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**United States Patent** [19]  
**Haag**

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[54] **PRECAST SLUDGE TANK ROOF PANEL WITH REMOVABLE GRATE**

[75] **Inventor: Roger Haag, DeWitt, Mich.**

[73] **Assignee: Enviroland, Inc., DeWitt, Mich.**

[\*\*] **Term: 14 Years**

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[52] **U.S. Cl. .... D25/140**

[58] **Field of Search ..... D25/53, 138, 139, 140; 210/605, 244, 248, 445-446; 220/200, 216, 219; 4/218**

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[57] **CLAIM**

The ornamental design for precast sludge tank roof panel with removable grate, as shown.

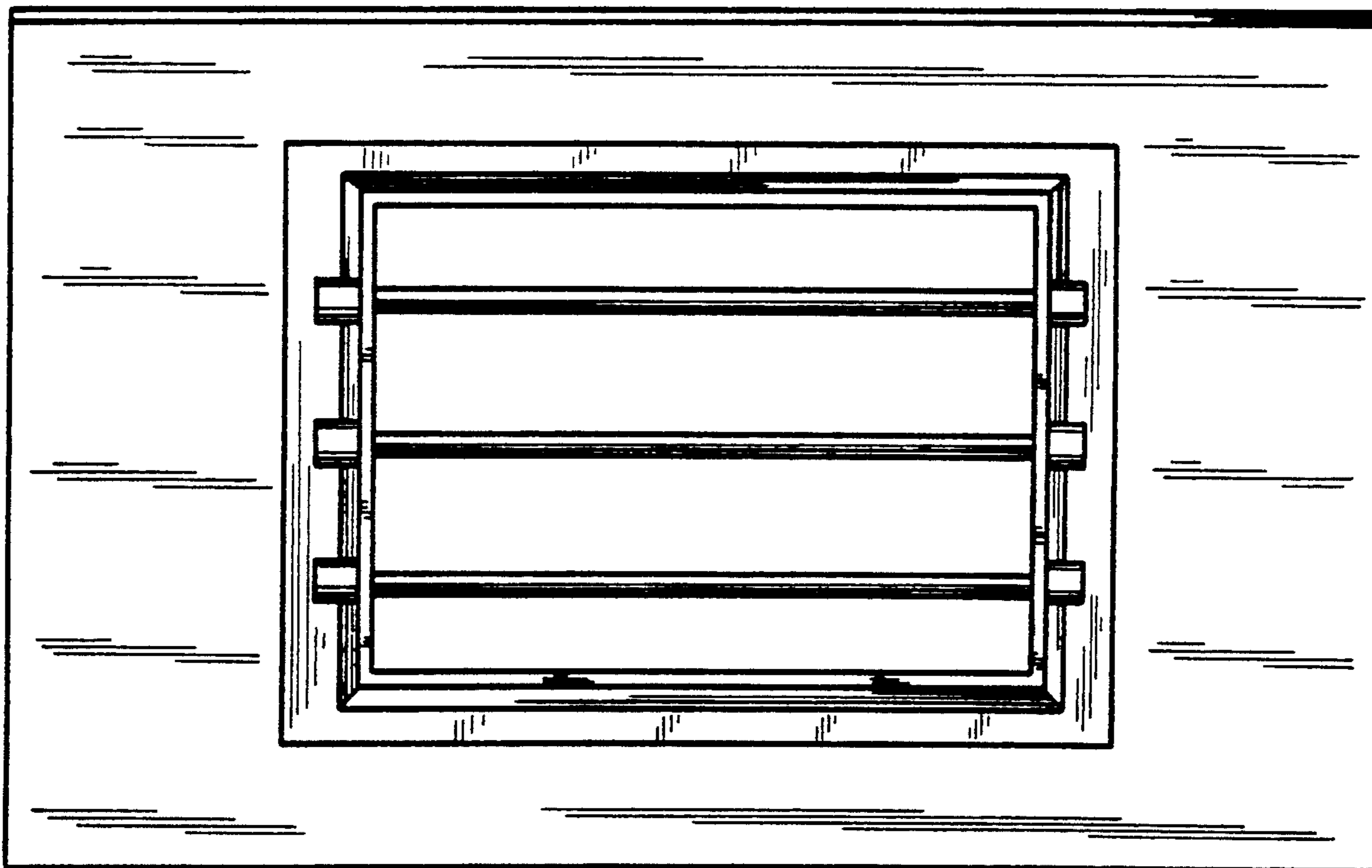
**DESCRIPTION**

FIG. 1 is a top plan view of a precast roof panel with removable grate showing my new design; FIG. 2 is a bottom plan view thereof; FIG. 3 is a side elevation thereof; FIG. 4 is a front elevation thereof; and, FIG. 5 is a rear elevation thereof as seen from the opposite of FIG. 4.

[56] **References Cited**

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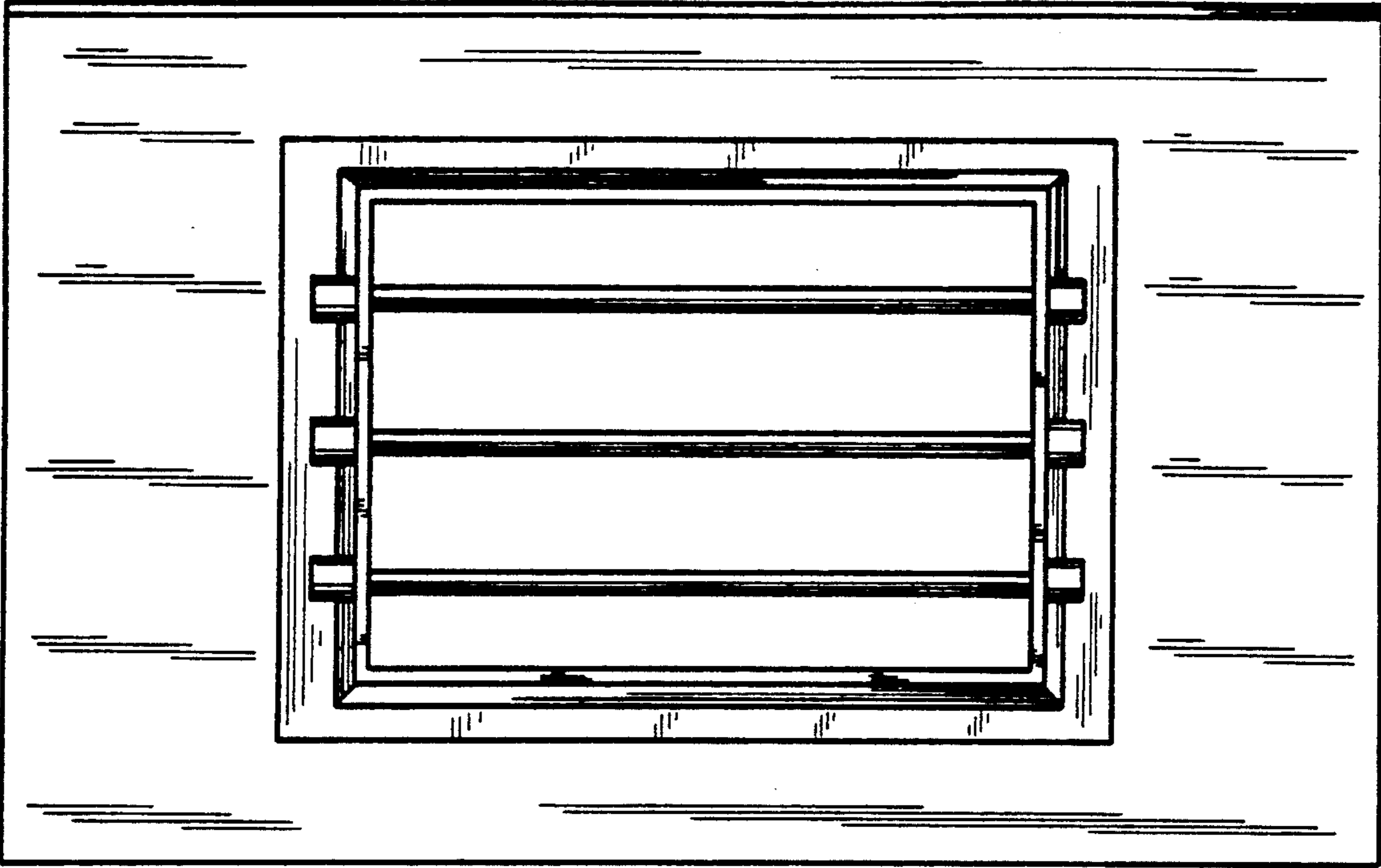


FIG. 1

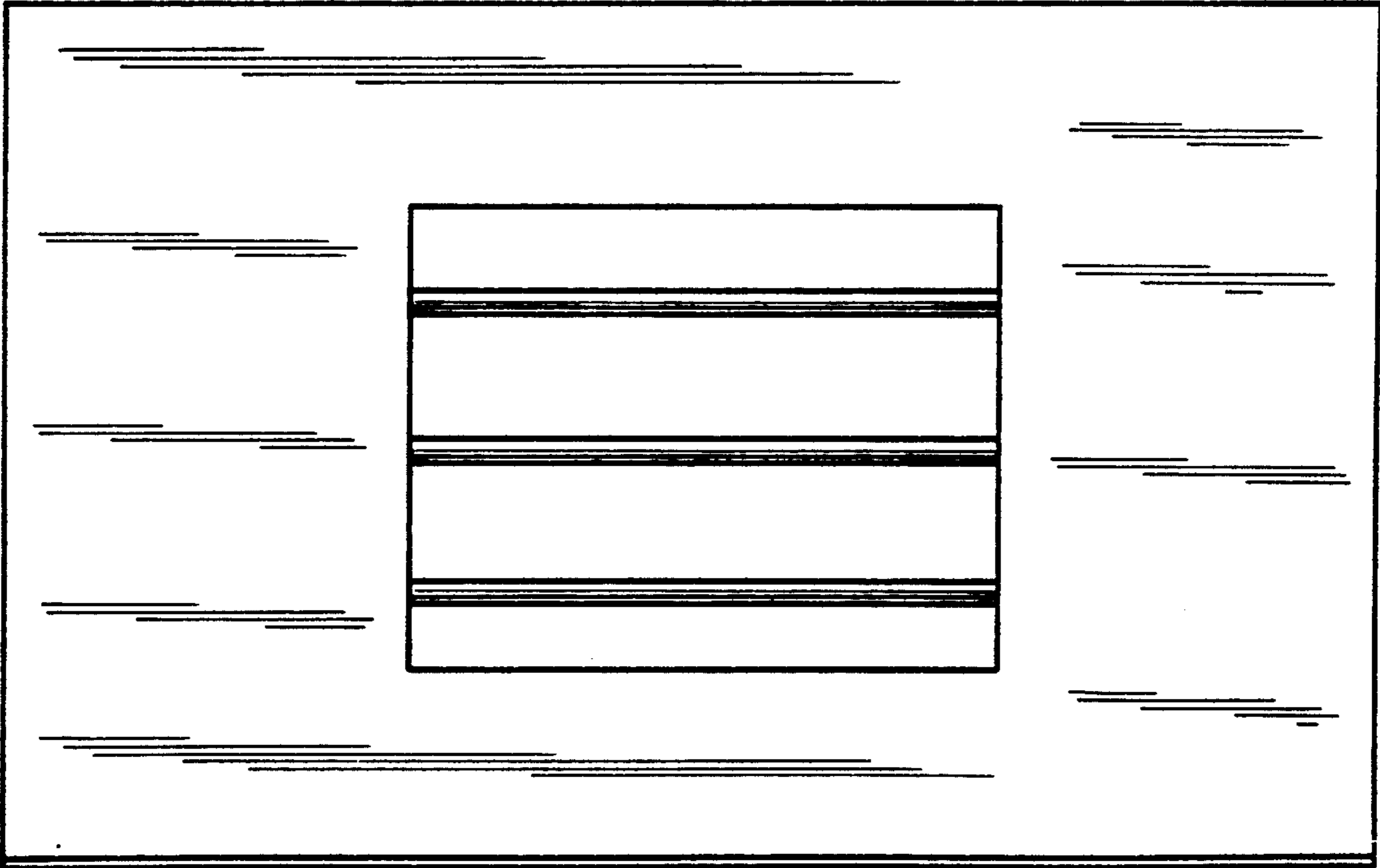
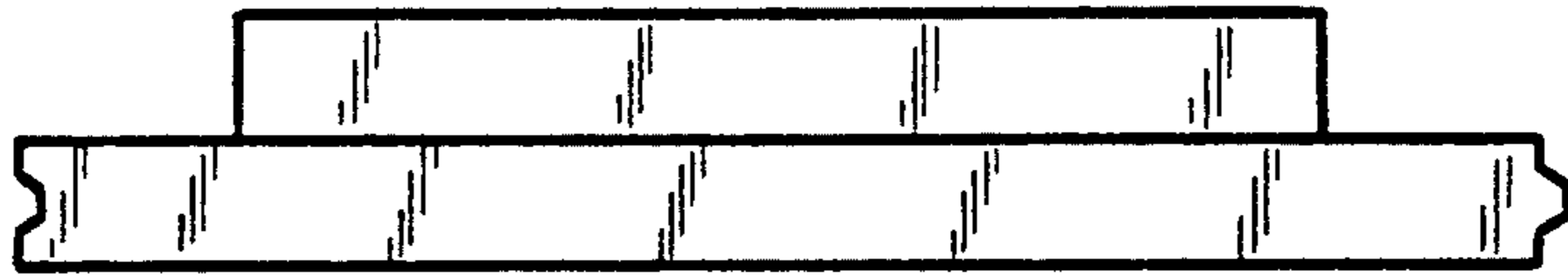
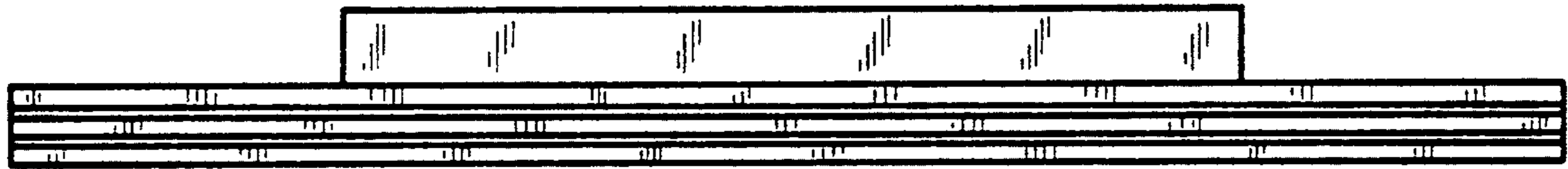


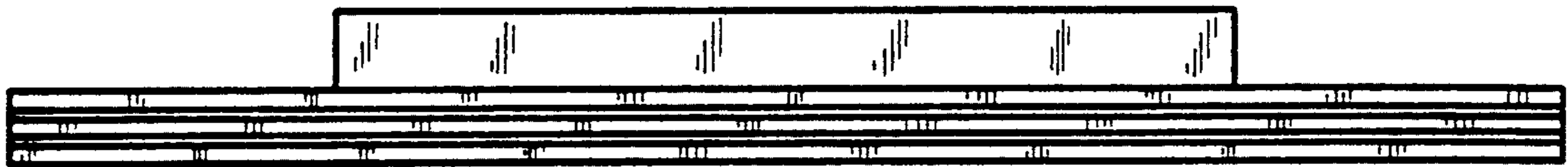
FIG. 2



— FIG. 3



— FIG. 4



— FIG. 5