US00D329843S

United States Patent [19]

Ishida

[11] Patent Number: Des. 329,843

[45] Date of Patent: ** Sep. 29, 1992

[54] **CONTROL UNIT OF SEQUENCE CONTROLLER**

[75] Inventor: **Katsuhiro Ishida,** Osaka, Japan

[73] Assignee: **Sharp Corporation,** Osaka, Japan

[**] Term: **14 Years**

[21] Appl. No.: **490,973**

[22] Filed: **Mar. 8, 1990**

[30] **Foreign Application Priority Data**

Sep. 13, 1989 [JP] Japan 1-33565

[52] **U.S. Cl.** **D13/162**

[58] **Field of Search** D13/123, 162, 164; 361/380, 392, 393, 394, 395

[56] **References Cited**

U.S. PATENT DOCUMENTS

D. 281,493	11/1985	Prager et al.	D13/162
D. 292,394	10/1987	Boucher	D13/162
D. 296,432	6/1988	Harris et al.	D13/162
D. 309,446	7/1990	Russell	D13/162
D. 309,600	7/1990	Backes	D13/162
4,152,750	5/1979	Bremenour et al.	361/393 X
4,672,511	6/1987	Meusel et al.	361/380
4,920,453	4/1990	Onose et al.	361/394 X

OTHER PUBLICATIONS

Omron programmable controller on p. 2 of *Control Engineering,* 5-89.

Westinghouse Programmable Controller on p. 163 of *Control Engineering,* 4-89.

Primary Examiner—Wallace R. Burke

Assistant Examiner—Joel Sincavage

Attorney, Agent, or Firm—Flehr, Hohbach, Test, Albritton & Herbert

[57] **CLAIM**

The ornamental design for a control unit of sequence controller, shown and described.

DESCRIPTION

FIG. **1** is a perspective view of a control unit of sequence controller showing the new design;

FIG. **2** is a front elevational view thereof;

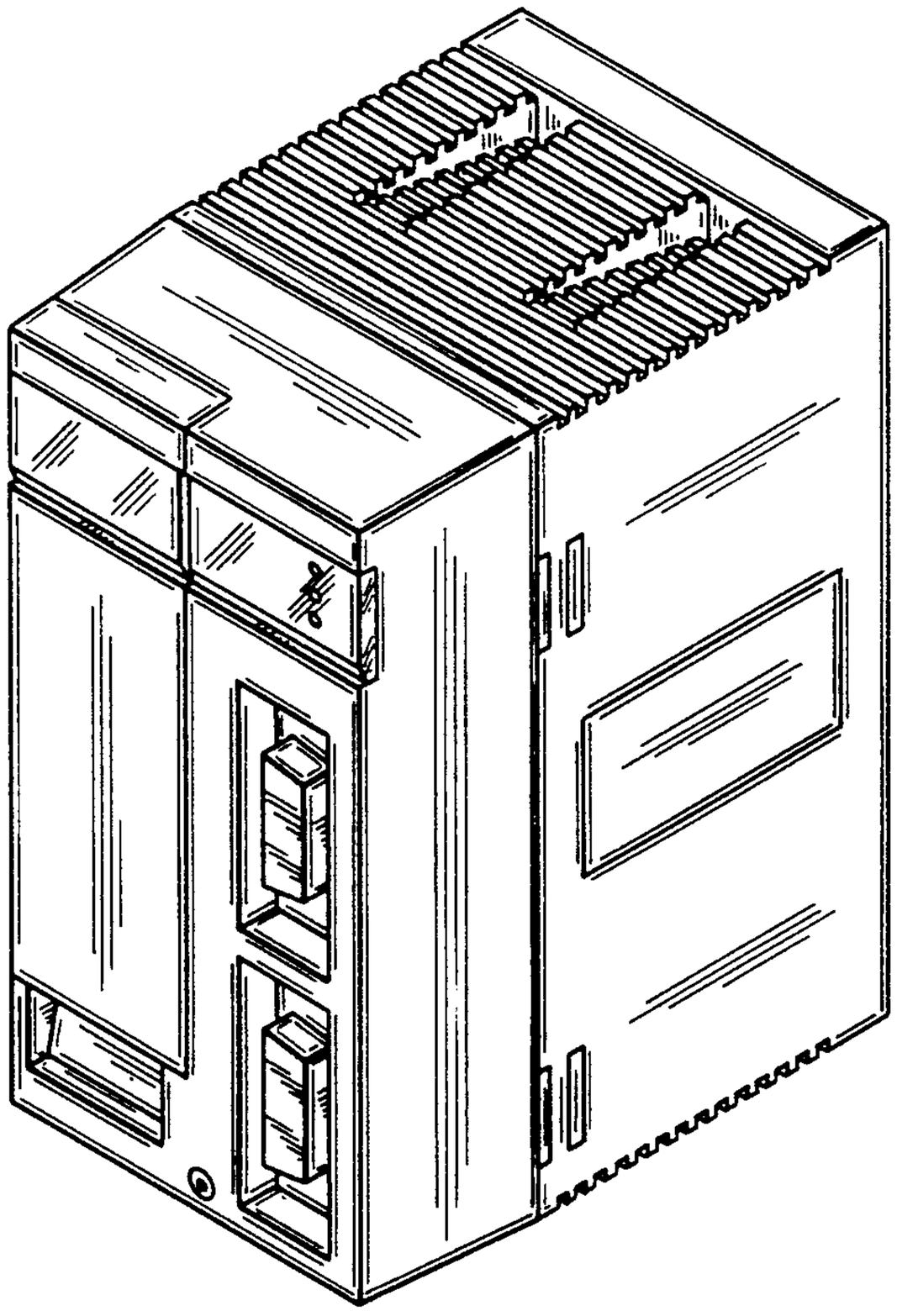
FIG. **3** is a rear elevational view thereof;

FIG. **4** is a top plan view thereof;

FIG. **5** is a bottom plan view thereof;

FIG. **6** is a right side elevational view thereof; and,

FIG. **7** is a left side elevational view thereof.



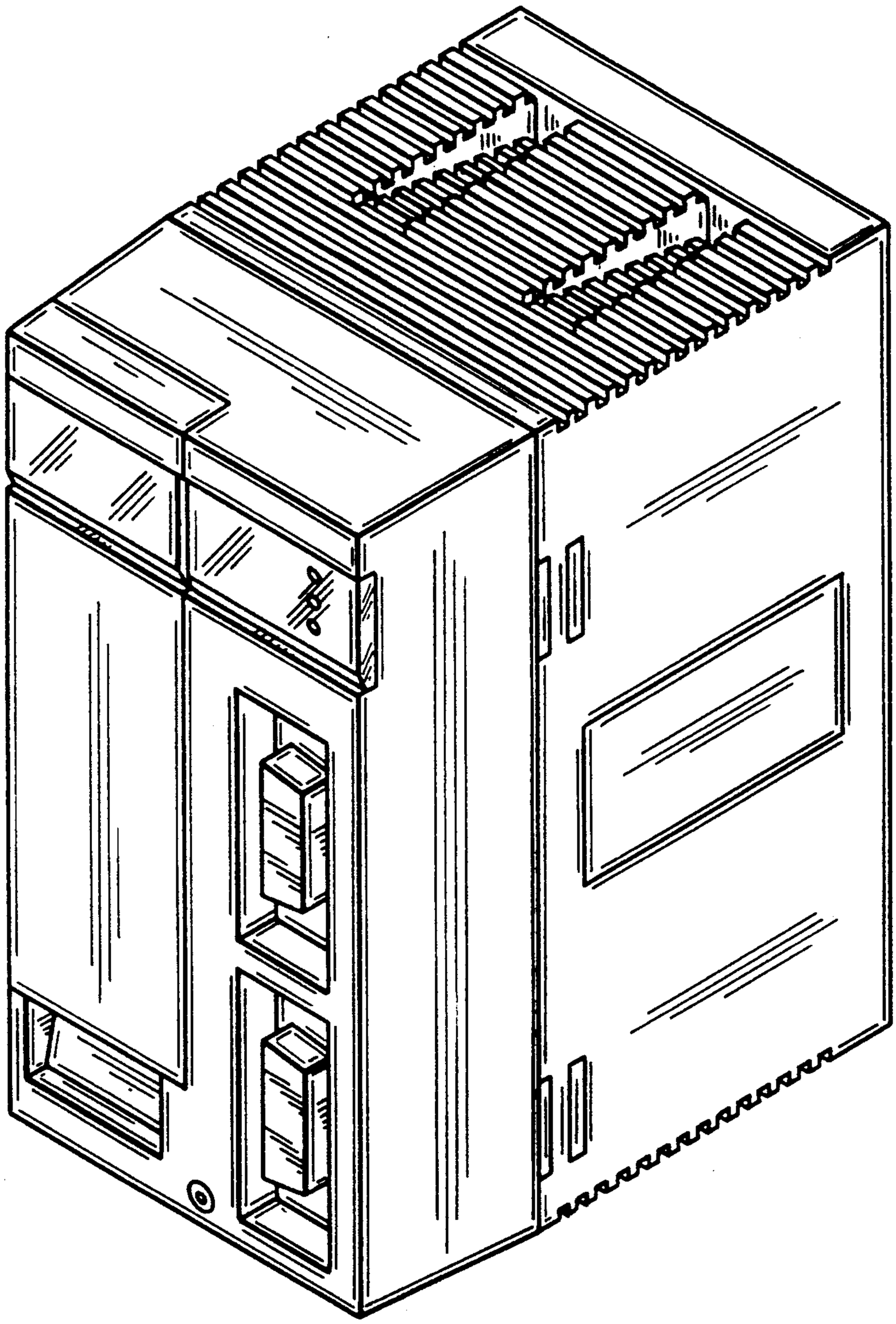


FIG__1

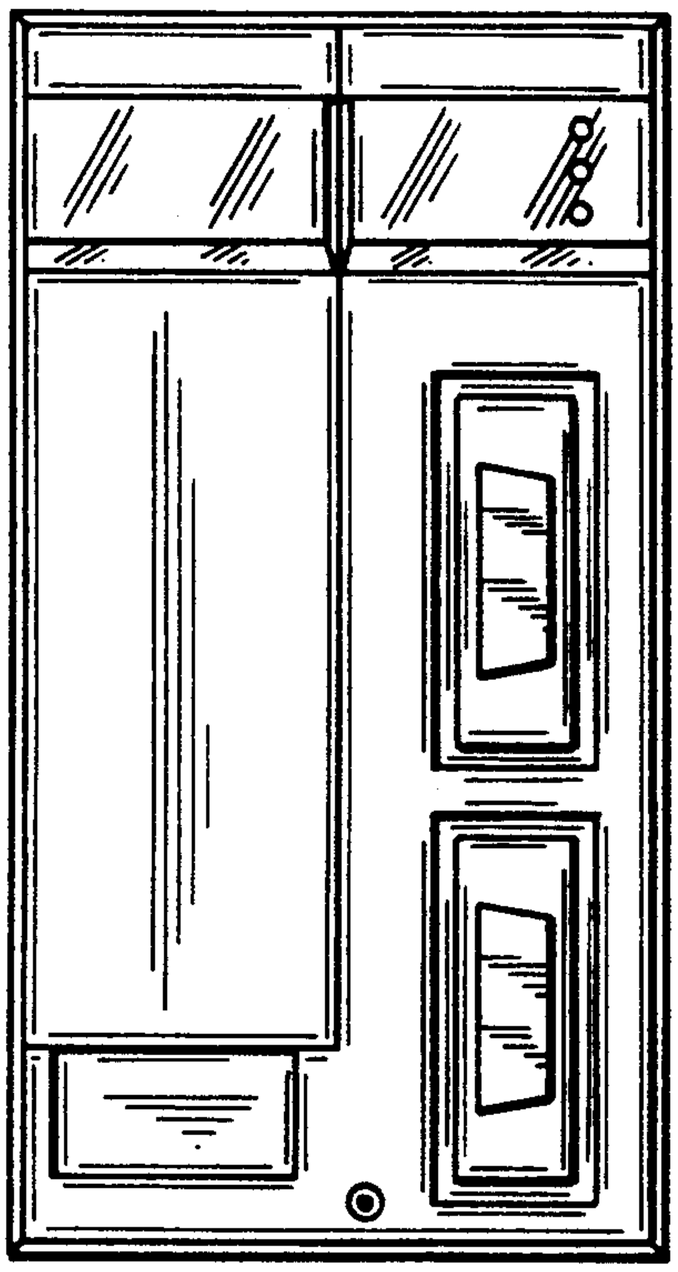


FIG_2

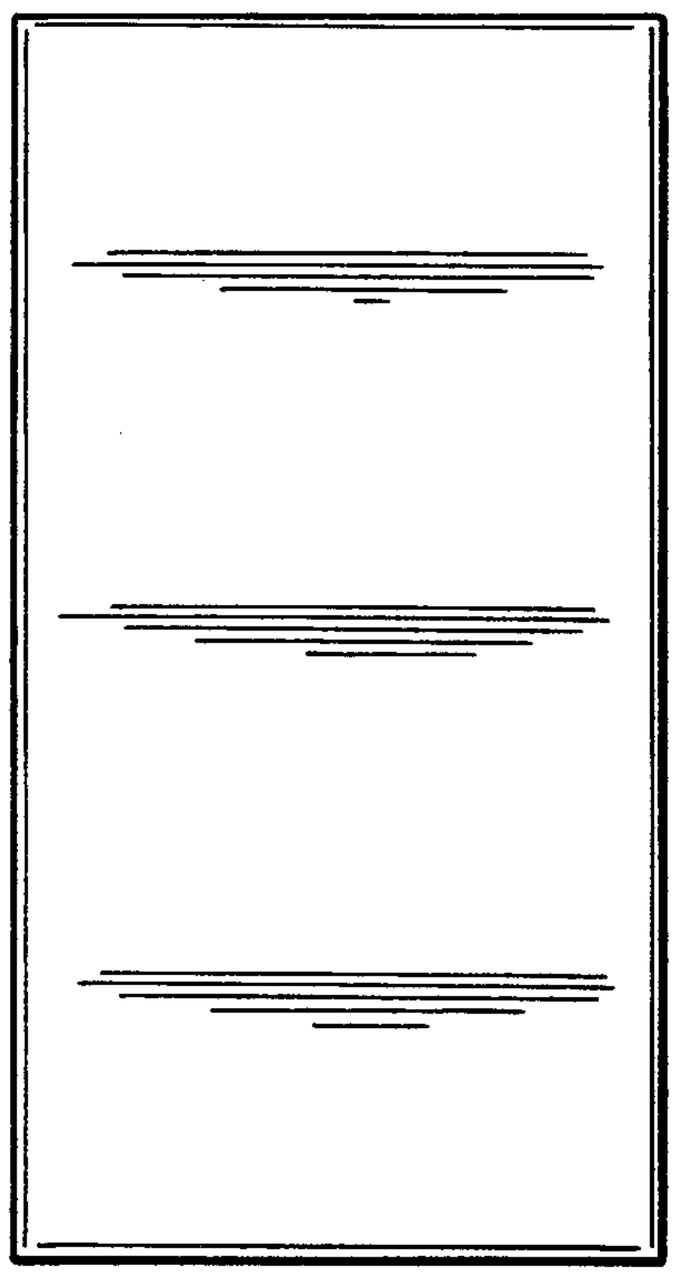


FIG_3

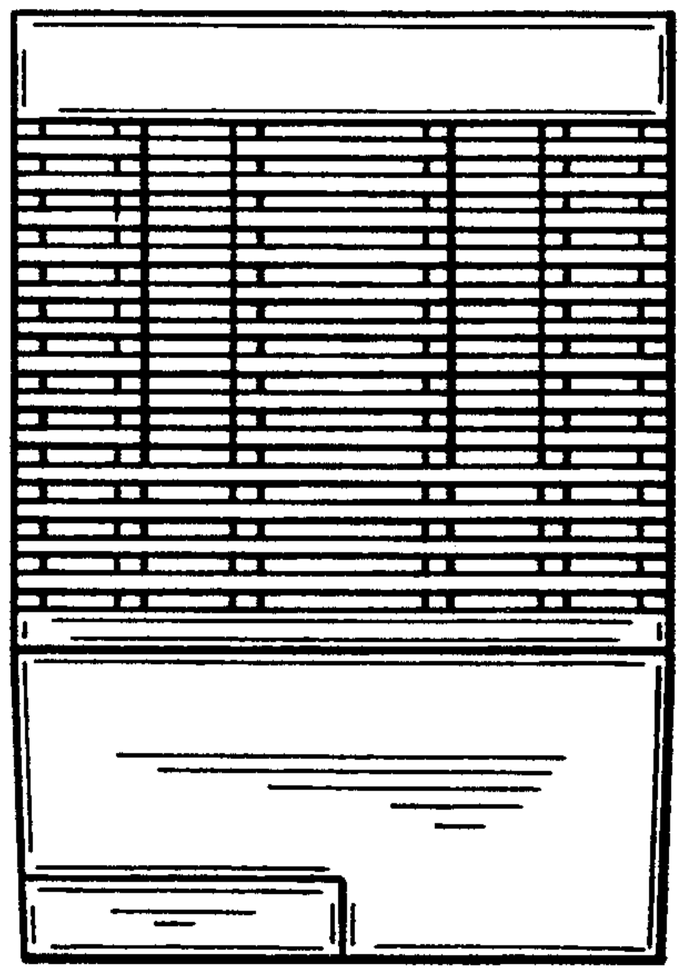


FIG_4

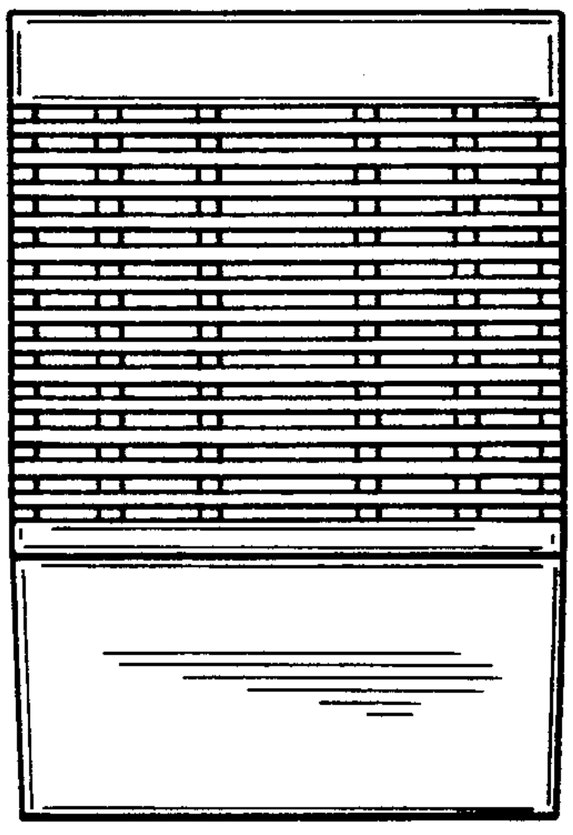


FIG_5

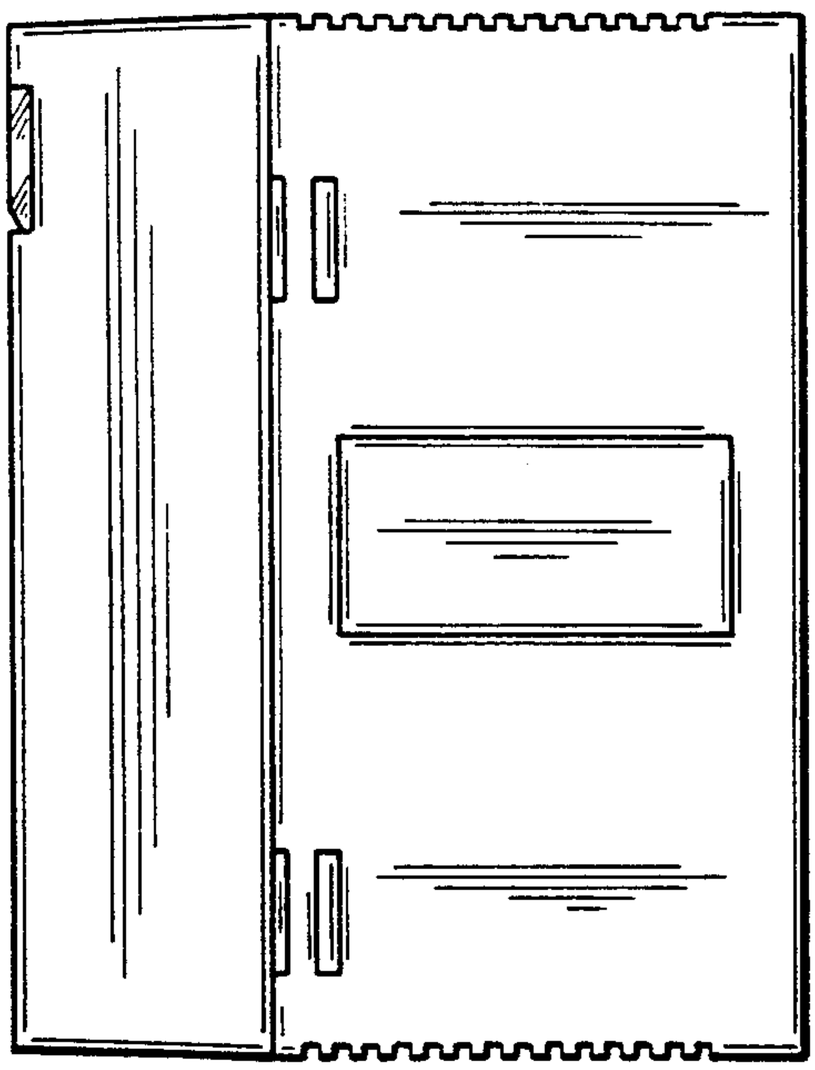


FIG_6

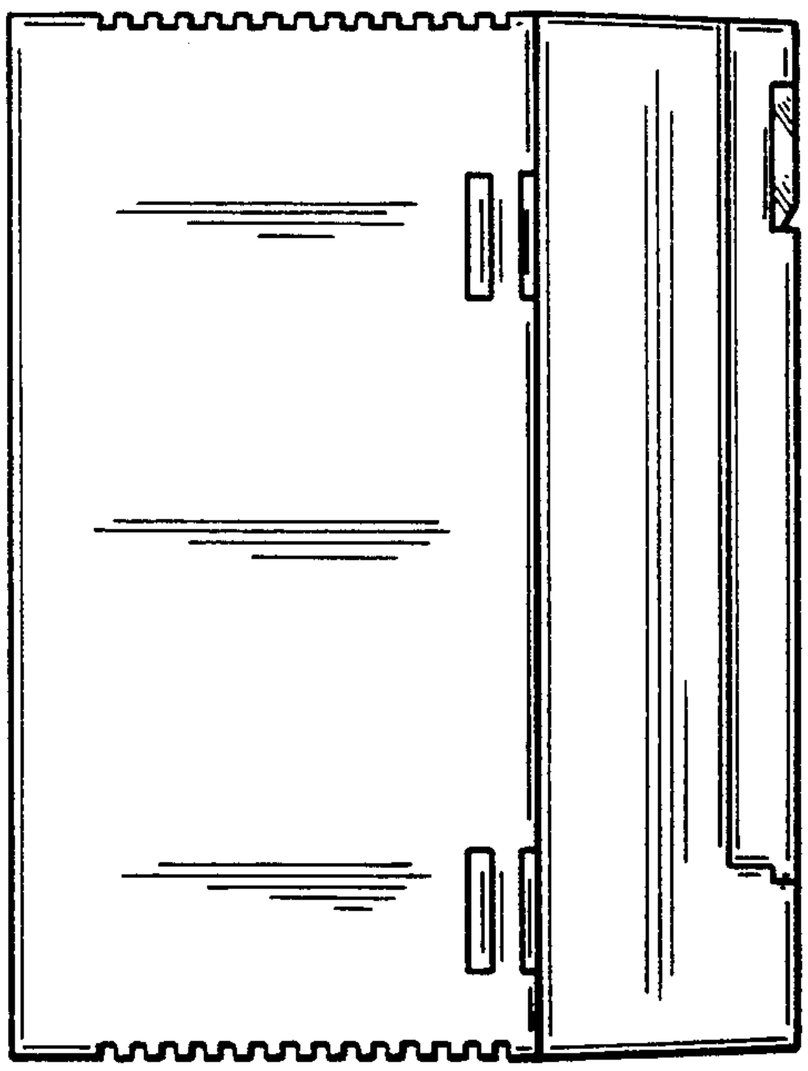


FIG_7