



US00D376412S

# United States Patent [19]

[11] **Patent Number: Des. 376,412**

**Bodell et al.**

[45] **Date of Patent: \*\*Dec. 10, 1996**

[54] **VALVE CHEST FOR A UNITARY VALVE ASSEMBLY**

1,866,431	7/1932	Swindler .....	137/556.6
1,947,430	2/1934	Demoooy .	
2,707,940	5/1955	Harris .....	137/102
4,183,414	1/1980	Tamai et al. .	
4,674,529	6/1987	Ferguson .....	137/533.17
5,307,881	5/1994	Kimberlin .	

[75] Inventors: **Steven W. Bodell**, Troutville; **Ted C. Chang**, Roanoke, both of Va.

[73] Assignee: **Ingersoll-Rand Company**, Woodcliff Lake, N.J.

*Primary Examiner*—Louis S. Zarfes  
*Assistant Examiner*—Gregory Andoll  
*Attorney, Agent, or Firm*—John J. Selko

[\*\*] Term: **14 Years**

[57] **CLAIM**

[21] Appl. No.: **26,510**

The ornamental design for a valve chest for a unitary valve assembly, as shown and described.

[22] Filed: **Jul. 29, 1994**

[52] U.S. Cl. .... **D23/233; D23/499**

**DESCRIPTION**

[58] **Field of Search** ..... D23/233-237,  
D23/244-249; 137/102, 91, 532, 533.17,  
555.6; D12/211

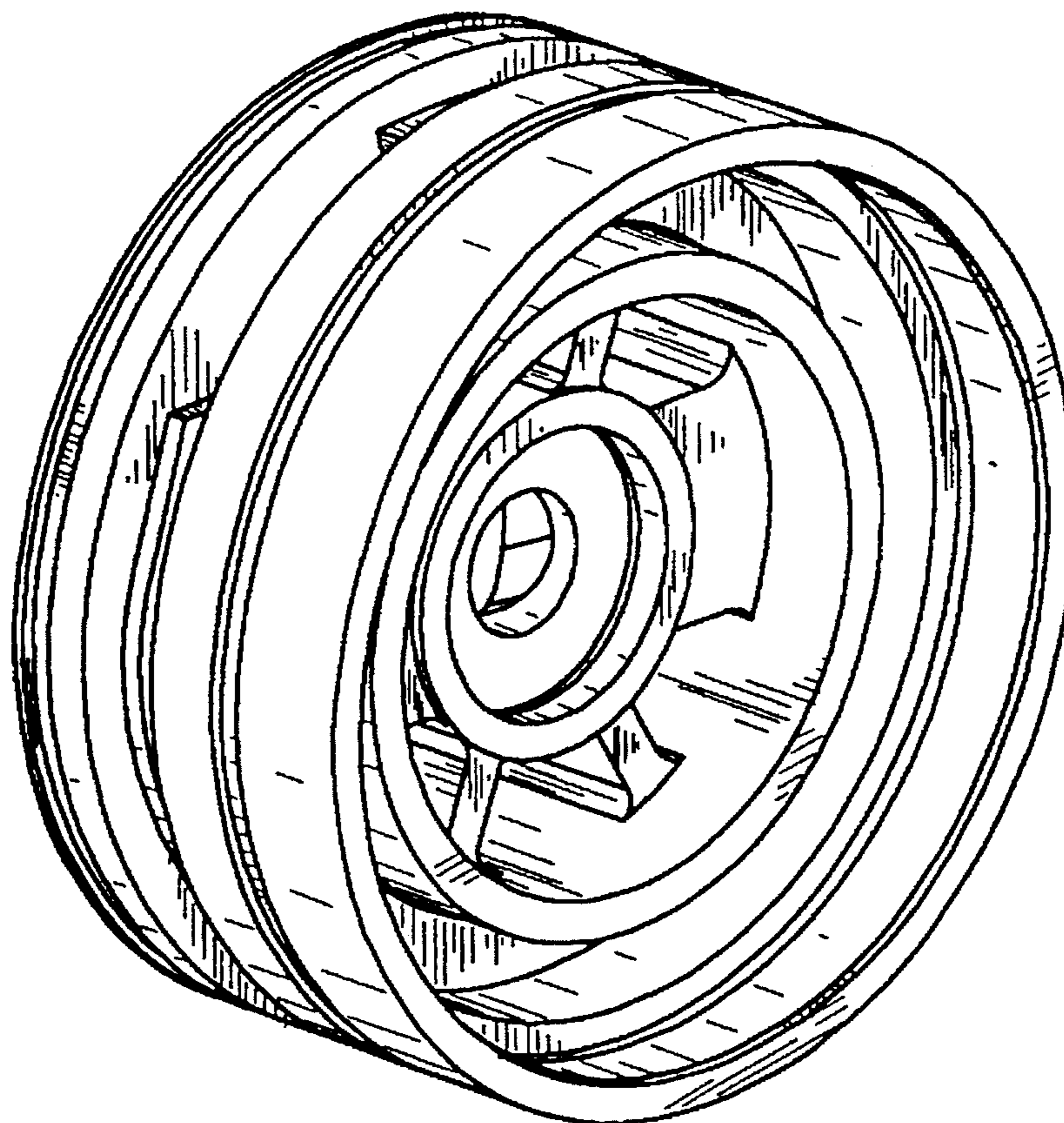
FIG. 1 is a top view of the valve chest;  
FIG. 2 is a bottom view thereof;  
FIG. 3 is a front view thereof, and a back view thereof, the back view being a mirror image of the front view;  
FIG. 4 is a left side view thereof, and a right side view thereof, the right side view being a mirror image of the image left side view;  
FIG. 5 is a top perspective view thereof; and,  
FIG. 6 is a bottom perspective view thereof.

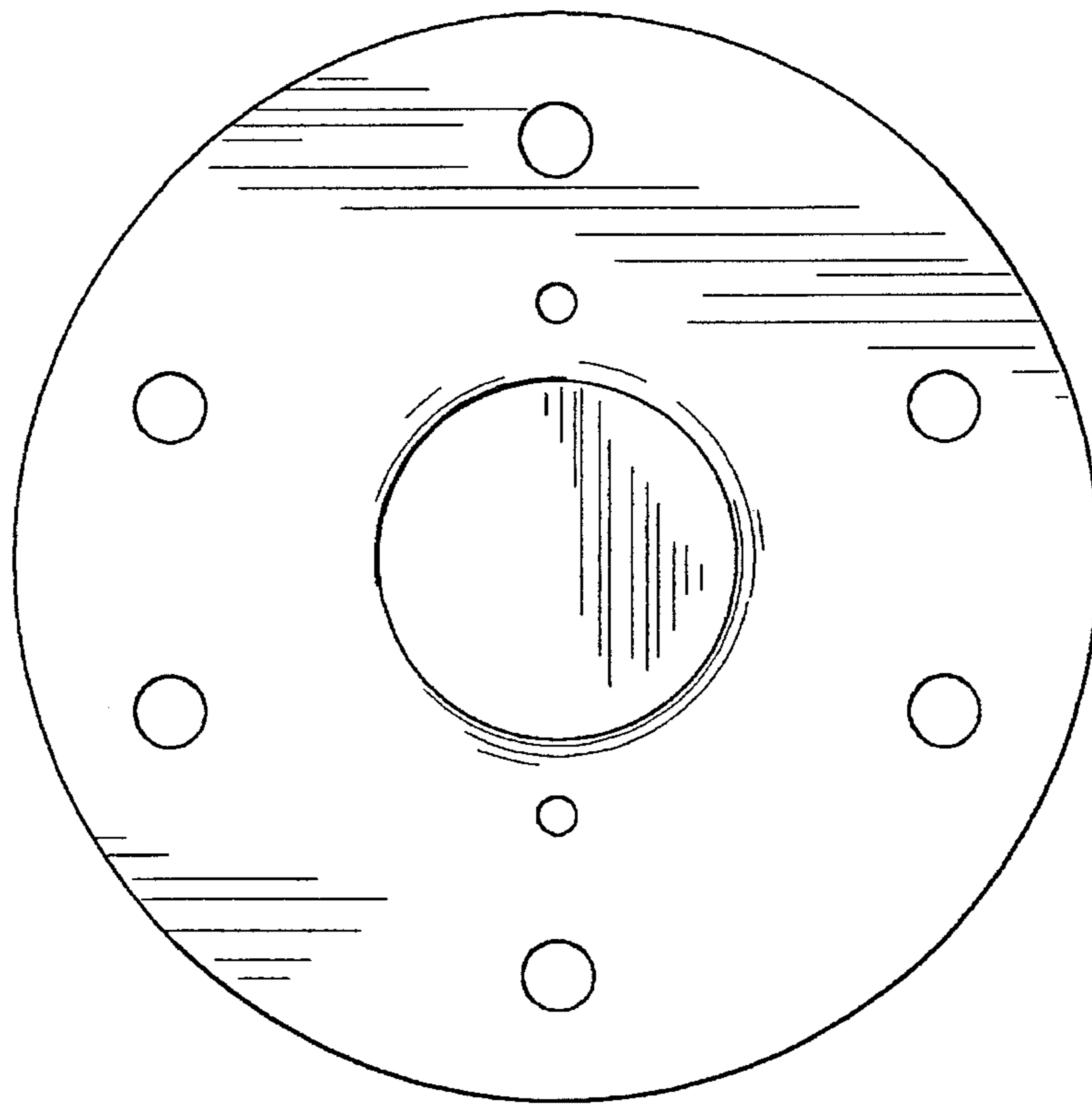
[56] **References Cited**

**U.S. PATENT DOCUMENTS**

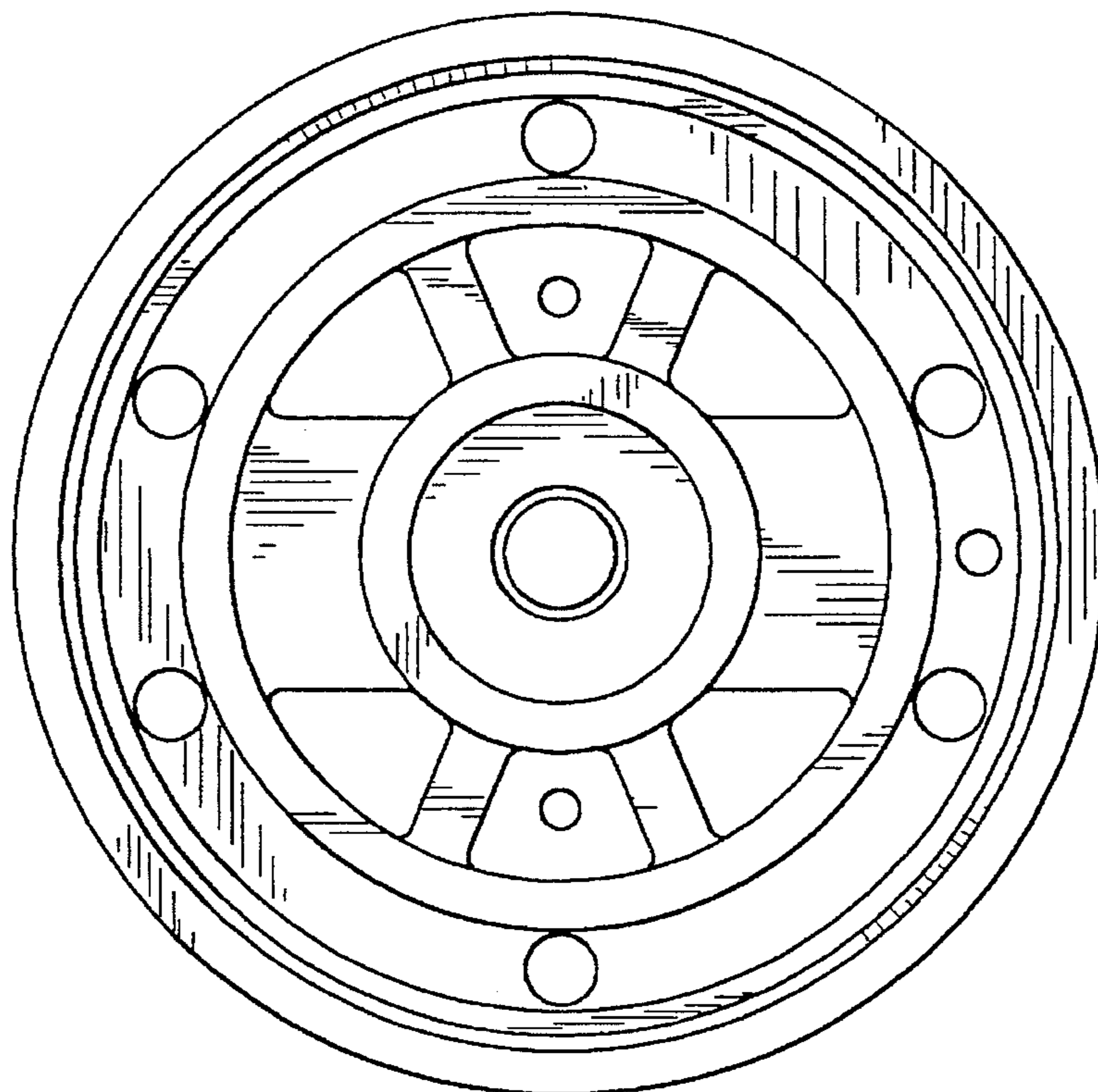
54,156	11/1919	West .....	D12/211
D. 87,990	10/1932	Willard .....	D12/211
D. 172,119	5/1954	Wilson .....	D23/249
D. 197,839	3/1964	Logghe .....	D12/211
D. 219,014	10/1970	Reid .....	D12/211

**1 Claim, 3 Drawing Sheets**

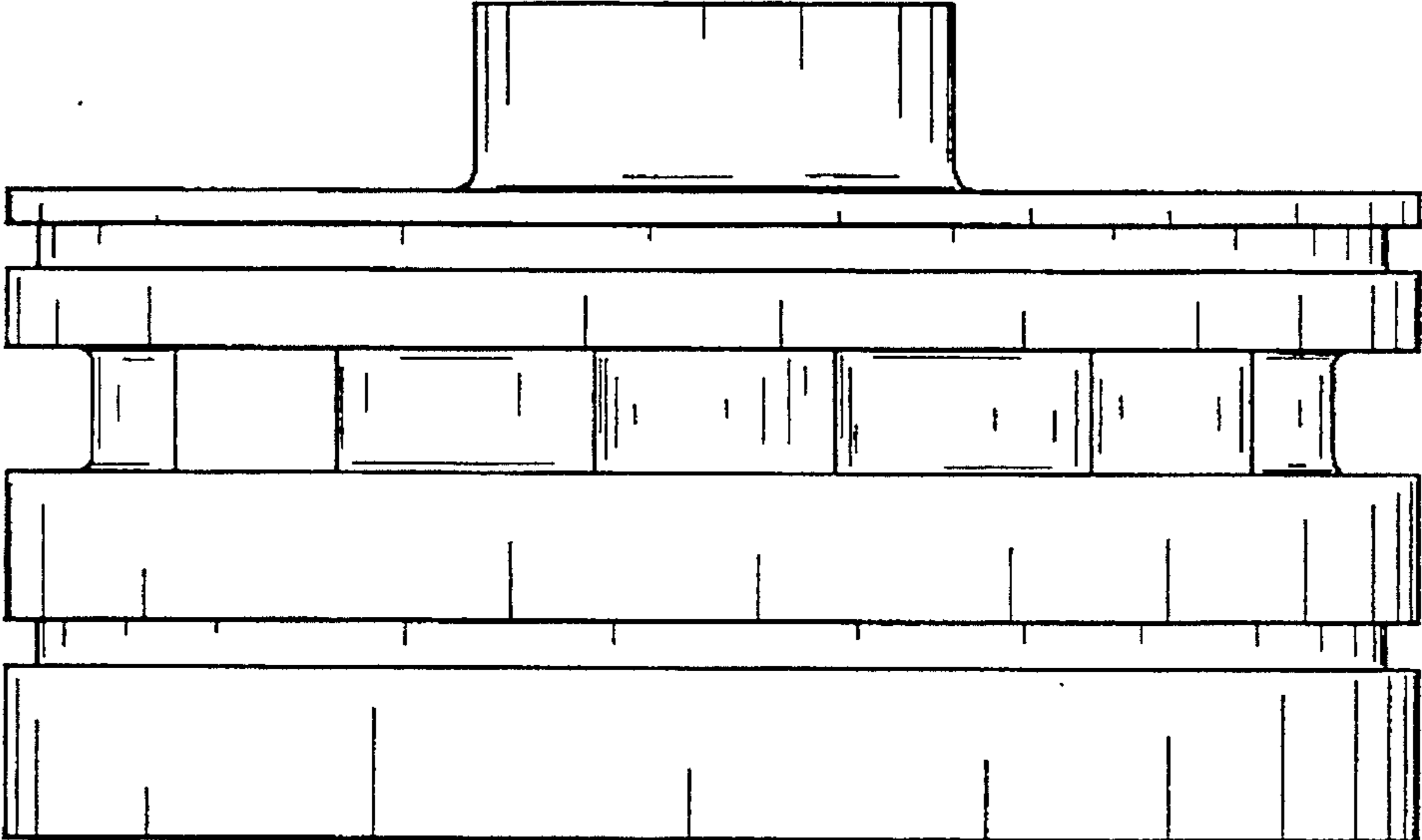




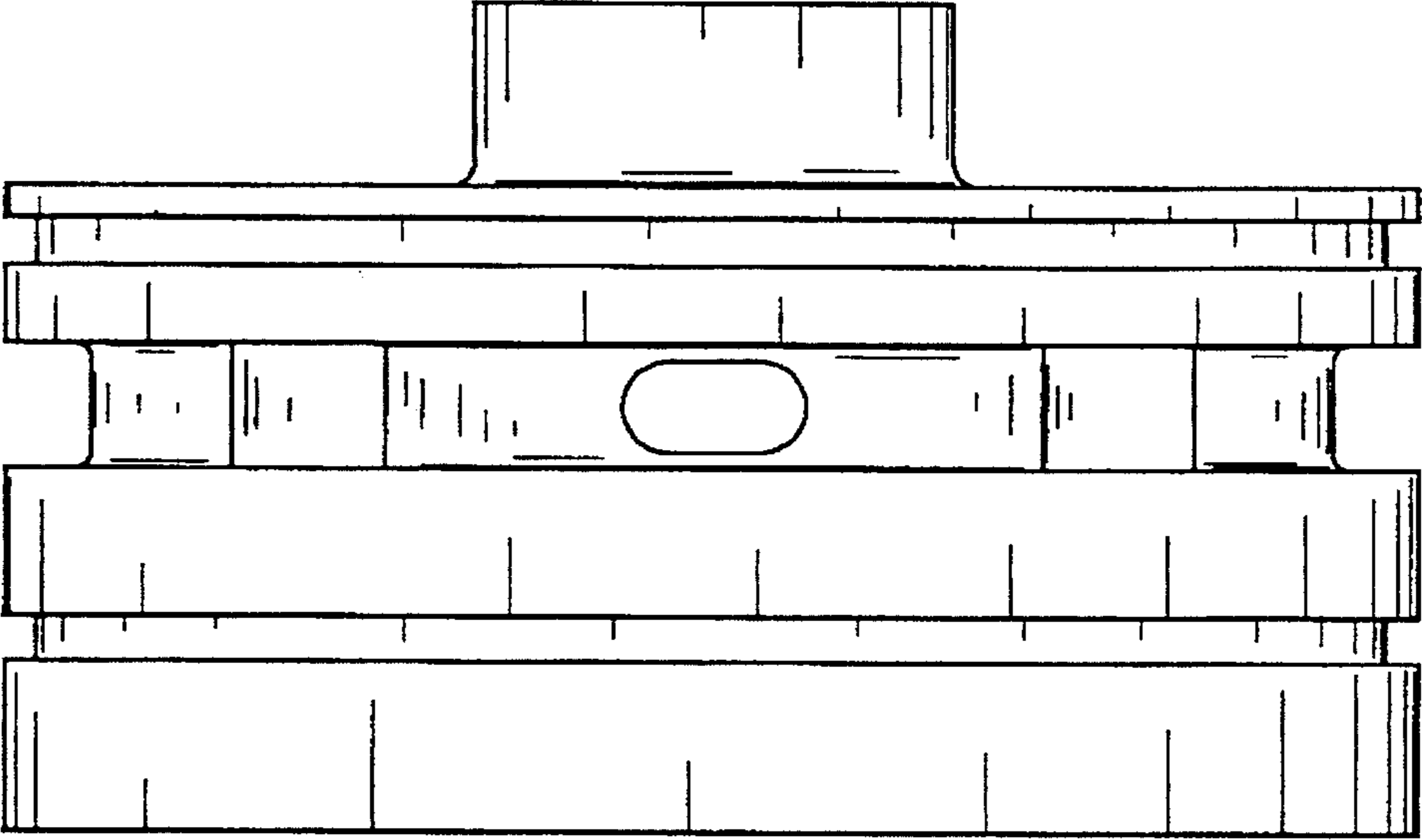
*FIG. 1*



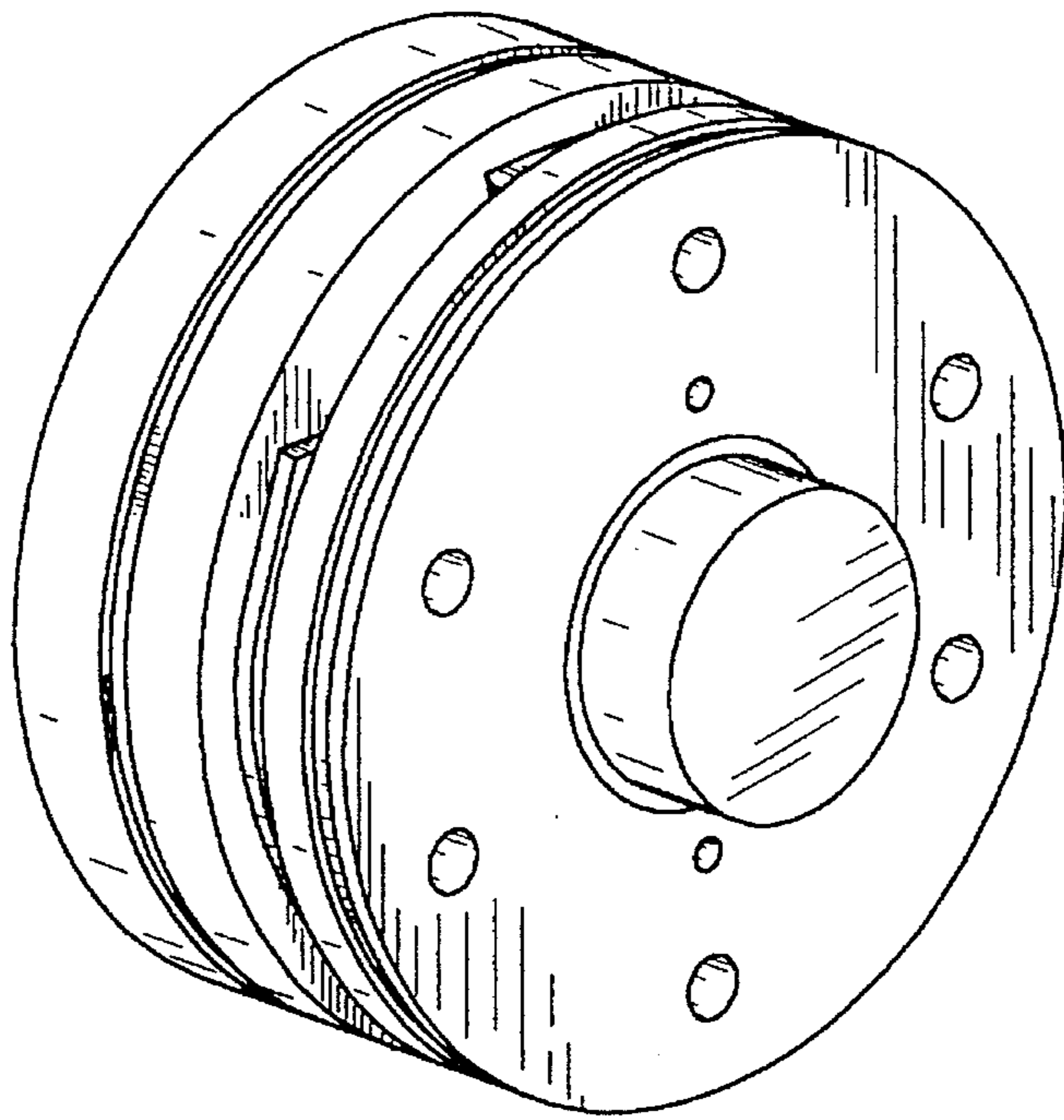
*FIG. 2*



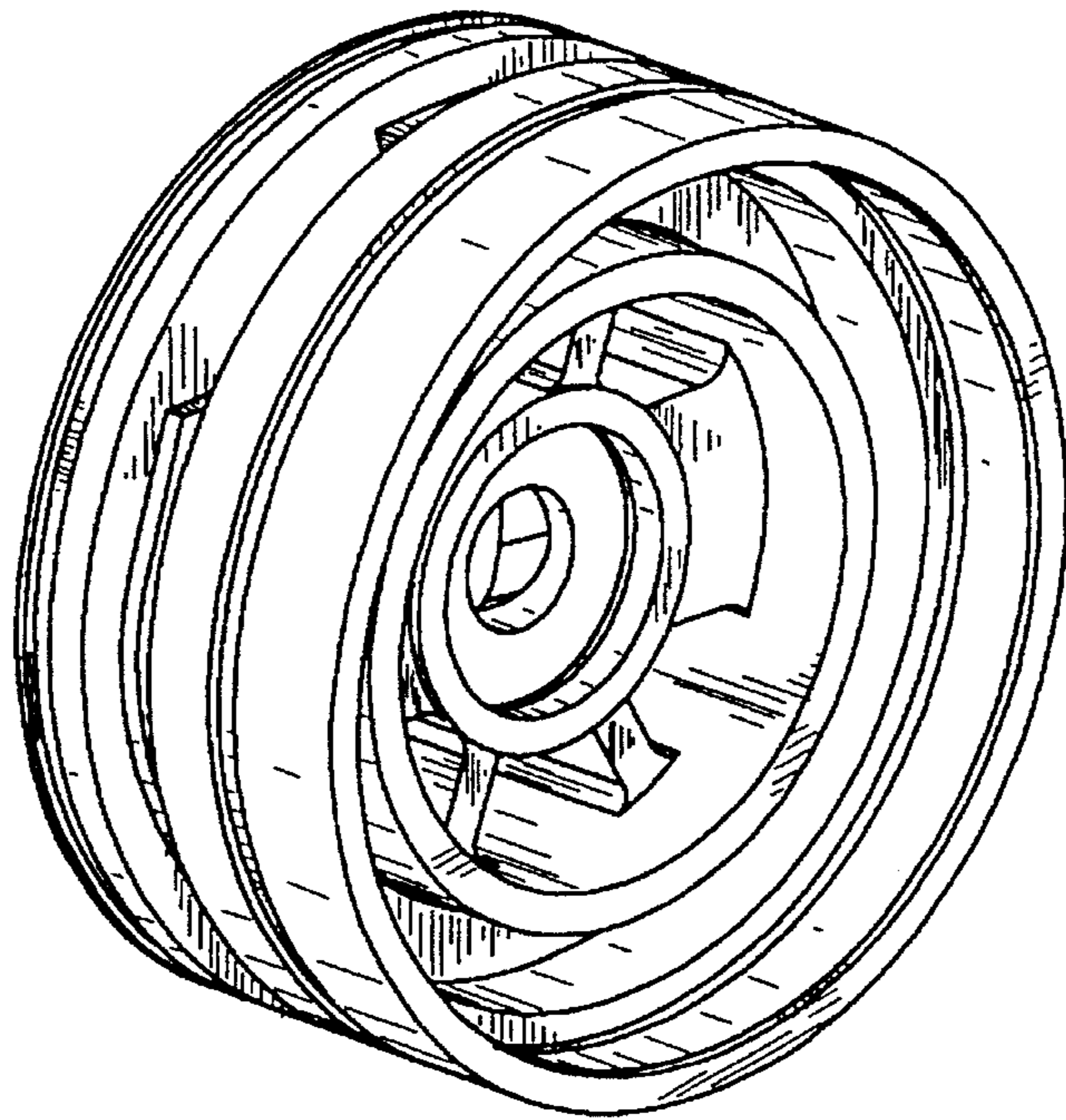
*FIG. 3*



*FIG. 4*



*FIG. 5*



*FIG. 6*