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United States Patent [19]

Ishida

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[54] CONTROL UNIT OF SEQUENCE CONTROLLER

4,920,453 4/1990 Onose et al. 361/394 X

[75] Inventor: **Katsuhiko Ishida**, Osaka, Japan

[73] Assignee: **Sharp Corporation**, Osaka, Japan

[**] Term: **14 Years**

[21] Appl. No.: **490,973**

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[30] Foreign Application Priority Data

Sep. 13, 1989 [JP] Japan 1-33565

[52] U.S. Cl. **D13/162**

[58] Field of Search D13/123, 162, 164;
361/380, 392, 393, 394, 395

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Primary Examiner—Wallace R. Burke

Assistant Examiner—Joel Sincavage

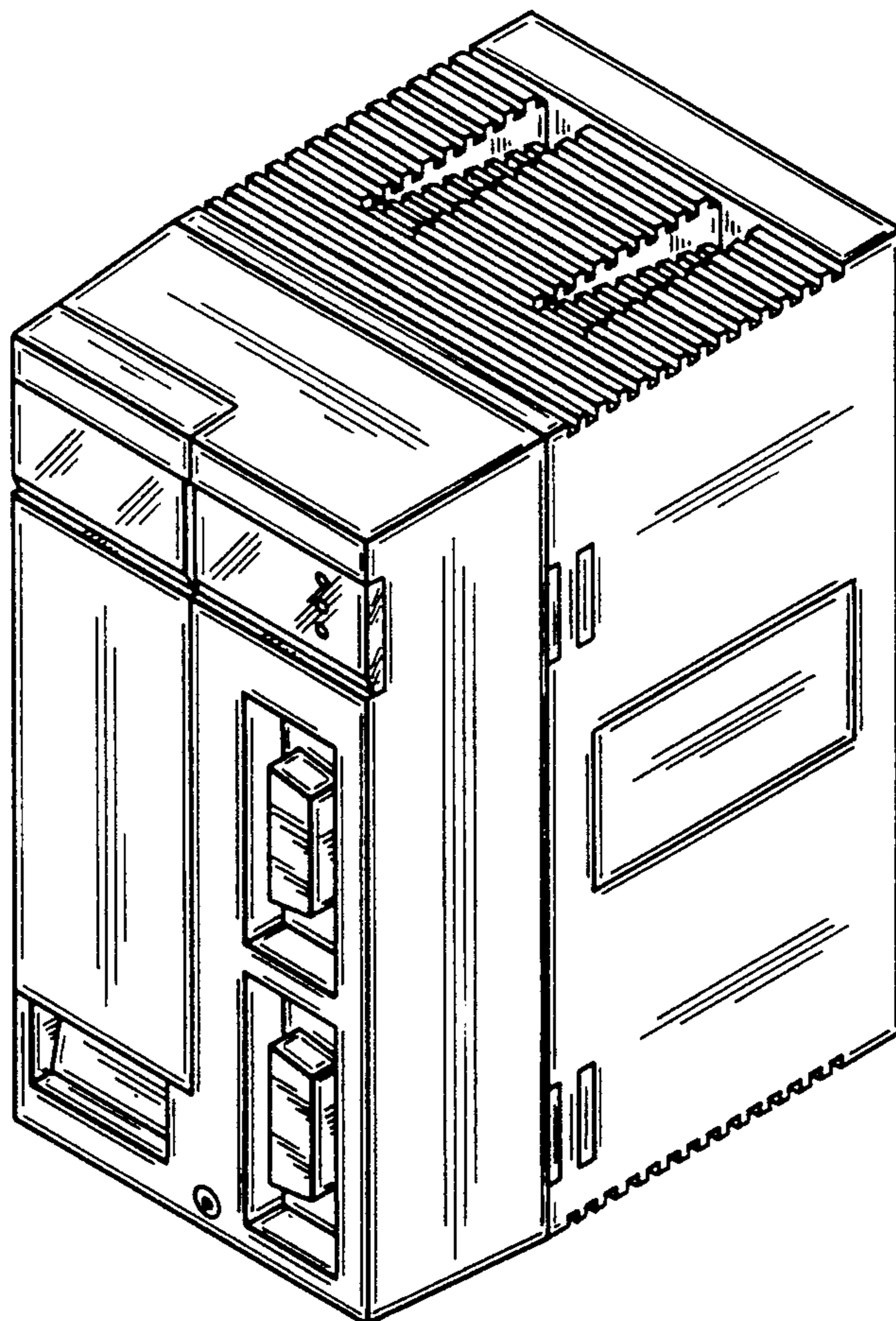
Attorney, Agent, or Firm—Flehr, Hohbach, Test, Albritton & Herbert

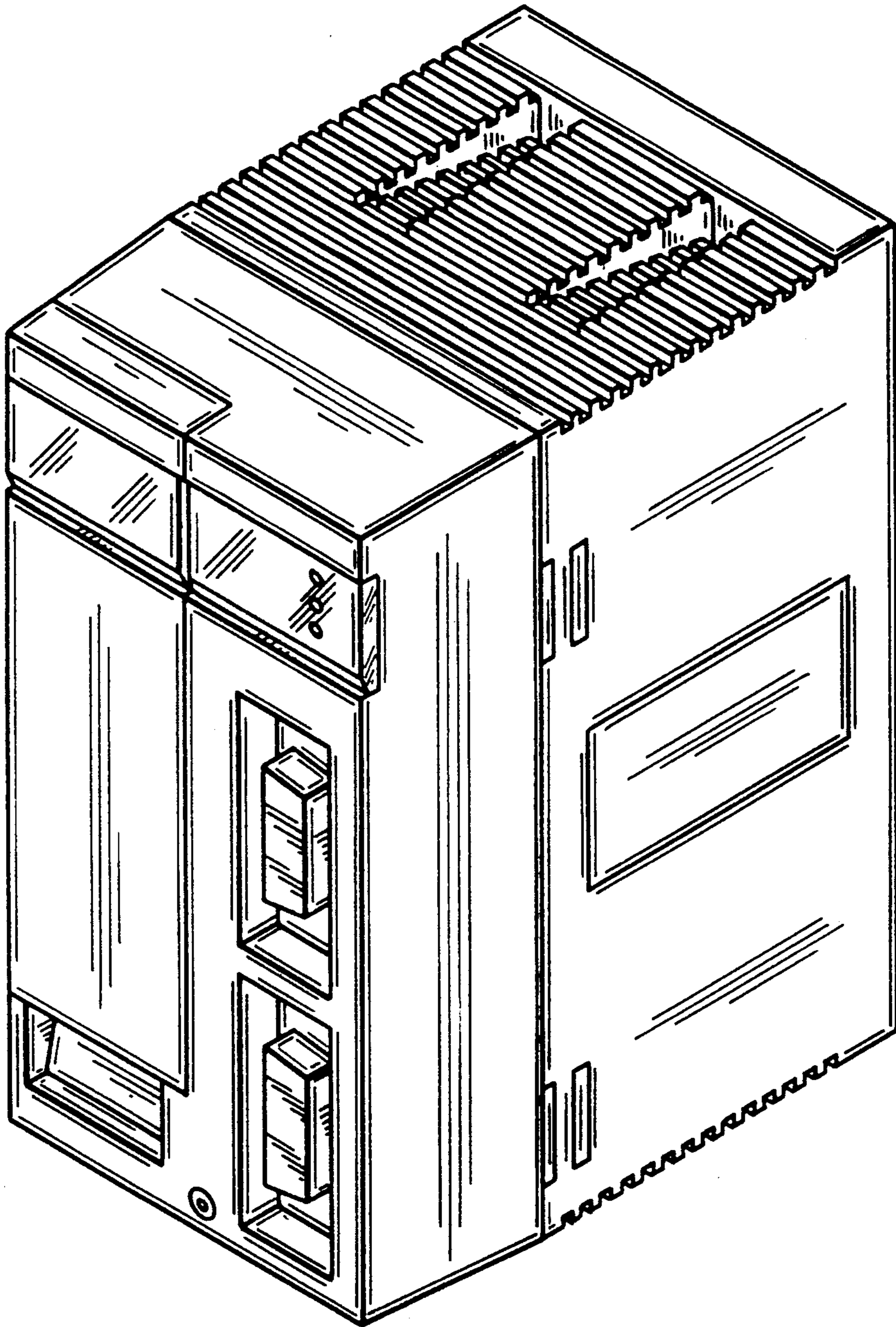
[57] CLAIM

The ornamental design for a control unit of sequence controller, shown and described.

DESCRIPTION

FIG. 1 is a perspective view of a control unit of sequence controller showing the new design; FIG. 2 is a front elevational view thereof; FIG. 3 is a rear elevational view thereof; FIG. 4 is a top plan view thereof; FIG. 5 is a bottom plan view thereof; FIG. 6 is a right side elevational view thereof; and, FIG. 7 is a left side elevational view thereof.

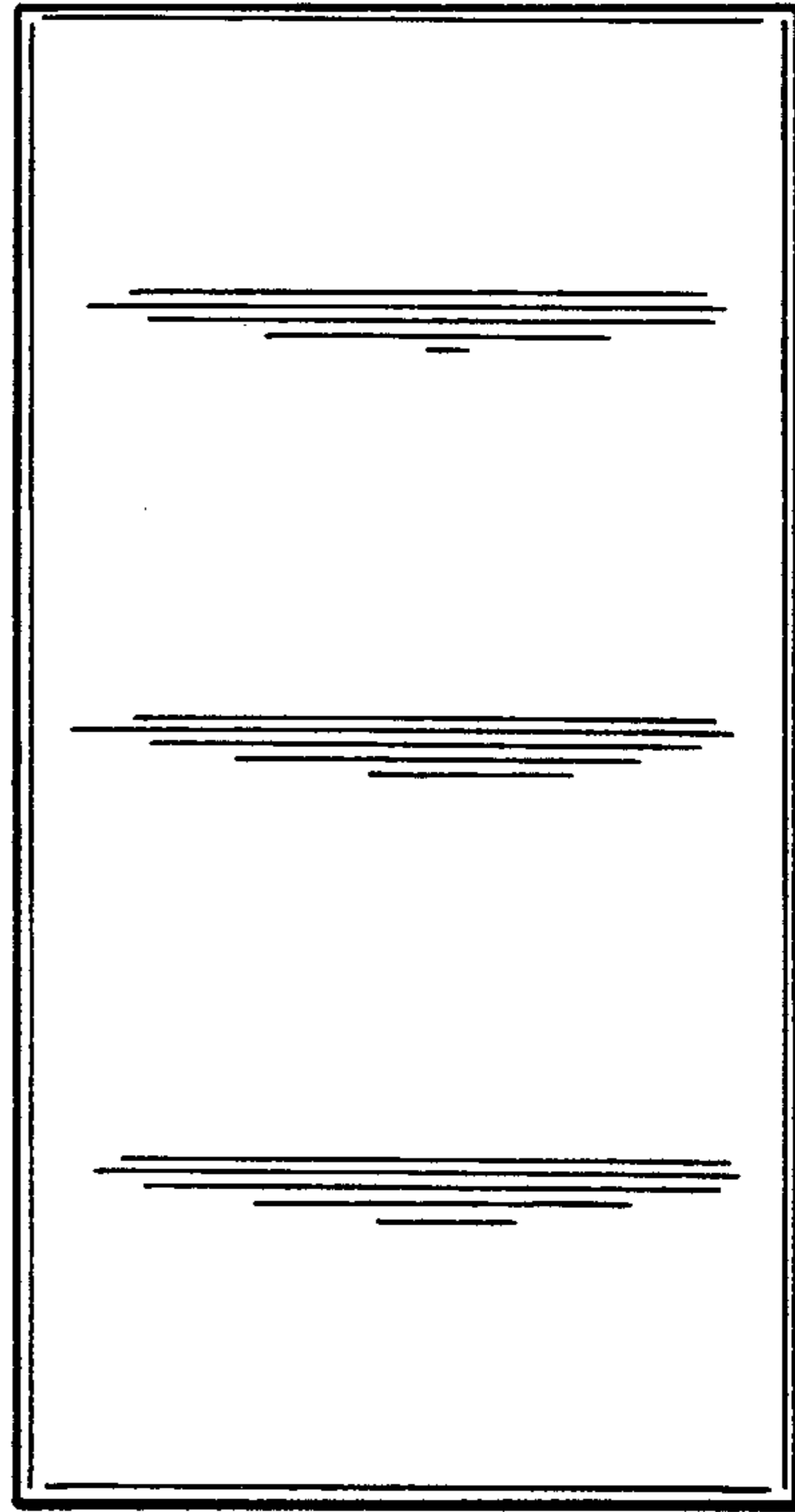




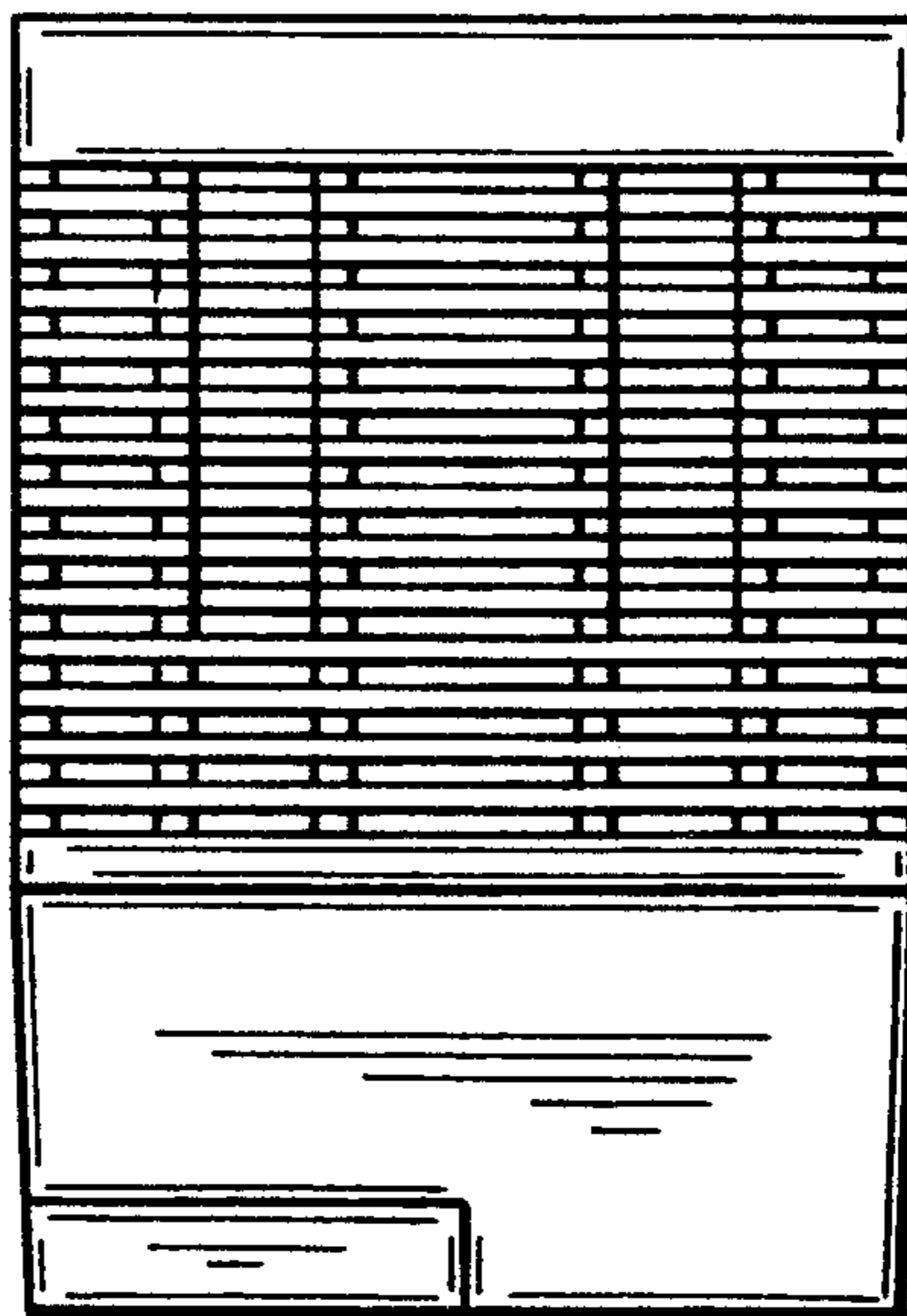
FIG_1



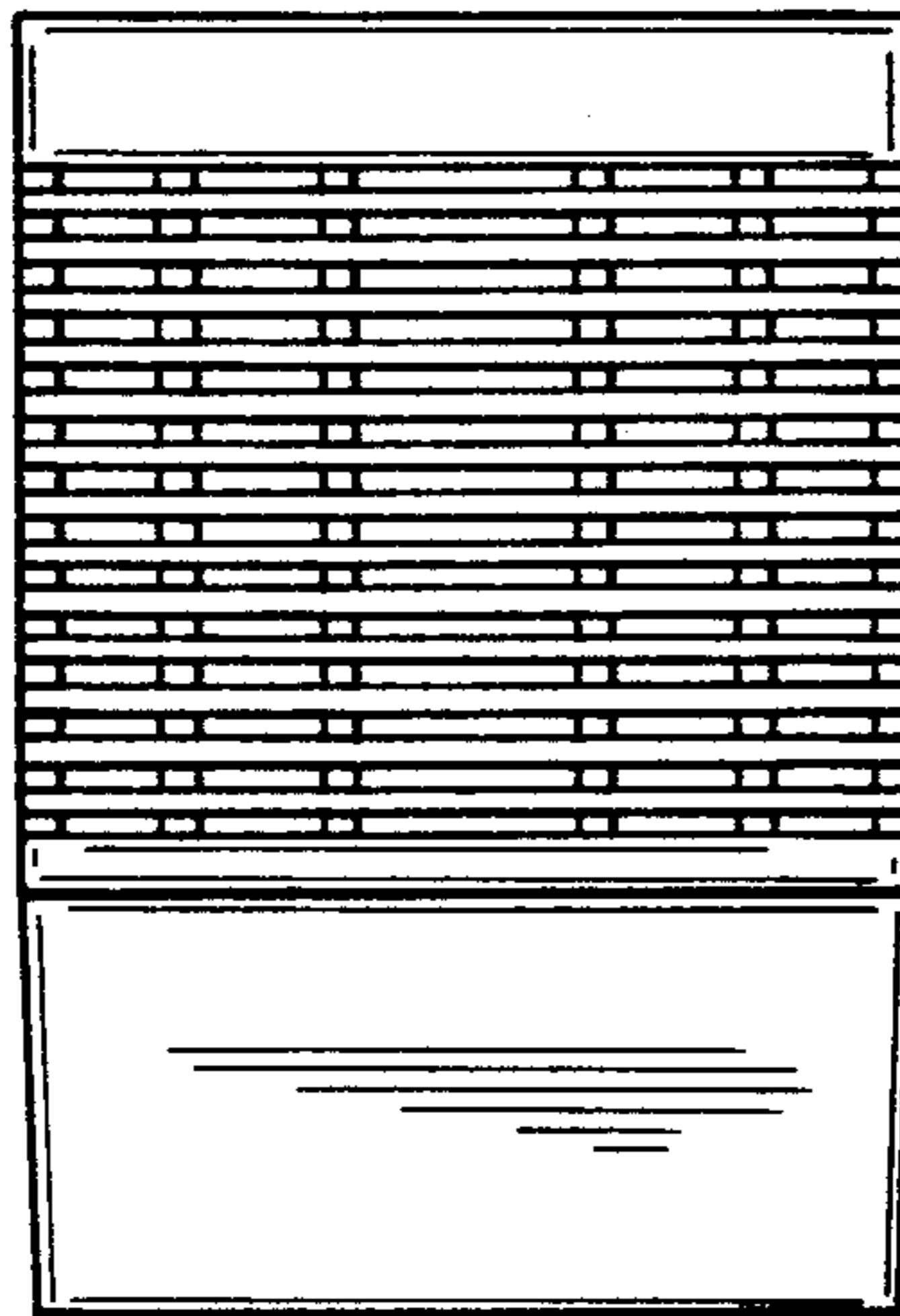
FIG_2



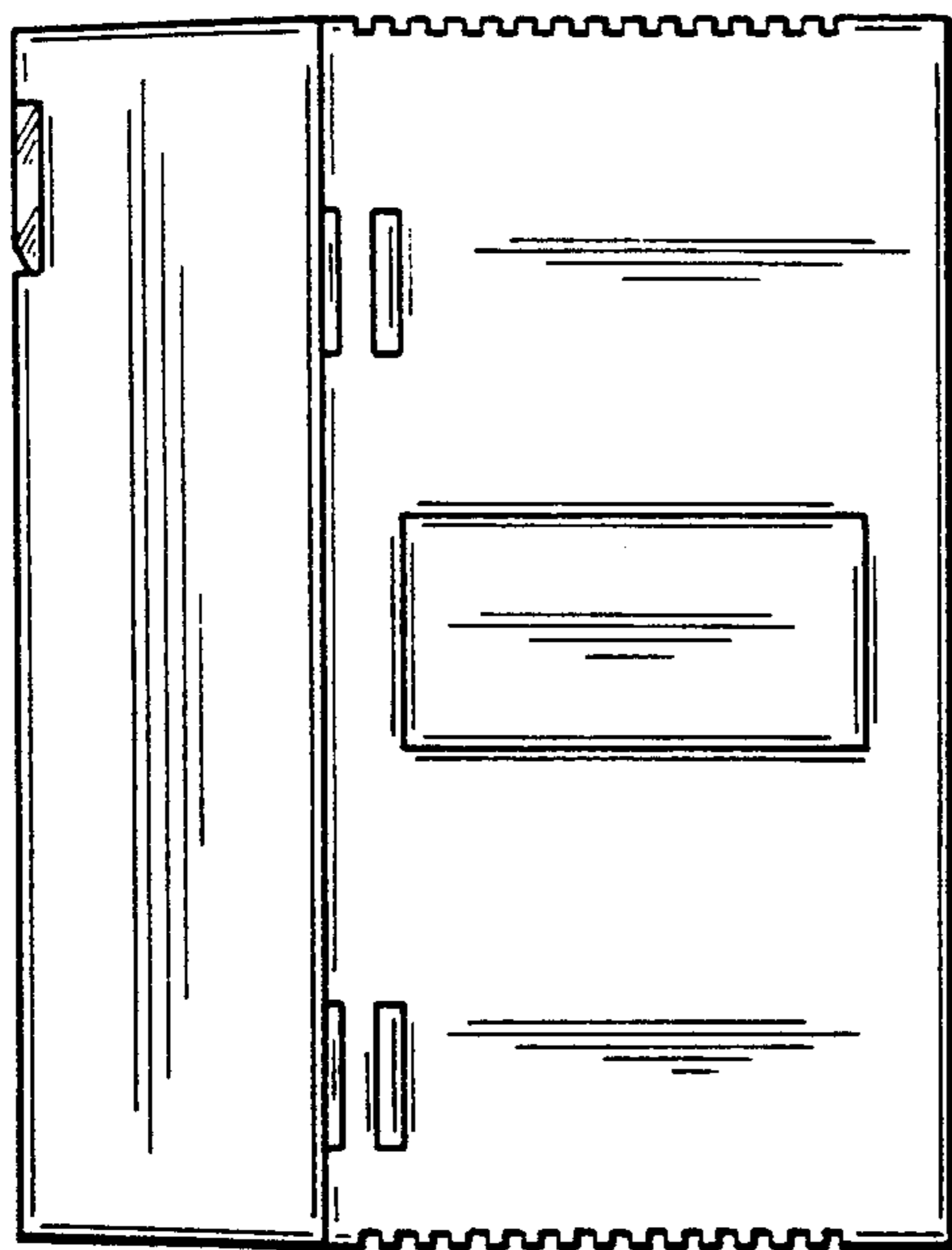
FIG_3



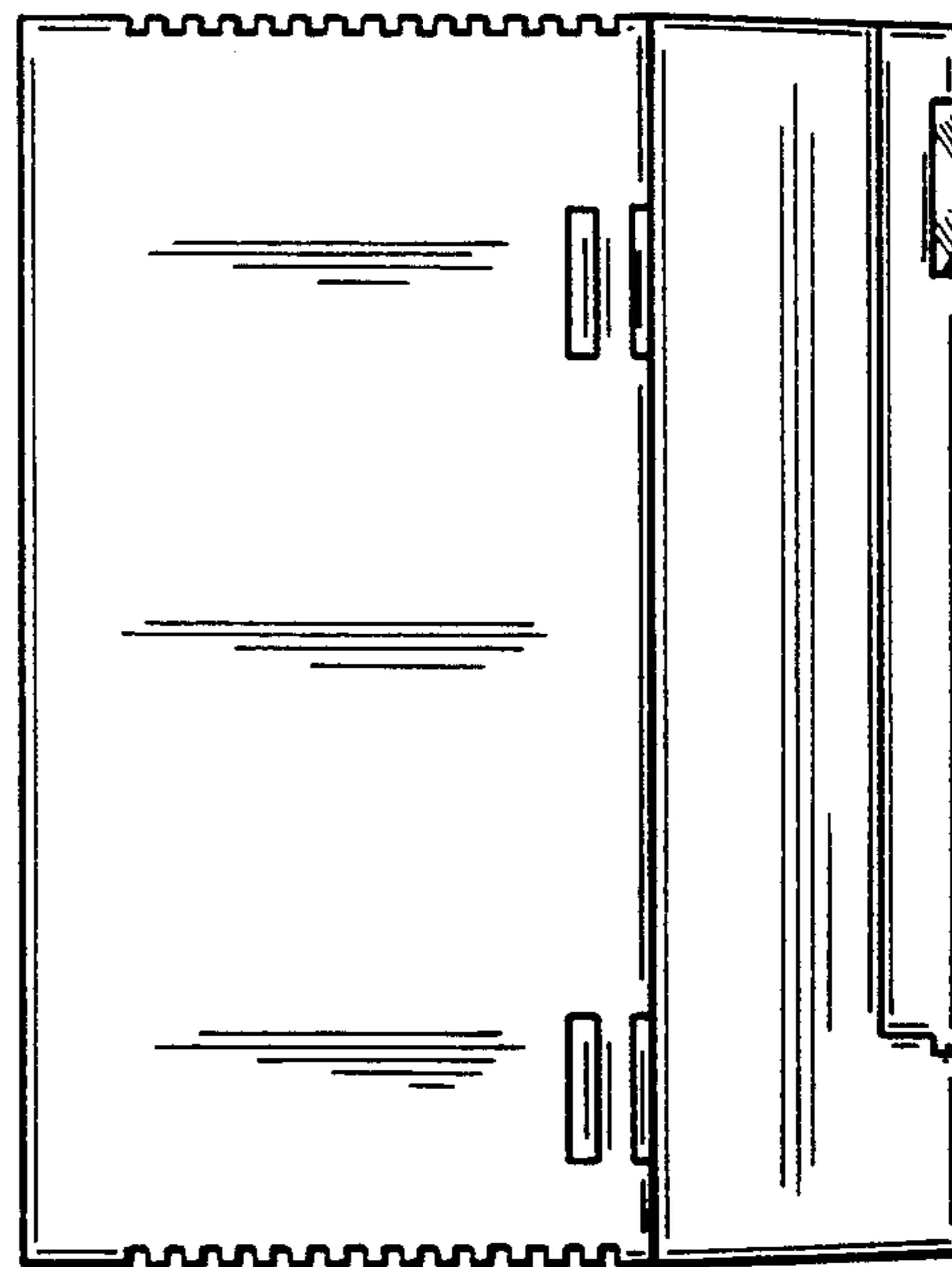
FIG_4



FIG_5



FIG_6



FIG_7