

[54] PORTABLE SANITATION UNIT

[75] Inventor: Clarence Samuel Brown, Los Angeles County, Calif.

[73] Assignee: Usanco, Inc., El Monte, Calif.

[\*\*] Term: 14 Years

[21] Appl. No.: 751,904

[22] Filed: Dec. 17, 1976

[51] Int. Cl. .... D25-99

[52] U.S. Cl. .... D25/16

[58] Field of Search .... D23/48-50, D23/69-71; D25/16; 4/10, 115, 8, 116

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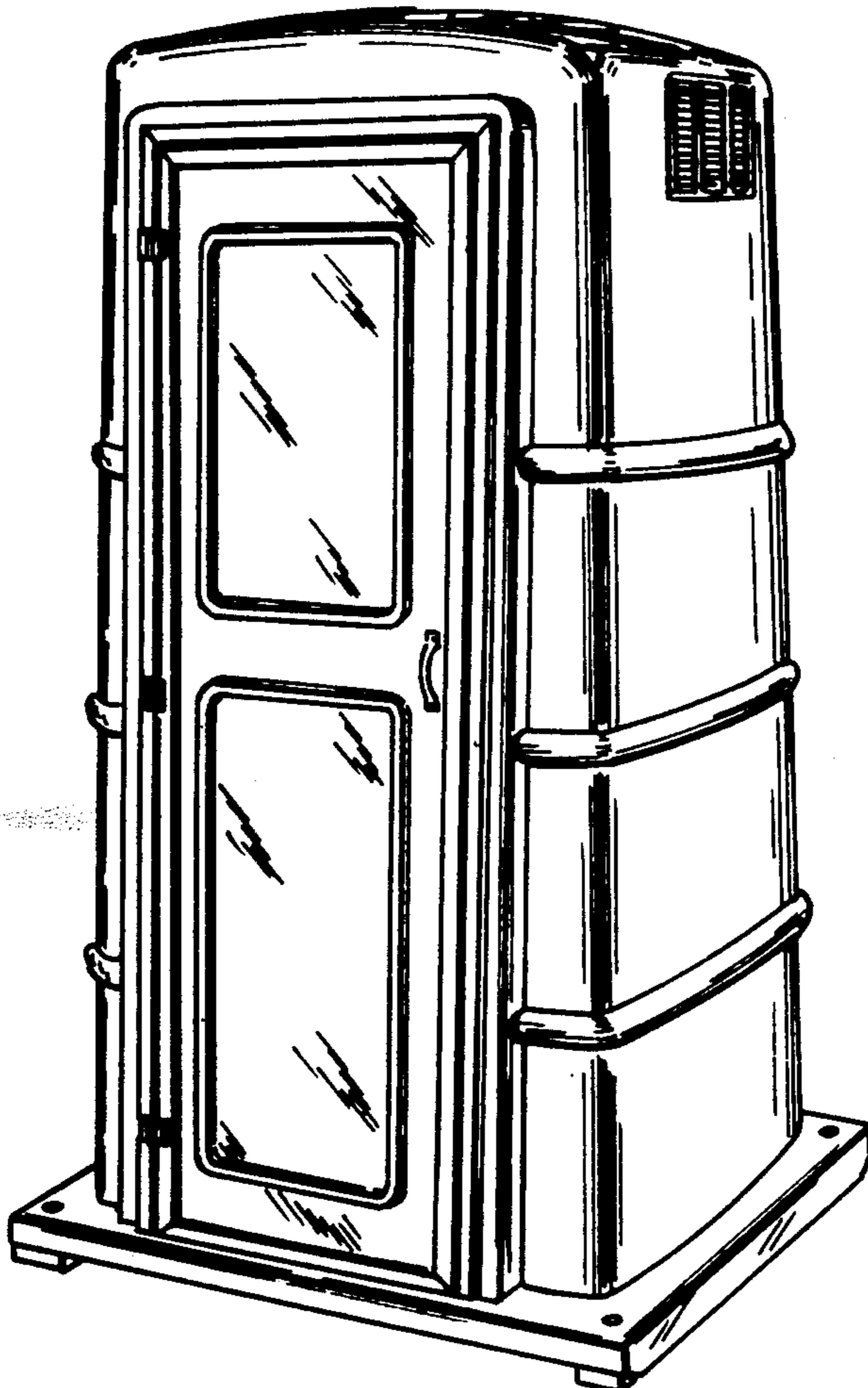
Primary Examiner—James R. Largen  
Attorney, Agent, or Firm—Charles H. Schwartz

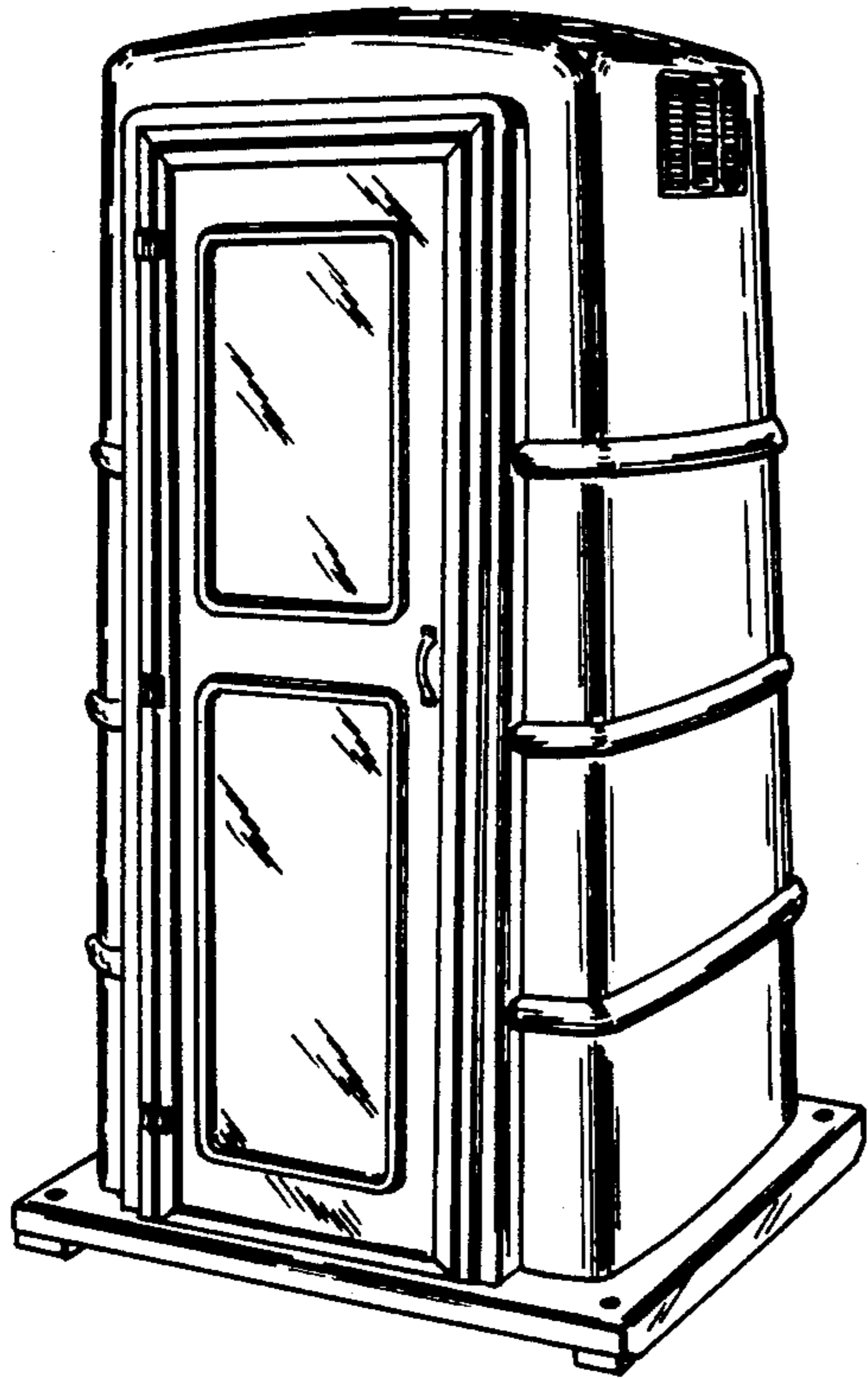
[57] CLAIM

The ornamental design for a portable sanitation unit, substantially as shown.

DESCRIPTION

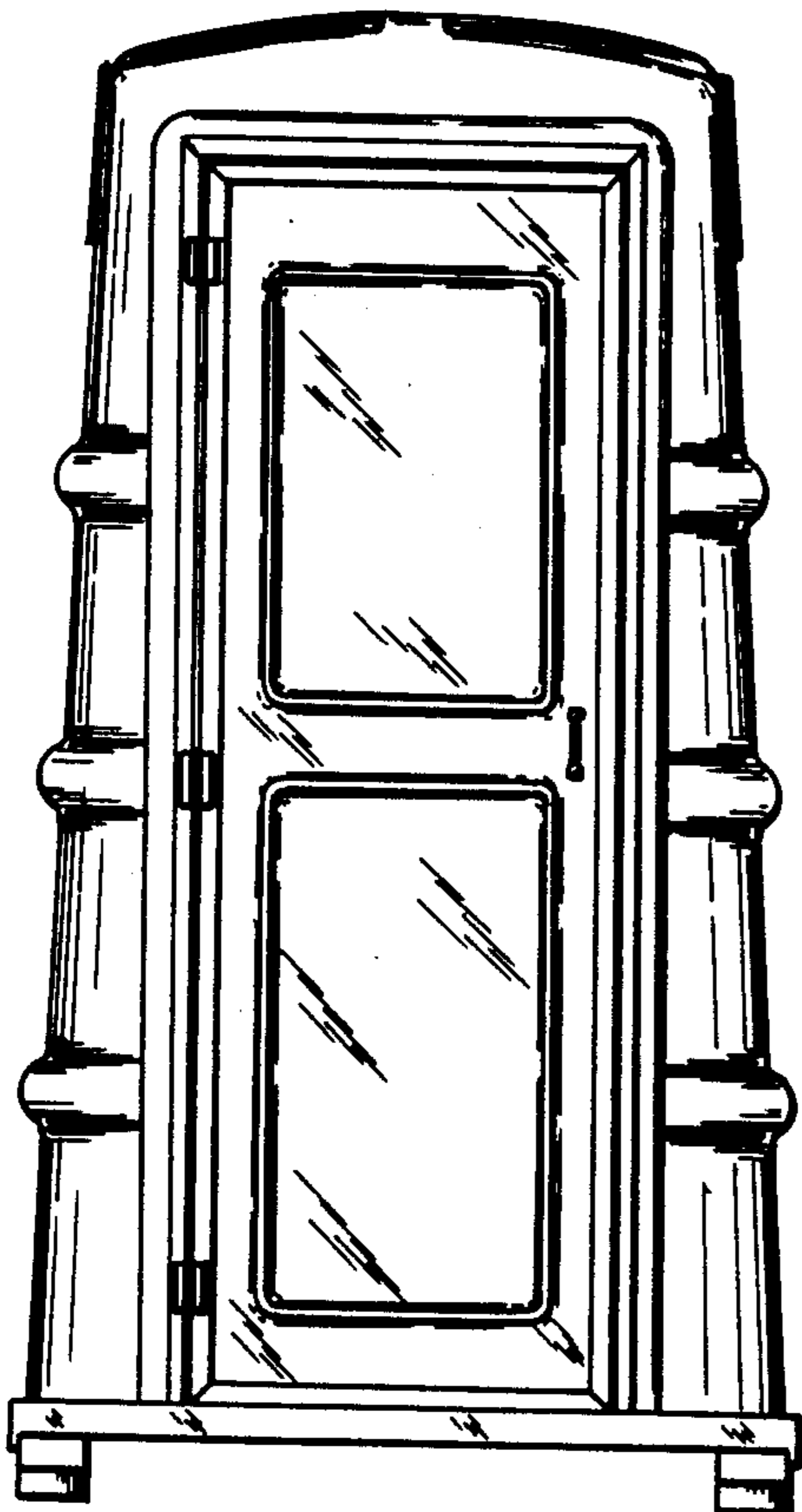
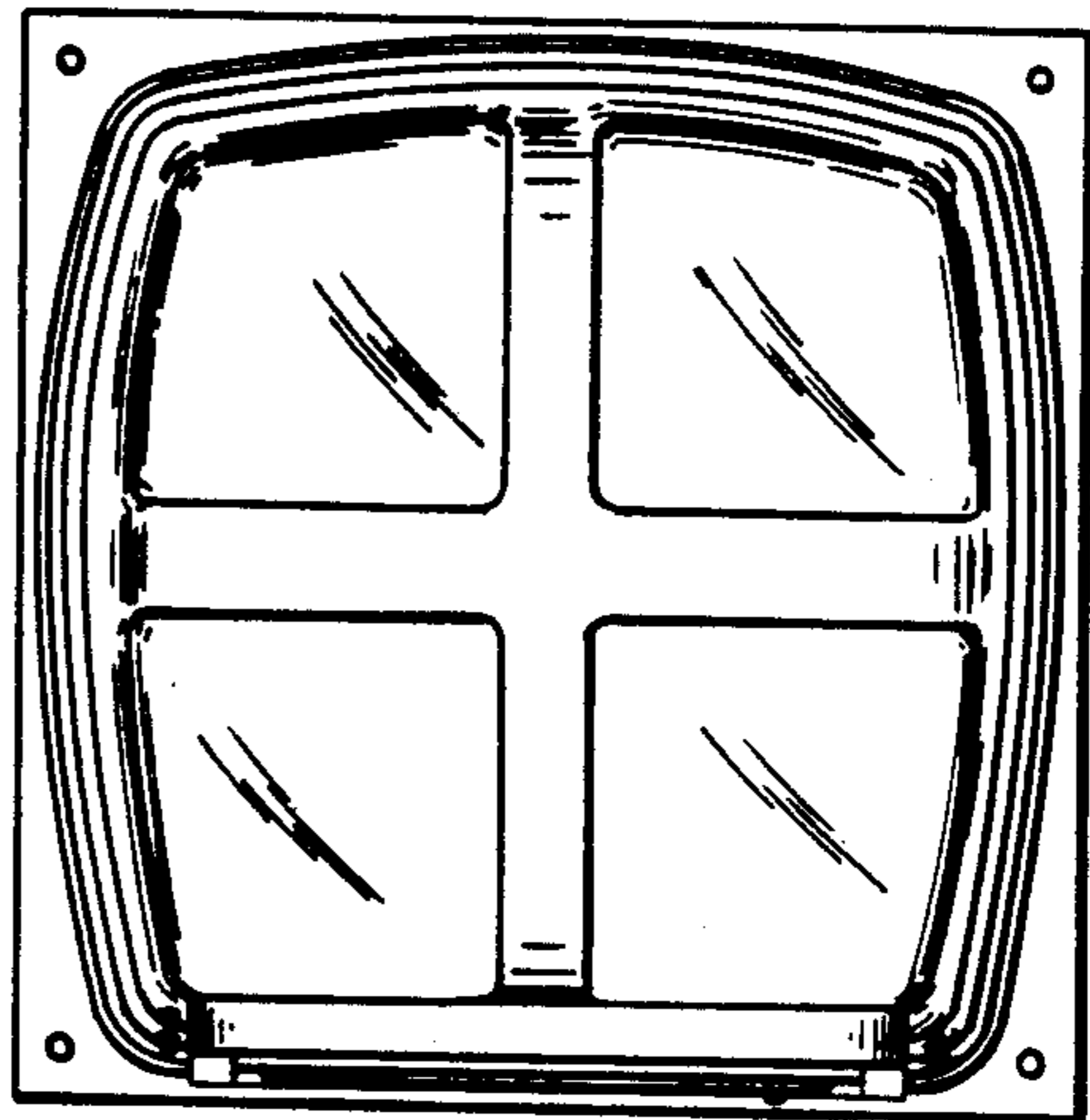
FIG. 1 is a perspective view of a portable sanitation unit showing my new design;  
FIG. 2 is a front elevational view thereof;  
FIG. 3 is a top plan view thereof;  
FIG. 4 is a side view thereof; and  
FIG. 5 is a rear elevational view thereof.



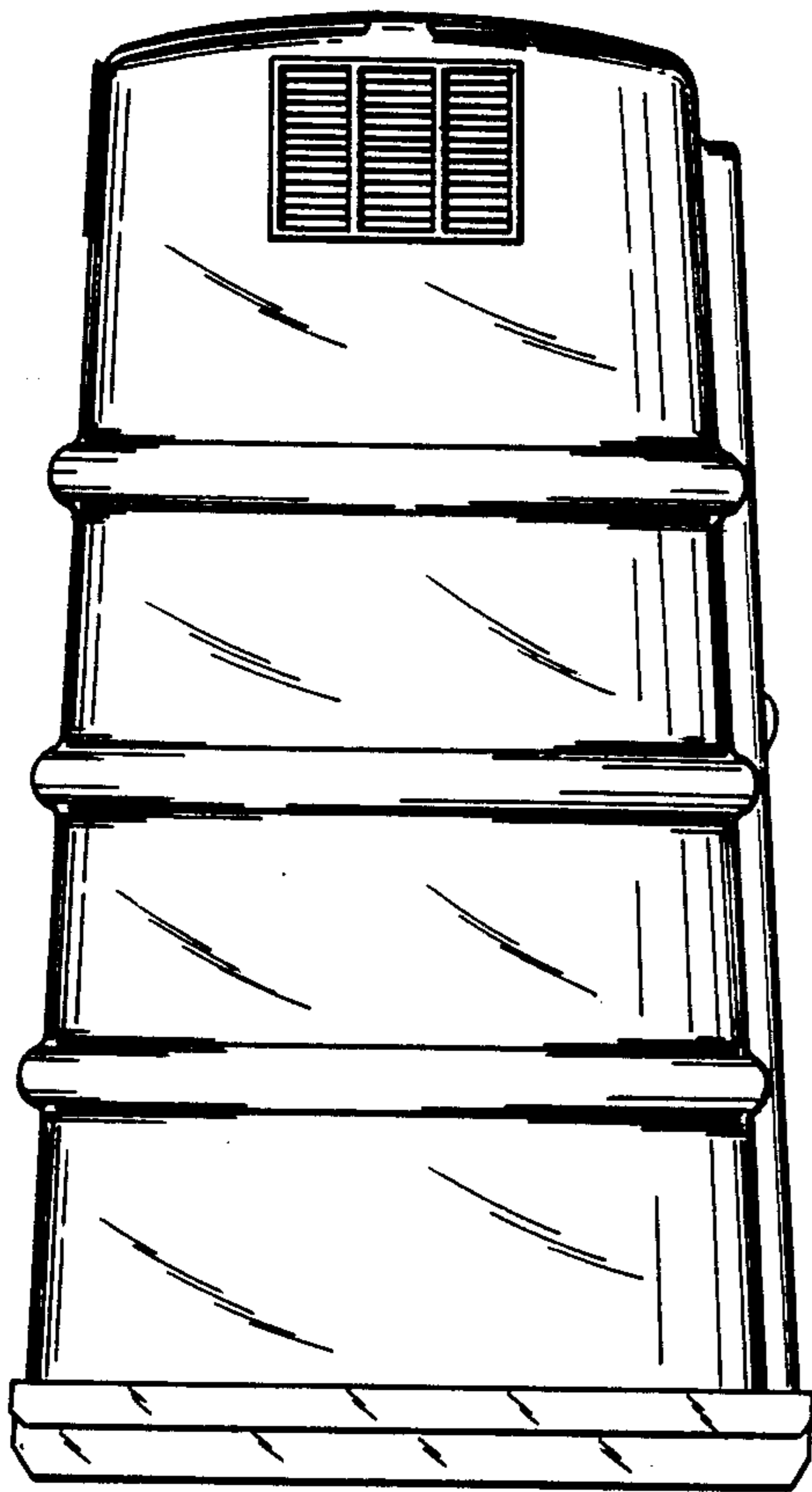


*Fig. 1*

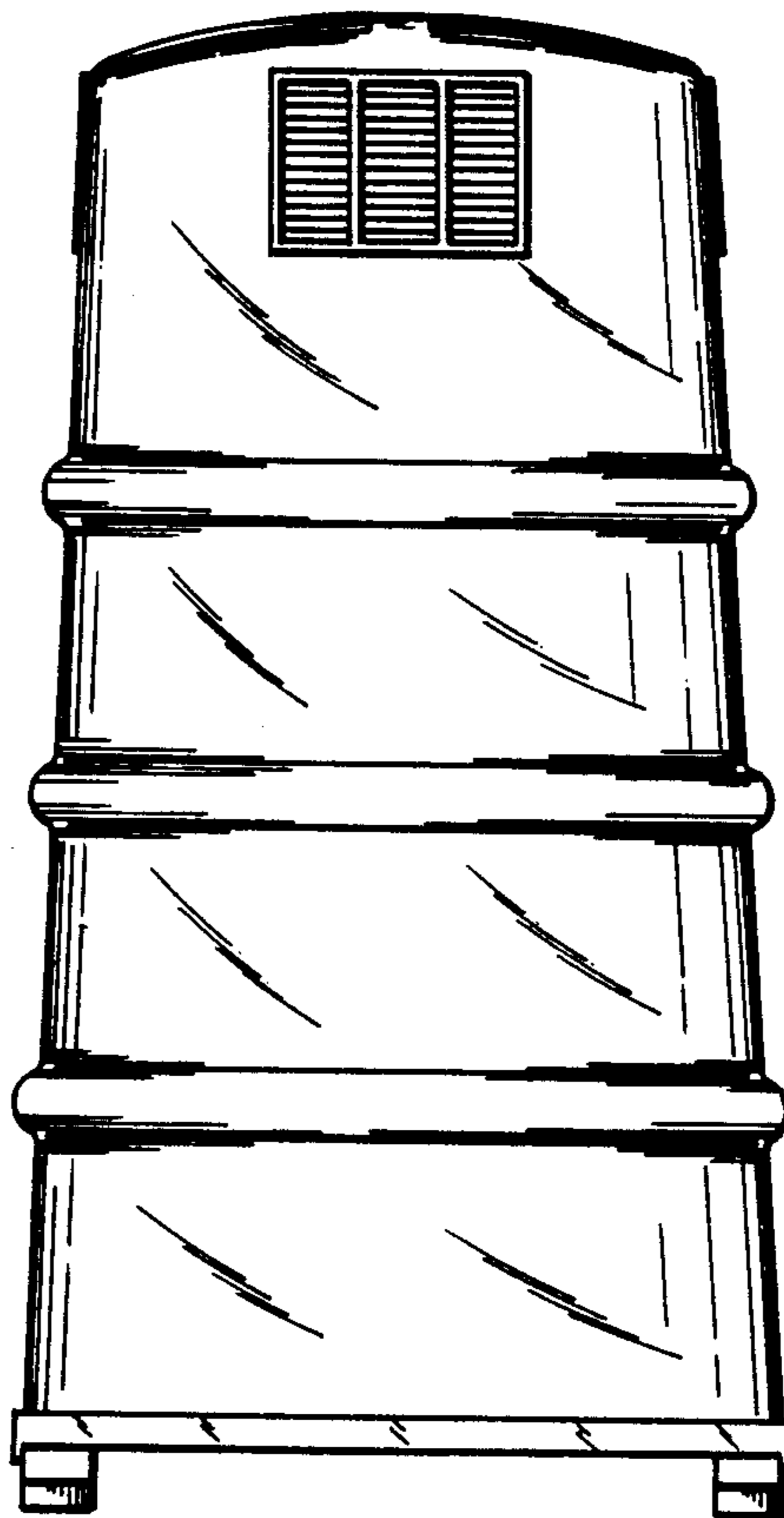
*Fig. 3*



*Fig. 2*



*Fig. 4*



*Fig. 5*