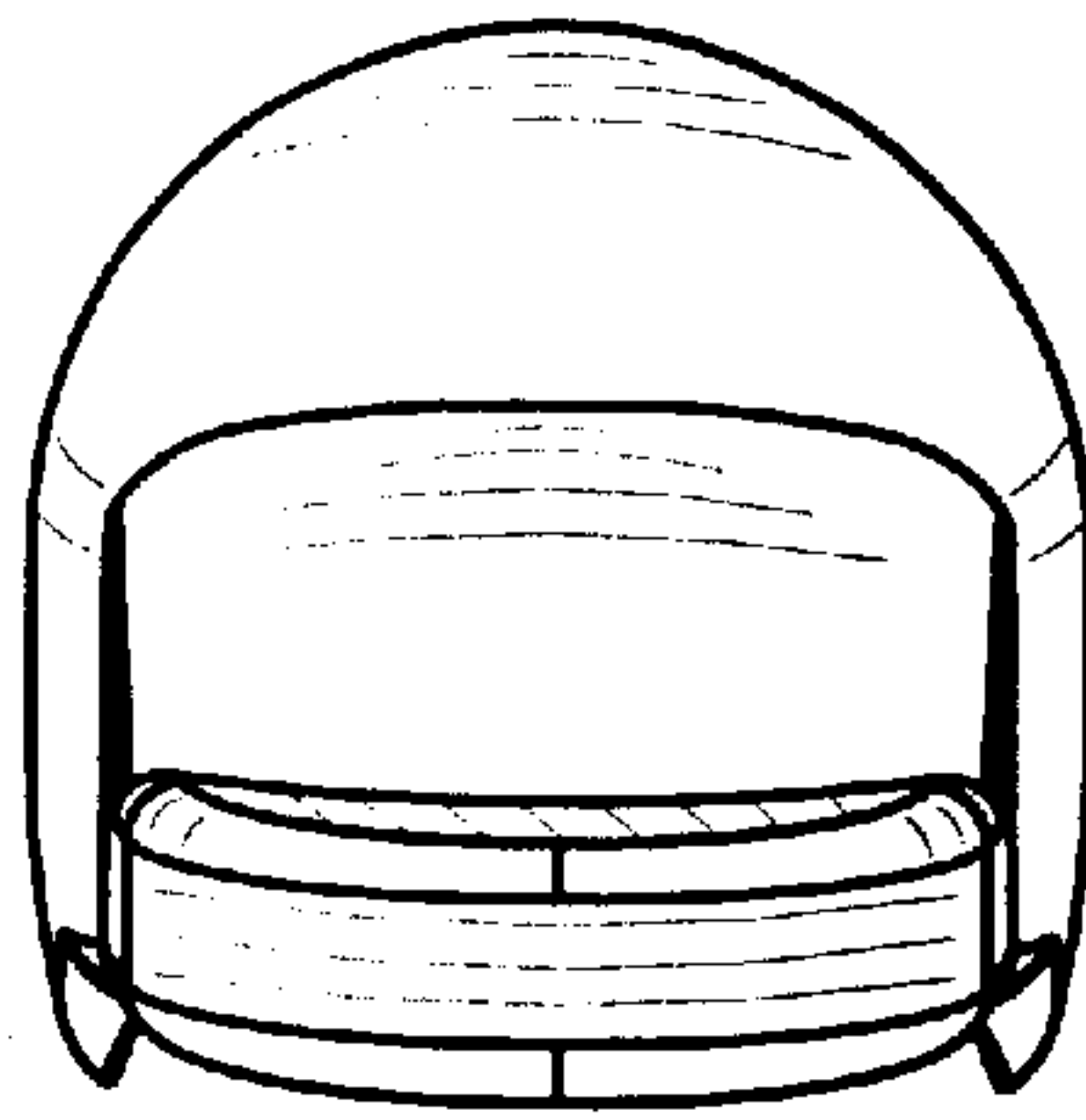


FIG. 3

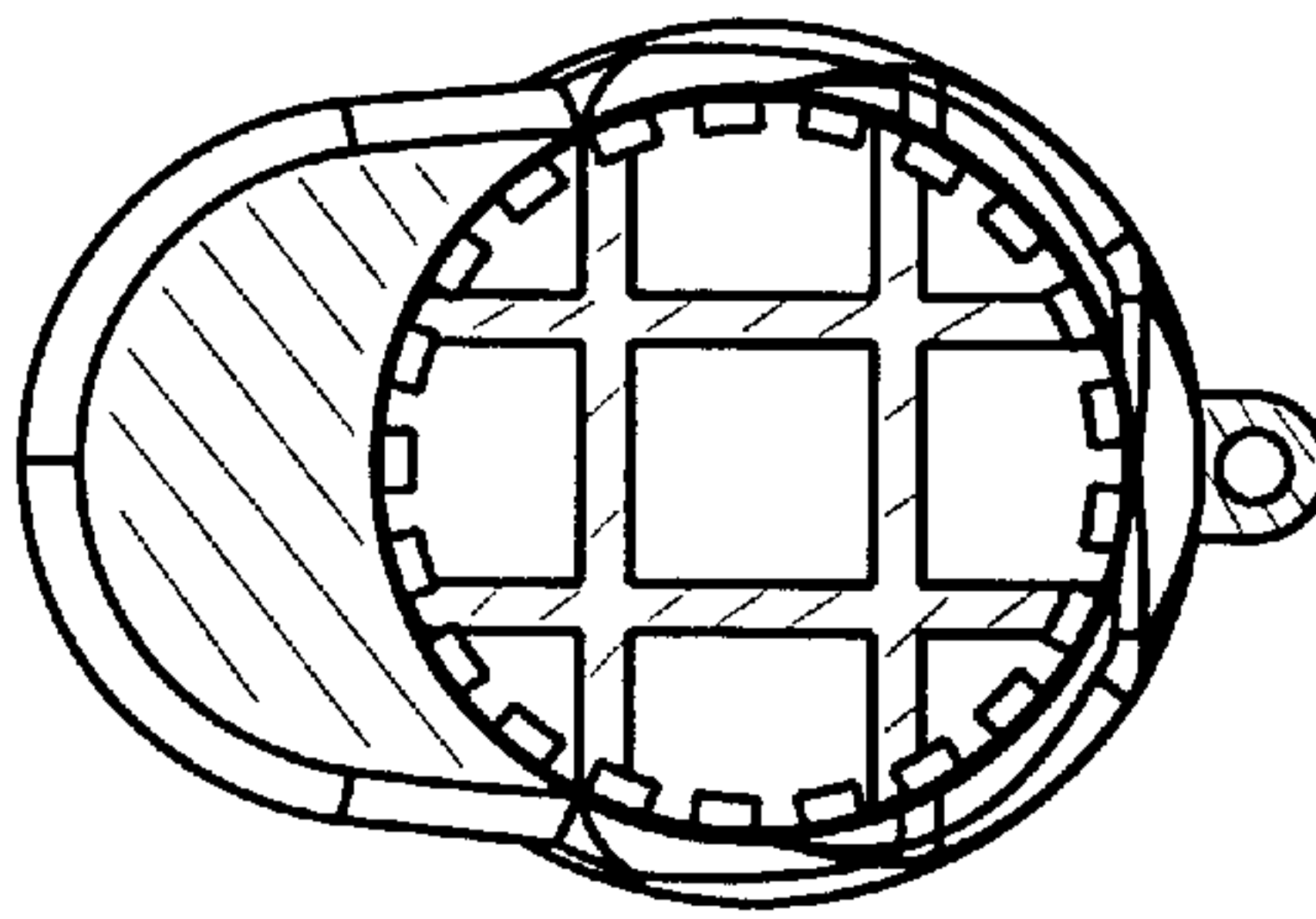


FIG. 4

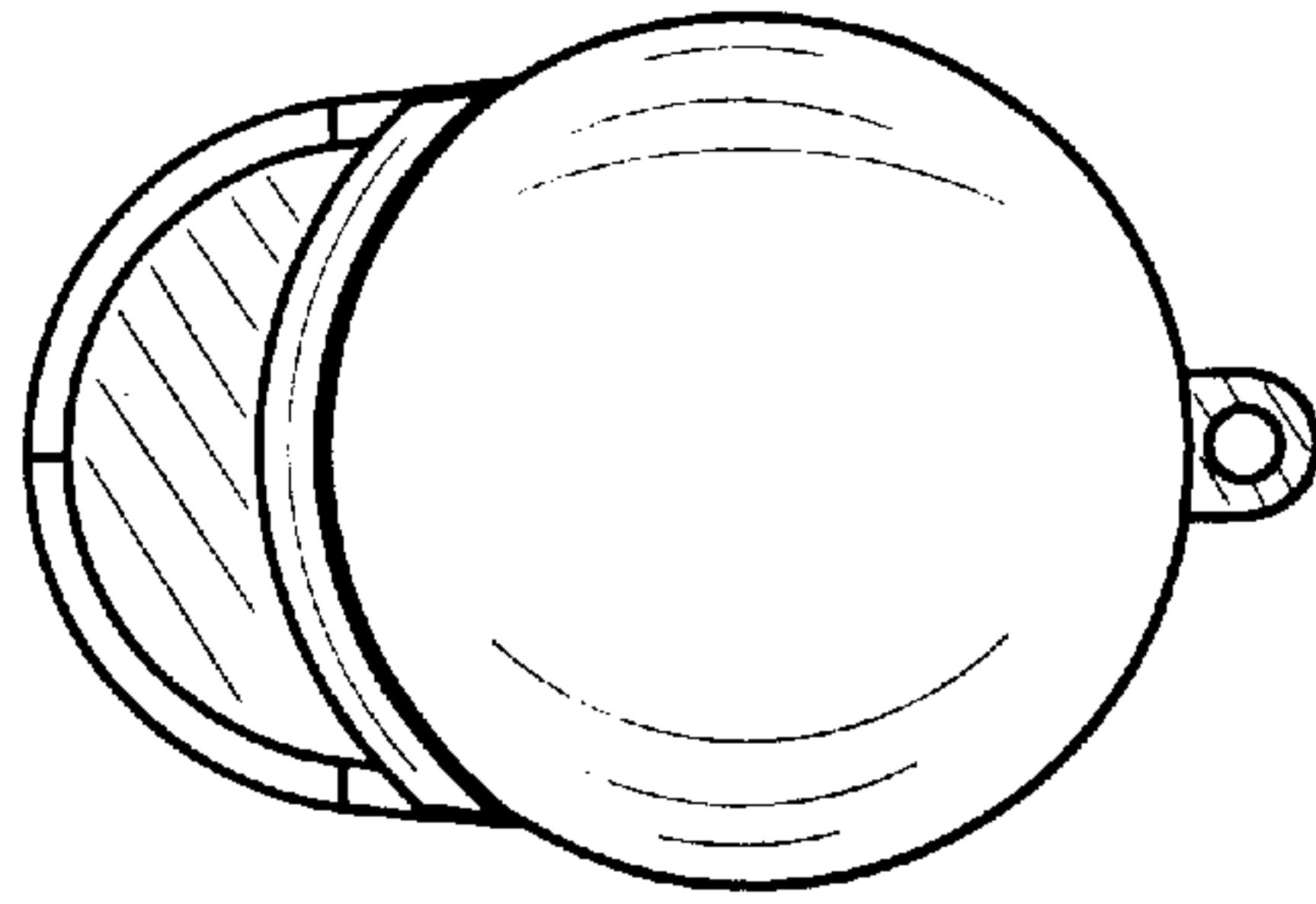


FIG. 5

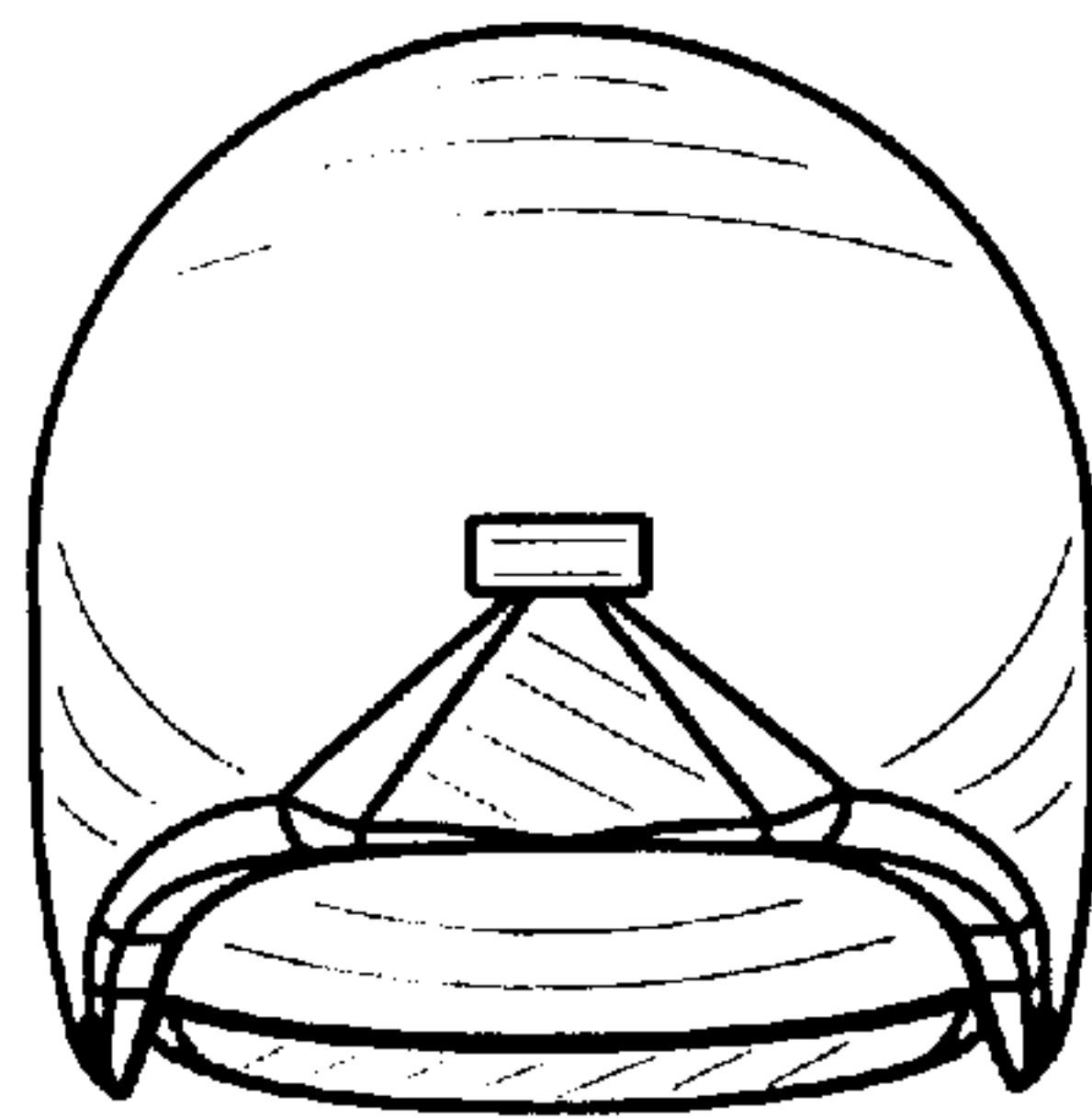


FIG. 6