

[54] **PORTABLE SANITATION UNIT**

[75] **Inventor:** Clarence Samuel Brown, Los Angeles County, Calif.

[73] **Assignee:** Usanco, Inc., El Monte, Calif.

[**] **Term:** 14 Years

[21] **Appl. No.:** 751,904

[22] **Filed:** Dec. 17, 1976

[51] **Int. Cl.** D25-99

[52] **U.S. Cl.** D25/16

[58] **Field of Search** D23/48-50,
D23/69-71; D25/16; 4/10, 115, 8, 116

[56] **References Cited**

U.S. PATENT DOCUMENTS

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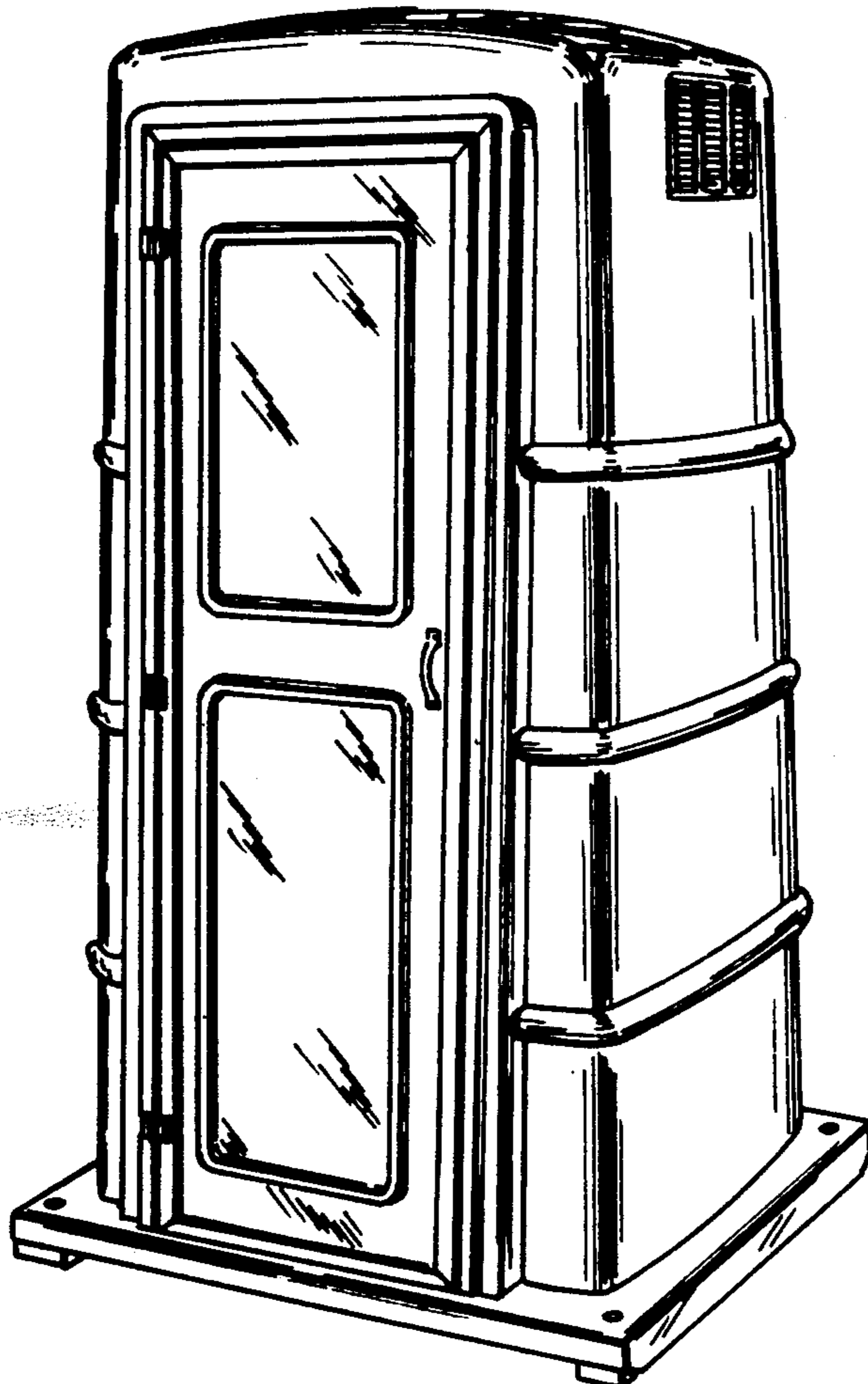
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Attorney, Agent, or Firm—Charles H. Schwartz

[57] **CLAIM**

The ornamental design for a portable sanitation unit, substantially as shown.

DESCRIPTION

FIG. 1 is a perspective view of a portable sanitation unit showing my new design;
FIG. 2 is a front elevational view thereof;
FIG. 3 is a top plan view thereof;
FIG. 4 is a side view thereof; and
FIG. 5 is a rear elevational view thereof.



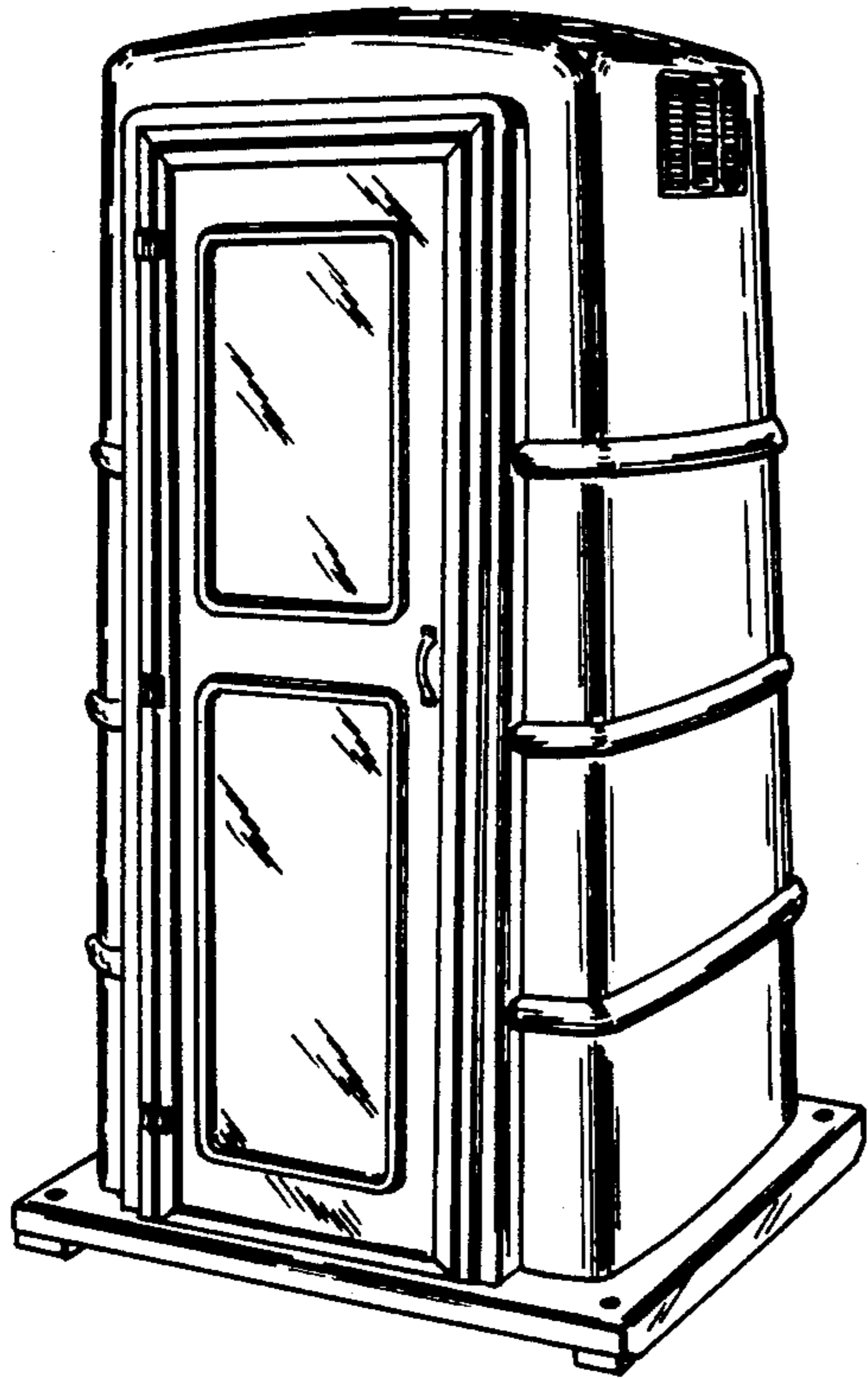


Fig. 1

Fig. 3

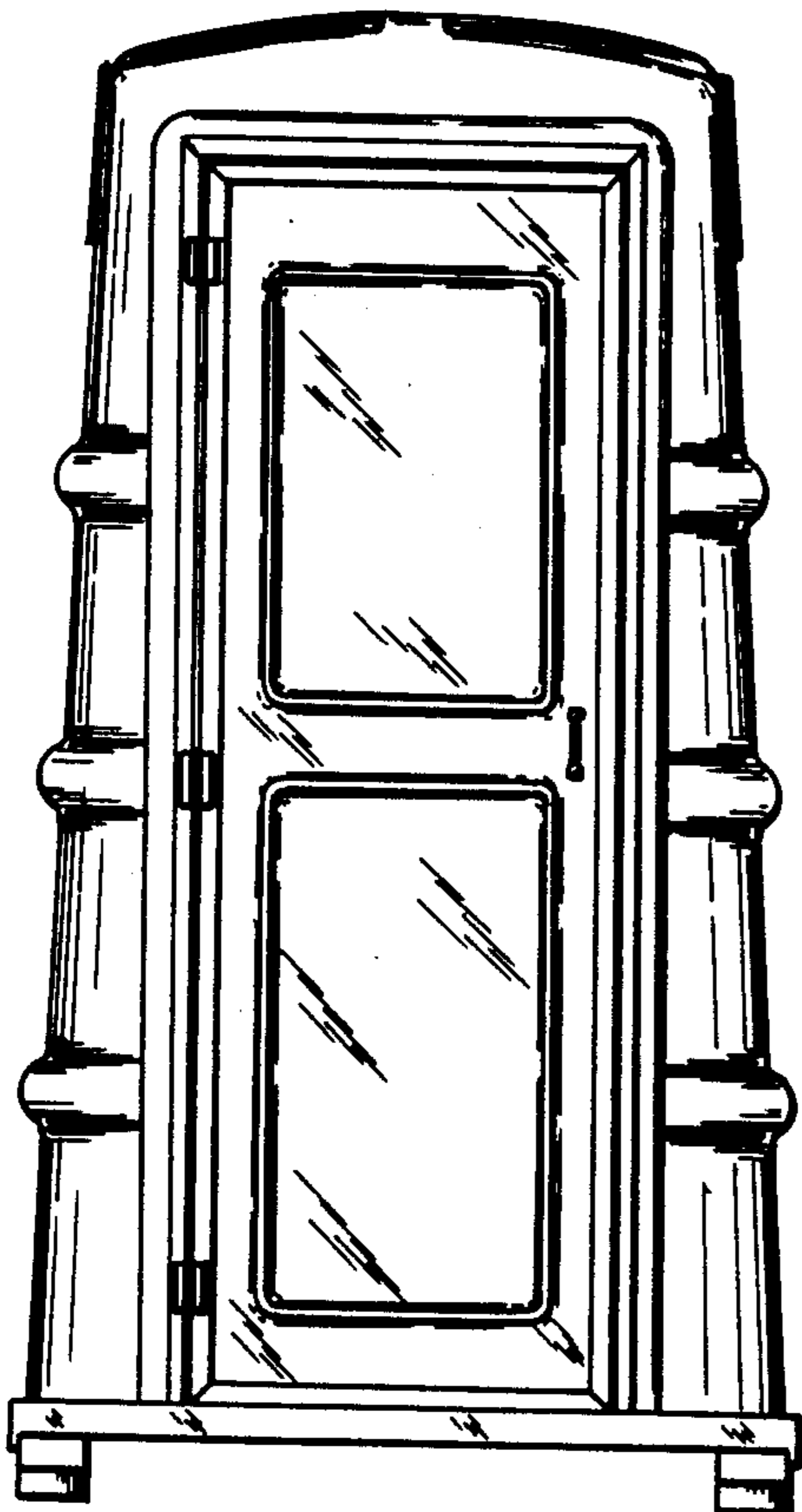
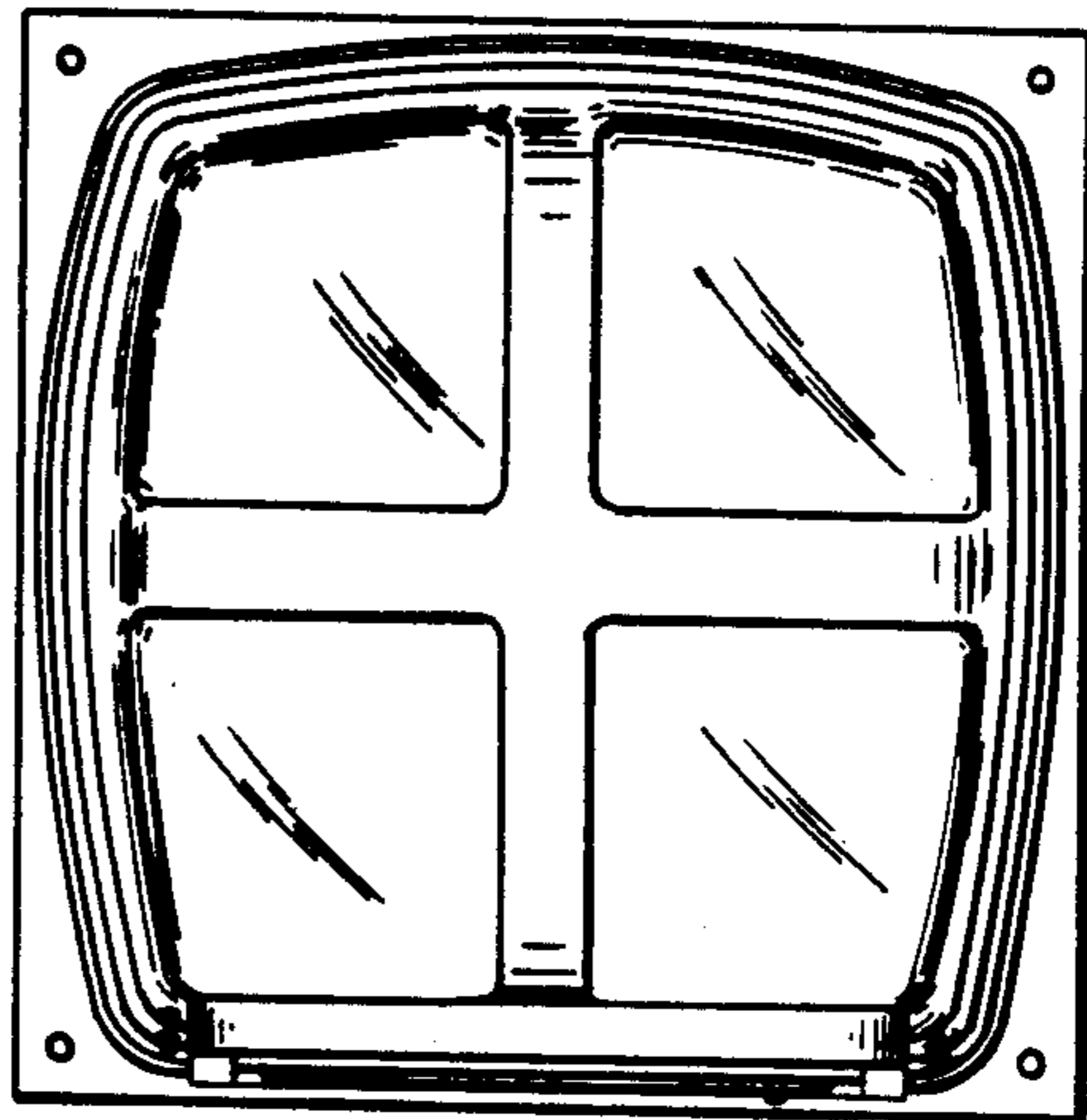


Fig. 2

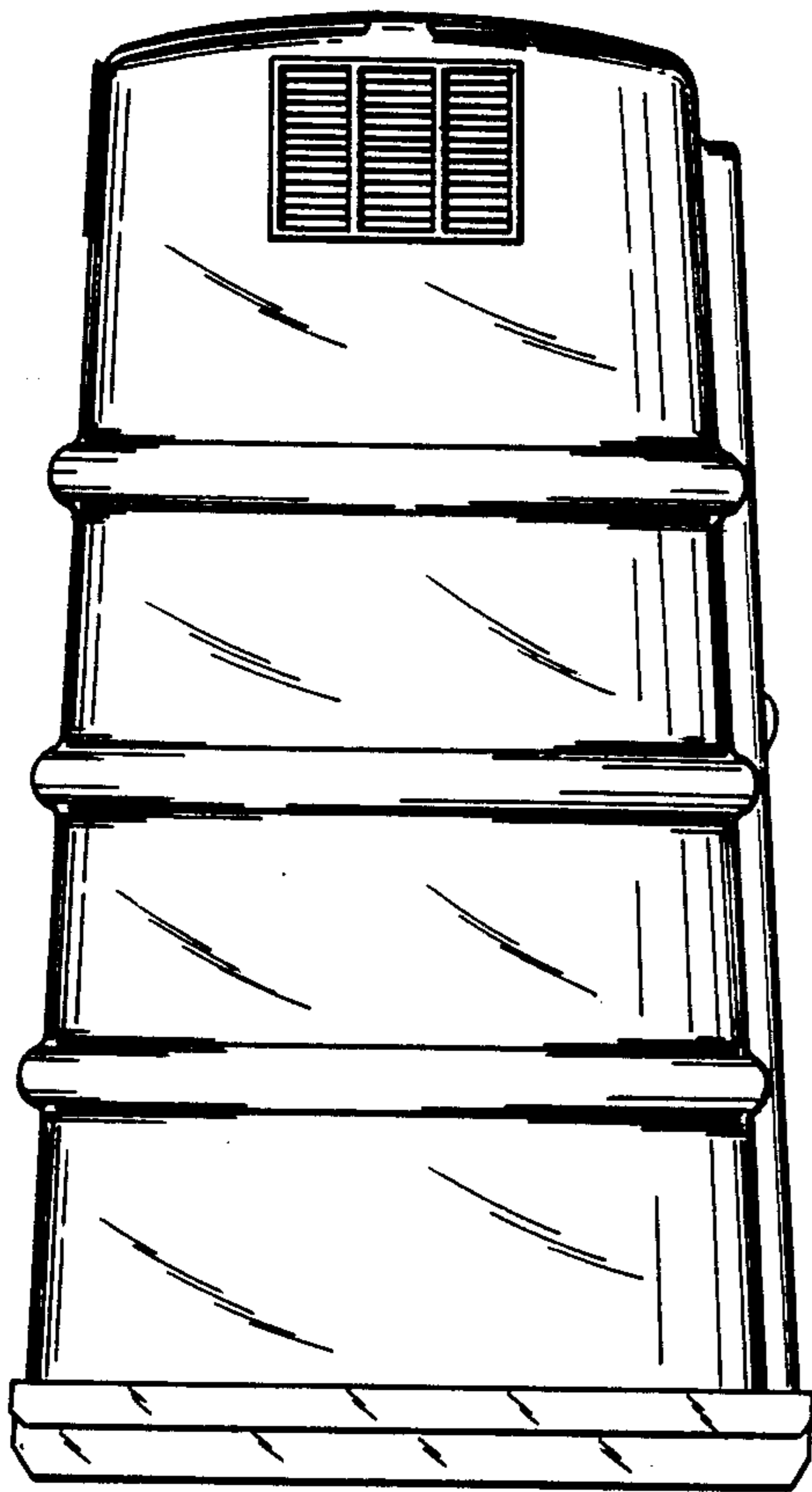


Fig. 4

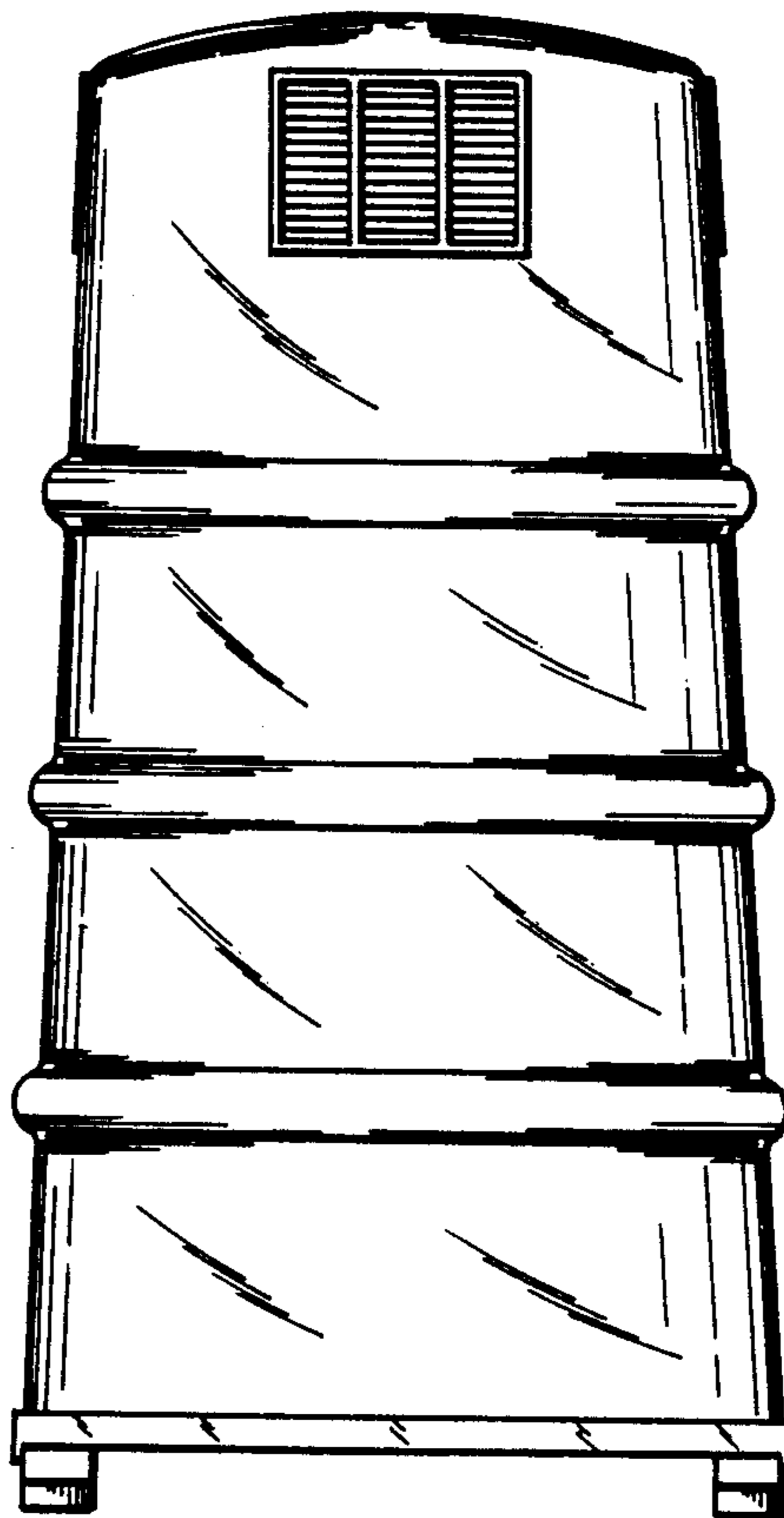


Fig. 5