



US00D403406S

United States Patent [19]
Douglas

[11] **Patent Number: Des. 403,406**

[45] **Date of Patent: **Dec. 29, 1998**

[54] **WATER PURIFICATION UNIT**

D. 347,462 5/1994 Douglas D23/209
D. 372,515 8/1996 Douglas D23/209

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Clearwater, Fla.

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[**] Term: **14 Years**

[57] **CLAIM**

[21] Appl. No.: **62,375**

The ornamental design for a water purification unit, as shown and described.

[22] Filed: **Nov. 14, 1996**

DESCRIPTION

[51] **LOC (6) Cl.** **23-01**

FIG. 1 is a perspective view of my design for a water purification unit;

[52] **U.S. Cl.** **D23/209**

FIG. 2 is a left elevational view thereof of which the right side is a mirror image thereof;

[58] **Field of Search** D23/200, 207,
D23/209; 210/459, 460, 461, 282, 264

FIG. 3 is a back elevational view thereof;

[56] **References Cited**

FIG. 4 is a front elevational view of my design for a water purification unit;

U.S. PATENT DOCUMENTS

FIG. 5 is a bottom plan view thereof; and,

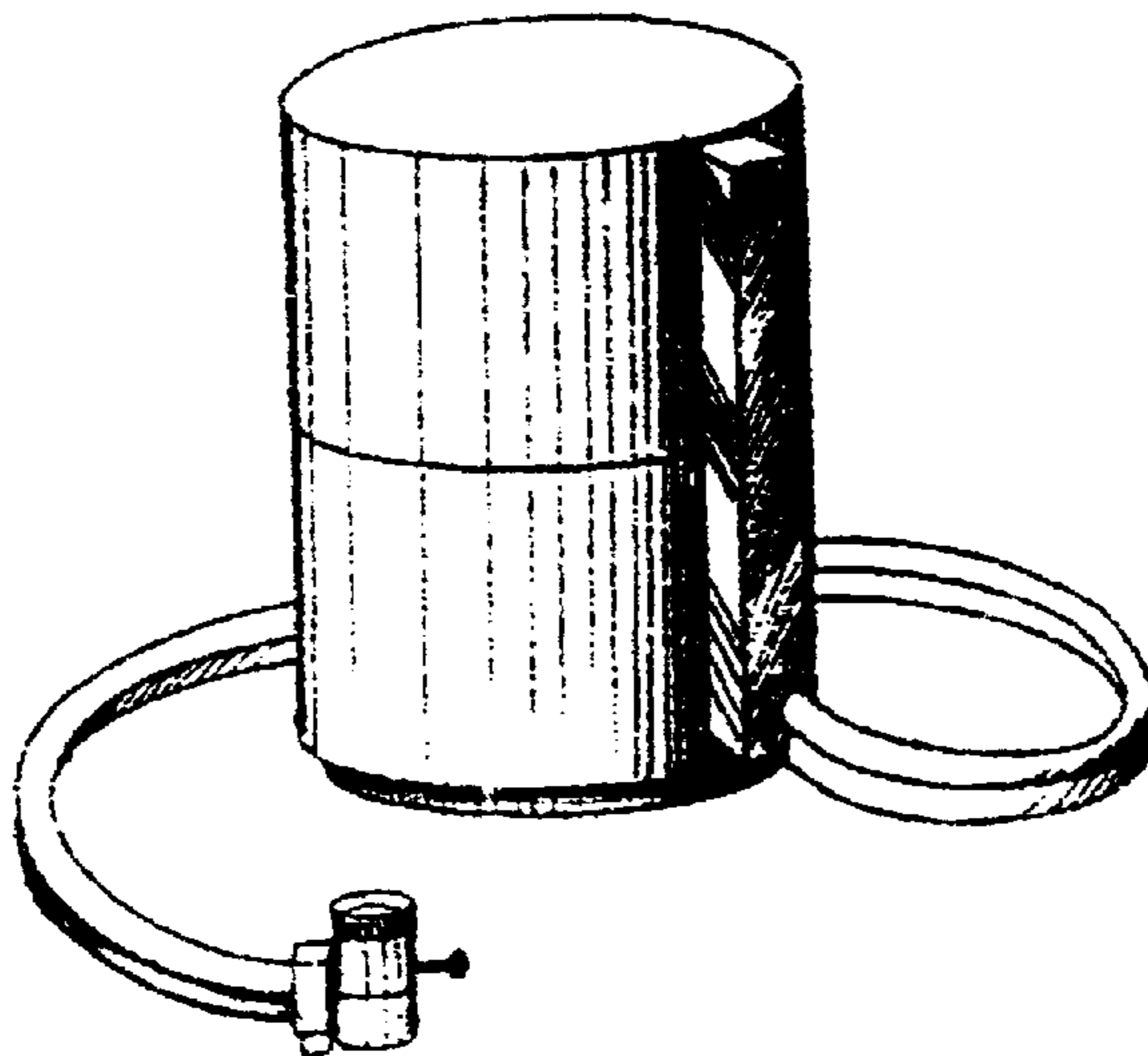
D. 316,741 5/1991 Kurth et al. D23/209

FIG. 6 is a top plan view of the water purification unit.

D. 323,017 1/1992 Bernstein D23/209

D. 344,783 3/1994 Hirman et al. D23/209

1 Claim, 3 Drawing Sheets



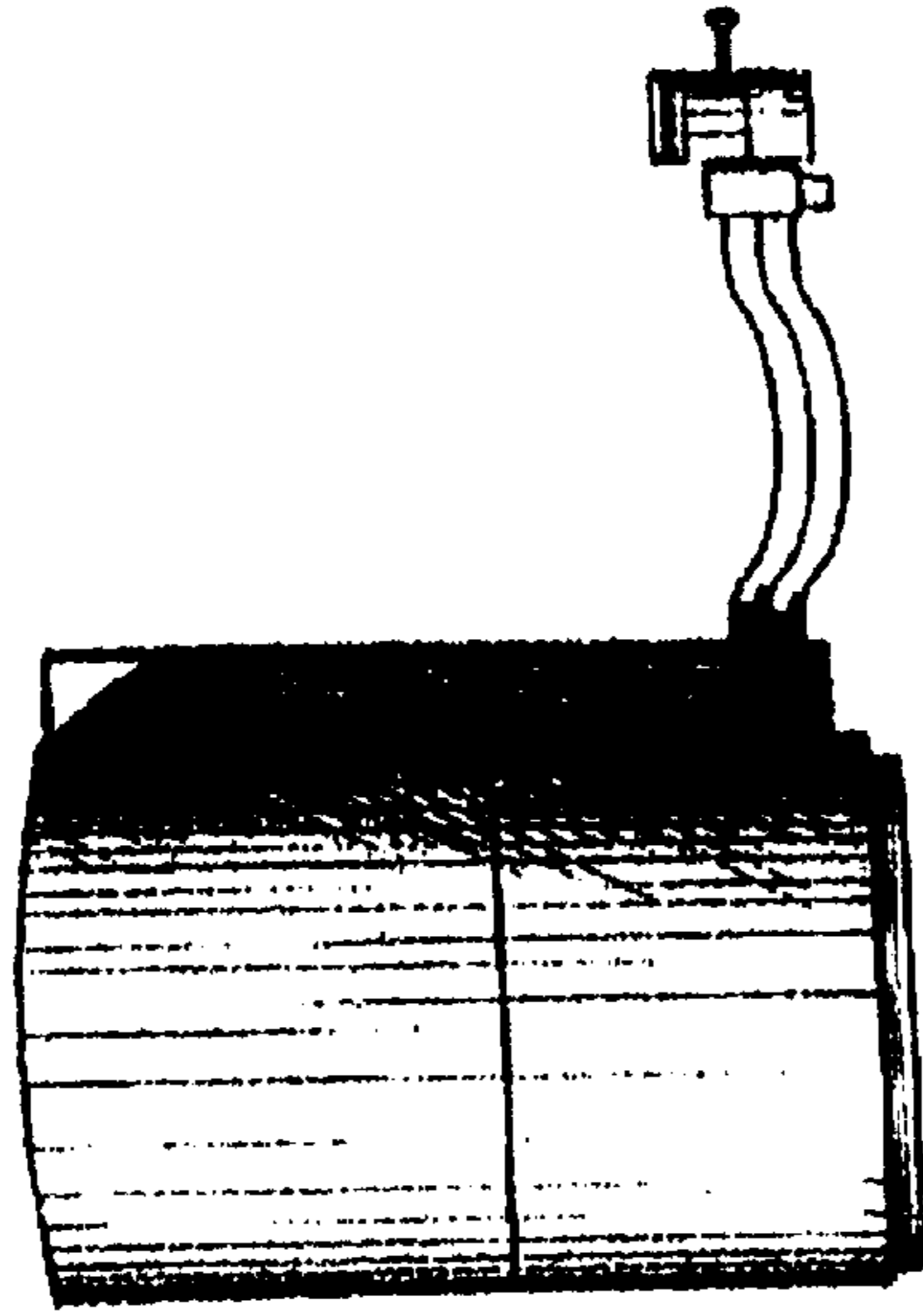


FIG. 2

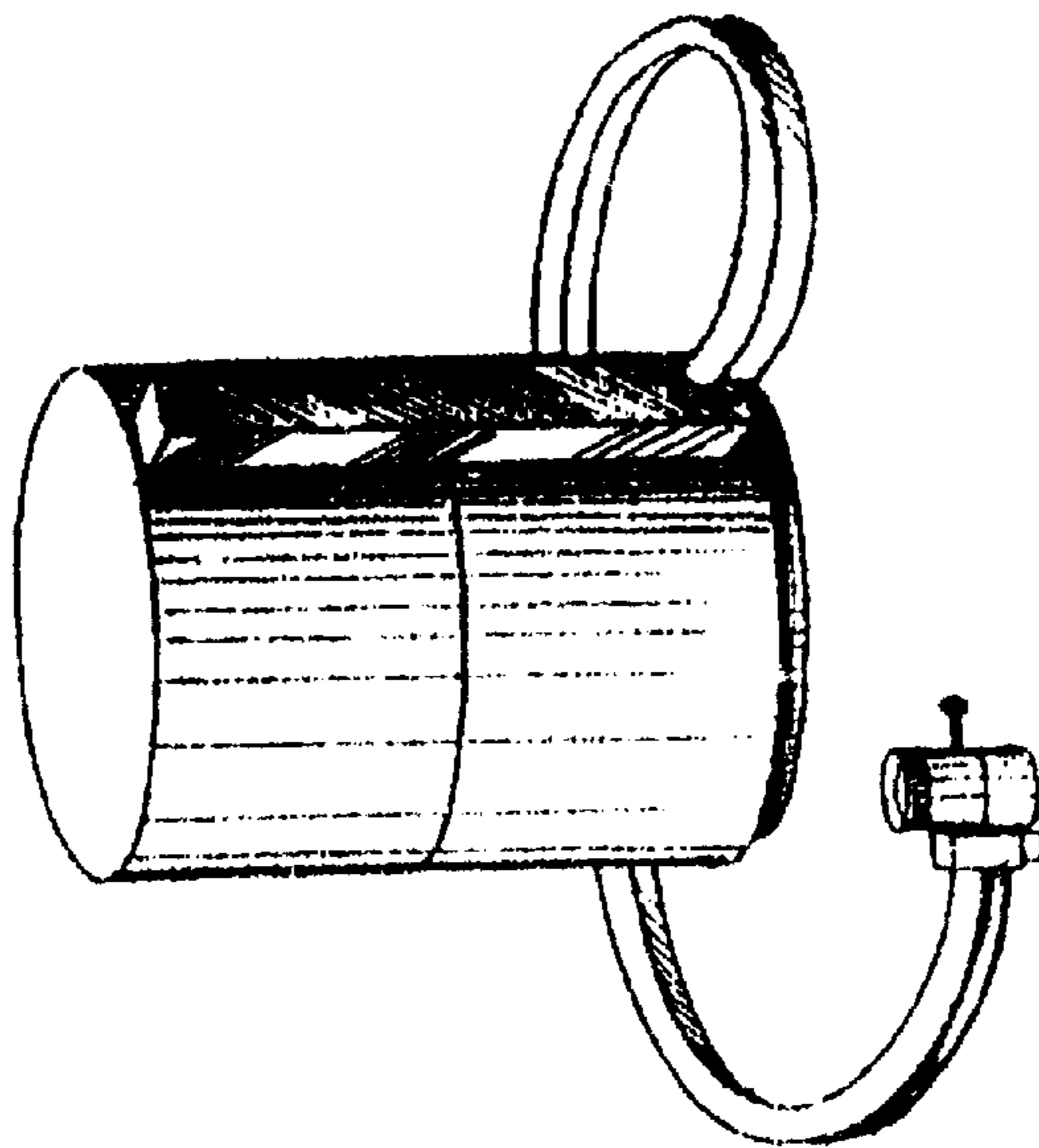


FIG. 1

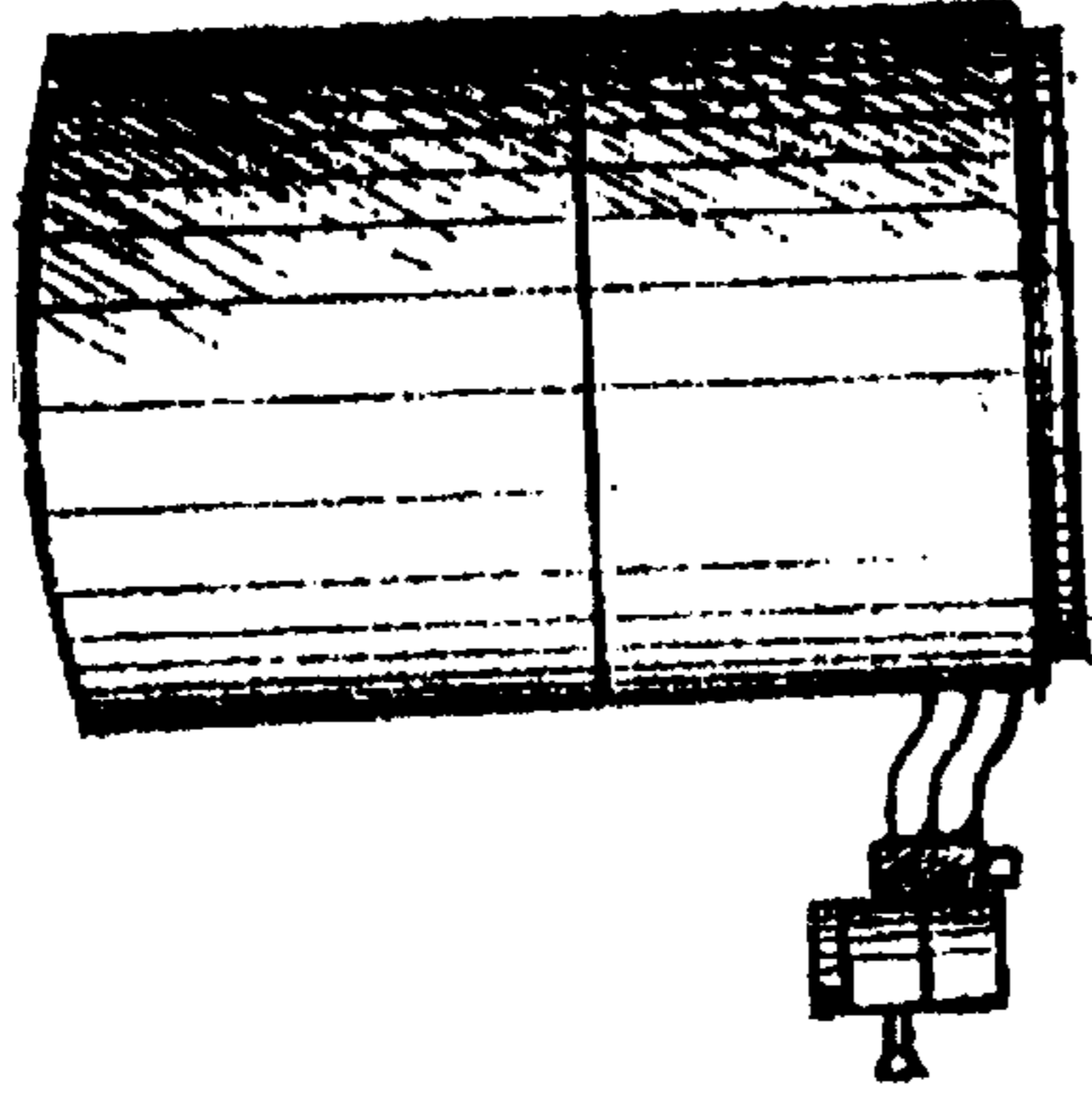


FIG. 4

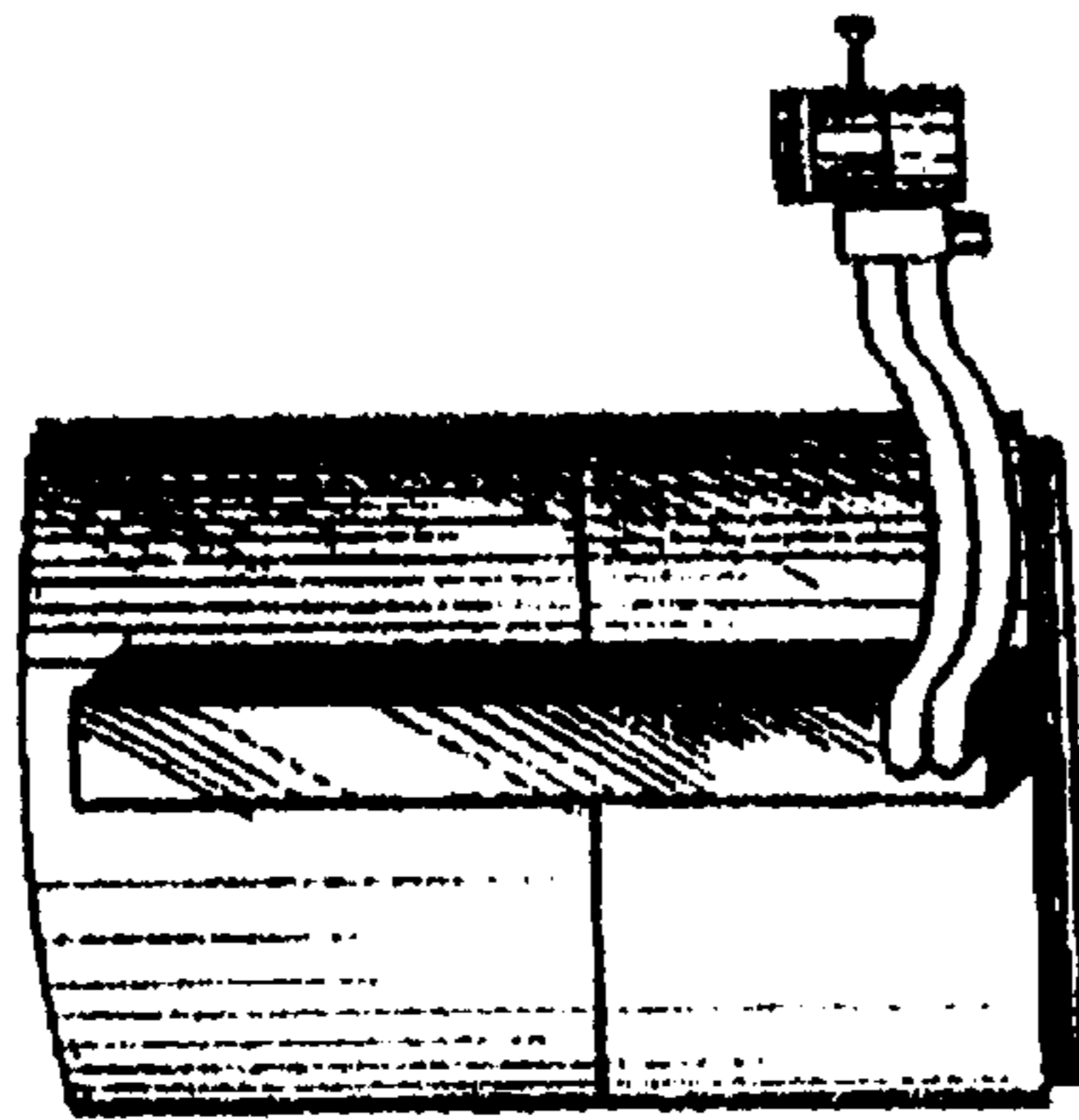


FIG. 3

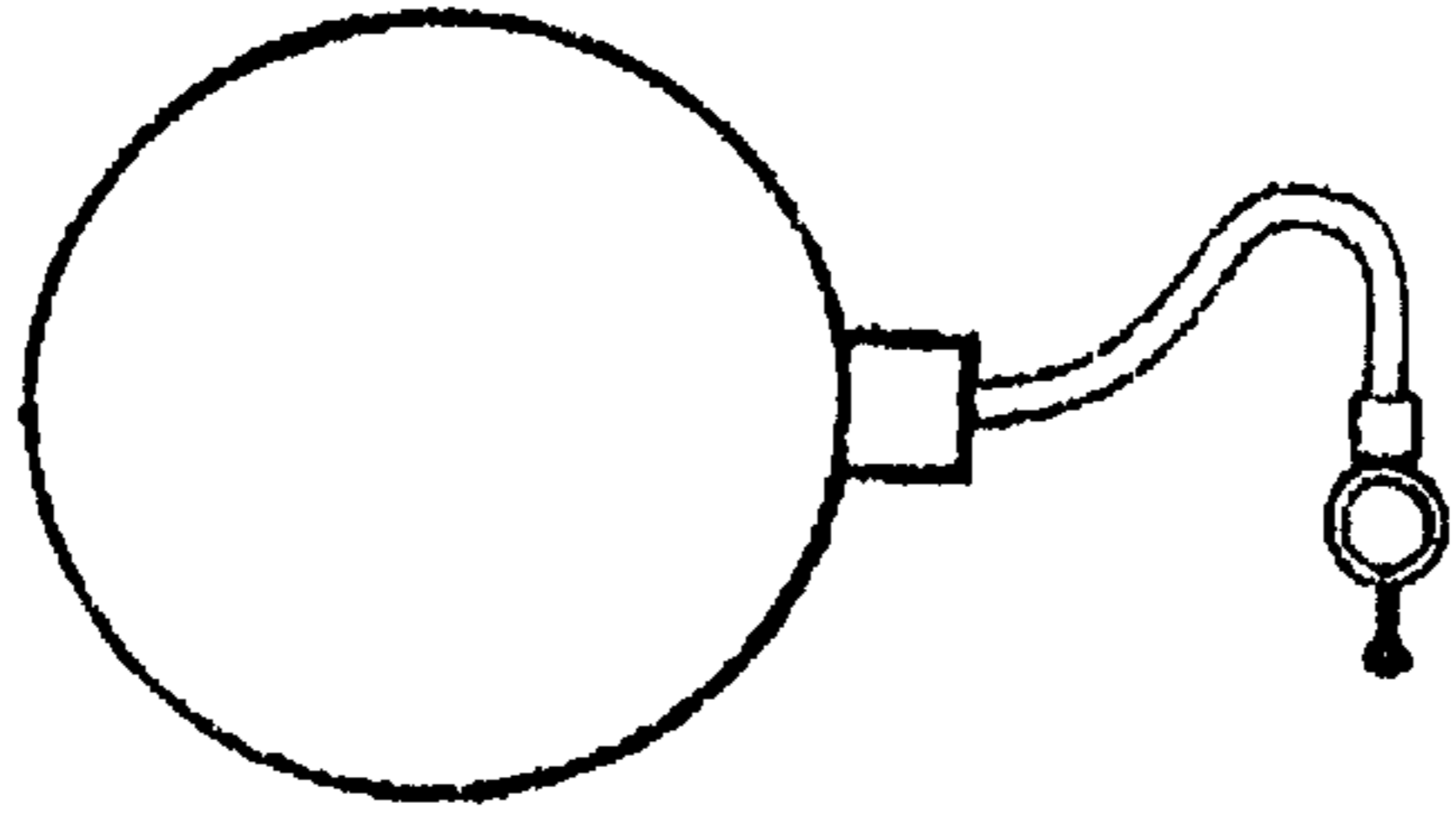


FIG. 6

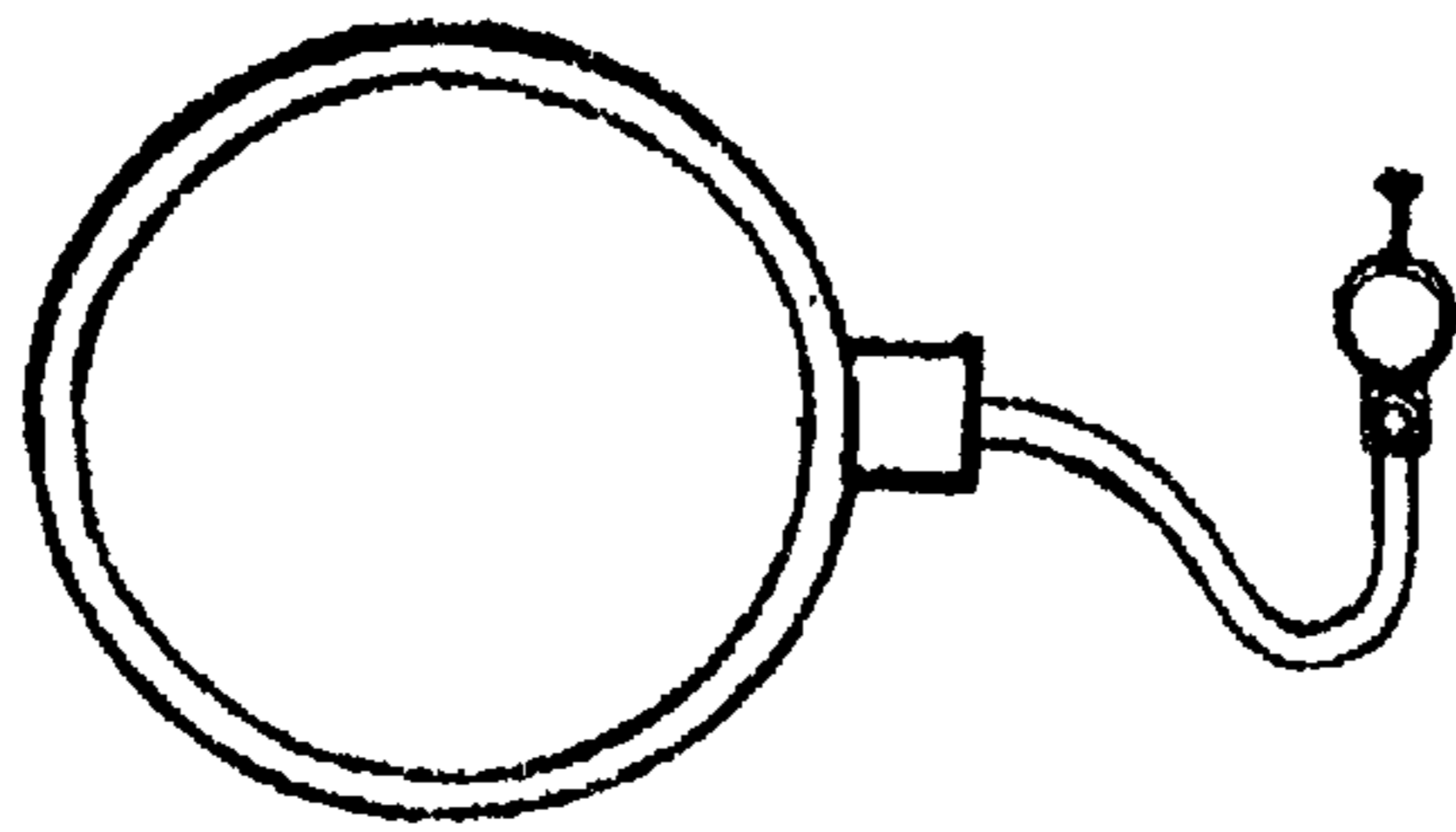


FIG. 5