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United States Patent [19]

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Ilaria et al.

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[54] **FRAME CASTING**

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[**] Term: **14 Years**

[21] Appl. No.: **744,713**

[22] Filed: **Aug. 13, 1991**

[52] U.S. Cl. **D6/300**

[58] Field of Search **D25/60; D6/300;**
D11/132; 40/152, 152.1, 157, 158 A; 16/31 R,
18 R, 18 CG

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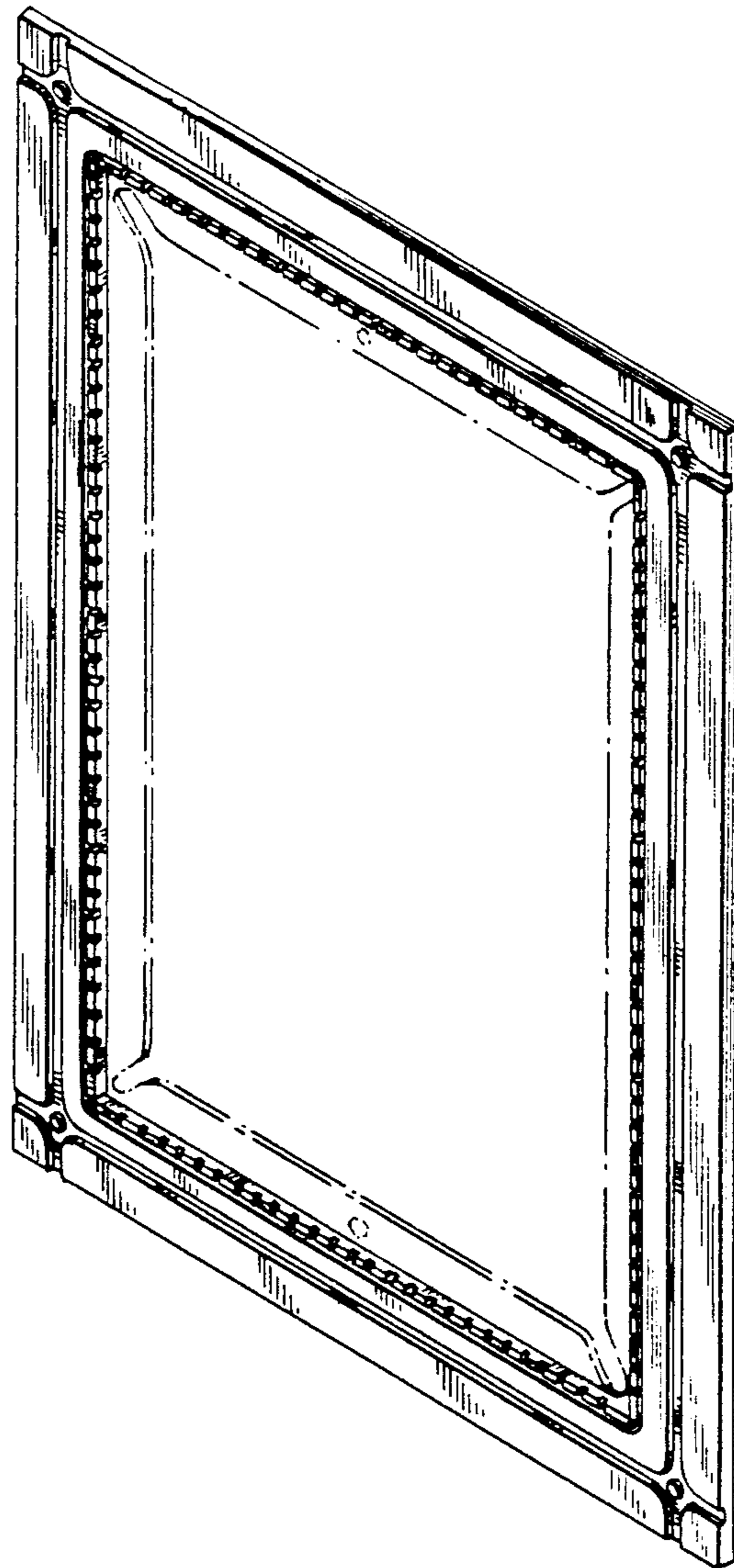
Primary Examiner—A. Hugo Word
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Reisman

[57] **CLAIM**

The ornamental design for the frame casting, as shown and described.

DESCRIPTION

FIG. 1 is a perspective view thereof, the broken lines showing an inner border are for illustrative purposes only, and form no part of the claim design; FIG. 2 is a front elevational view thereof; FIG. 3 is a side elevational view thereof; FIG. 4 is a rear elevational view thereof; and, FIG. 5 is a bottom plan view thereof.



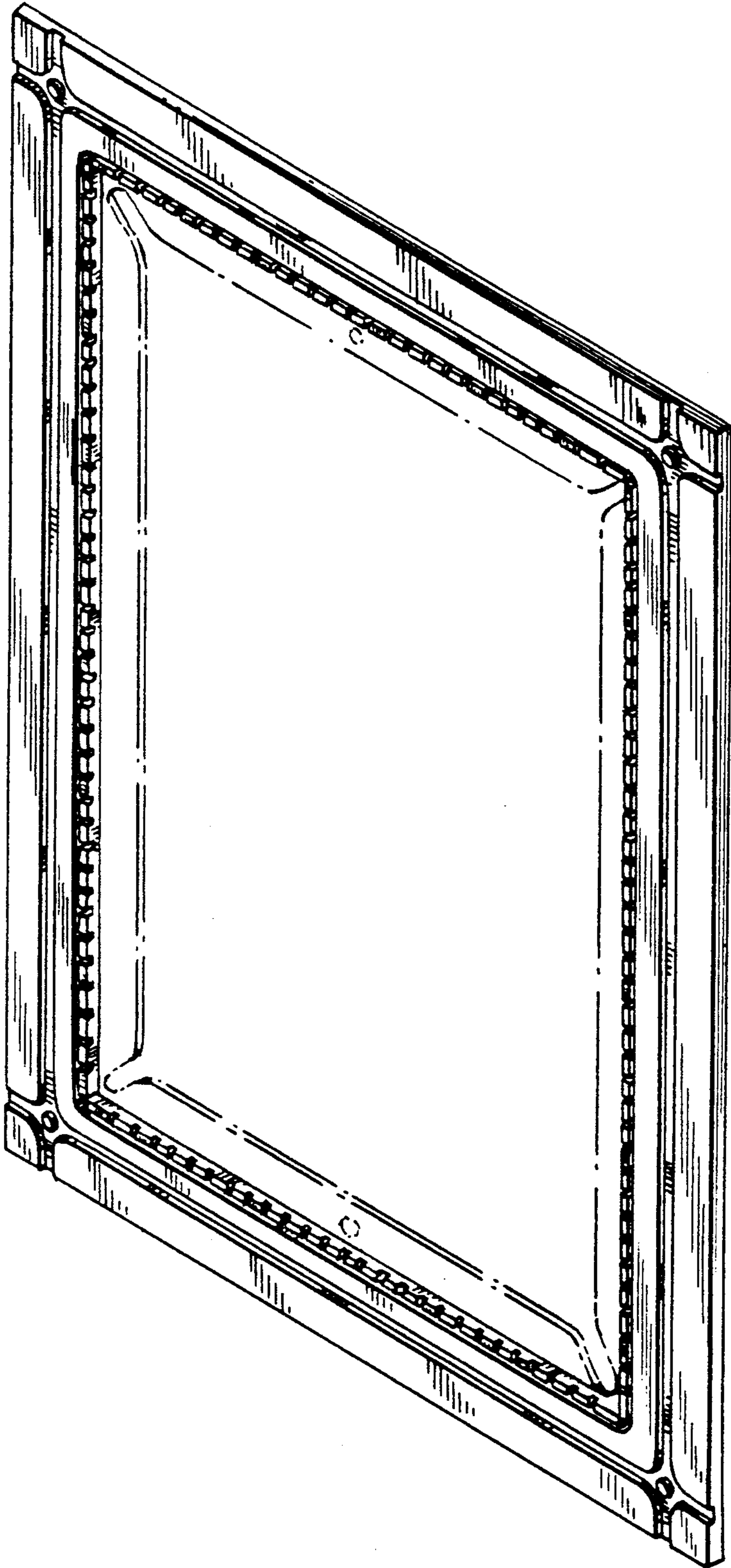


FIG. 1

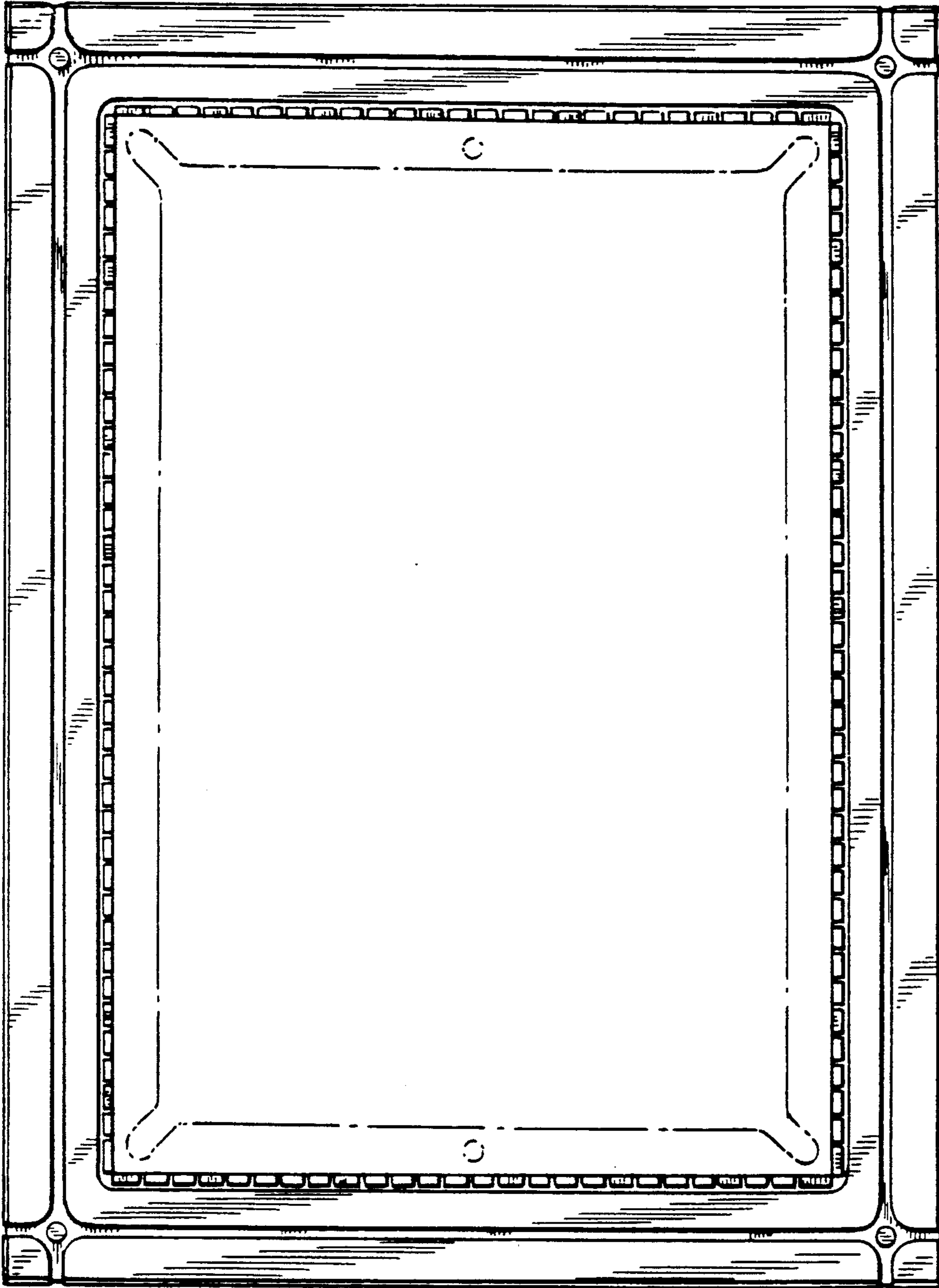


FIG. 2

FIG. 3

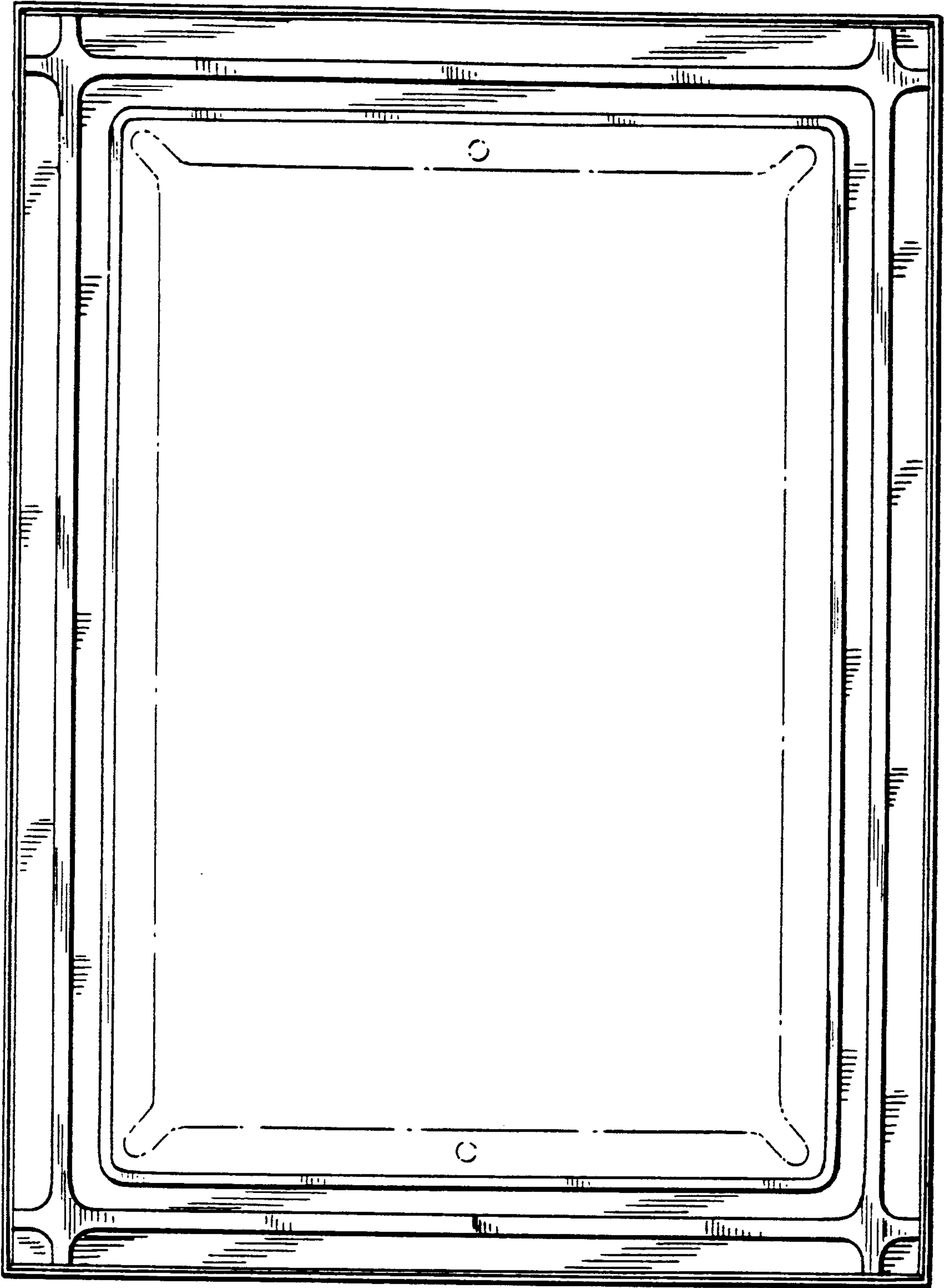


FIG. 4

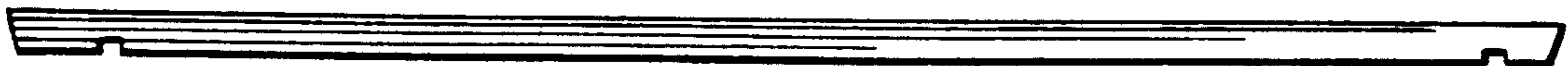


FIG. 5