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United States Patent [19]
Kovacic et al.

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- [54] **COMBINED ONE-PIECE BOTTLE AND TWIST-OFF CLOSURE**
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- [**] **Term:** 14 Years
- [21] **Appl. No.:** 894,717
- [22] **Filed:** Jun. 5, 1992
- [52] **U.S. Cl.** D9/539
- [58] **Field of Search** D9/539, 551, 500, 443,
D9/537, 502, 538, 557, 301; 215/1 R, 1 C, 32,
335

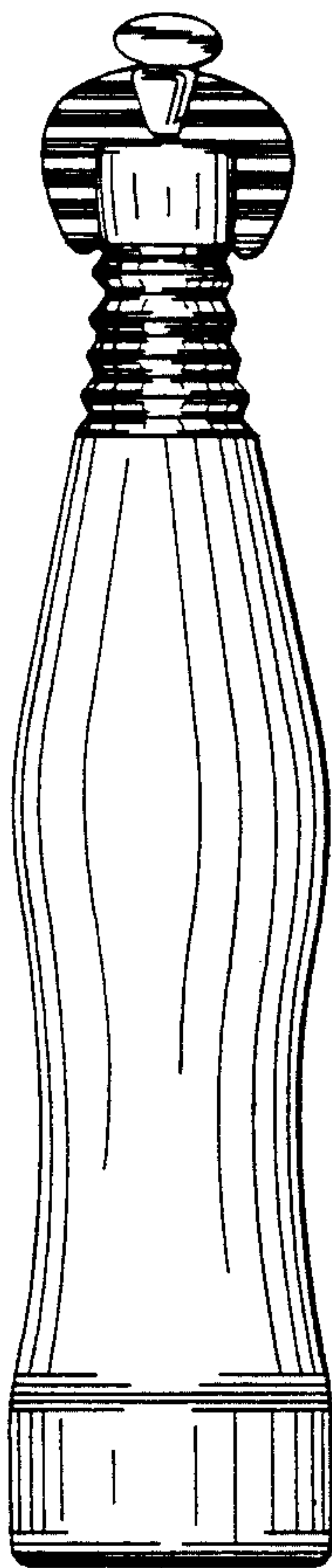
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[57] **CLAIM**
The ornamental design for a combined one-piece bottle and twist-off closure, as shown and described.

DESCRIPTION
FIG. 1 is a perspective view of a combined one-piece bottle and twist-off closure showing our new design; FIG. 2 is a front elevational view thereof; FIG. 3 is a top plan view thereof; FIG. 4 is a left side elevational view thereof; FIG. 5 is a bottom plan view thereof; and, FIG. 6 is a right side elevational view thereof.
The characteristic feature of my design resides in integral twist-off closure in combination with the bottle, as best illustrated in FIGS. 1 and 6.



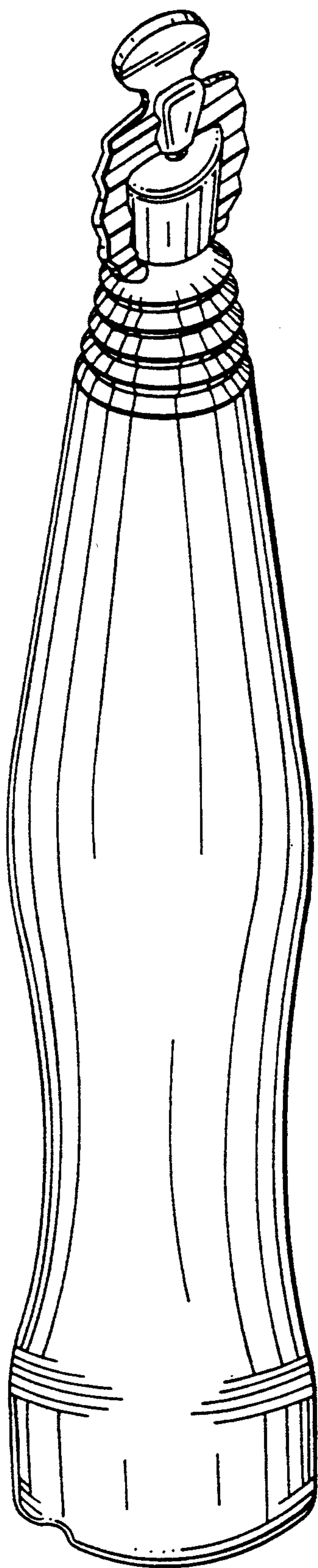


Fig. 1

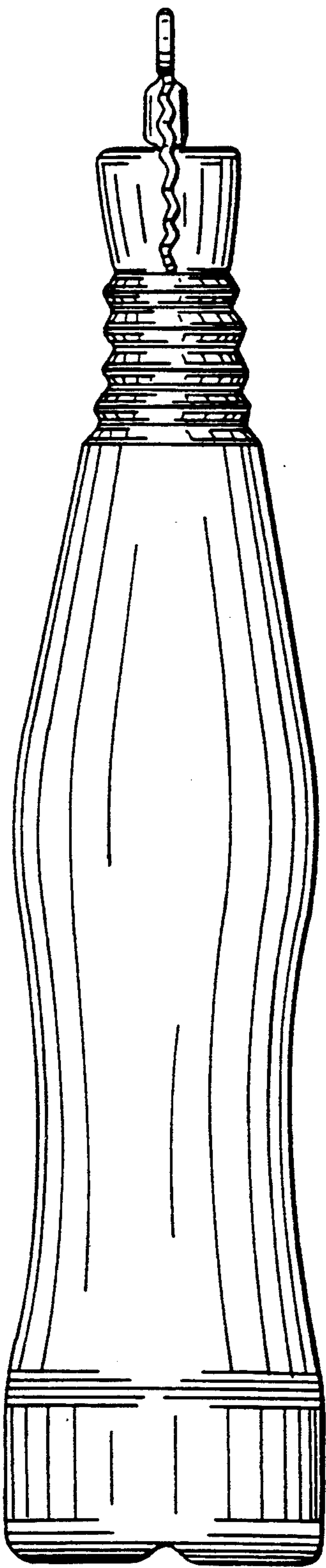


Fig. 6

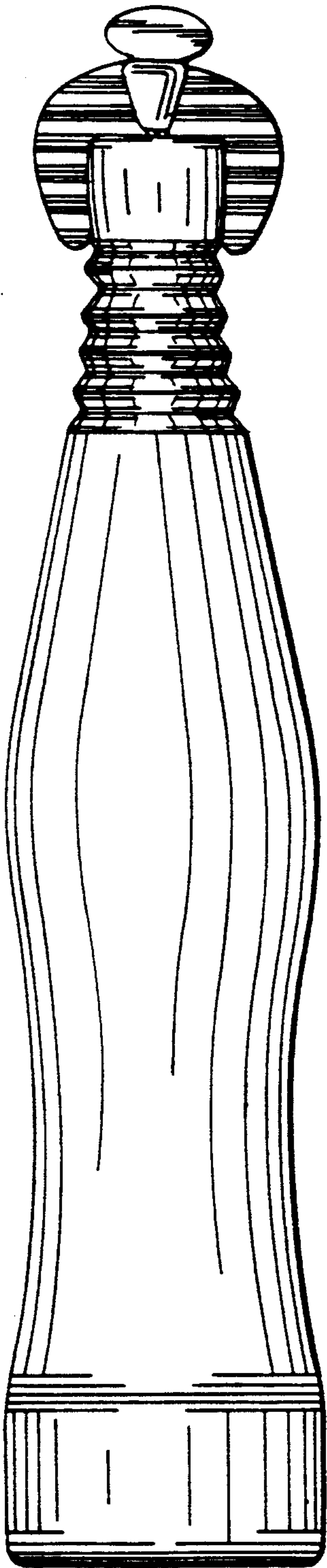


Fig. 2

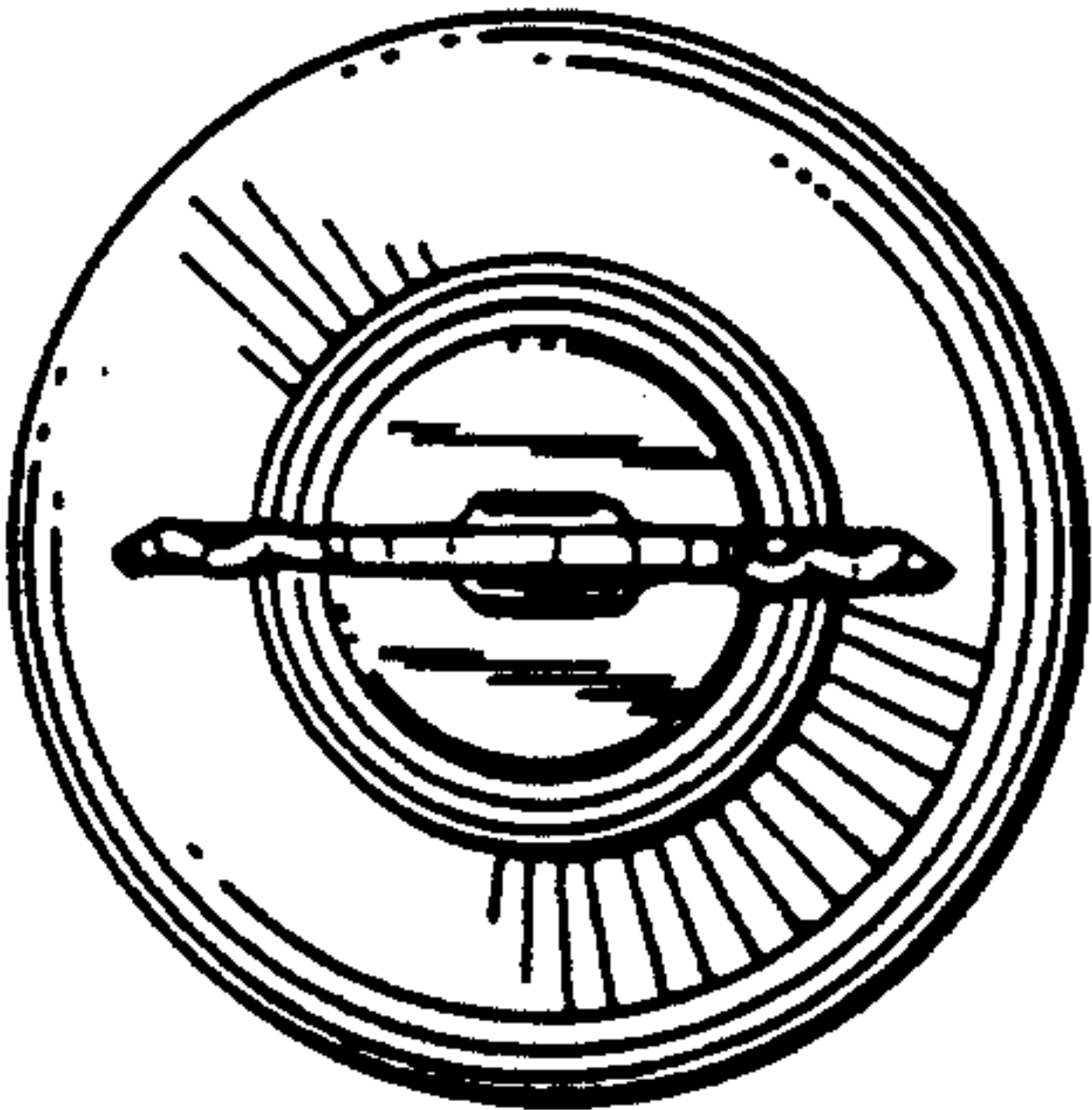


Fig. 3

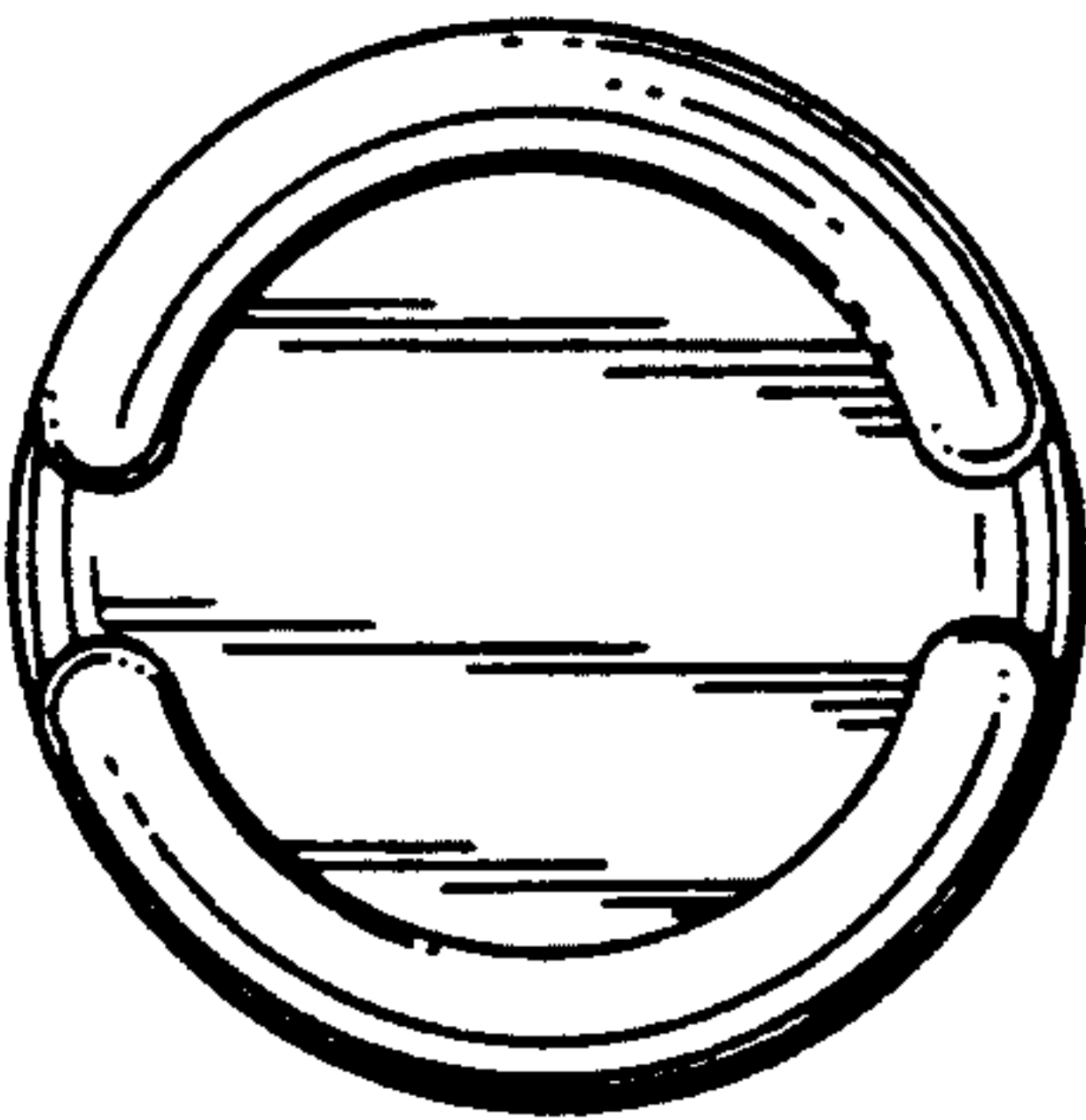


Fig. 5

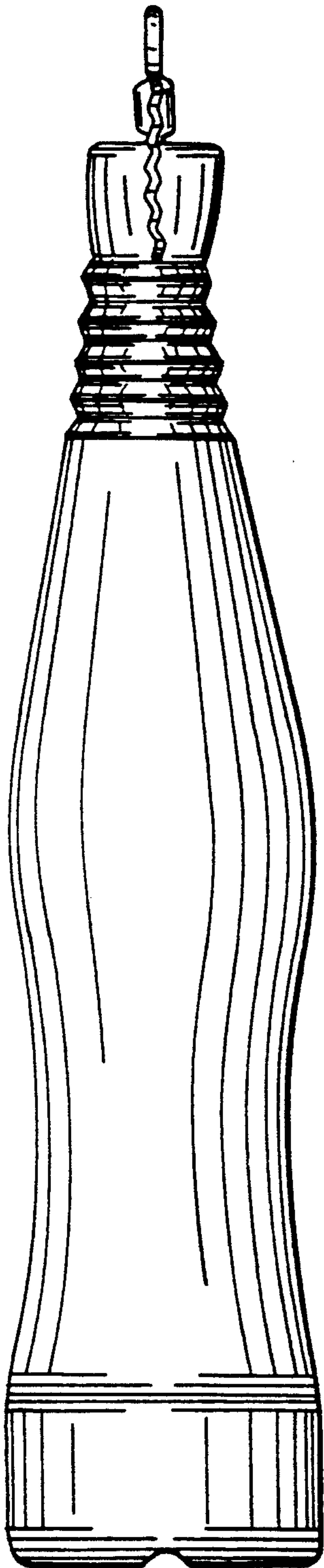


Fig. 4