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United States Patent [19]

Huston et al.

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[45] **Date of Patent: ** May 17, 1994**

[54] **CHIP CONTROL INSERT**

[75] Inventors: **Mark F. Huston**, Raleigh; **Earl L. Griffin**, Cary, both of N.C.

[73] Assignee: **Kennametal Inc.**, Latrobe, Pa.

[**] Term: **14 Years**

[21] Appl. No.: **880,344**

[22] Filed: **May 8, 1992**

[52] **U.S. Cl.** **D15/139**

[58] **Field of Search** 407/113–117; D15/138, 139

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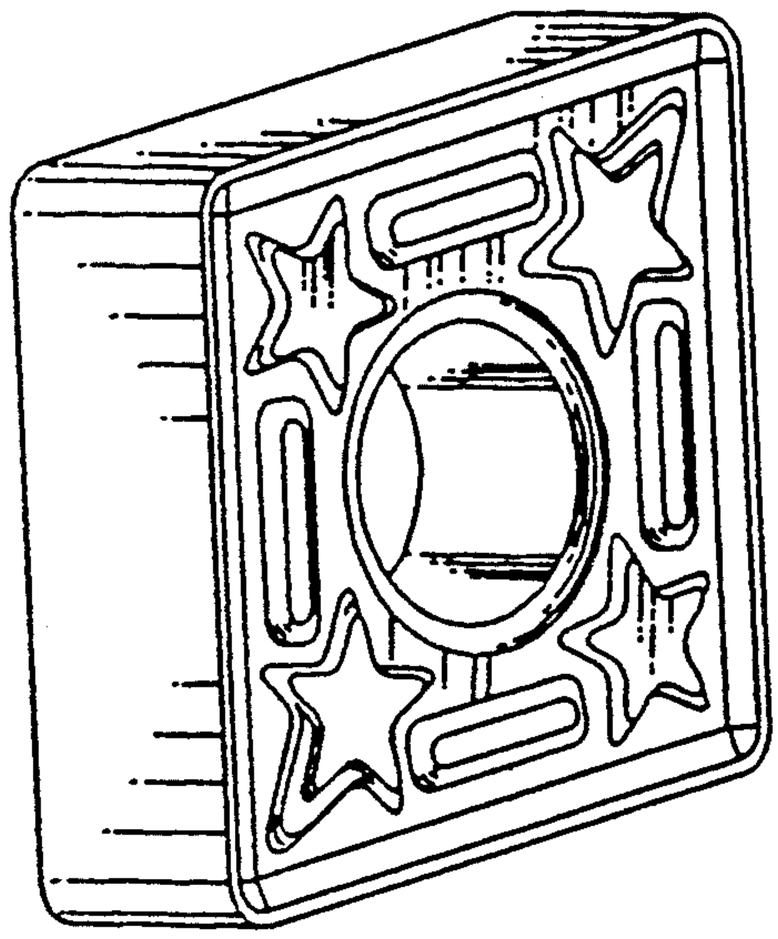
Primary Examiner—Alan P. Douglas
Assistant Examiner—Antoine D. Davis
Attorney, Agent, or Firm—James G. Porcelli

[57] **CLAIM**

The ornamental design for a chip control insert, as shown and described.

DESCRIPTION

FIG. **1** is a top and left side perspective view of a cutting tool insert showing my new design;
FIG. **2** is a top plan view;
FIG. **3** is an elevational view, taken from the right side;
FIG. **4** is a bottom plan view;
FIG. **5** is a cross sectional view taken along line V—V in FIG. **2** thereof; and,
FIG. **6** is a cross sectional view taken along line VI—VI in FIG. **2** thereof.



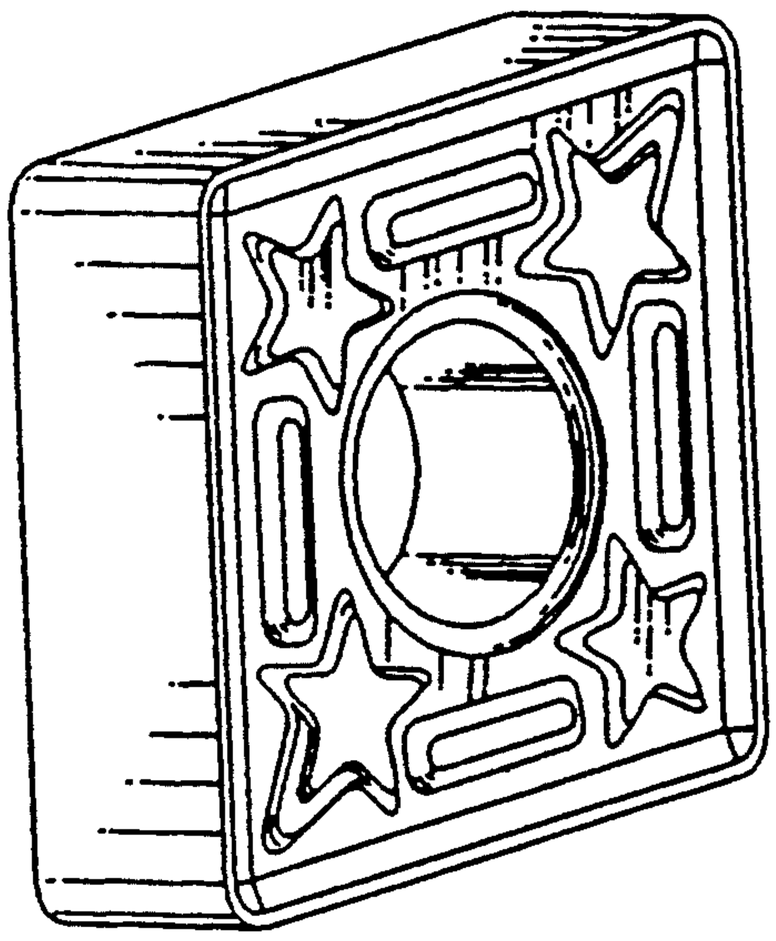


FIG. 1

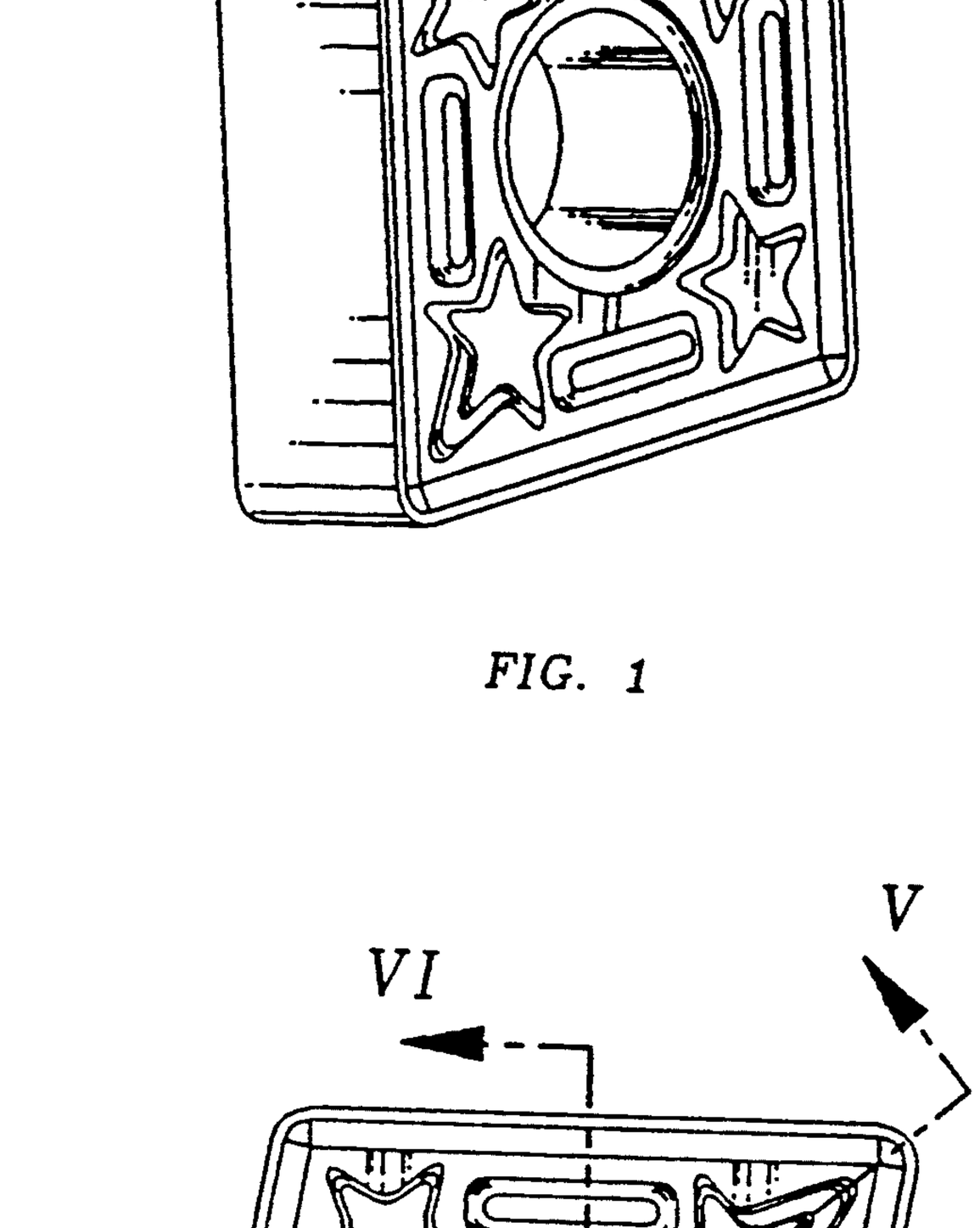


FIG. 2

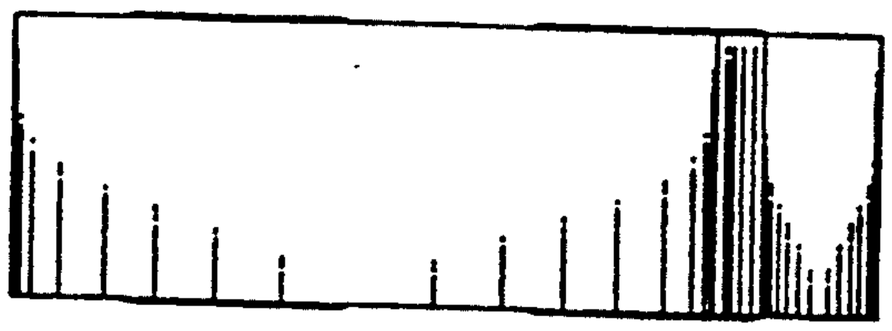


FIG. 3

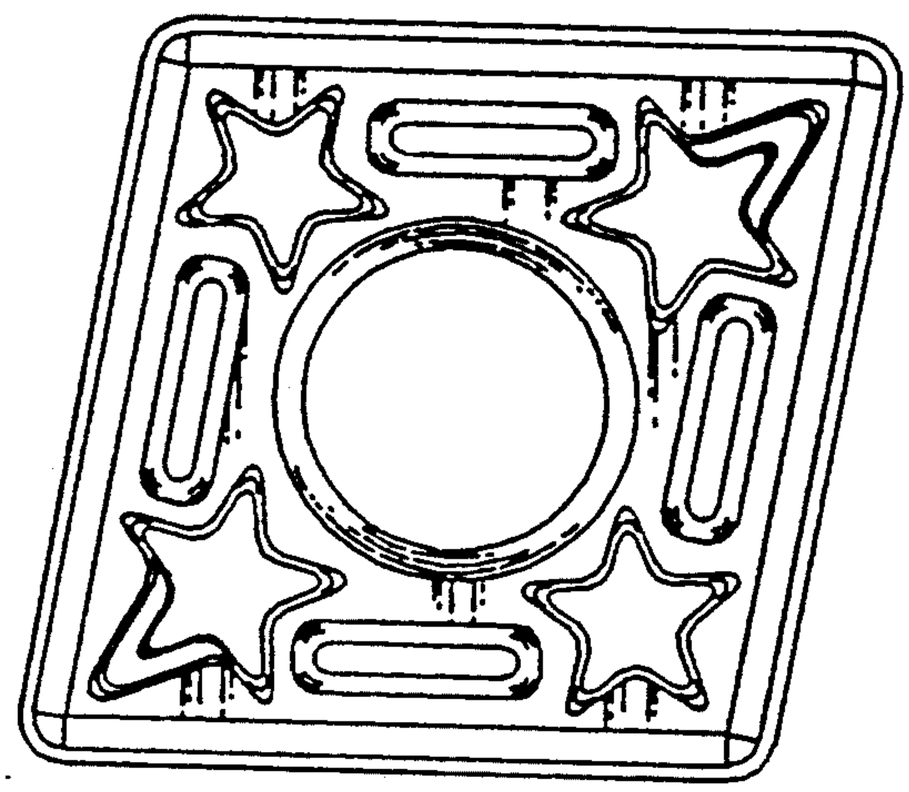


FIG. 4

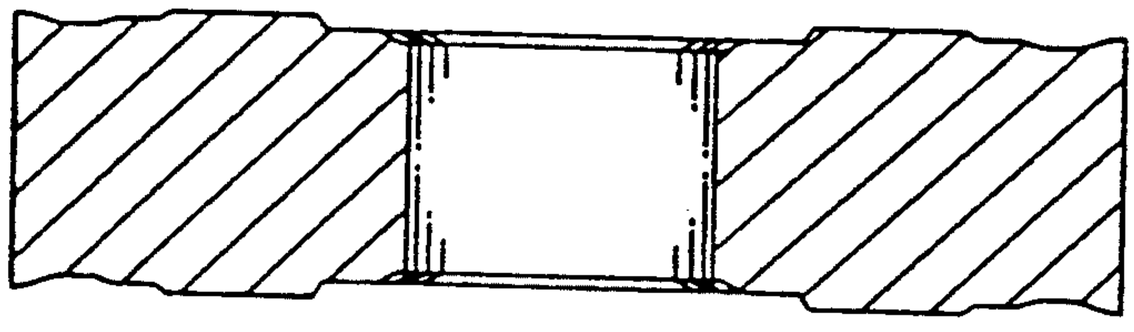


FIG. 5

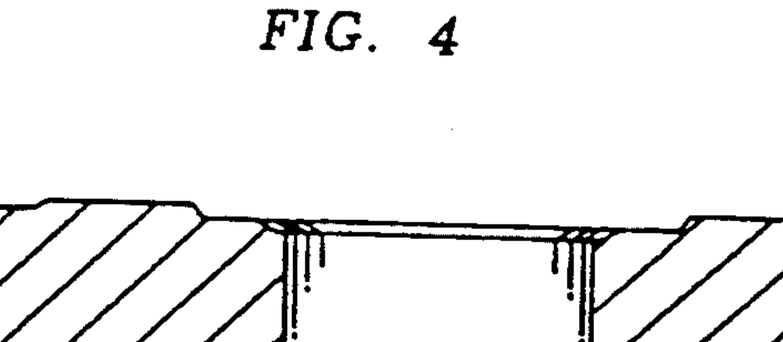


FIG. 6