US00D371825S

United States Patent [19]

Yoshihara

[11] **Patent Number: Des. 371,825**

[45] **Date of Patent: **Jul. 16, 1996**

[54] **FLOW RATE ADJUSTING PLATE FOR A ROTARY NOZZLE TYPE MOLTEN METAL POURING UNIT**

[75] Inventor: **Tetsuya Yoshihara**, Kanagawa-ken, Japan

[73] Assignees: **NKK Corporation**; **Tokyo Yogyo Kabushiki Kaisha**, both of Tokyo; **Nippon Rotary Nozzle Co., Ltd.**; **Kokan Kikai Kogyo Kabushiki Kaisha**, both of Kawasaki, all of Japan

[**] Term: **14 Years**

[21] Appl. No.: **32,456**

[22] Filed: **Dec. 19, 1994**

Related U.S. Application Data

[63] Continuation of Ser. No. 846,393, Mar. 4, 1992.

[30] **Foreign Application Priority Data**

Sep. 5, 1991 [JP] Japan 3-26602
Sep. 5, 1991 [JP] Japan 3-26603

[52] **U.S. Cl.** **D23/237**

[58] **Field of Search** D23/233–237, D23/244–249; 138/40, 41, 43, 44, 45, 46

[56] **References Cited**

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Assistant Examiner—Eric Watterson
Attorney, Agent, or Firm—Ladas & Parry

[57] **CLAIM**

The ornamental design for a flow rate adjusting plate for a rotary nozzle type molten metal pouring unit, as shown and described.

DESCRIPTION

FIG. **1** is a front view of a flow rate adjusting plate for a rotary nozzle type molten metal pouring unit showing my new design;

FIG. **2** is a left side view thereof;

FIG. **3** is a right side view thereof;

FIG. **4** is a rear view thereof;

FIG. **5** is a top view thereof;

FIG. **6** is a bottom view thereof; and,

FIG. **7** is a cross-sectional view taken along line VII—VII of FIG. **5.**

The characteristic feature of my design is the octagonal body shape wherein one side of the octagon is of curvilinear form and merges into adjacent linear sides of the hexagon to form a parabola and wherein a circular hole is provided which is essentially coaxial with the curvilinear side, the hole being generally aligned with the axes at which the parabola merges with the sides which bracket the aforenoted hole, the hole being spaced from the parabola by distance no less than the hole's diameter.

1 Claim, 2 Drawing Sheets

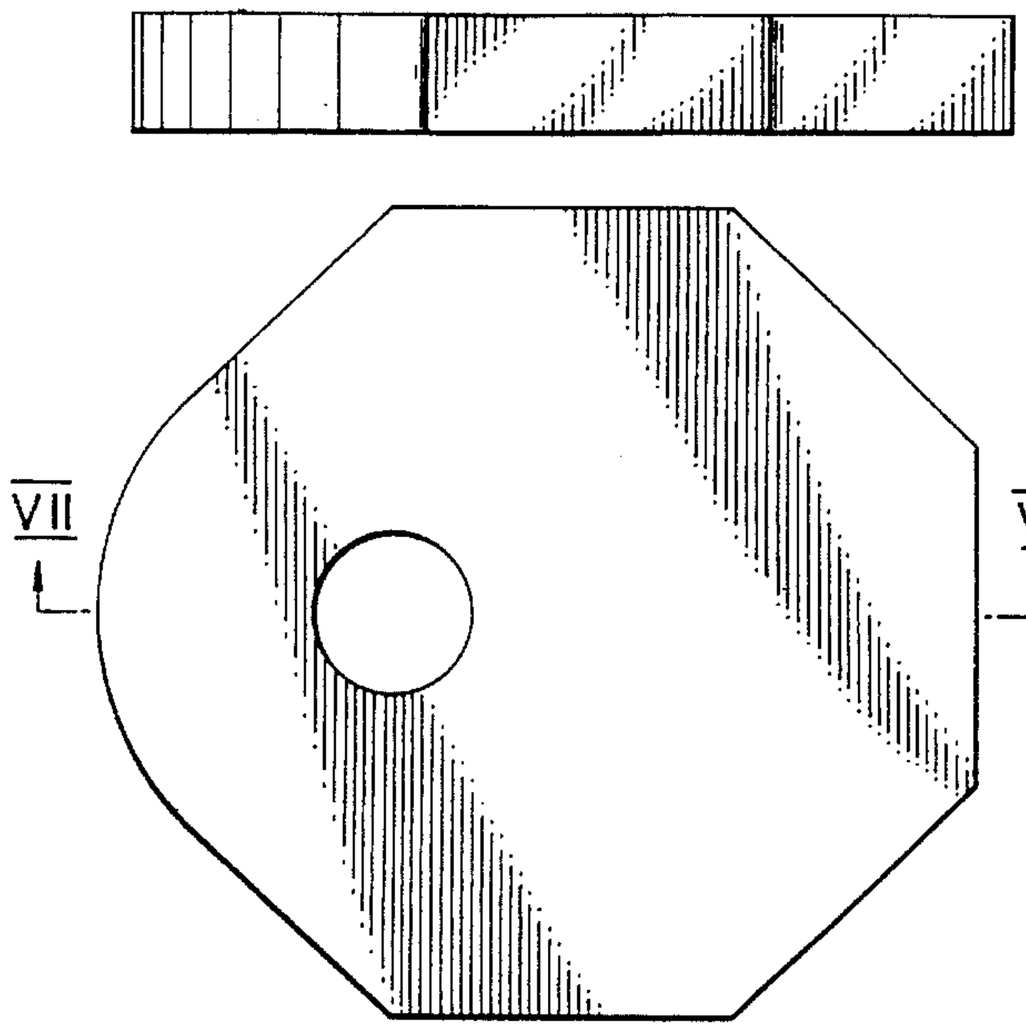


FIG. 1

FIG. 2

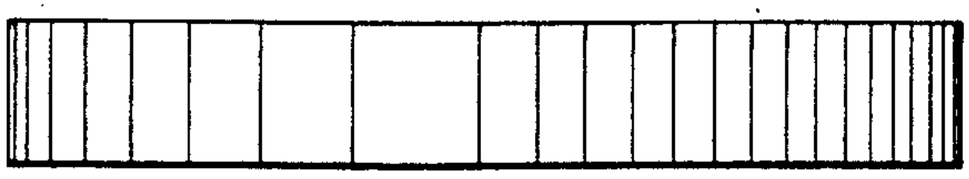


FIG. 3

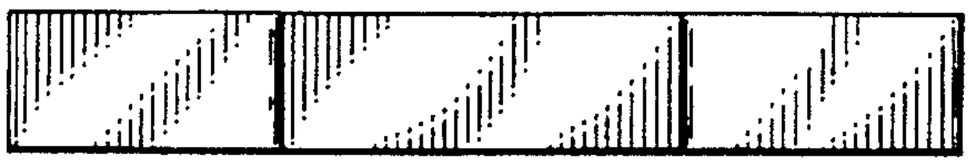


FIG. 4

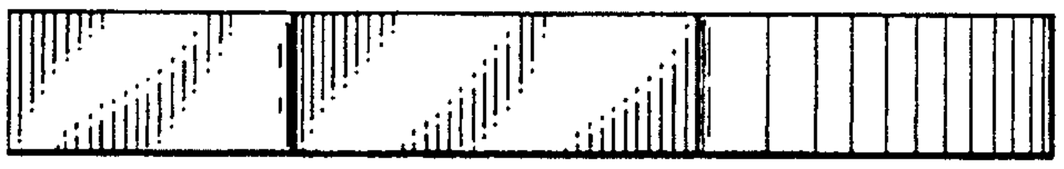


FIG. 5

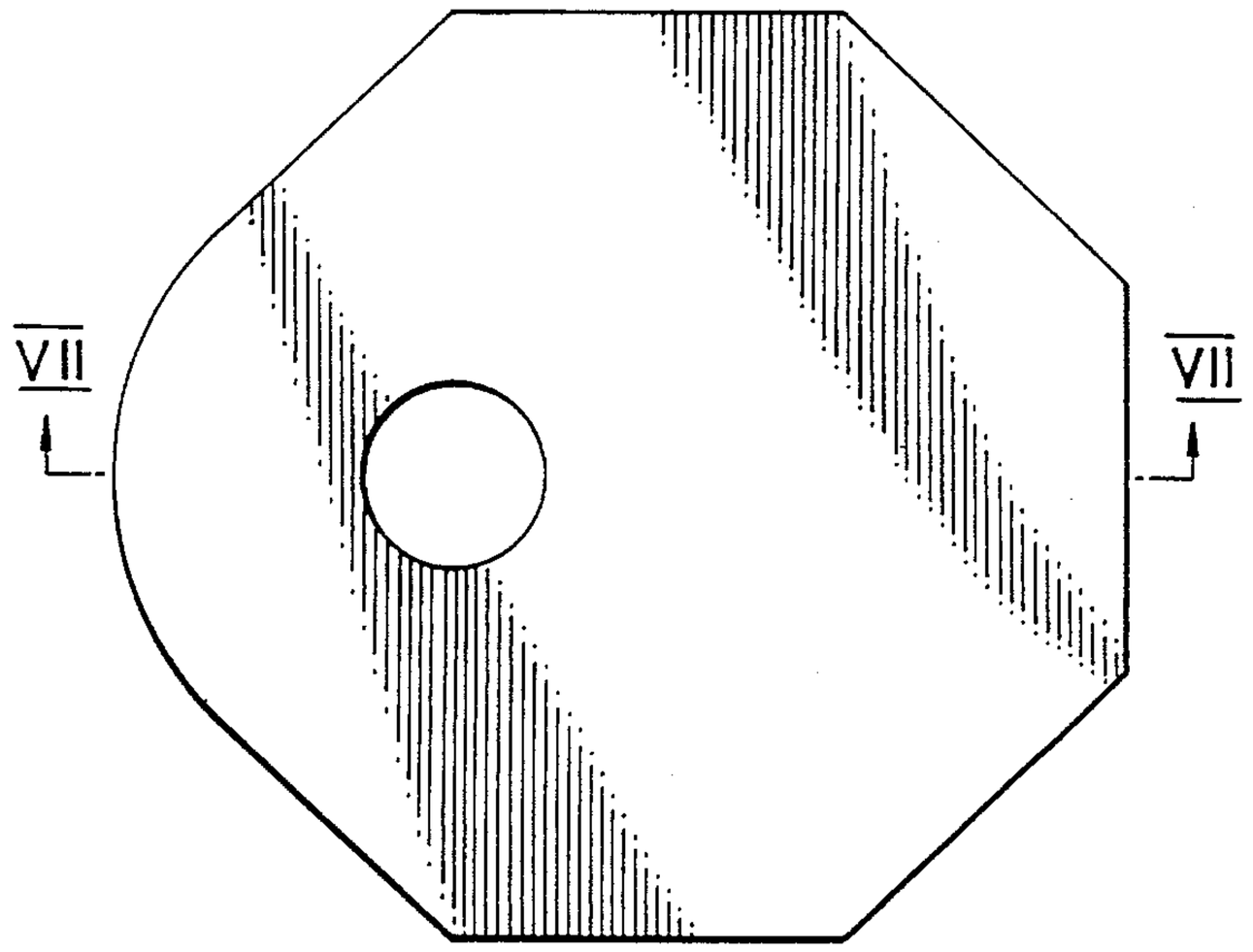


FIG. 6

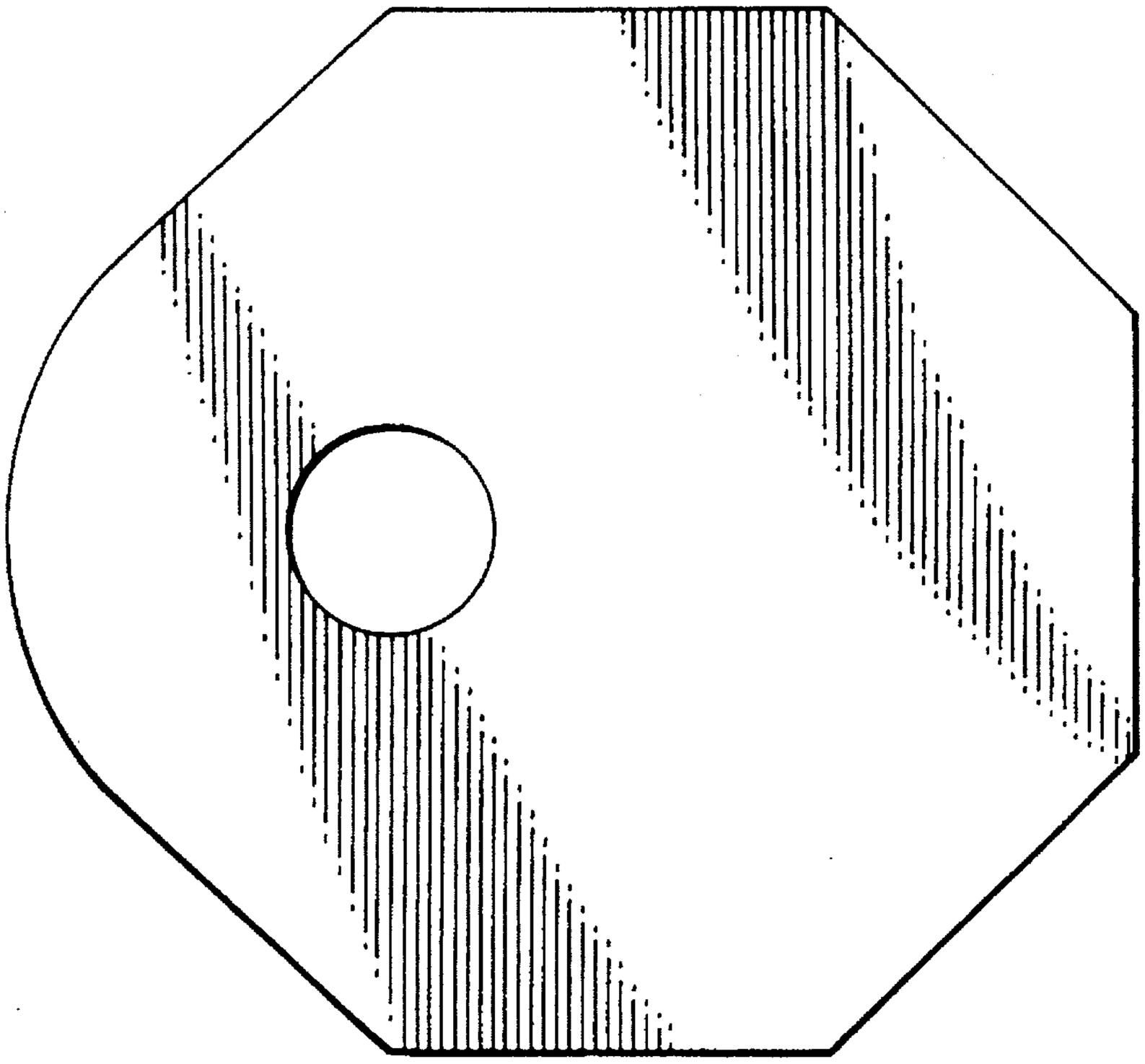
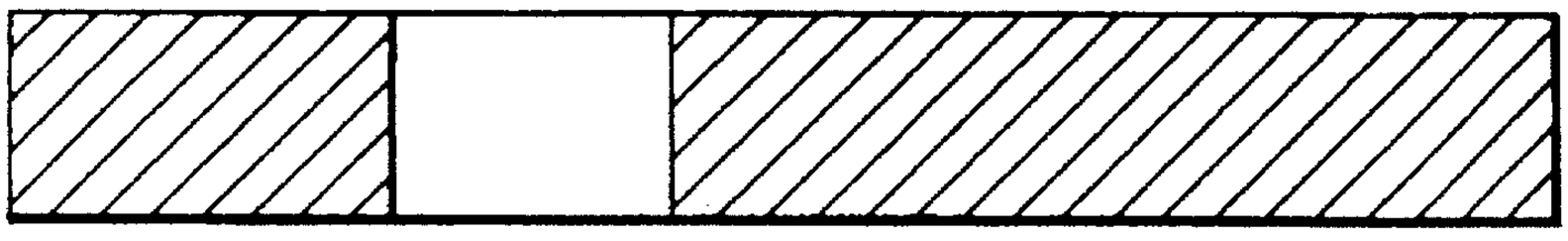


FIG. 7



UNITED STATES PATENT AND TRADEMARK OFFICE

CERTIFICATE OF CORRECTION

PATENT NO. : D371,825

DATED : July 16, 1996

INVENTOR(S) : Tetsuya Yoshihara

It is certified that error appears in the above-indentified patent and that said Letters Patent is hereby corrected as shown below:

Column 2 (right side), line 74 "hexagon" should be "octagon".

Signed and Sealed this

Twenty-third Day of September, 1997

Attest:

BRUCE LEHMAN

Attesting Officer

Commissioner of Patents and Trademarks